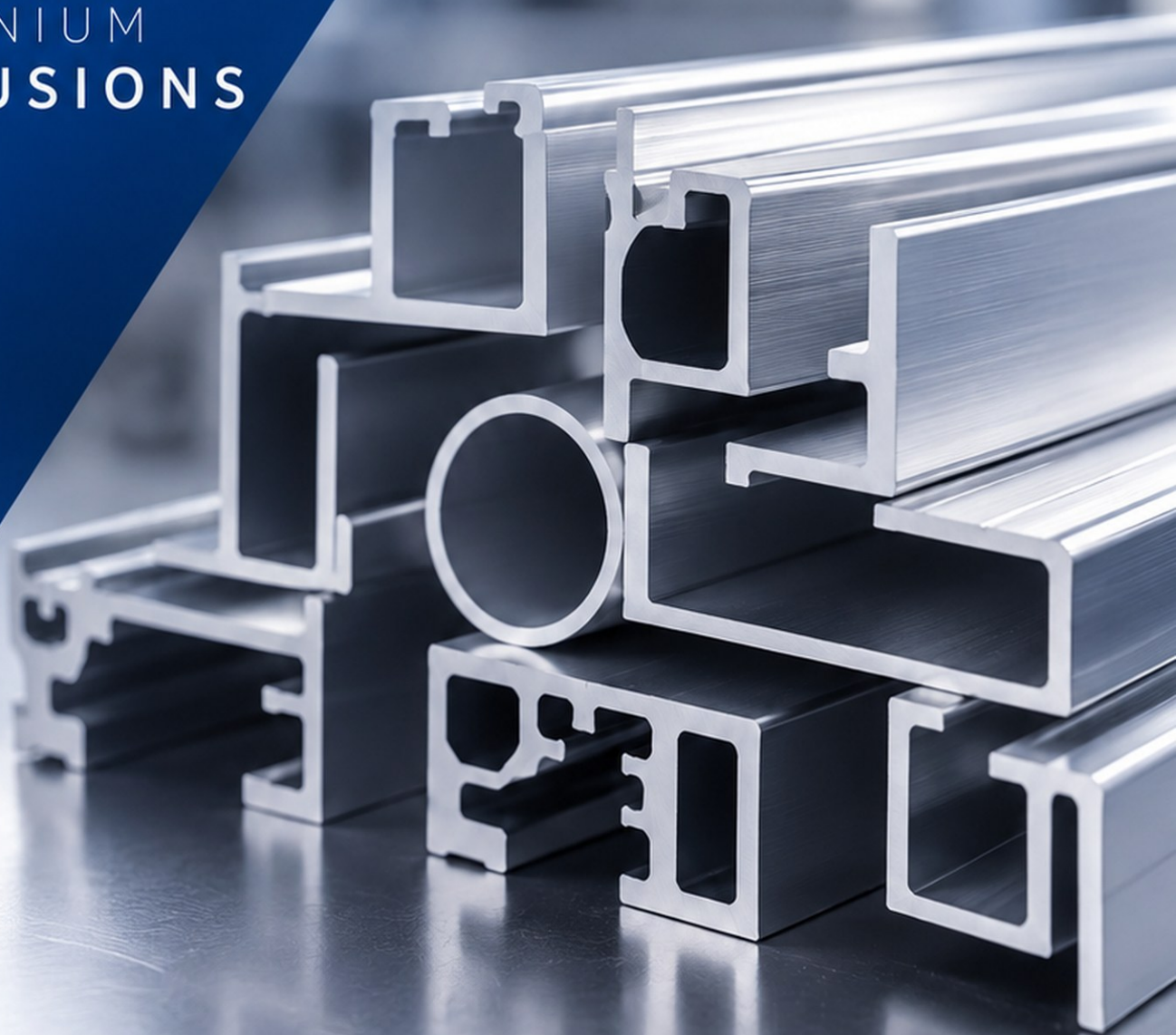




Sunalco

ALUMINIUM
EXTRUSIONS



Aluminium extrusion profiles

Full catalogue · aluminium formwork and industrial sections · alloy 6061-T6 / 6063-T6

CONSTRUCTION · ALUMINIUM FORMWORK

Soldier 100 mm, with and without lip 4 – 5

FW-005	Without lip 100 mm	5.09 kg/m	4
FW-006	With lip 100 mm	5.35 kg/m	5

Side rail 59.6 – 61 mm 6 – 7

FW-001	59.6 mm	1.03 kg/m	6
FW-004	61.0 mm	1.06 kg/m	7

J-section 115 – 145 mm 8 – 9

FW-008	115 mm	4.05 kg/m	8
FW-007	145 mm	4.75 kg/m	9

T-section 184.5 – 280 mm 10 – 15

FW-009	184.5 mm	3.14 kg/m	10
FW-013	215 mm	3.22 kg/m	11
FW-015	230 mm	3.81 kg/m	12
FW-011	231 mm	3.40 kg/m	13
FW-010	266 mm	4.00 kg/m	14
FW-016	280 mm	3.45 kg/m	15

TT-section 230 – 255 mm 16 – 17

FW-014	230 mm	4.64 kg/m	16
FW-012	255 mm	5.47 kg/m	17

I-stiffener 40 – 51 mm 18 – 19

FW-003	40.0 mm	0.60 kg/m	18
FW-002	51.0 mm	0.90 kg/m	19

H-stiffener one size 20

FW-017	H-stiffener	1.09 kg/m	20
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U-stiffener small U and U cum holder 21 – 22

FW-018	Small U-stiffener	0.52 kg/m	21
FW-019	Cum Holder	1.212 kg/m	22

External corner (EC) EC 65 mm 23

ANG-001	EC-65 mm	1.68 kg/m	23
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L corner L 100 – 306 mm 24 – 54

ANG-030	L-100 mm	2.01 kg/m	24
ANG-031	L-100 mm	2.51 kg/m	25
ANG-032	L-100 mm	3.12 kg/m	26
ANG-002	L-105 mm	2.06 kg/m	27
ANG-029	L-125 mm	2.27 kg/m	28
ANG-003	L-130 mm	2.25 kg/m	29
ANG-004	L-150 mm	2.49 kg/m	30
ANG-005	L-175 mm	2.83 kg/m	31
ANG-006	L-180 mm	2.84 kg/m	32
ANG-007	L-181 mm	2.85 kg/m	33
ANG-008	L-200 mm	2.99 kg/m	34
ANG-009	L-205 mm	3.11 kg/m	35
ANG-010	L-206 mm	3.12 kg/m	36

ANG-011	L-206 mm	3.23 kg/m	37
ANG-016	L-206 mm	3.59 kg/m	38
ANG-017	L-206 mm	3.48 kg/m	39
ANG-012	L-225 mm	3.24 kg/m	40
ANG-013	L-230 mm	3.37 kg/m	41
ANG-014	L-231 mm	3.38 kg/m	42
ANG-015	L-231 mm	3.50 kg/m	43
ANG-018	L-256 mm	3.63 kg/m	44
ANG-019	L-256 mm	3.77 kg/m	45
ANG-020	L-275 mm	3.73 kg/m	46
ANG-021	L-280 mm	3.89 kg/m	47
ANG-022	L-281 mm	3.90 kg/m	48
ANG-023	L-300 mm	3.99 kg/m	49
ANG-024	L-300 mm	3.94 kg/m	50
ANG-025	L-302 mm	3.97 kg/m	51
ANG-026	L-305 mm	4.15 kg/m	52
ANG-027	L-306 mm	4.15 kg/m	53
ANG-028	L-306 mm	4.31 kg/m	54

Channel panel (CH) CH 100 – 300 mm 55 – 73

CHN-001	CH-100 mm	3.0 kg/m	55
CHN-002	CH-125 mm	3.26 kg/m	56
CHN-003	CH-150 mm	3.57 kg/m	57
CHN-004	CH-160 mm	3.67 kg/m	58
CHN-005	CH-170 mm	3.77 kg/m	59
CHN-006	CH-180 mm	3.88 kg/m	60
CHN-007	CH-185 mm	3.93 kg/m	61
CHN-008	CH-190 mm	3.98 kg/m	62
CHN-009	CH-195 mm	4.03 kg/m	63
CHN-010	CH-200 mm	4.08 kg/m	64
CHN-011	CH-200 mm	4.19 kg/m	65
CHN-012	CH-225 mm	4.34 kg/m	66
CHN-013	CH-230 mm	4.39 kg/m	67
CHN-014	CH-250 mm	4.60 kg/m	68
CHN-015	CH-250 mm	4.73 kg/m	69
CHN-016	CH-260 mm	4.70 kg/m	70
CHN-017	CH-275 mm	4.85 kg/m	71
CHN-018	CH-300 mm	5.11 kg/m	72
CHN-019	CH-300 mm	5.10 kg/m	73

Internal corner (IC) & SL IC 100×100 – 100×175, SL 100×125 74 – 80

IC-001	IC-100 × 100 mm	4.78 kg/m	74
IC-002	IC-100 × 125 mm	5.27 kg/m	75
IC-004	SL-100 × 125 mm	4.82 kg/m	76
IC-003	IC-100 × 150 mm	5.61 kg/m	77
IC-005	IC-100 × 150 mm	4.67 kg/m	78
IC-006	IC-100 × 175 mm	6.23 kg/m	79
IC-007	IC-100 × 175 mm	6.63 kg/m	80

INDUSTRIAL · GENERAL ENGINEERING

Round bar Ø19 – Ø110 mm 81 – 88

1008	Ø19.04 mm	0.770 kg/m	81
1001	Ø40 mm	3.500 kg/m	82
1002	Ø45 mm	4.300 kg/m	83
1003	Ø67.7 mm	7.800 kg/m	84
1004	Ø70 mm	10.500 kg/m	85

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1005	Ø80 mm	13.800 kg/m	86
1006	Ø90 mm	17.500 kg/m	87
1007	Ø110 mm	25.800 kg/m	88

Flat bar 40×10 – 210×28.5 mm			89 – 100
2001	40 × 10 mm	1.100 kg/m	89
2002	50 × 10 mm	1.40 kg/m	90
2003	60 × 10 mm	1.650 kg/m	91
2004	80 × 10 mm	2.200 kg/m	92
2005	100 × 10 mm	2.800 kg/m	93
2010	105 × 65 mm	18.300 kg/m	94
2006	125 × 10 mm	3.500 kg/m	95
2007	150 × 10 mm	4.100 kg/m	96
2008	175 × 10 mm	4.750 kg/m	97
2011	175 × 52.50 mm	24.500 kg/m	98
2009	200 × 10 mm	5.500 kg/m	99
2012	210 × 28.50 mm	16.500 kg/m	100

Round tube Ø29 – Ø45 mm			101 – 104
3004	Ø29 × 13 mm	1.150 kg/m	101
3001	Ø34 × 19.35 mm	1.660 kg/m	102
3002	Ø38 × 25 mm	1.710 kg/m	103
3003	Ø45 × 20 mm	3.450 kg/m	104

Square & rectangular tube 100×100 (3 – 6 mm wall), 150×100			105 – 111
5001	100 × 100 × 3 mm	3.14 kg/m	105
5002	100 × 100 × 3 mm	3.95 kg/m	106
5004	100 × 100 × 3.5 mm	3.36 kg/m	107
5005	100 × 100 × 3 mm	4.76 kg/m	108
5006	100 × 100 × 3 mm	4.76 kg/m	109
5007	100 × 100 × 6 mm	9.26 kg/m	110
5003	Rectangular 150 × 100 × 3 mm	3.95 kg/m	111

Clamp 40 × 17.62 mm			112
4001	40.40 × 17.62 mm	0.800 kg/m	112

Bullet part parts 1 and 2			113 – 114
4002	Part 1	6.570 kg/m	113
4003	Part 2	7.013 kg/m	114

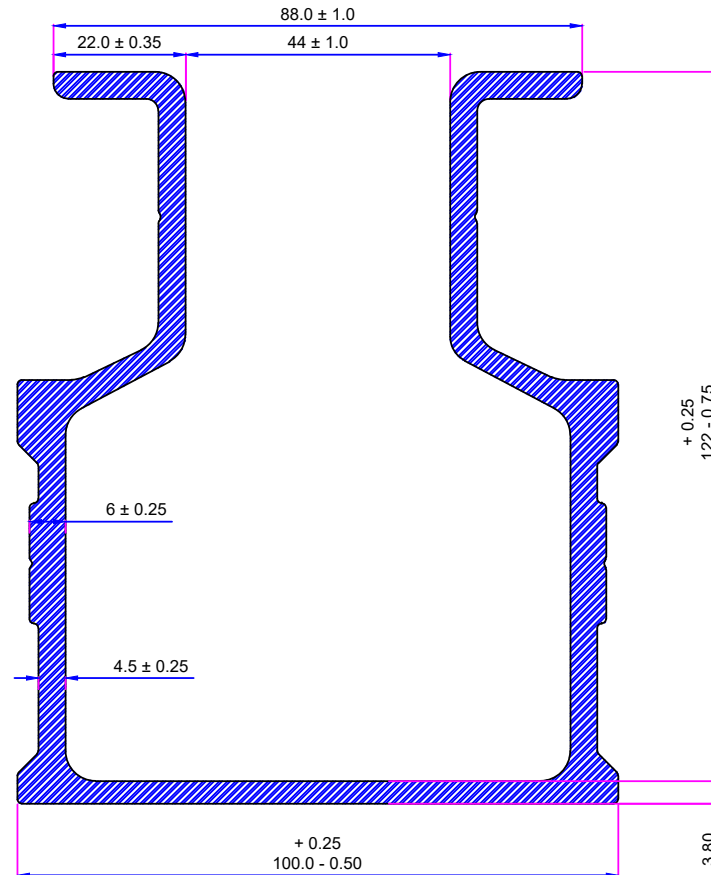
Heat sink finned, one section			115
4004	Heat sink	8.7371 kg/m	115

Heat shrink section one section			116
4010	Heat shrink section	9.92 kg/m	116

Motor housing two sections			117 – 118
4005	Motor housing	20.833 kg/m	117
4011	Motor housing · die 4011	5.883 kg/m	118

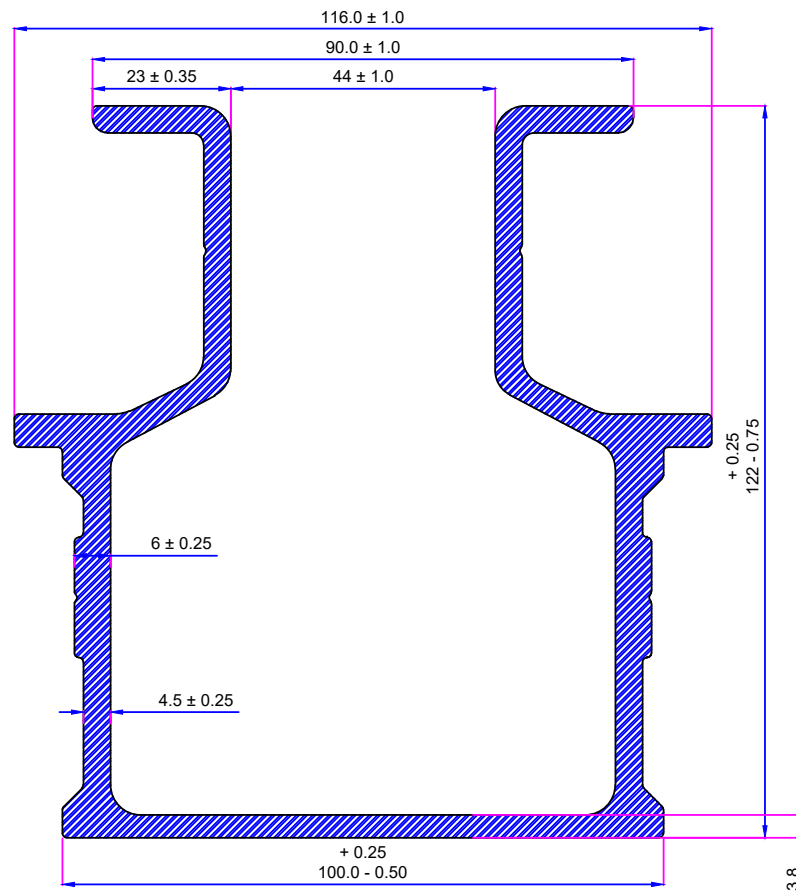
SN enclosure assembly main body, covers, side rail			119 – 122
4006	SN Main body	2.400 kg/m	119
4007	SN Upper cover	0.700 kg/m	120
4008	SN Side Cover	0.4200 kg/m	121
4009	SN Side Rail	2.52 kg/m	122

FW-005



Unspecified Radius - 0.50mm

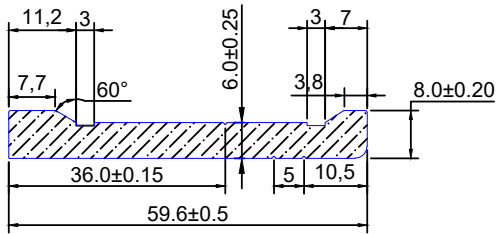
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Area in sq mm	1884.42	Flatness	±1.0mm								
Perimeter in mm	795.41	Straightness	±1.7mm/mtr					Extrusion Name:-Solider w/o Lip 100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.09kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-005
				3.							
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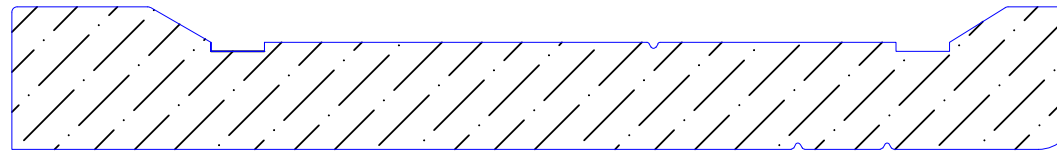
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1981.47	Flatness	±1.0mm								
Perimeter in mm	830.11	Straightness	±1.7mm/mtr					Extrusion Name:-Solder with Lip 100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.35kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-006
				3.							
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FW-001



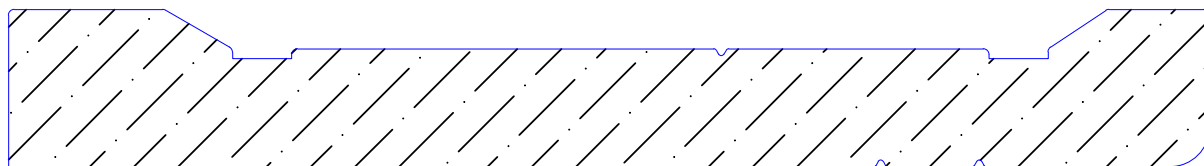
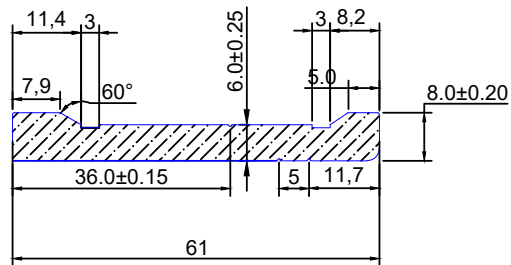
SCALE: 1:1



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 SUNALCO	Sunalco Alu Product Pvt.Ltd.			
Area in sq mm	382.93	Flatness	±1.0mm						Gut No. 321, Village Nehroli, Taluka Wada,Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Perimeter in mm	137.89	Straightness	±1.7mm/mtr									
CCD in mm		Twist	±1.25mm/mtr						Extrusion Name:-Side Rail 59.6mm			
Kg. Per Mtr.	1.03 kg	Angularity	±1° degree	6.					Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.					Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.					Approved By.		Die No.	FW-001
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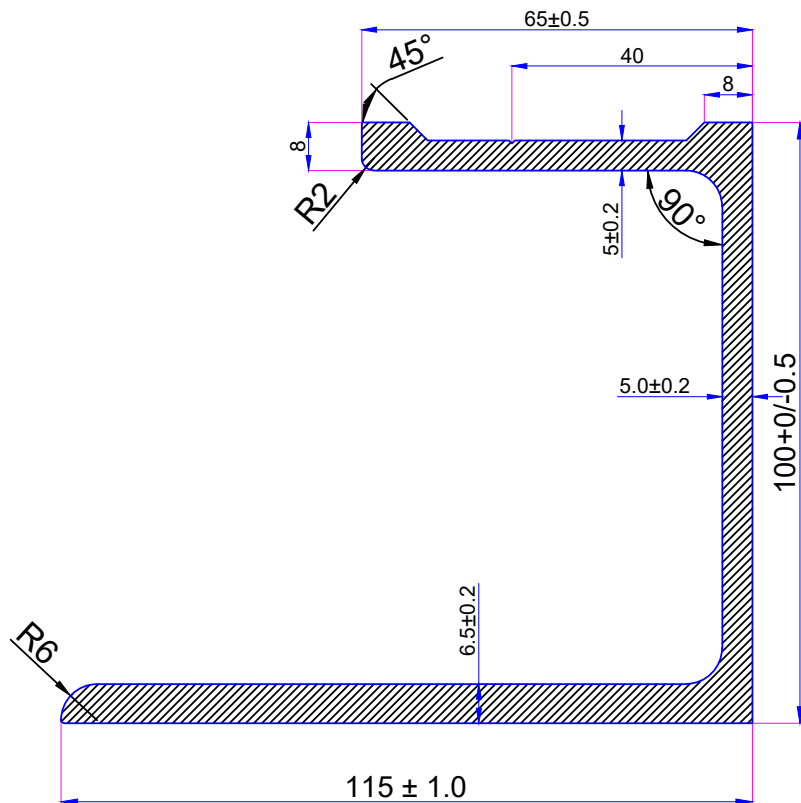
FW-004



Unspecified Radius - 0.50mm

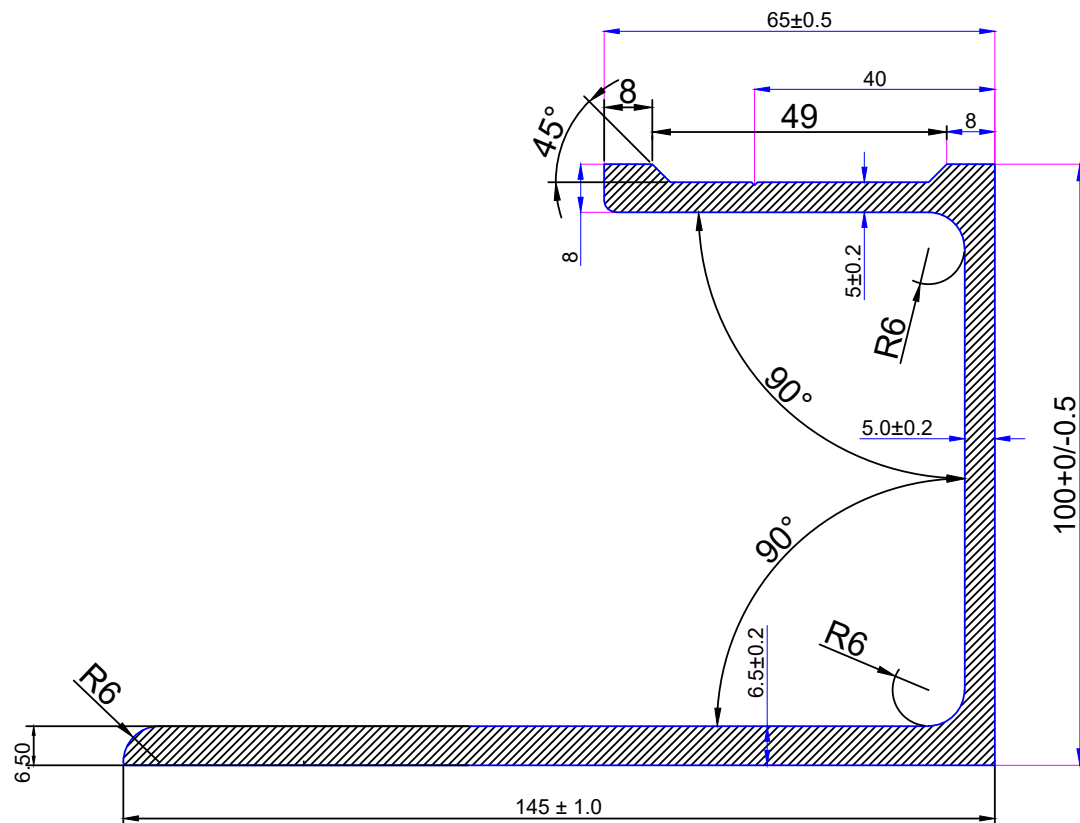
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Area in sq mm	394.33	Flatness	±1.0mm								
Perimeter in mm	140.72	Straightness	±1.7mm/mtr					Extrusion Name:-Side Rail 61.0mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.06kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-004
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FW-008



Unspecified Radius - 0.50mm

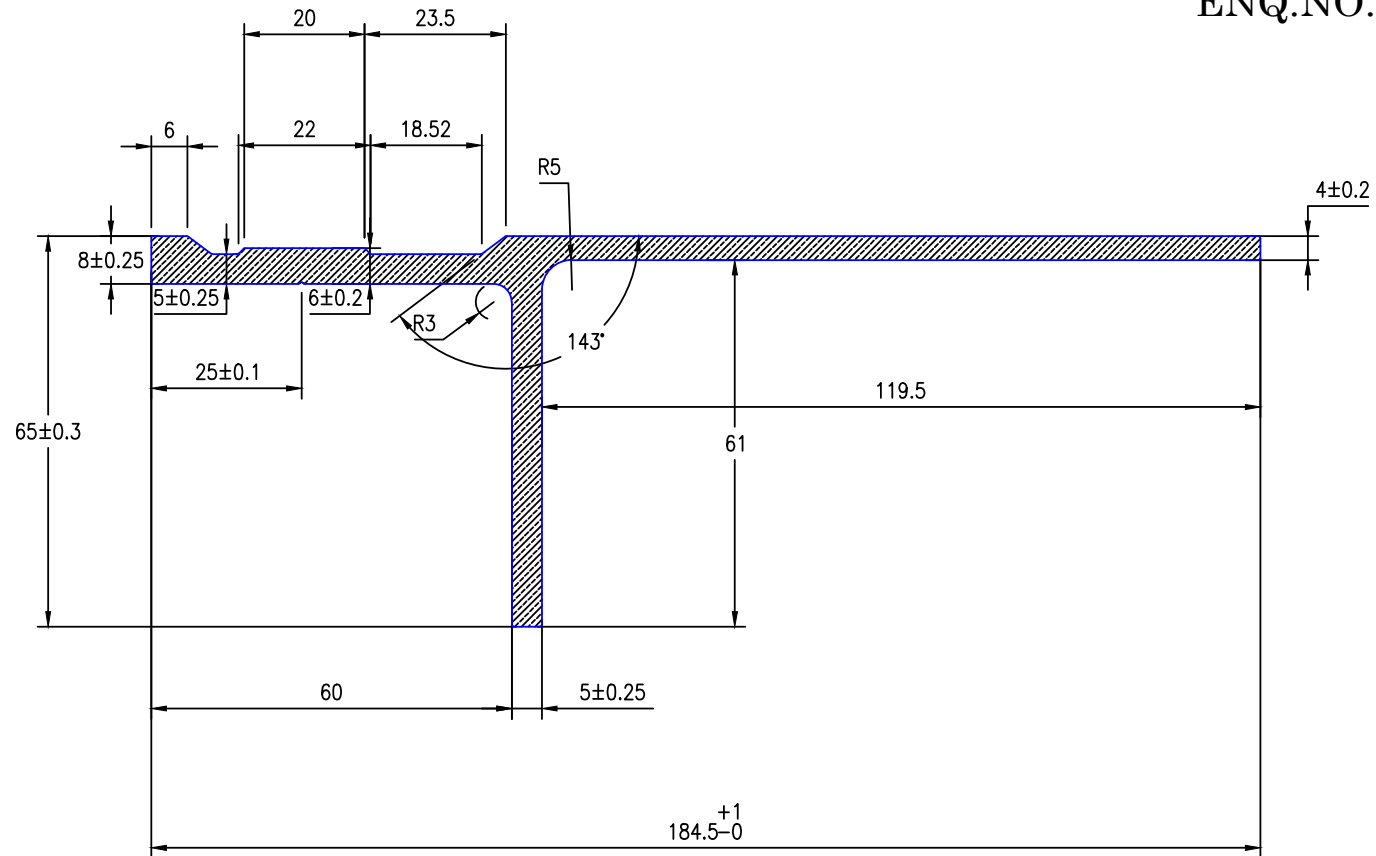
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Area in sq mm	1563.69	Flatness	±1.0mm								
Perimeter in mm	544.12	Straightness	±1.7mm/mtr					Extrusion Name:-J-Section 115mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.05kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-008
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Unspecified Radius - 0.50mm

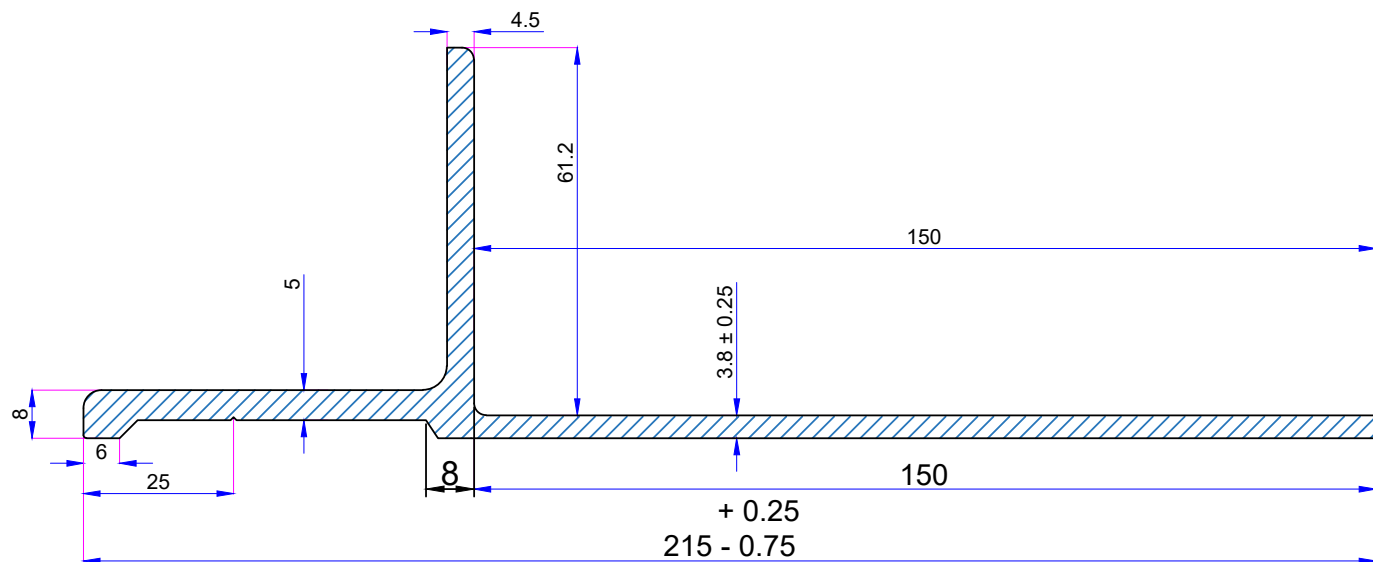
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Area in sq mm	1758.69	Flatness	±1.0mm								
Perimeter in mm	604.12	Straightness	±1.7mm/mtr					Extrusion Name:-J-Section 145mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.75kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-007
				3.							
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FW-009
ENQ.NO.19574



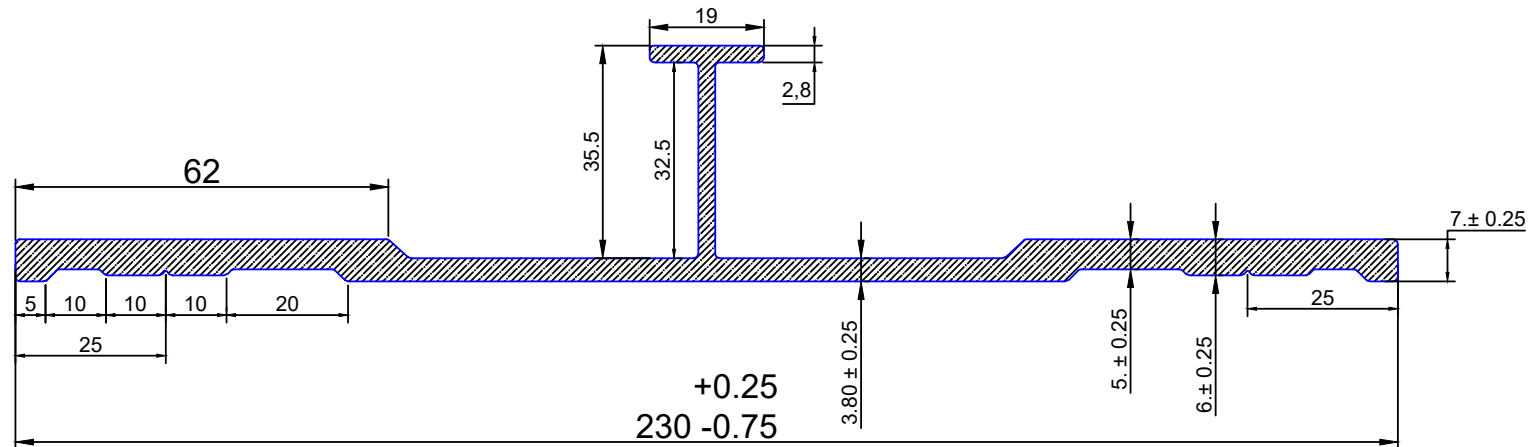
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.		Sunalco Alu Product Pvt.Ltd.			
Area in sq mm	1164.04	Flatness	±1.0mm						Gut No. 321, Village Nehroli, Taluka Wada,Dist. Plaghar Maharashtra-421303			
Perimeter in mm	497.79	Straightness	±1.7mm/mtr						Email :- factory@sunalcoaluproduct.com			
CCD in mm		Twist	±1.25mm/mtr						Extrusion Name:-T-Section 184.5mm			
Kg. Per Mtr.	3.14kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026	
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1	
UTS	260MPa			4.				Approved By.		Die No.	FW-009	
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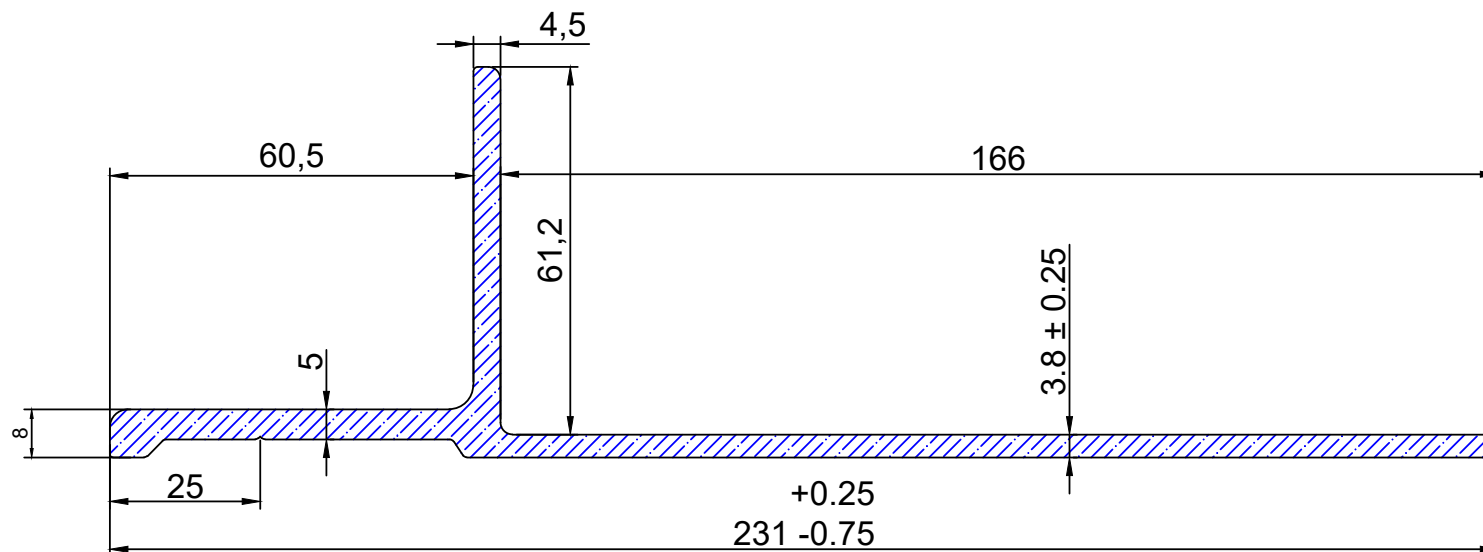
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1196.27	Flatness	±1.0mm								
Perimeter in mm	558.34	Straightness	±1.7mm/mtr					Extrusion Name:-T-Section 215mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.22kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-013
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Unspecified Radius - 0.50mm

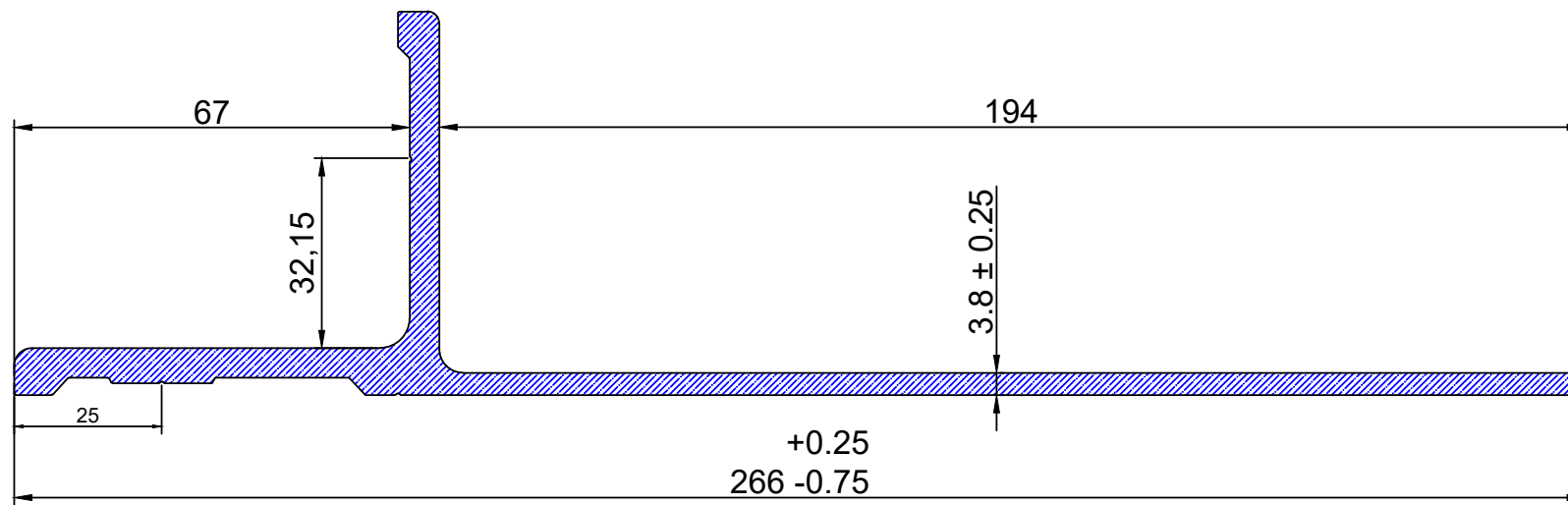
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Area in sq mm	1411.18	Flatness	±1.0mm								
Perimeter in mm	648.64	Straightness	±1.7mm/mtr					Extrusion Name:-T-Section 230mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.81kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-015
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Unspecified Radius - 0.50mm

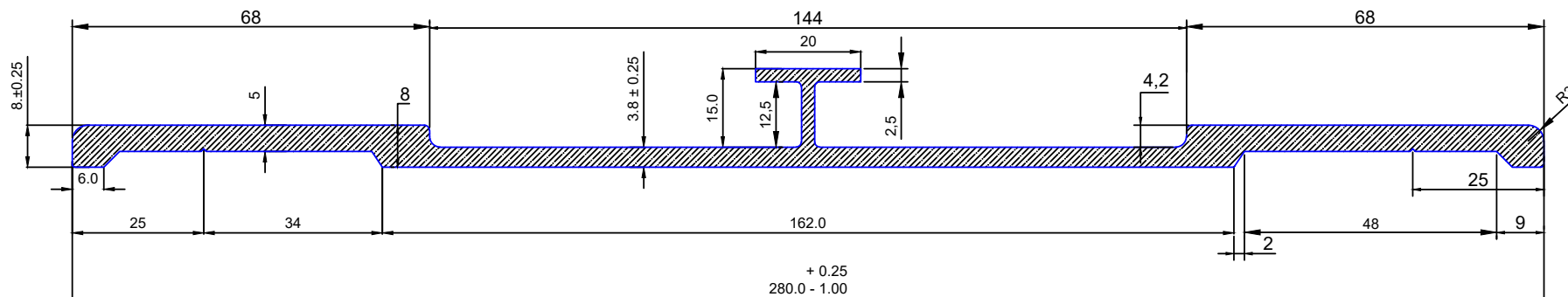
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Area in sq mm	1256.67	Flatness	±1.0mm								
Perimeter in mm	589.10	Straightness	±1.7mm/mtr					Extrusion Name:-T-Section 231mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.40kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-011
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				2.							
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FW-010



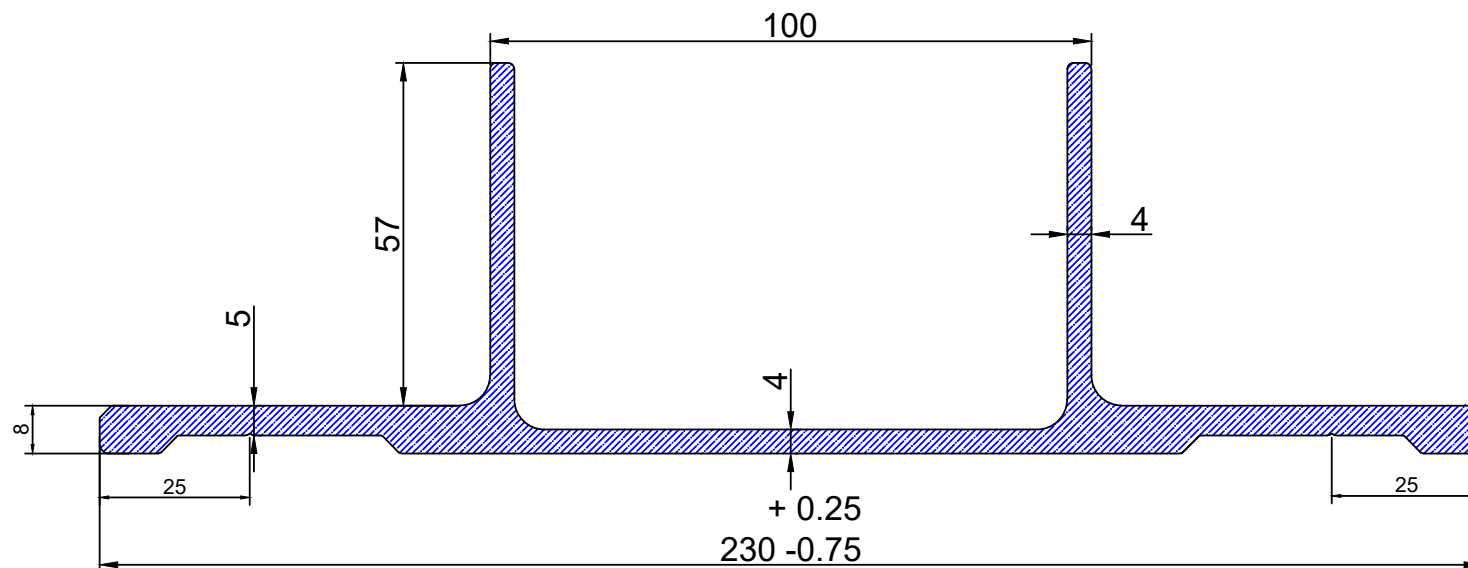
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1484.09	Flatness	±1.0mm								
Perimeter in mm	662.56	Straightness	±1.7mm/mtr					Extrusion Name:-T-Section 266mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.00kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-010
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Unspecified Radius - 0.50mm

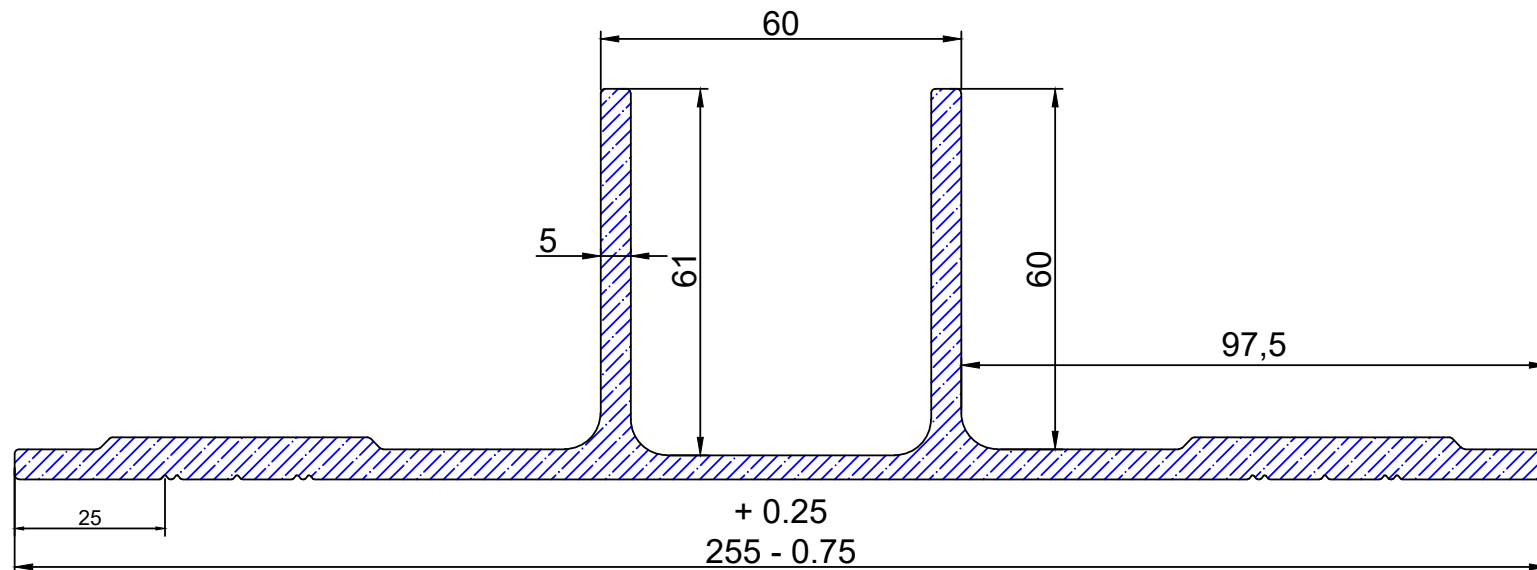
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Area in sq mm	1280.80	Flatness	±1.0mm								
Perimeter in mm	581.30	Straightness	±1.7mm/mtr					Extrusion Name:-T-Section 280mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.45kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-016
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1721.19	Flatness	±1.0mm								
Perimeter in mm	703.14	Straightness	±1.7mm/mtr					Extrusion Name:-TT-Section 230mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.64kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-014
				3.							
				2.							
				1.							

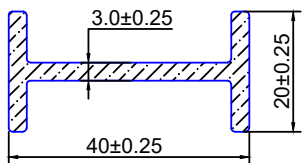
FW-012



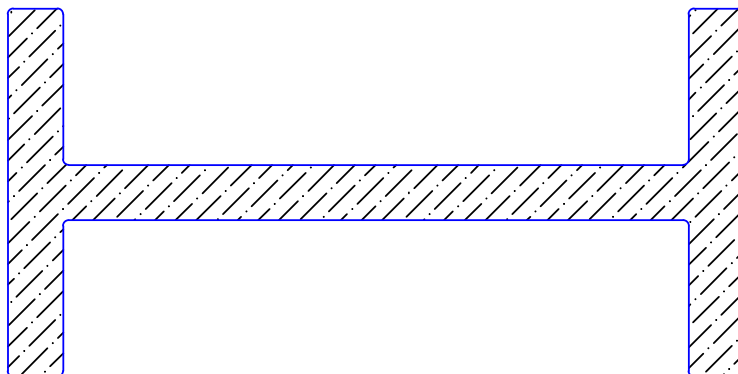
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	2029.04	Flatness	±1.0mm								
Perimeter in mm	758.15	Straightness	±1.7mm/mtr					Extrusion Name:-TT-Section 255mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.47kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-012
				3.							
				2.							
				1.							

FW-003
ENQ.NO.22129



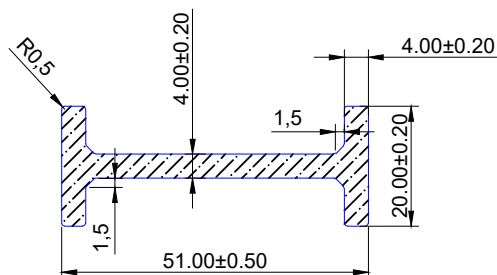
SCALE: 1:1



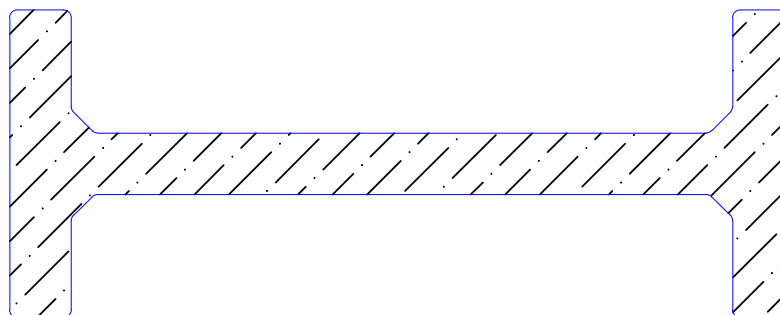
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	221.69	Flatness	±1.0mm								
Perimeter in mm	150.91	Straightness	±1.7mm/mtr					Extrusion Name:-I-Stiffner 40.0mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	0.60kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-003
				3.							
				2.							
				1.							

FW-002
ENQ.NO.16822



SCALE: 1:1

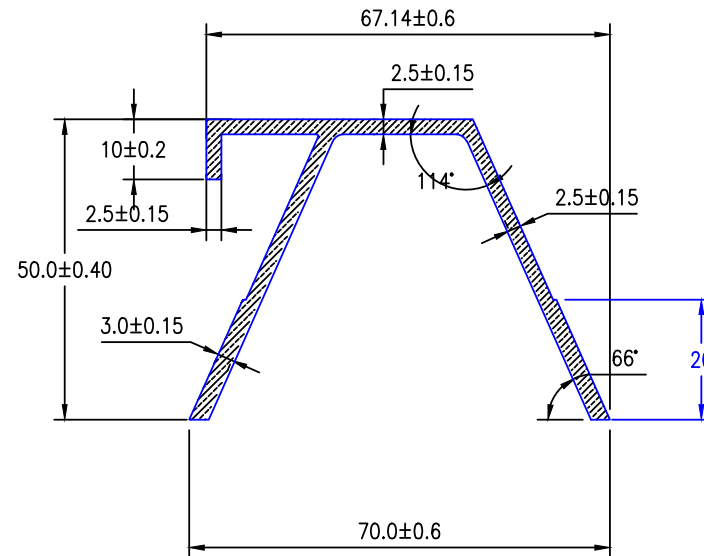


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	336.11	Flatness	±1.0mm								
Perimeter in mm	168.60	Straightness	±1.7mm/mtr					Extrusion Name:-I-Stiffner 51.0mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	0.90kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-002
				3.							
				2.							
				1.							

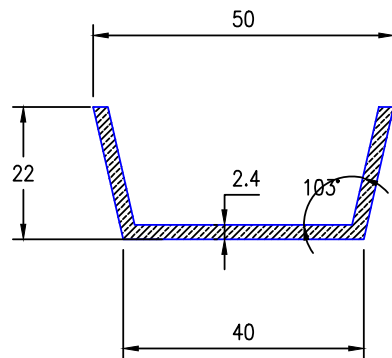
FW-017

ENQ.NO.22131

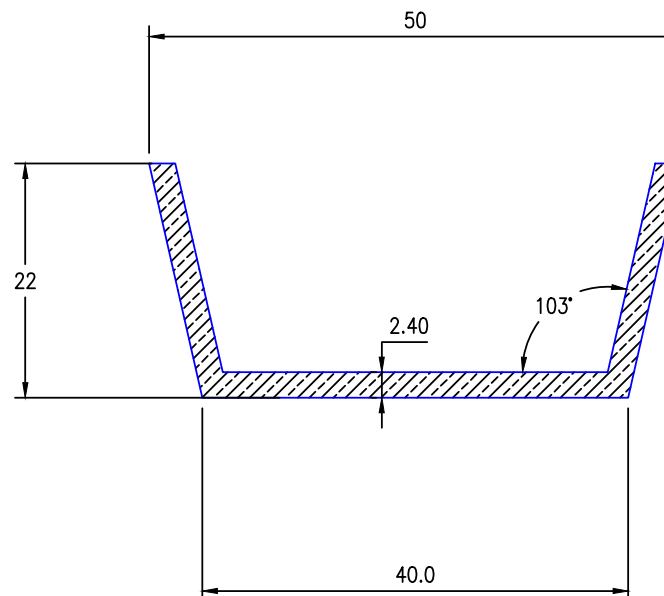


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	406.90	Flatness	±1.0mm								
Perimeter in mm	318.91	Straightness	±1.7mm/mtr					Extrusion Name:-H-Stiffner			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.09kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-017
				3.							
				2.							



FW-018
ENQ.NO.22130

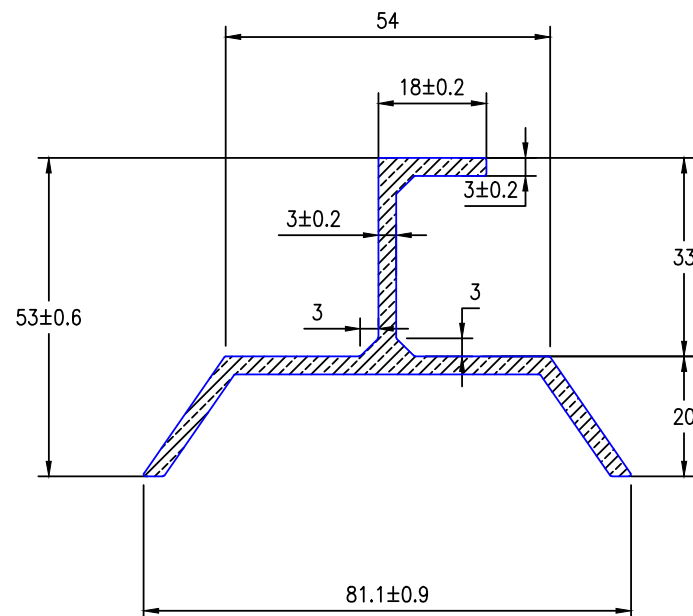


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	193.79	Flatness	±1.0mm								
Perimeter in mm	166.41	Straightness	±1.7mm/mtr					Extrusion Name:-Small U-Stiffener			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	0.52kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-018
				3.							
				2.							

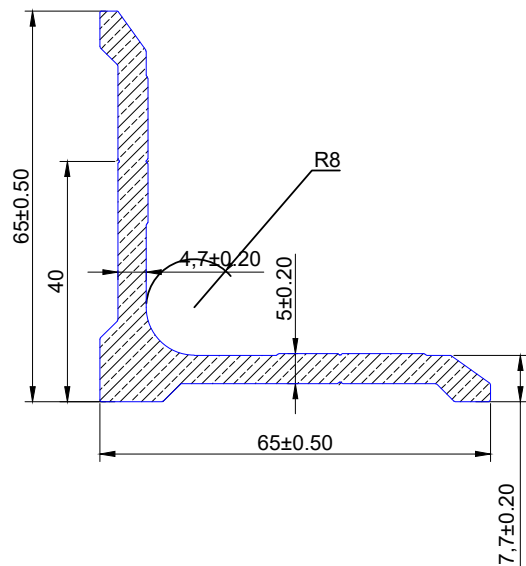
FW-019

ENQ.NO.21275



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	449.50	Flatness	±1.0mm								
Perimeter in mm	291.23	Straightness	±1.7mm/mtr					Extrusion Name:-U-Stiffener Cum Holder			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.212kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-019
				3.							
				2.							

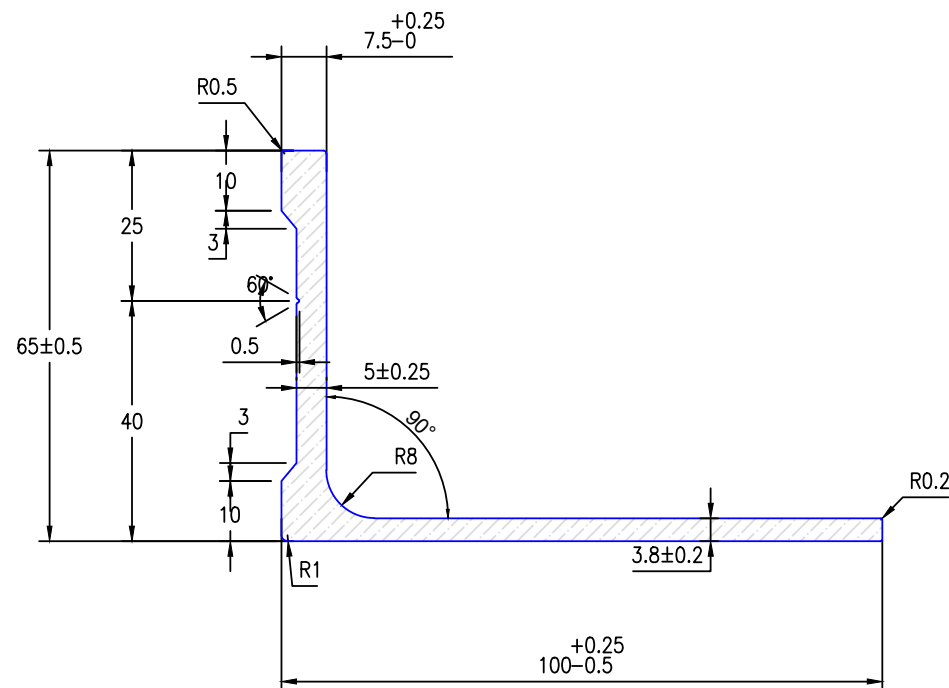


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	625.73	Flatness	±1.0mm								
Perimeter in mm	256.12	Straightness	±1.7mm/mtr					Extrusion Name:-Ec-65mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.68kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-001
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				2.							
				1.							

ANG-030

ENQ.NO.16824

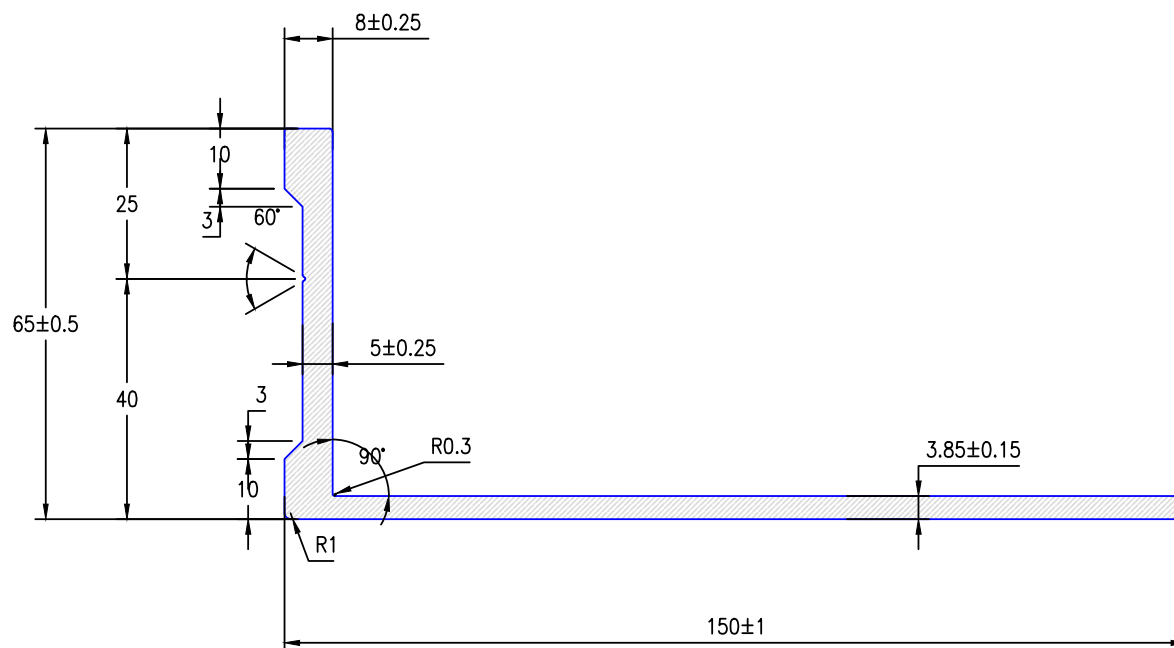


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	747.10	Flatness	±1.0mm								
Perimeter in mm	327.81	Straightness	±1.7mm/mtr					Extrusion Name:-L-100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.01kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-030
				3.							
				2.							
				1.							

ANG-031

ENQ.NO.16820



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	940.08	Flatness	±1.0mm								
Perimeter in mm	471.78	Straightness	±1.7mm/mtr					Extrusion Name:-L-100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.51kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-031
				3.							
				2.							
				1.							

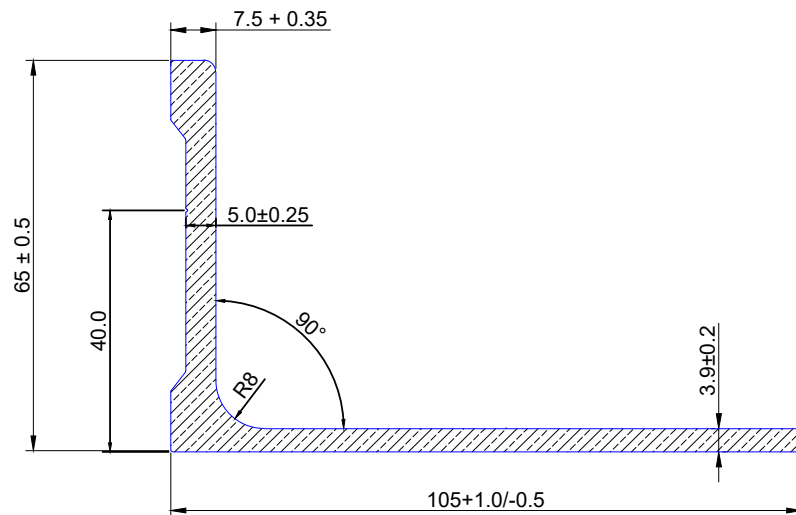
ANG-032

ENQ.NO.16821



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1155.68	Flatness	±1.0mm								
Perimeter in mm	543.78	Straightness	±1.7mm/mtr					Extrusion Name:-L-100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.12kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-032
				3.							
				2.							
				1.							

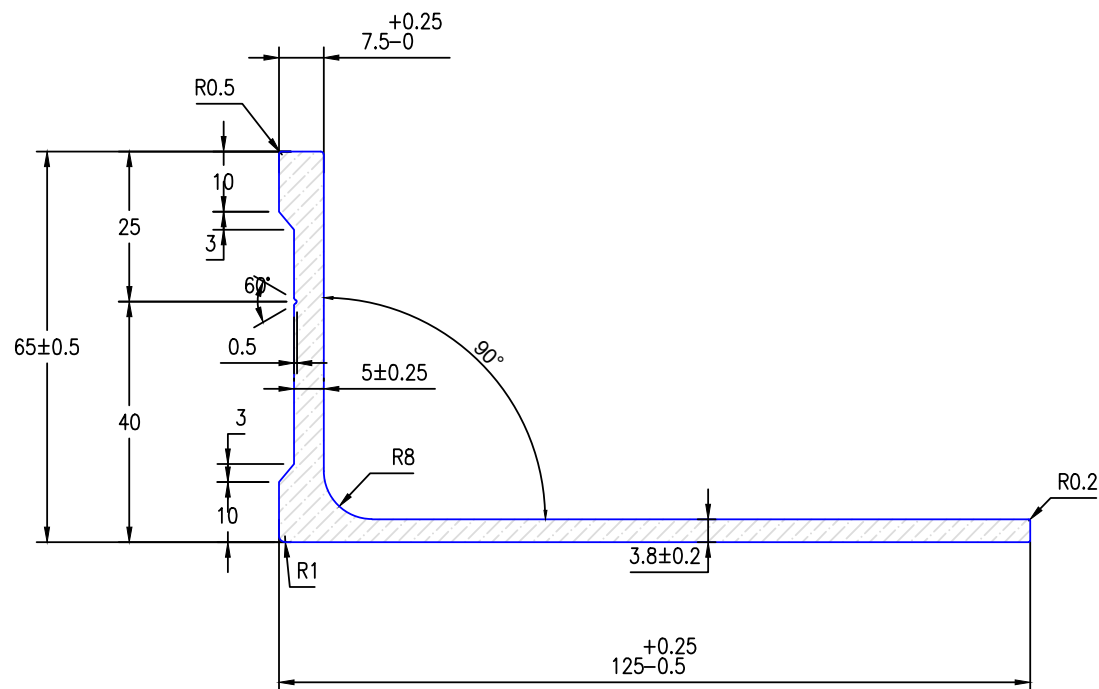


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	763.25	Flatness	±1.0mm								
Perimeter in mm	340.57	Straightness	±1.7mm/mtr					Extrusion Name:-L-105mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.06kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-002
				3.							
				2.							
				1.							

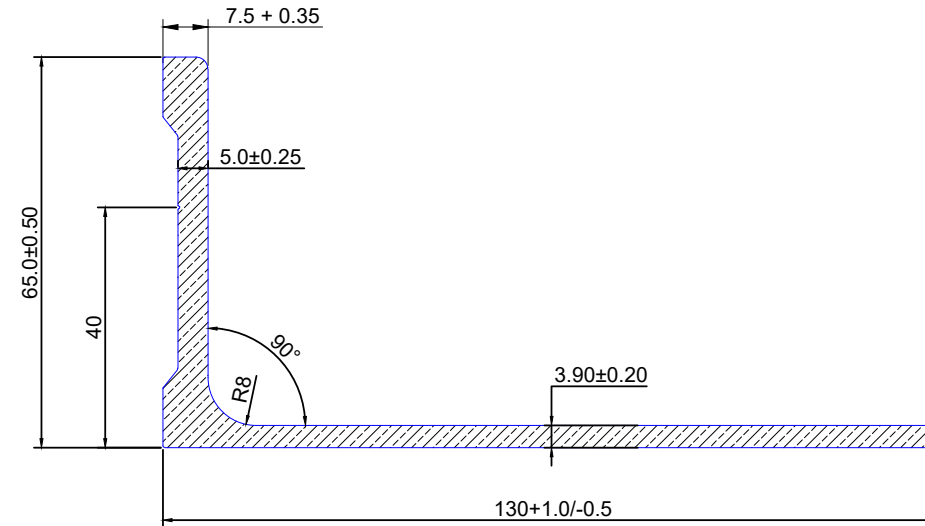
ANG-029

ENQ.NO.16827



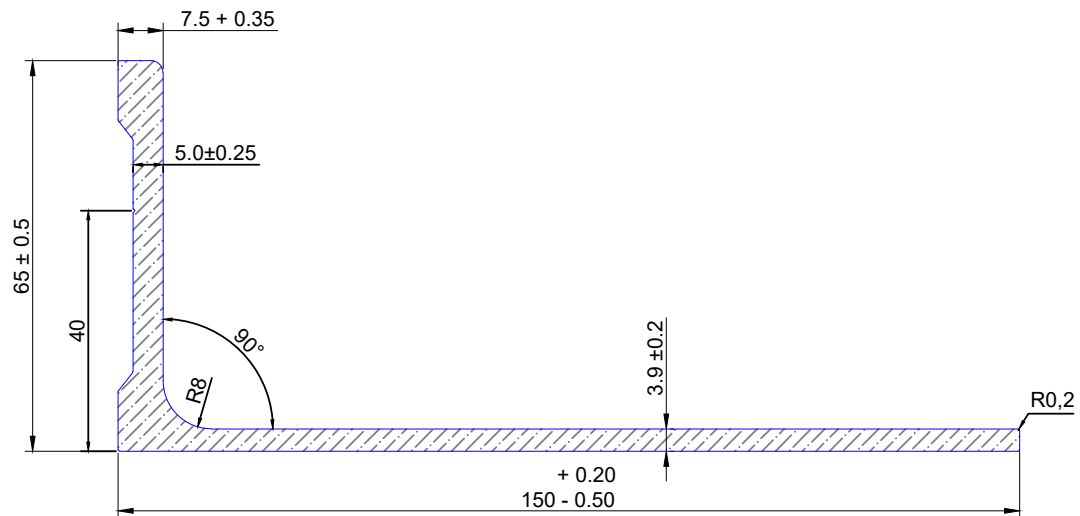
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	842.10	Flatness	±1.0mm								
Perimeter in mm	377.81	Straightness	±1.7mm/mtr					Extrusion Name:-L-125mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.27kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-029
				3.							
				2.							
				1.							



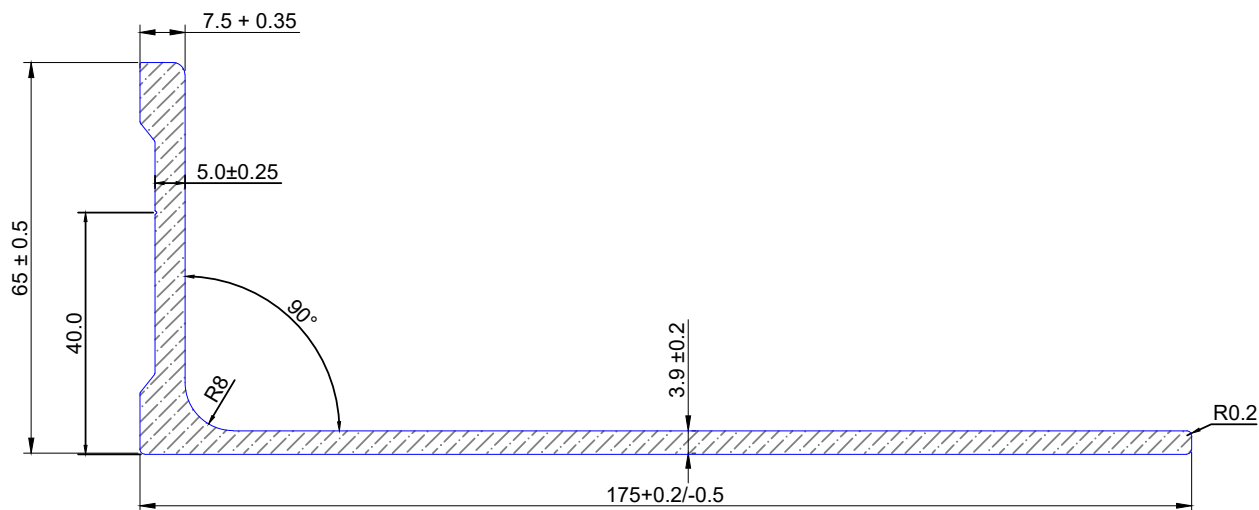
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	834.75	Flatness	±1.0mm								
Perimeter in mm	390.17	Straightness	±1.7mm/mtr					Extrusion Name:-L-130mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.25kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-003
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				2.							
				1.							



Unspecified Radius - 0.50mm

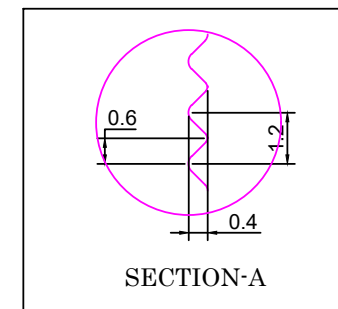
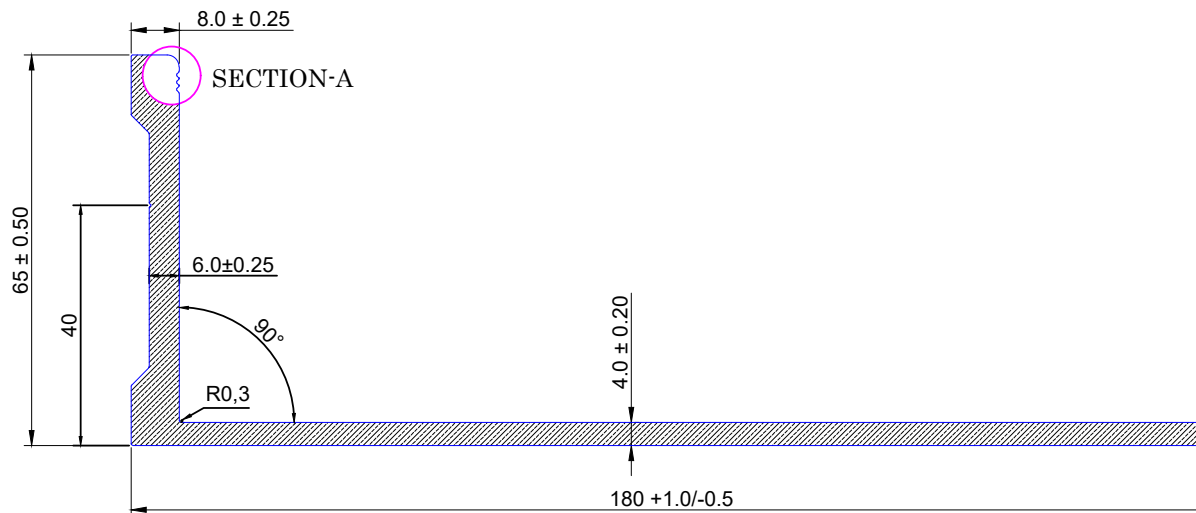
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	922.47	Flatness	±1.0mm								
Perimeter in mm	426.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-150mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.49kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-004
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

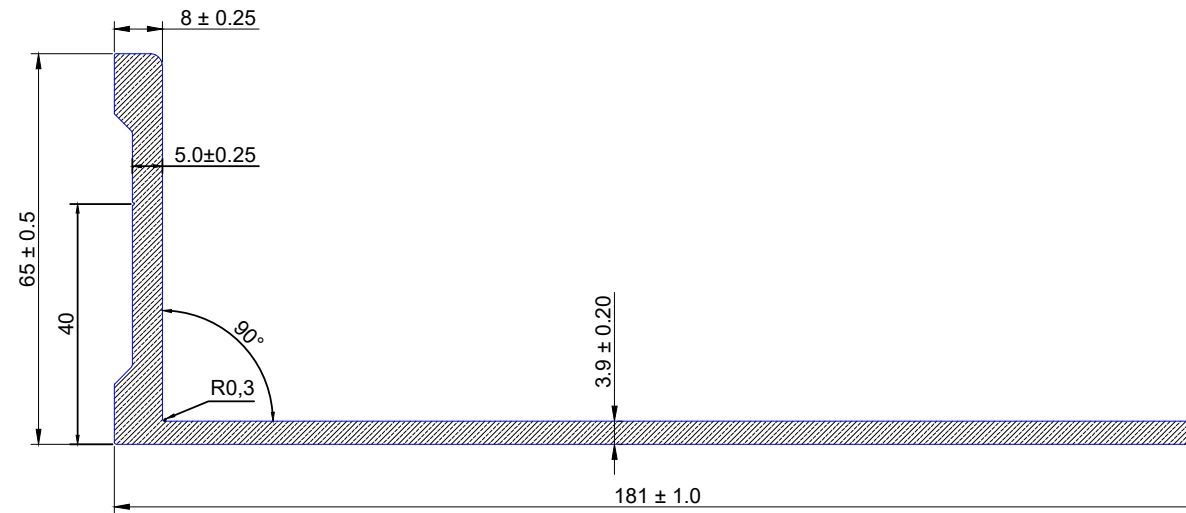
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1049.83	Flatness	±1.0mm								
Perimeter in mm	477.03	Straightness	±1.7mm/mtr					Extrusion Name:-L-175mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.83kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-005
				3.							
				2.							
				1.							

ANG-006



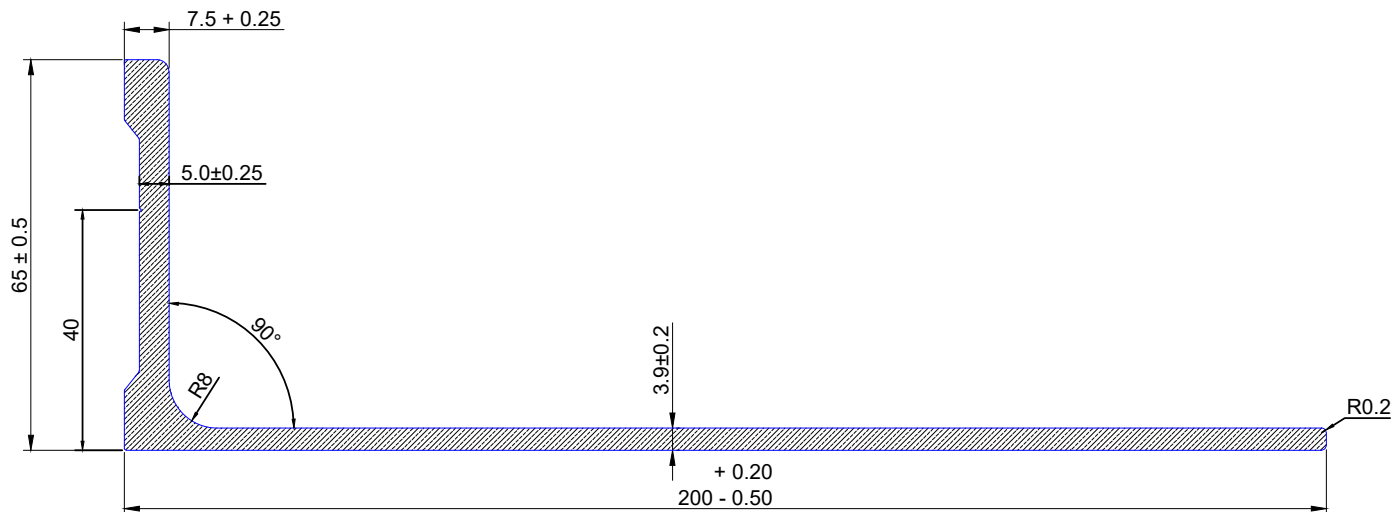
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1054.94	Flatness	±1.0mm								
Perimeter in mm	490.88	Straightness	±1.7mm/mtr					Extrusion Name:-L-180mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.84kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-006
				3.							
				2.							
				1.							



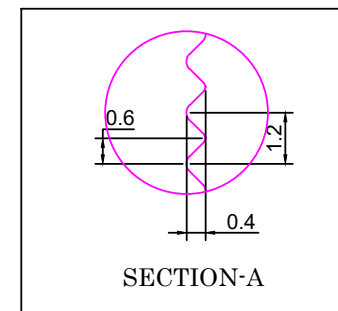
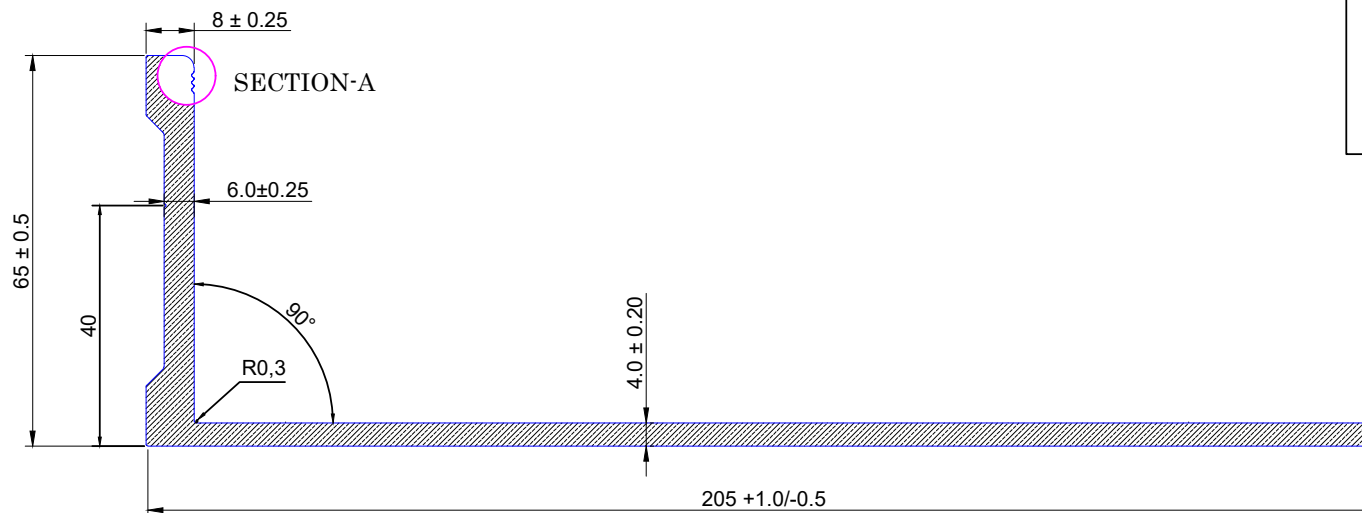
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1058.79	Flatness	±1.0mm								
Perimeter in mm	492.88	Straightness	±1.7mm/mtr					Extrusion Name:-L-181mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.85kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-007
				3.							
				2.							
				1.							



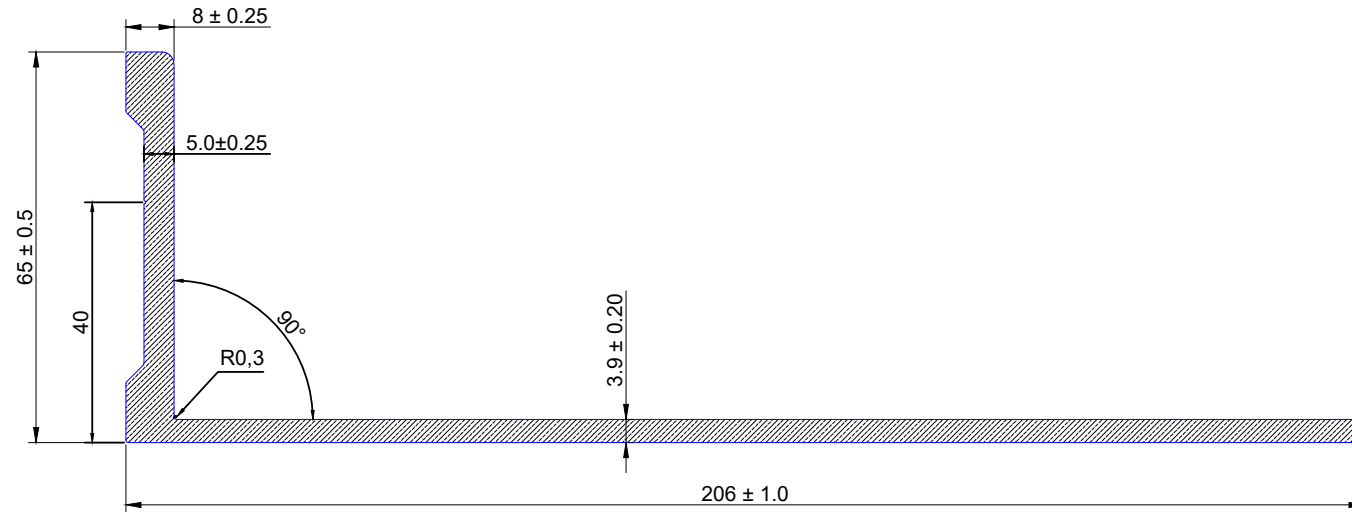
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1107.47	Flatness	±1.0mm								
Perimeter in mm	526.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-200mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.99kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-008
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	1152.34	Flatness	±1.0mm								
Perimeter in mm	541.48	Straightness	±1.7mm/mtr					Extrusion Name:-L-205mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.11kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-009
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

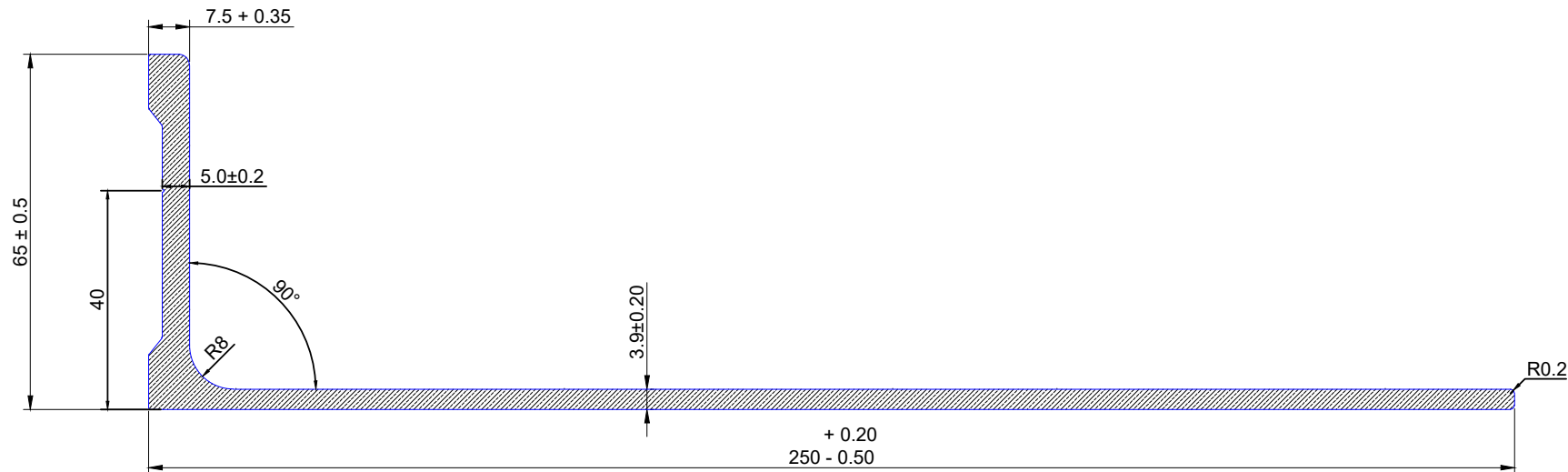
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1155.05	Flatness	±1.0mm								
Perimeter in mm	542.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-206mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.12kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-010
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1198.46	Flatness	±1.0mm								
Perimeter in mm	539.58	Straightness	±1.7mm/mtr					Extrusion Name:-L-206mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.23kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-011
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				2.							
				1.							

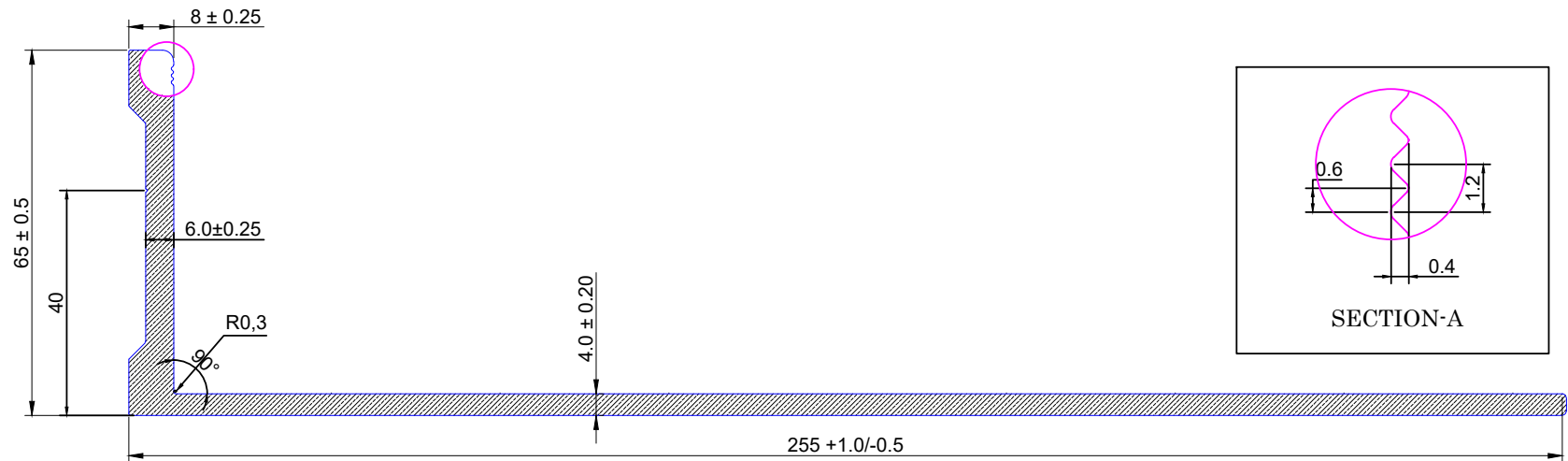
ANG-016



Unspecified Radius - 0.50mm

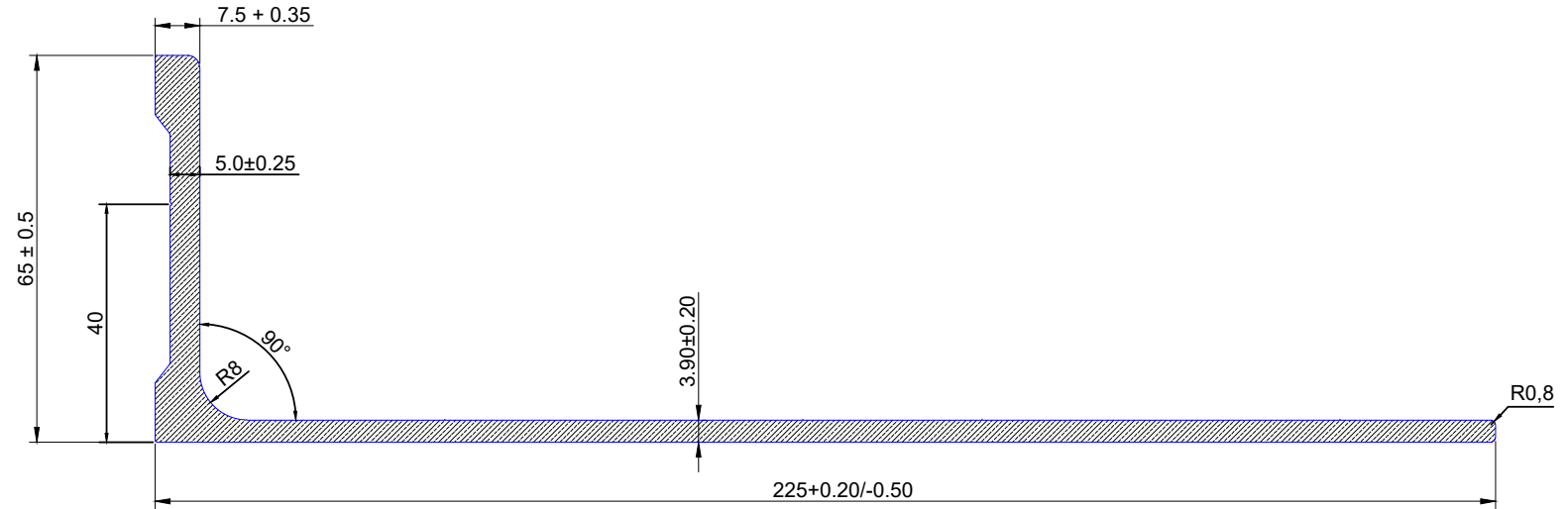
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1439.95	Flatness	±1.0mm								
Perimeter in mm	690.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-206mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.59kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-016
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				2.							
				1.							

ANG-017



Unspecified Radius - 0.50mm

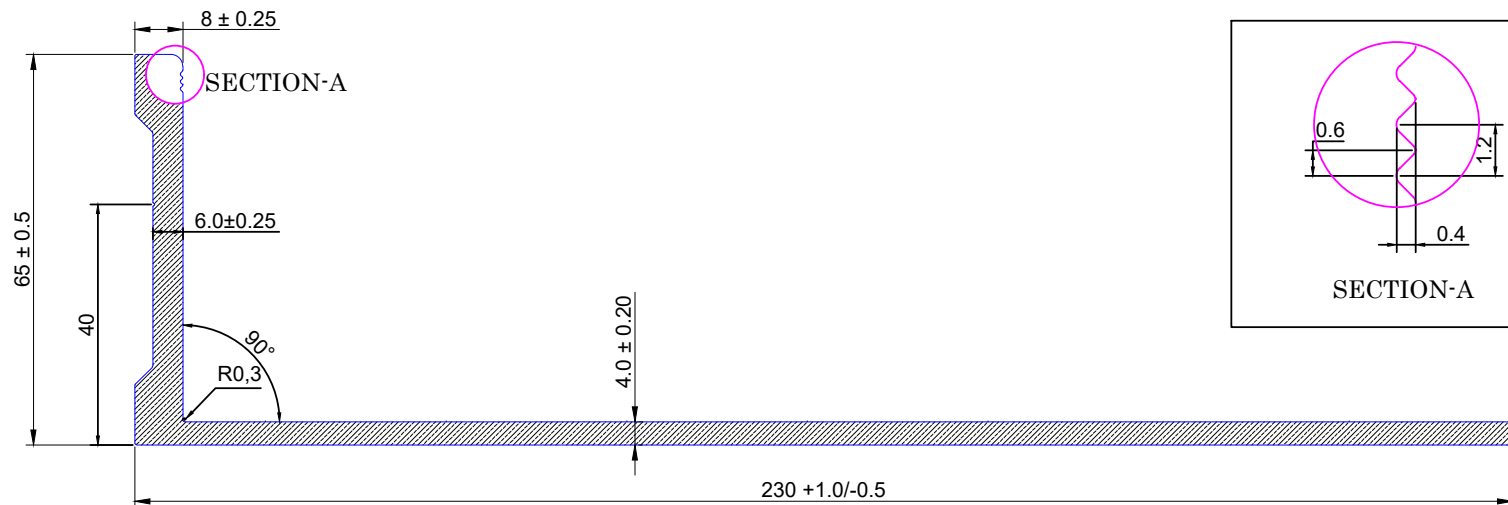
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	1292.47	Flatness	±1.0mm								
Perimeter in mm	626.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-206mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.48kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-017
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				2.							
				1.							



Unspecified Radius - 0.50mm

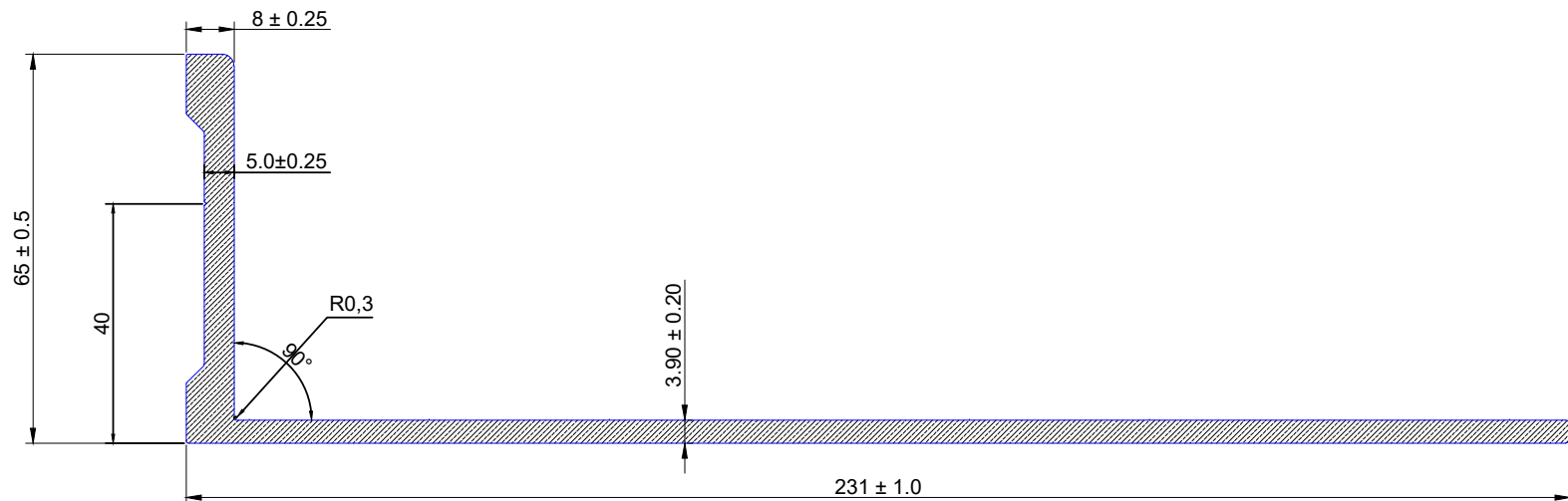
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1199.97	Flatness	±1.0mm								
Perimeter in mm	576.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-225mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.24kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-012
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				2.							
				1.							

ANG-013



Unspecified Radius - 0.50mm

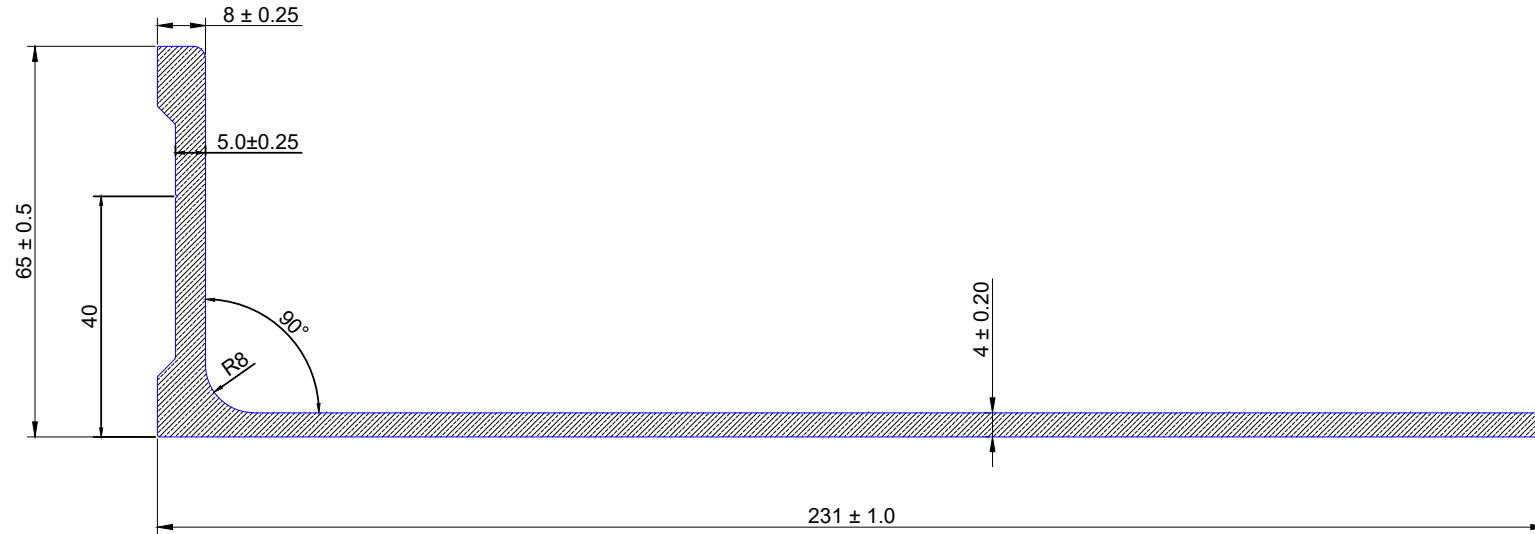
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1247.45	Flatness	±1.0mm								
Perimeter in mm	590.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-230mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.37kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-013
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				2.							
				1.							



Unspecified Radius - 0.50mm

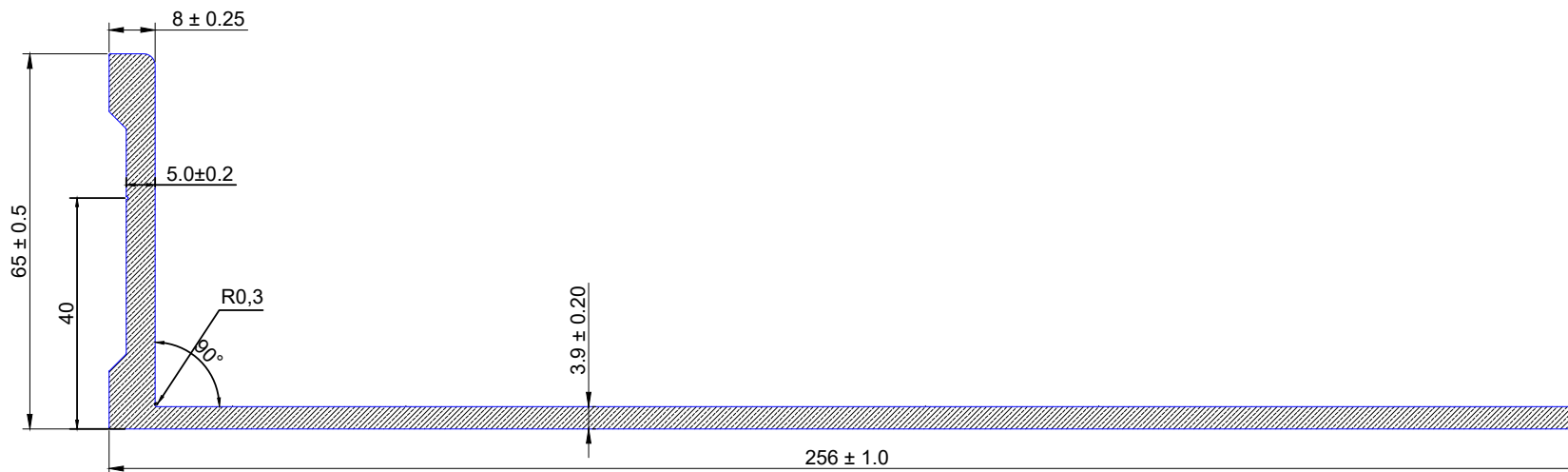
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1251.30	Flatness	±1.0mm								
Perimeter in mm	592.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-231mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.38kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-014
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				2.							
				1.							

ANG-015



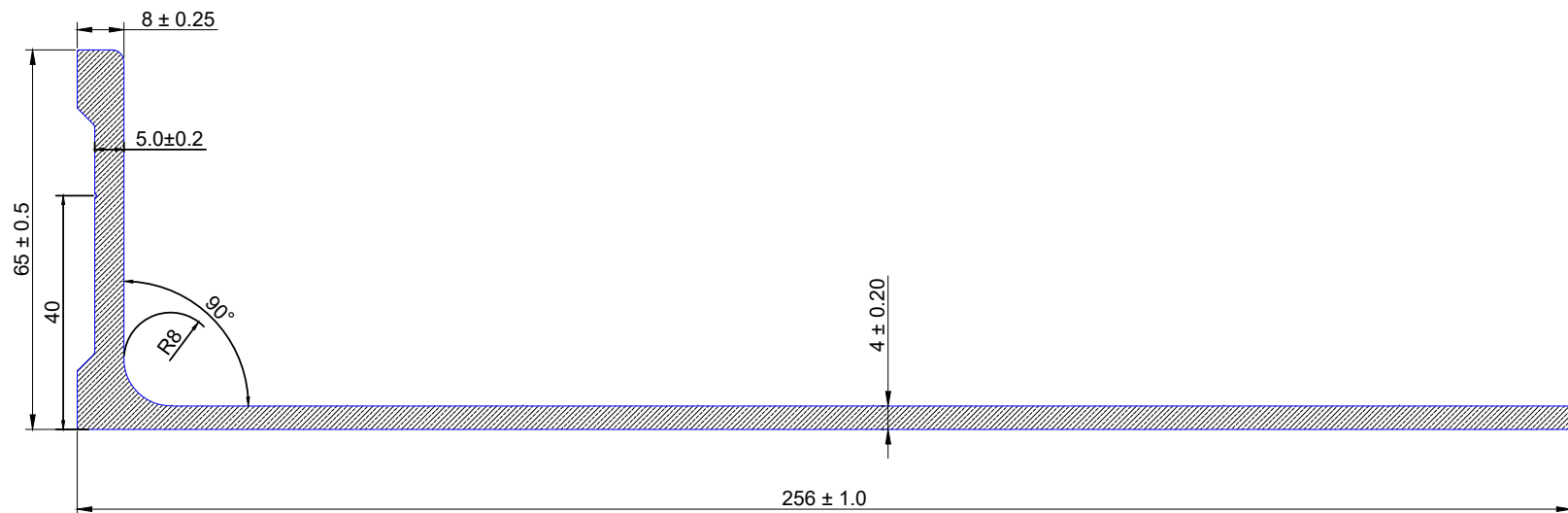
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1298.46	Flatness	±1.0mm								
Perimeter in mm	589.58	Straightness	±1.7mm/mtr					Extrusion Name:-L-231mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.50kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-015
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				2.							
				1.							



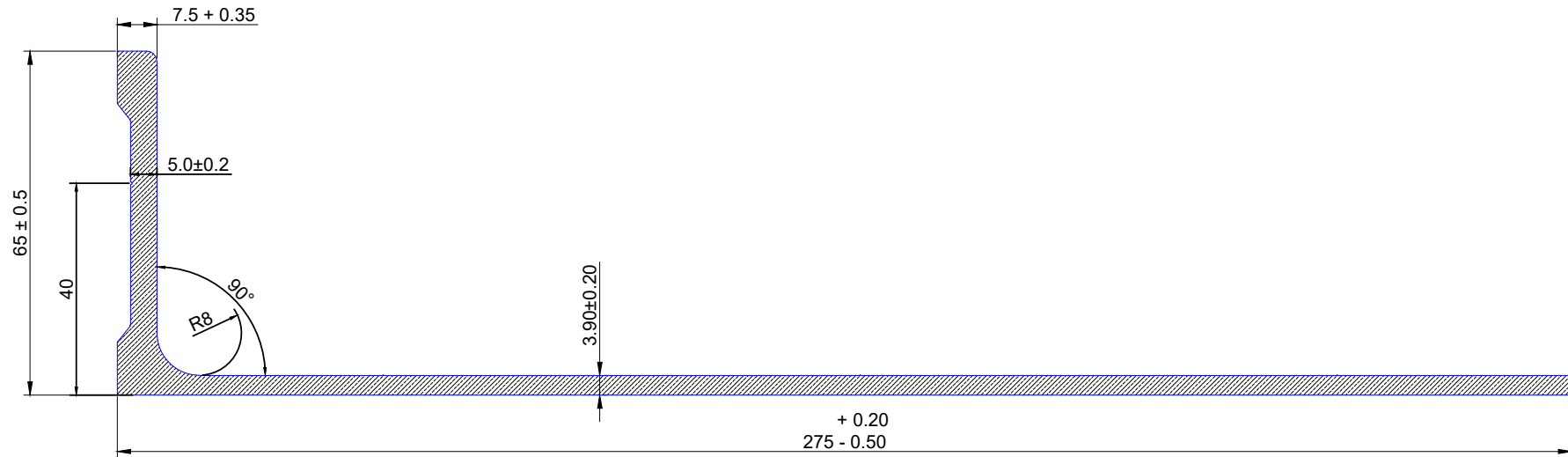
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Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1347.55	Flatness	±1.0mm								
Perimeter in mm	642.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-256mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.63kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-018
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				2.							
				1.							



Unspecified Radius - 0.50mm

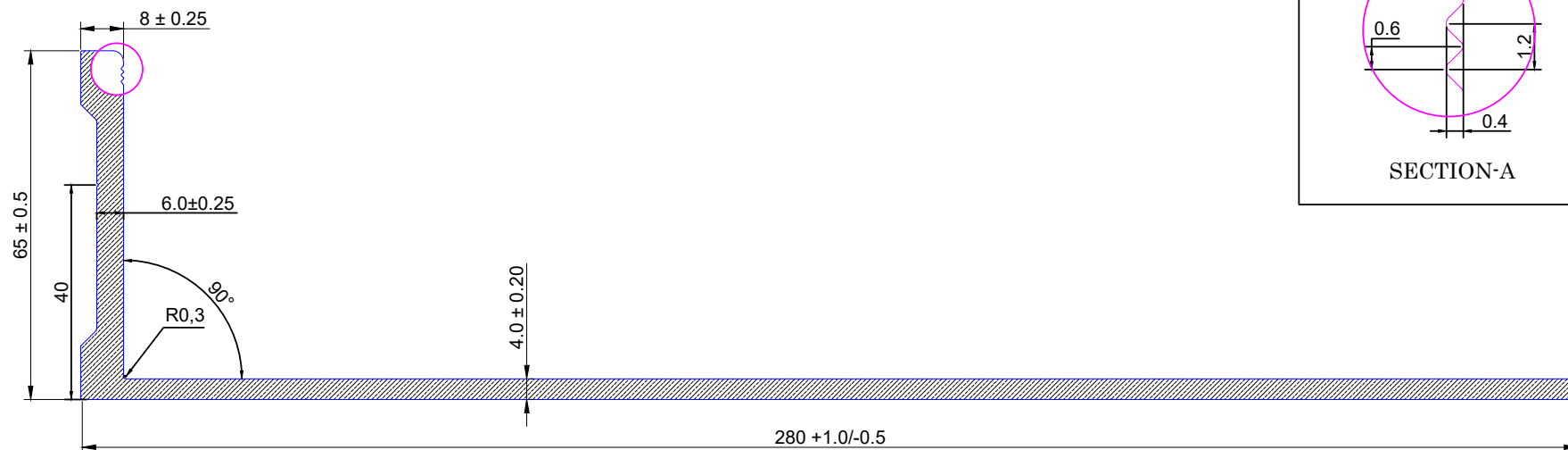
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Area in sq mm	1398.46	Flatness	±1.0mm								
Perimeter in mm	639.58	Straightness	±1.7mm/mtr					Extrusion Name:-L-256mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.77kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-019
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				1.							



Unspecified Radius - 0.50mm

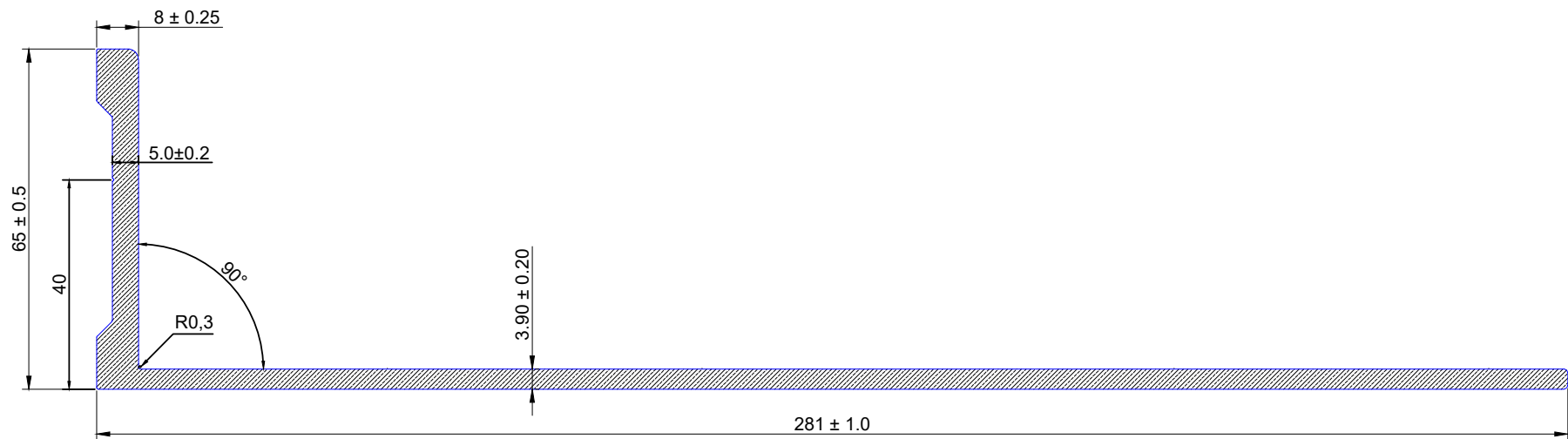
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1384.96	Flatness	±1.0mm								
Perimeter in mm	676.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-275mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.73kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-020
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				2.							
				1.							

ANG-021



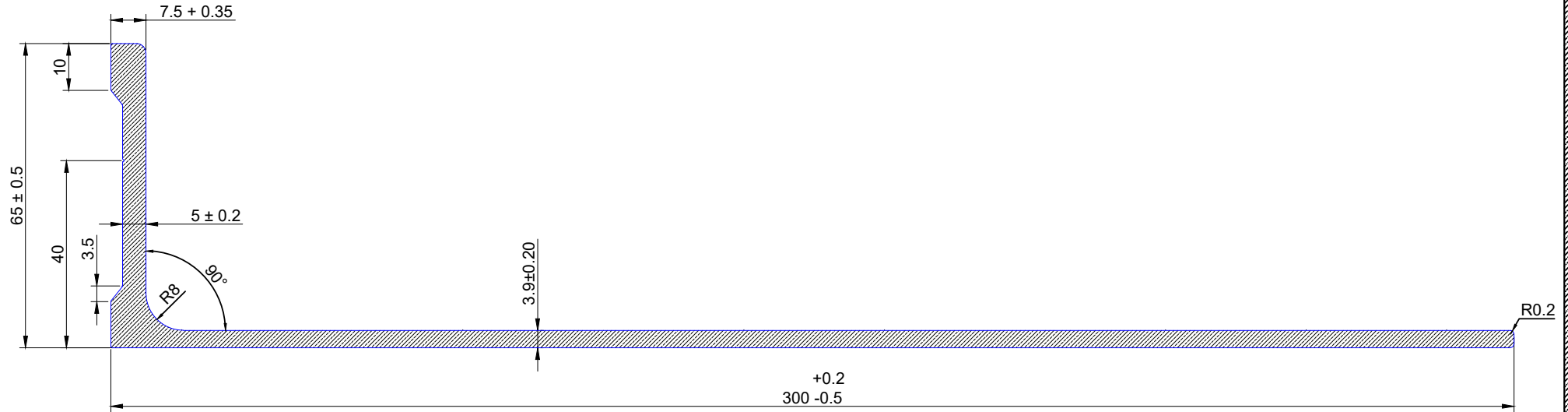
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	1439.95	Flatness	±1.0mm								
Perimeter in mm	690.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-280mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.89kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-021
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				2.							
				1.							



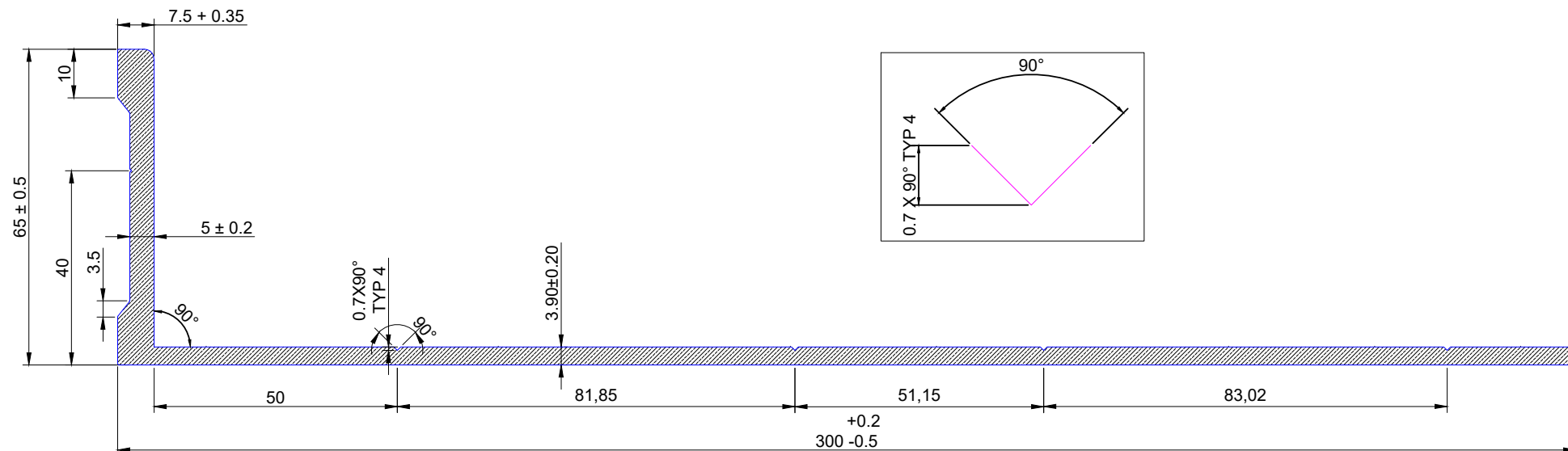
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1443.80	Flatness	±1.0mm								
Perimeter in mm	692.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-281mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.90kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-022
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				2.							
				1.							



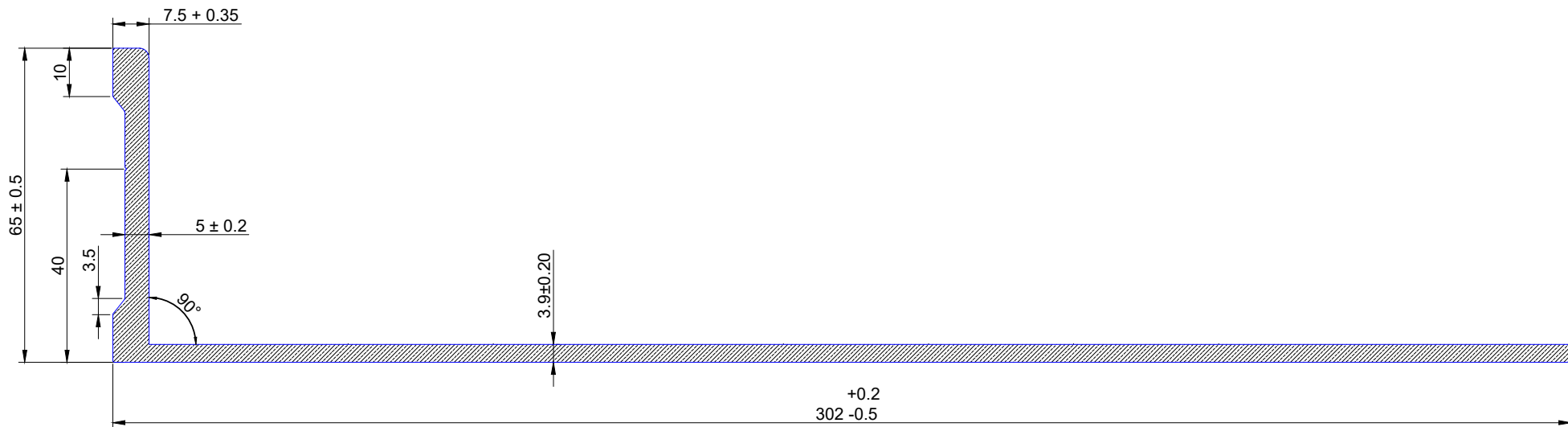
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1477.47	Flatness	±1.0mm								
Perimeter in mm	726.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-300mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.99kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-023
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Unspecified Radius - 0.50mm

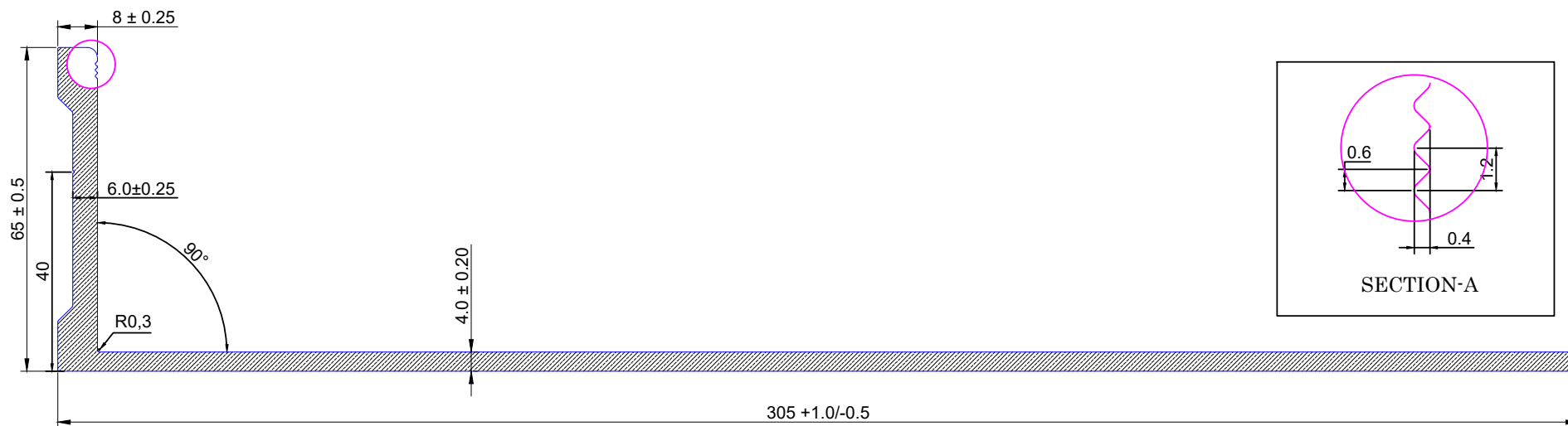
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1461.77	Flatness	±1.0mm								
Perimeter in mm	732.61	Straightness	±1.7mm/mtr					Extrusion Name:-L-300mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.94kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-024
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				1.							



Unspecified Radius - 0.50mm

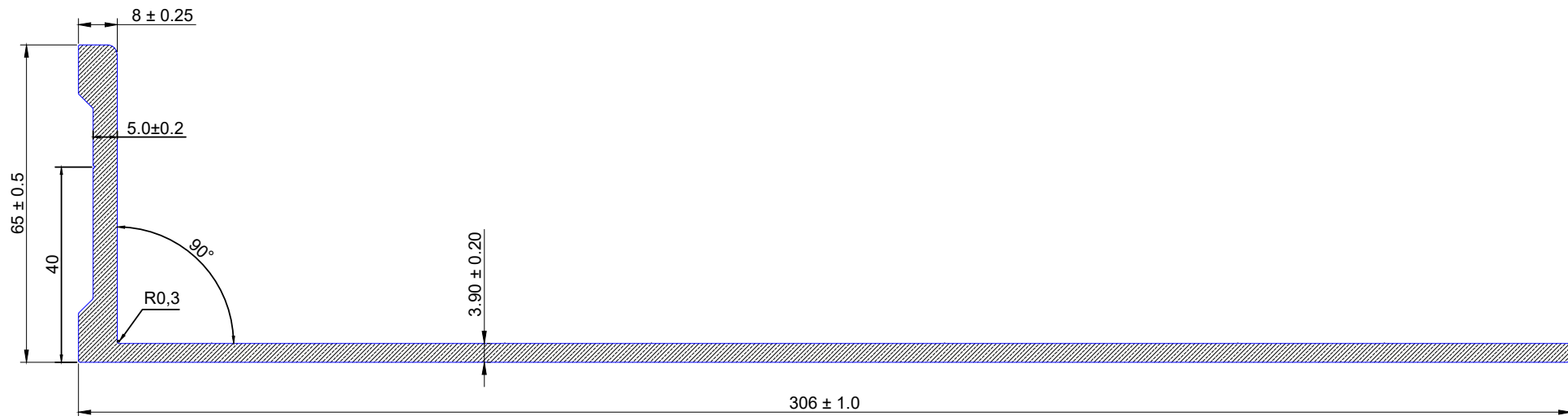
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1471.73	Flatness	±1.0mm								
Perimeter in mm	734.30	Straightness	±1.7mm/mtr					Extrusion Name:-L-302mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.97kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-025
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				2.							
				1.							

ANG-026



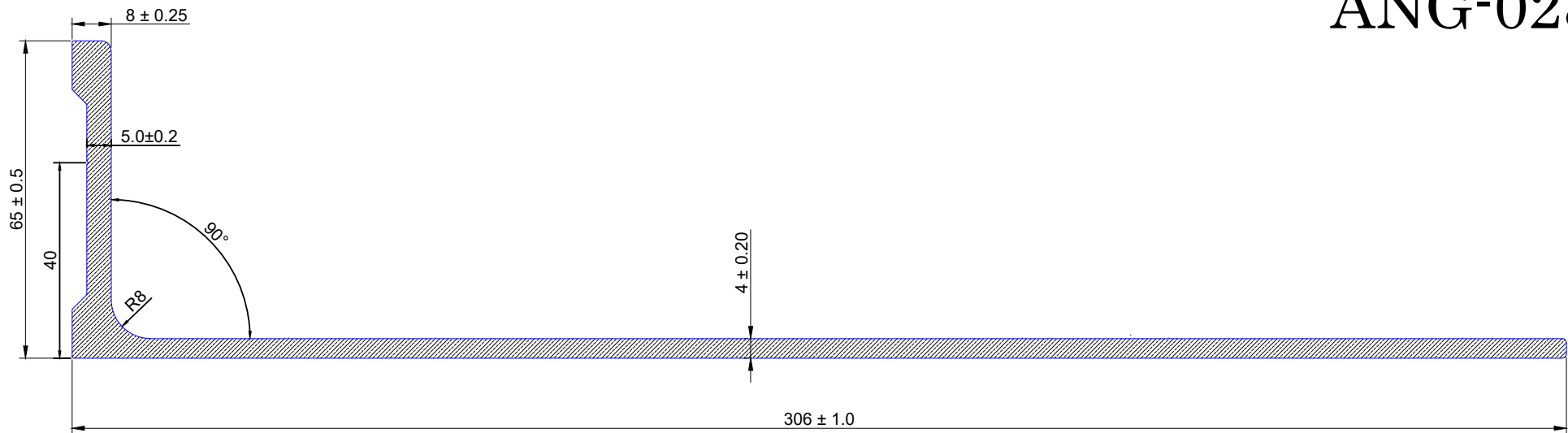
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1536.20	Flatness	±1.0mm								
Perimeter in mm	740.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-305mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.15kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-026
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1540.05	Flatness	±1.0mm								
Perimeter in mm	742.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-306mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.15kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-027
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				2.							
				1.							

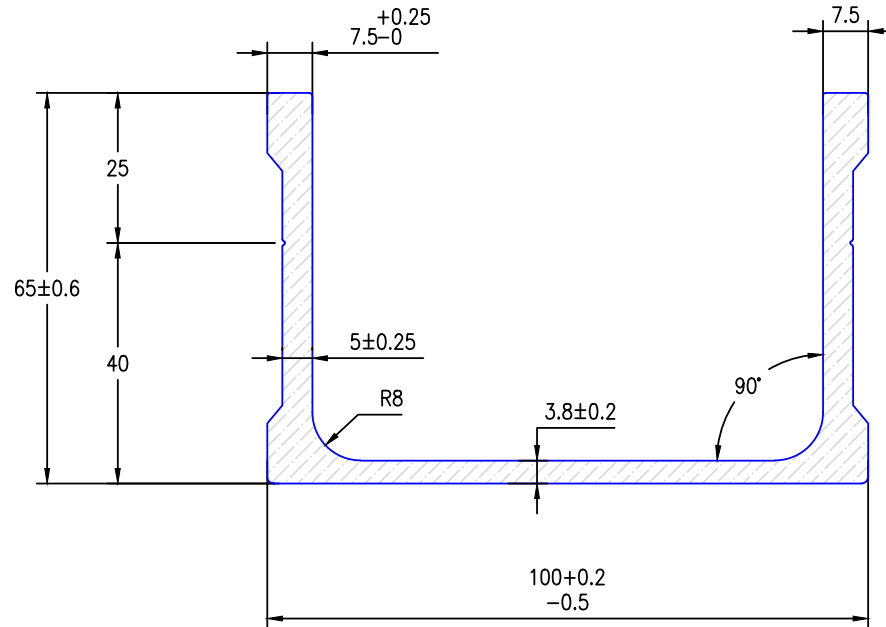


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1598.46	Flatness	±1.0mm								
Perimeter in mm	739.58	Straightness	±1.7mm/mtr					Extrusion Name:-L-306mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.31kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-028
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				2.							
				1.							

CHN-001

ENQ NO.16825

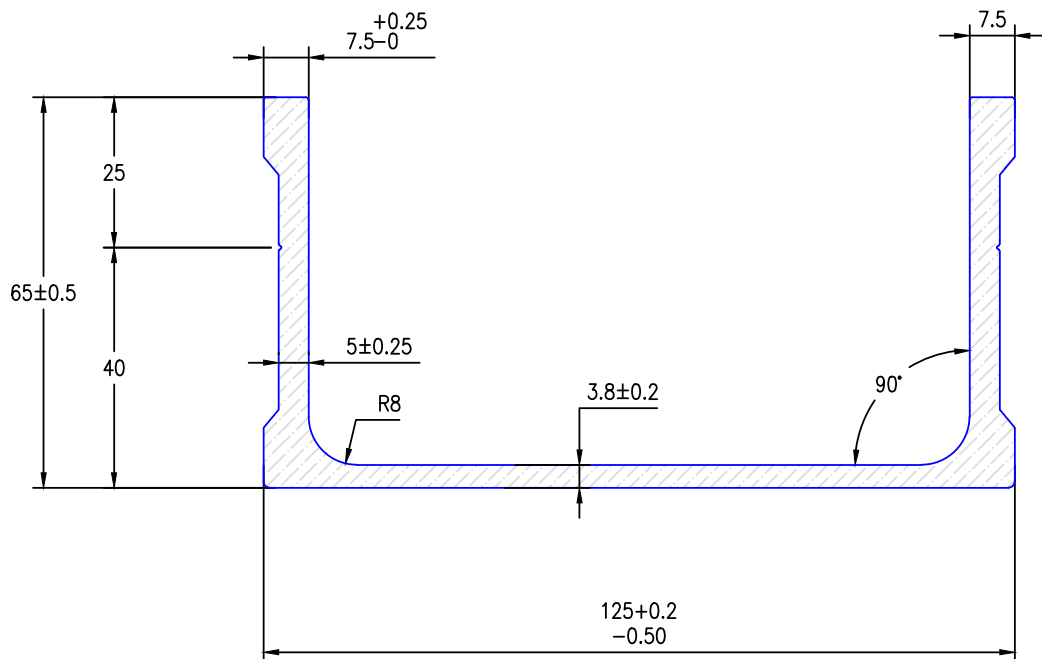


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1114.24	Flatness	±1.0mm								
Perimeter in mm	448.35	Straightness	±1.7mm/mtr					Extrusion Name:-CH-100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.0kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-001
				3.							
				2.							
				1.							

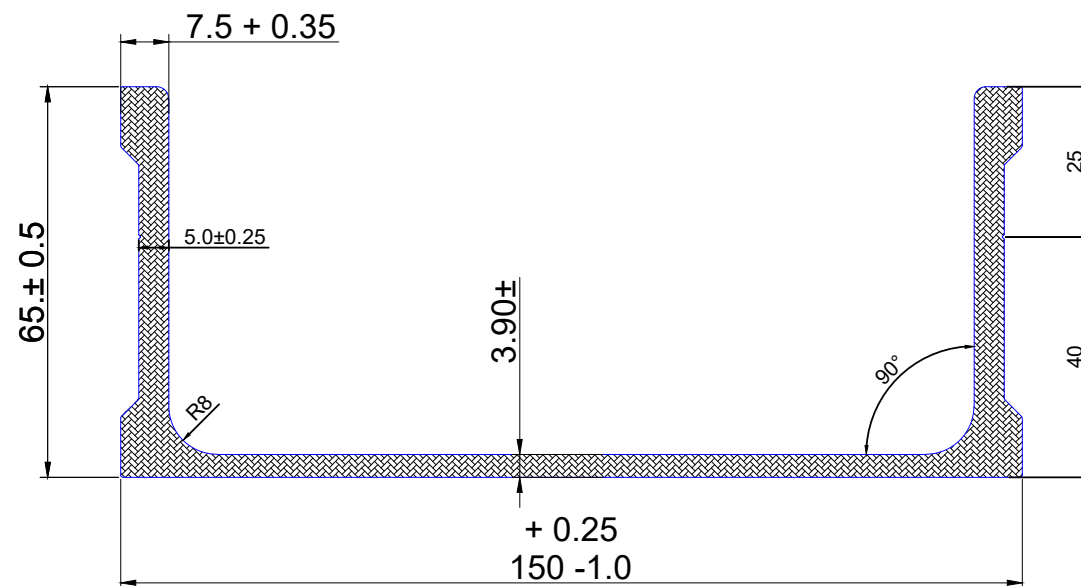
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ENQ NO.16826



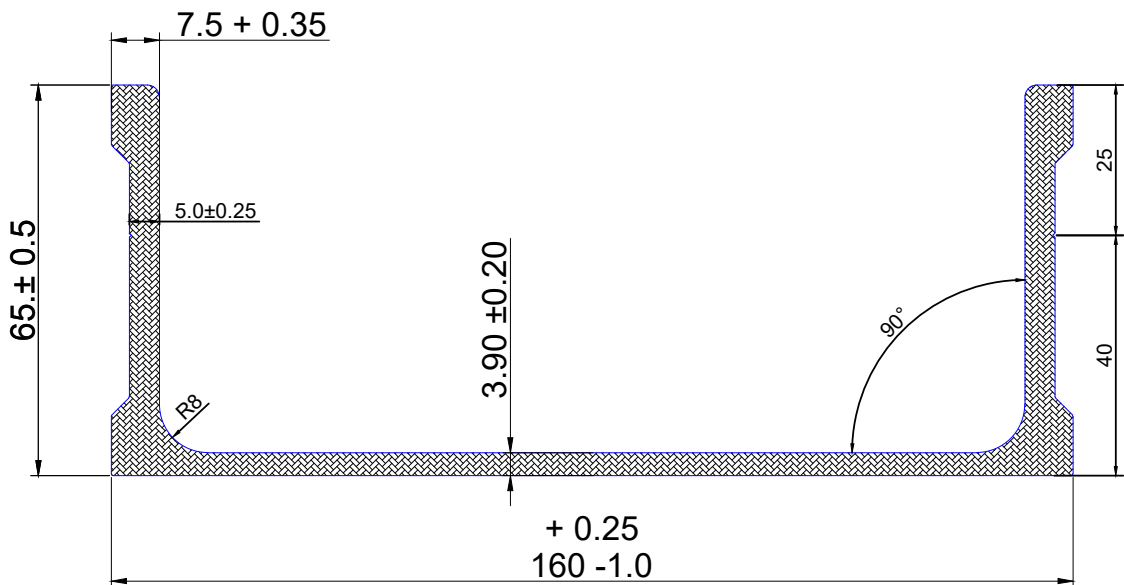
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1208.74	Flatness	±1.0mm								
Perimeter in mm	498.35	Straightness	±1.7mm/mtr					Extrusion Name:-CH-125mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.26kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-002
				3.							
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				1.							



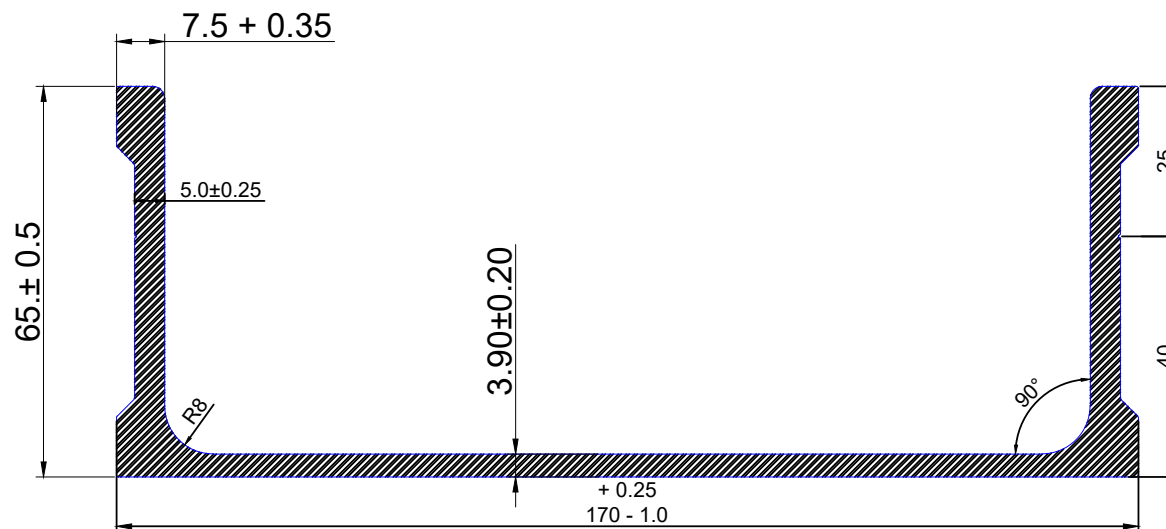
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1322.61	Flatness	±1.0mm								
Perimeter in mm	548.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-150mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.57kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-003
				3.							
				2.							
				1.							



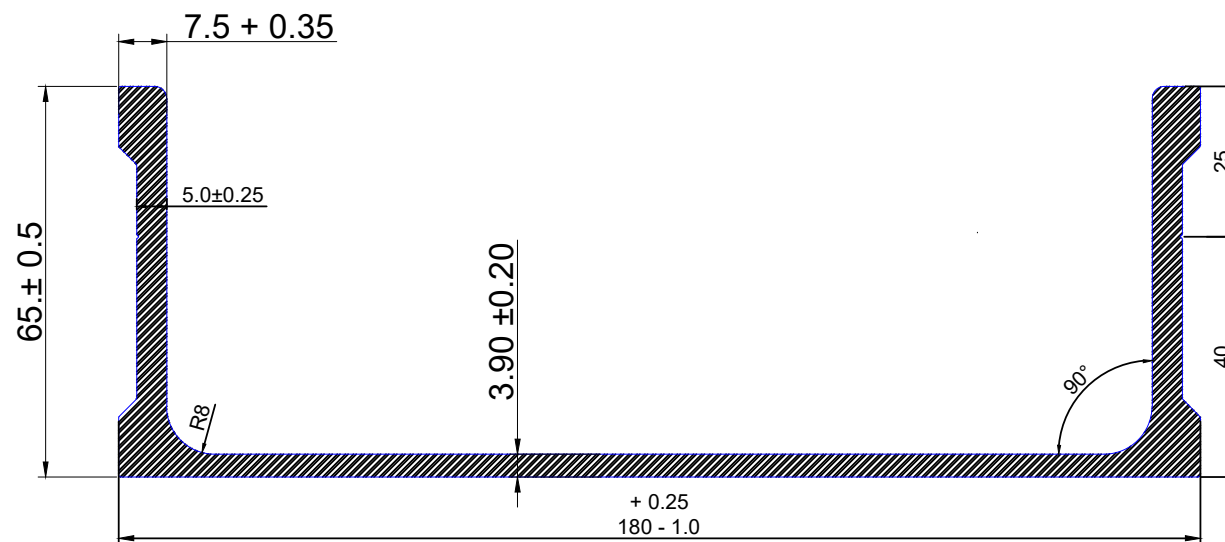
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1360.61	Flatness	±1.0mm								
Perimeter in mm	568.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-160mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.67kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-004
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1398.61	Flatness	$\pm 1.0\text{mm}$								
Perimeter in mm	588.85	Straightness	$\pm 1.7\text{mm/mtr}$					Extrusion Name:-CH-170mm			
CCD in mm		Twist	$\pm 1.25\text{mm/mtr}$								
Kg. Per Mtr.	3.77kg	Angularity	$\pm 1^\circ$ degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-005
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				2.							
				1.							

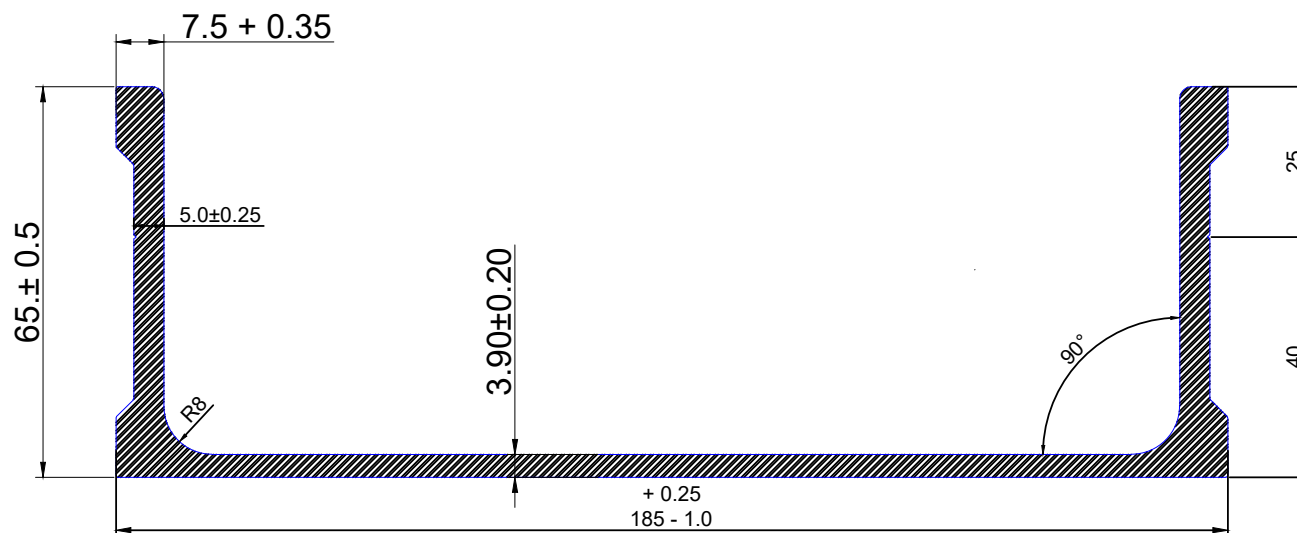


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1436.61	Flatness	±1.0mm								
Perimeter in mm	608.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-180mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.88kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-006
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				2.							
				1.							

CHN-007

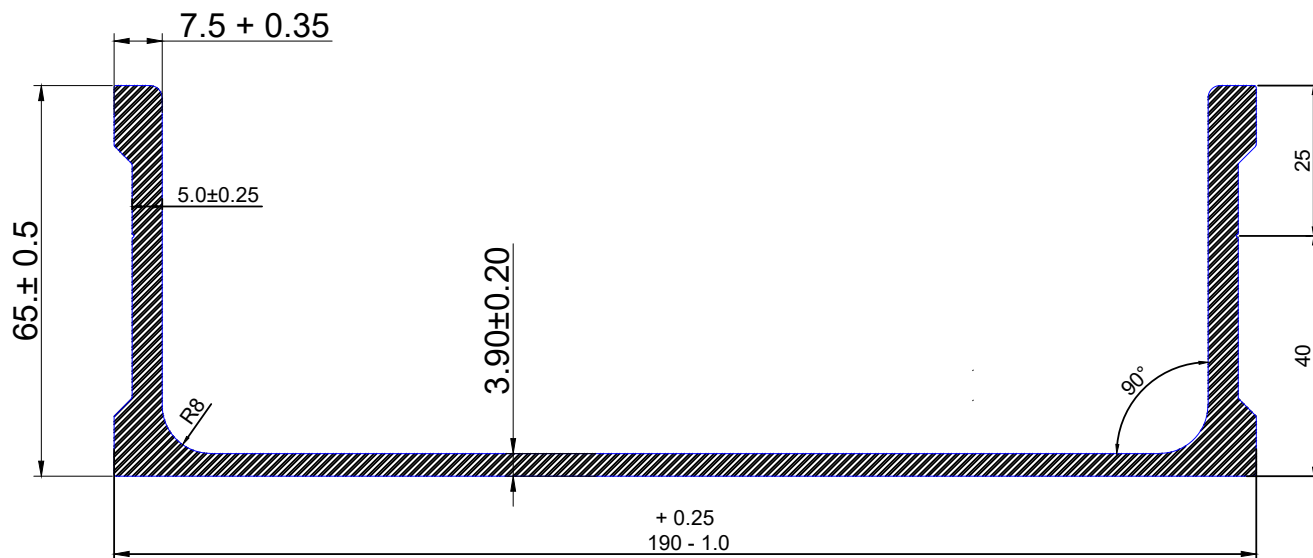
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Unspecified Radius - 0.50mm

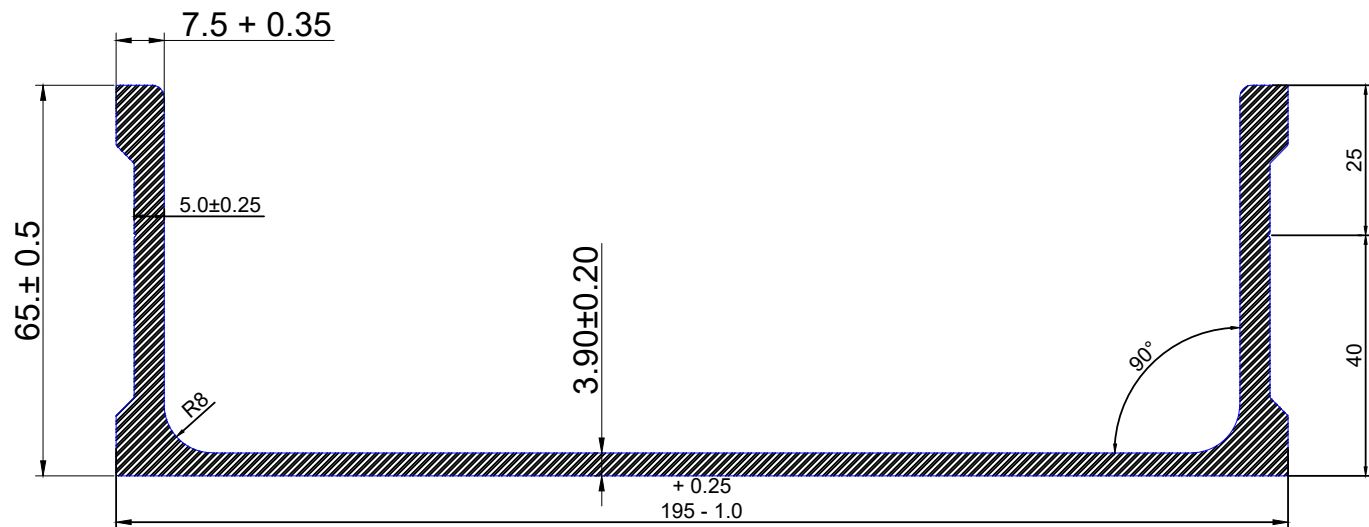
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	1455.61	Flatness	±1.0mm								
Perimeter in mm	618.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-185mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.93kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-007
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				2.							
				1.							

CHN-008



Unspecified Radius - 0.50mm

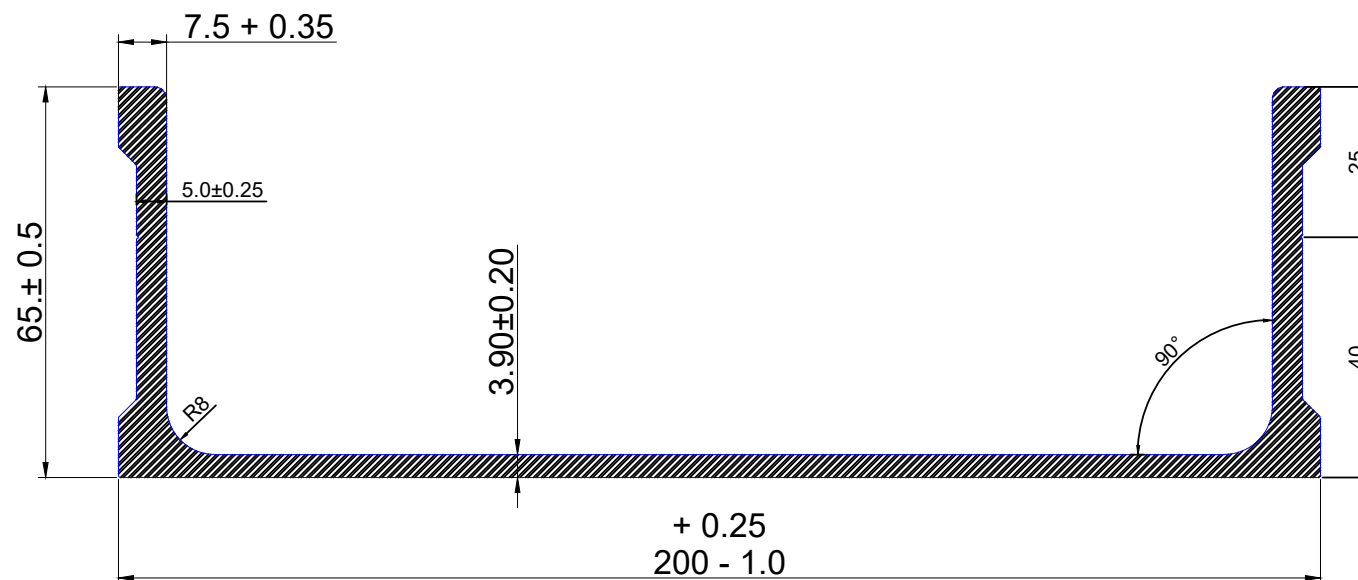
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1474.61	Flatness	±1.0mm								
Perimeter in mm	628.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-190mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.98kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-008
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1493.61	Flatness	±1.0mm								
Perimeter in mm	638.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-195mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.03kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-009
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				2.							
				1.							

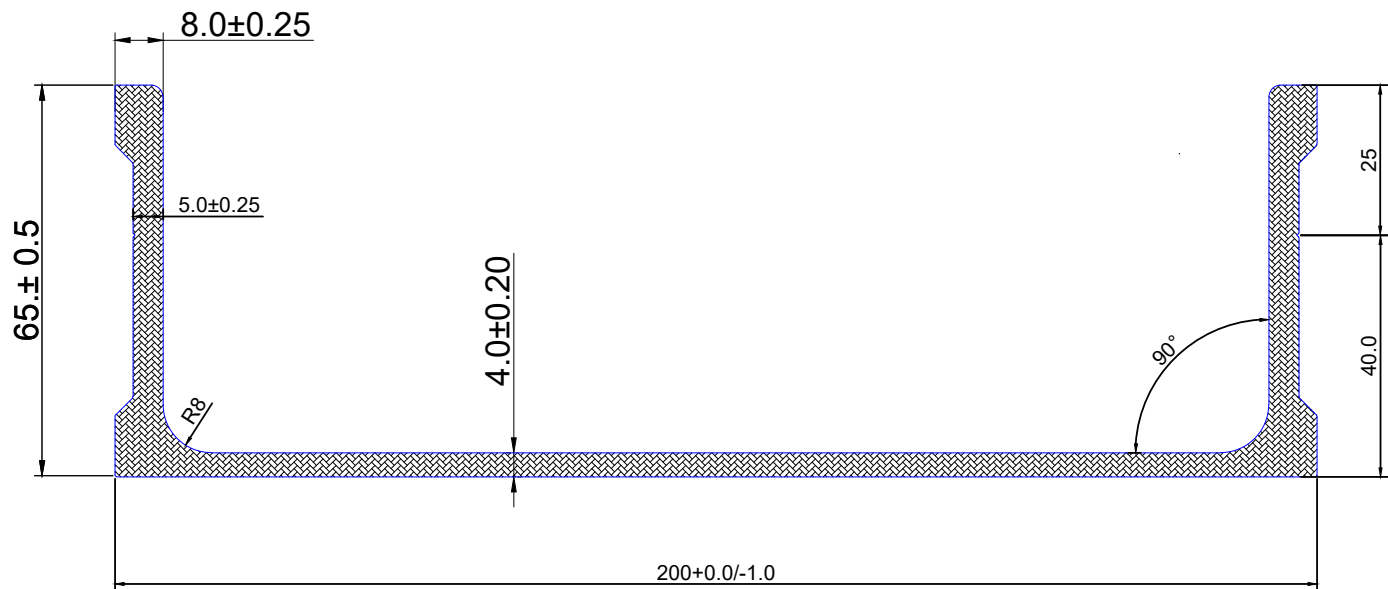
CHN-010



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1512.61	Flatness	±1.0mm								
Perimeter in mm	648.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-200mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.08kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-010
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				2.							
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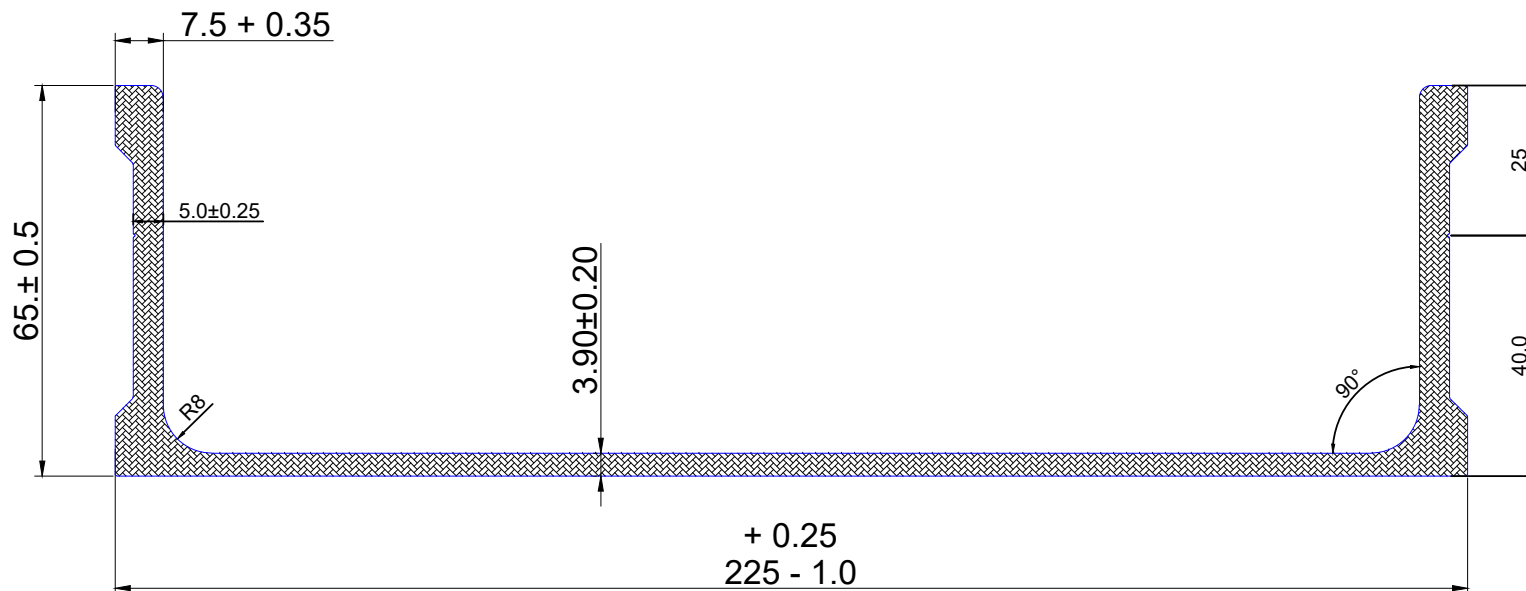
CHN-011



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1552.61	Flatness	±1.0mm								
Perimeter in mm	649.25	Straightness	±1.7mm/mtr					Extrusion Name:-CH-200mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.19kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-011
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				2.							
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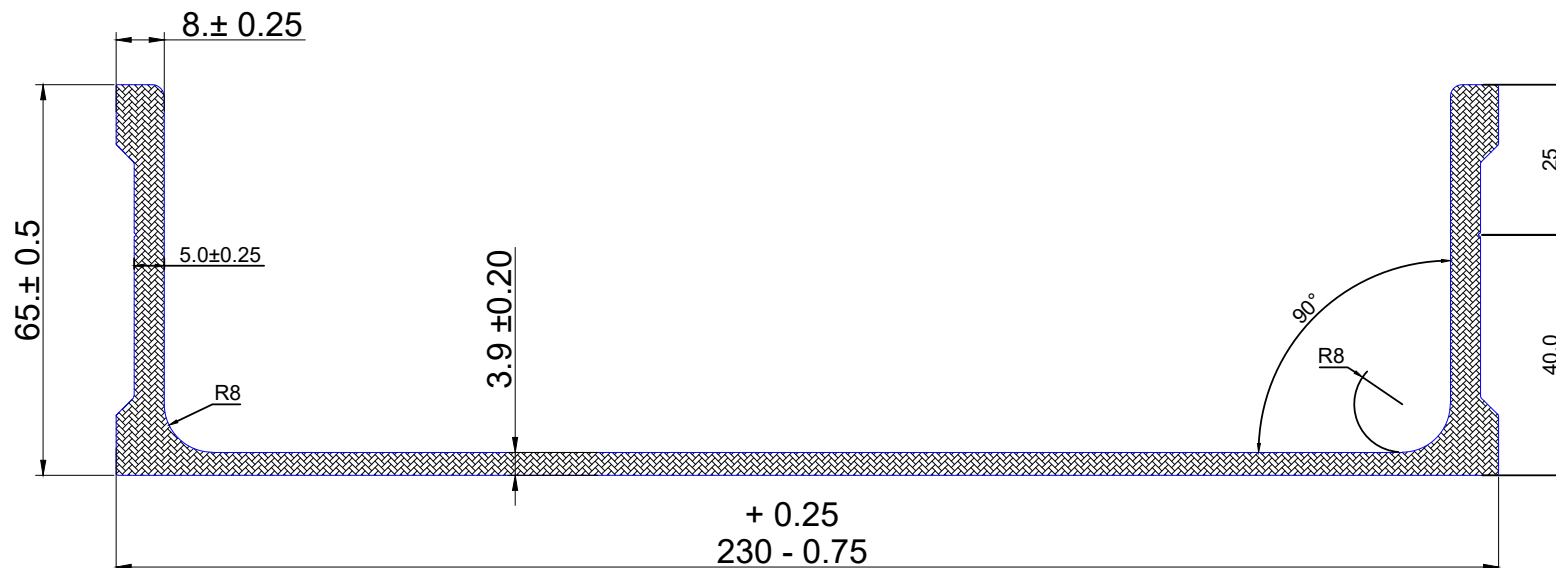
CHN-012



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1607.61	Flatness	±1.0mm								
Perimeter in mm	698.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-225mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.34kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-012
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				2.							
				1.							

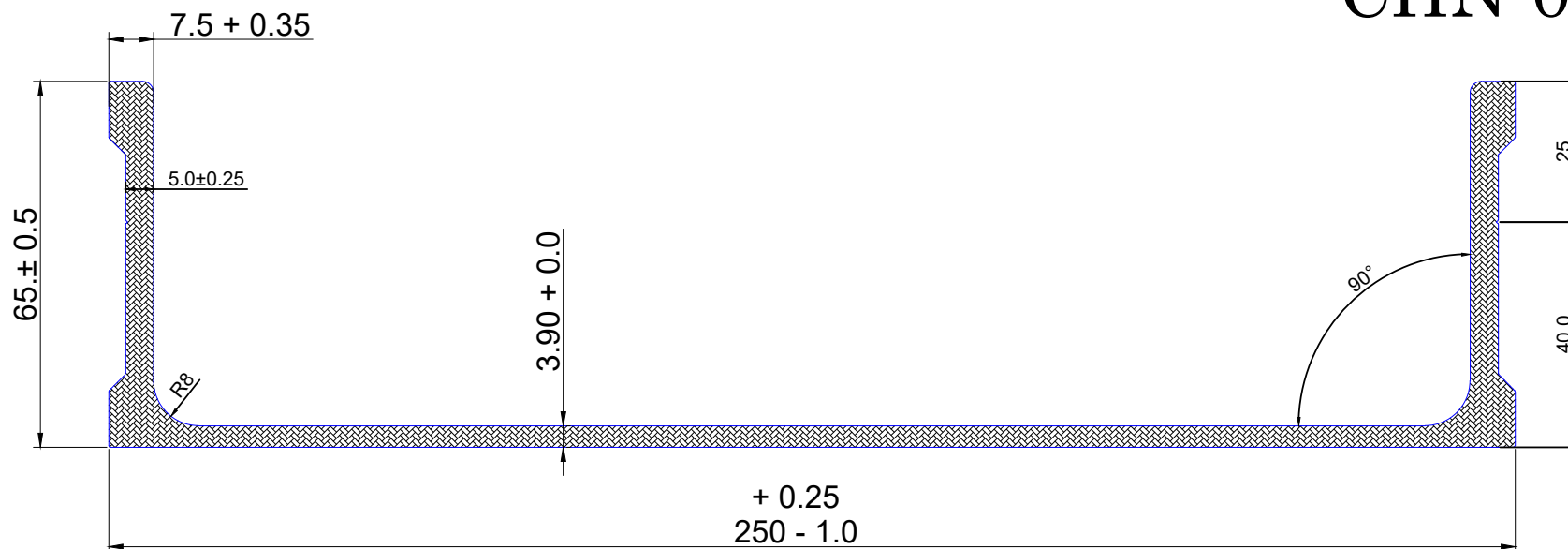
CHN-013



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1626.61	Flatness	±1.0mm								
Perimeter in mm	708.61	Straightness	±1.7mm/mtr					Extrusion Name:-CH-230mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.39kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-013
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				2.							
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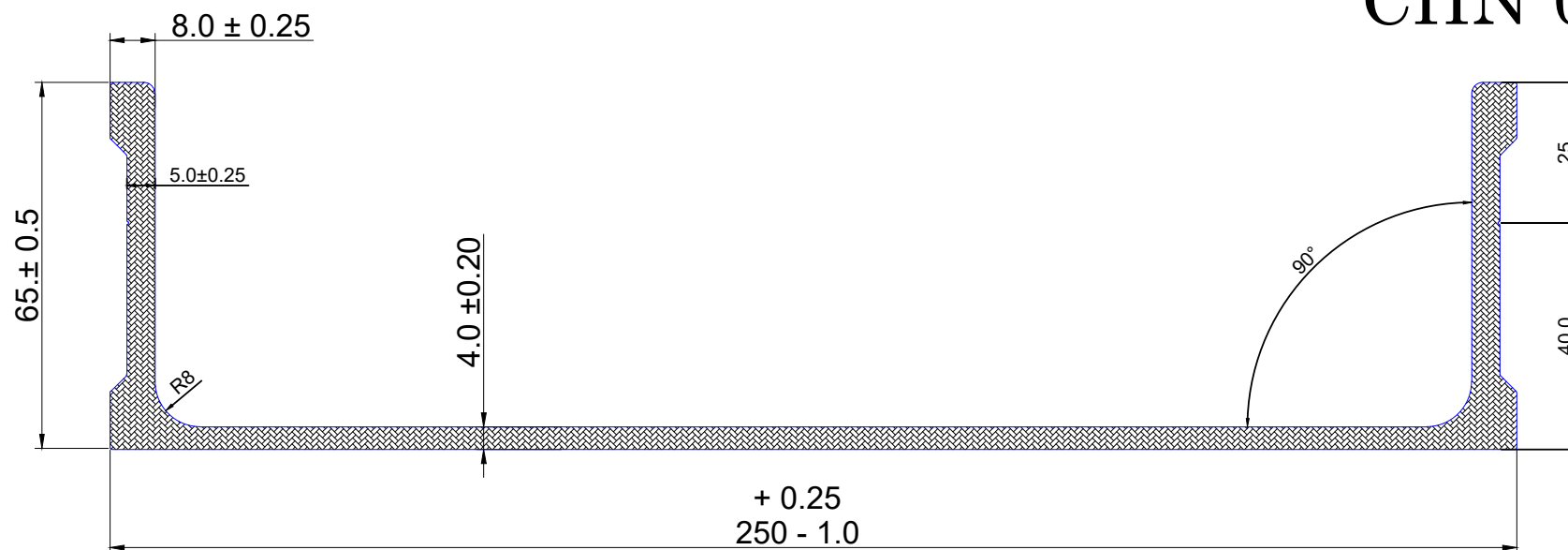
CHN-014



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1702.61	Flatness	±1.0mm								
Perimeter in mm	748.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-250mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.60kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-014
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				2.							
				1.							

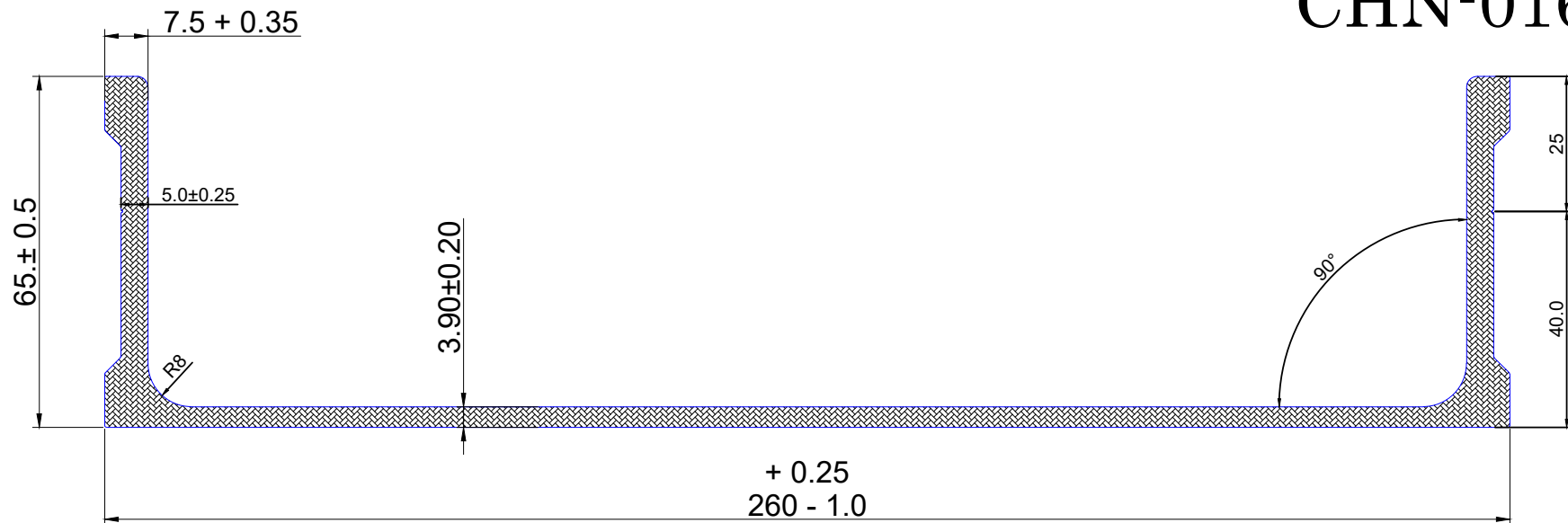
CHN-015



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1752.61	Flatness	±1.0mm								
Perimeter in mm	749.25	Straightness	±1.7mm/mtr					Extrusion Name:-CH-250mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.73kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-015
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				2.							
				1.							

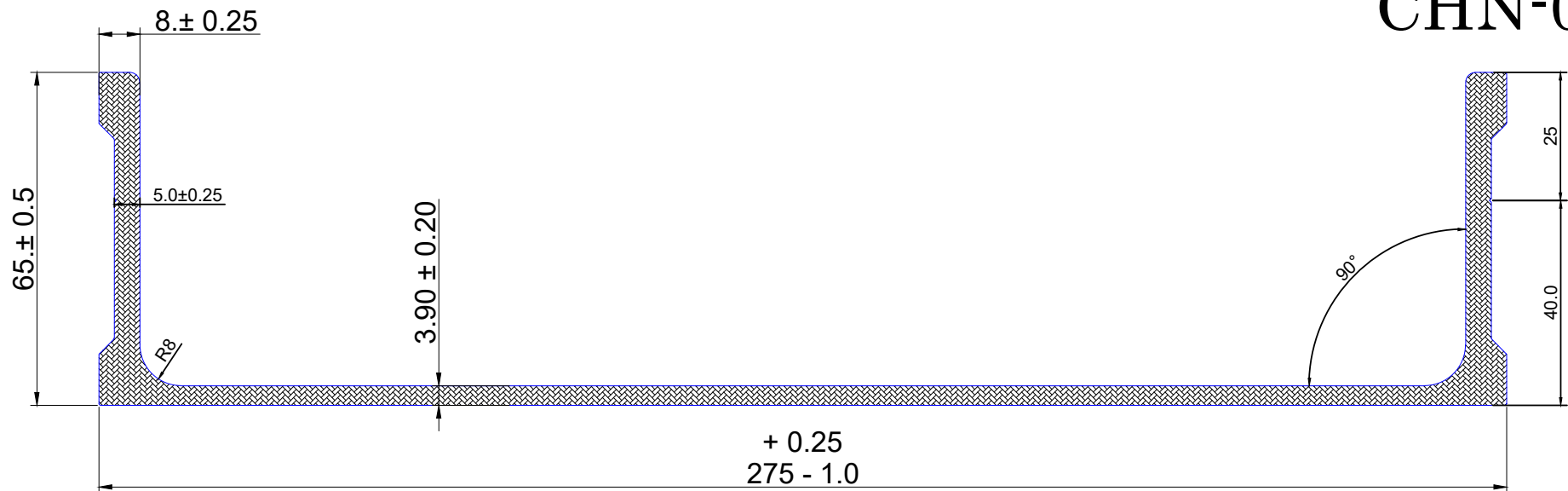
CHN-016



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1740.61	Flatness	±1.0mm								
Perimeter in mm	768.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-260mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.70kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-016
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				2.							
				1.							

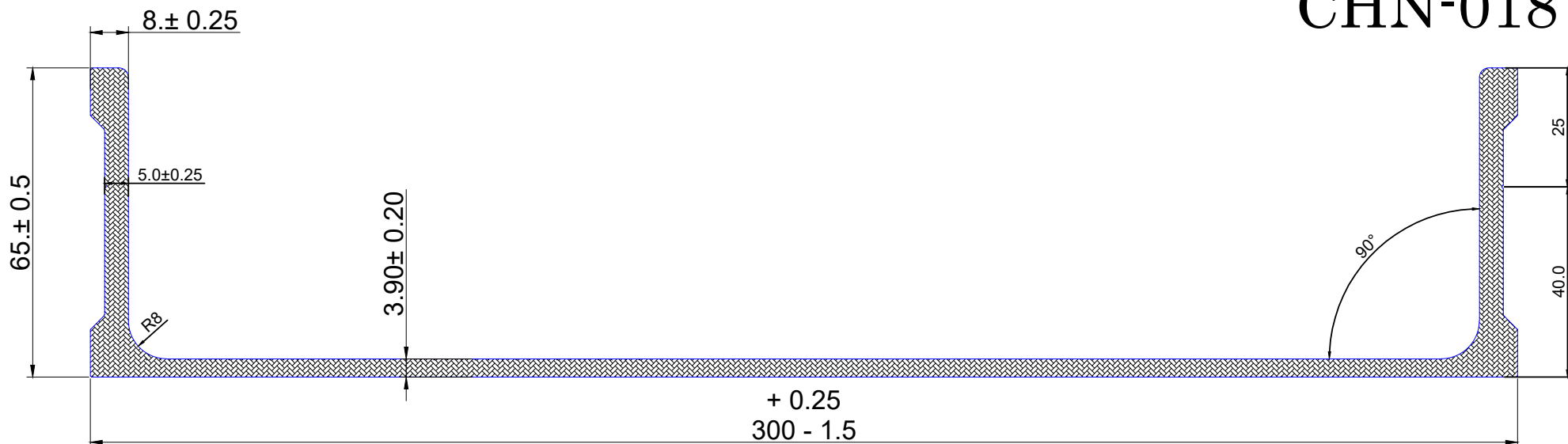
CHN-017



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1797.61	Flatness	±1.0mm								
Perimeter in mm	798.84	Straightness	±1.7mm/mtr					Extrusion Name:-CH-275mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.85kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-017
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				2.							
				1.							

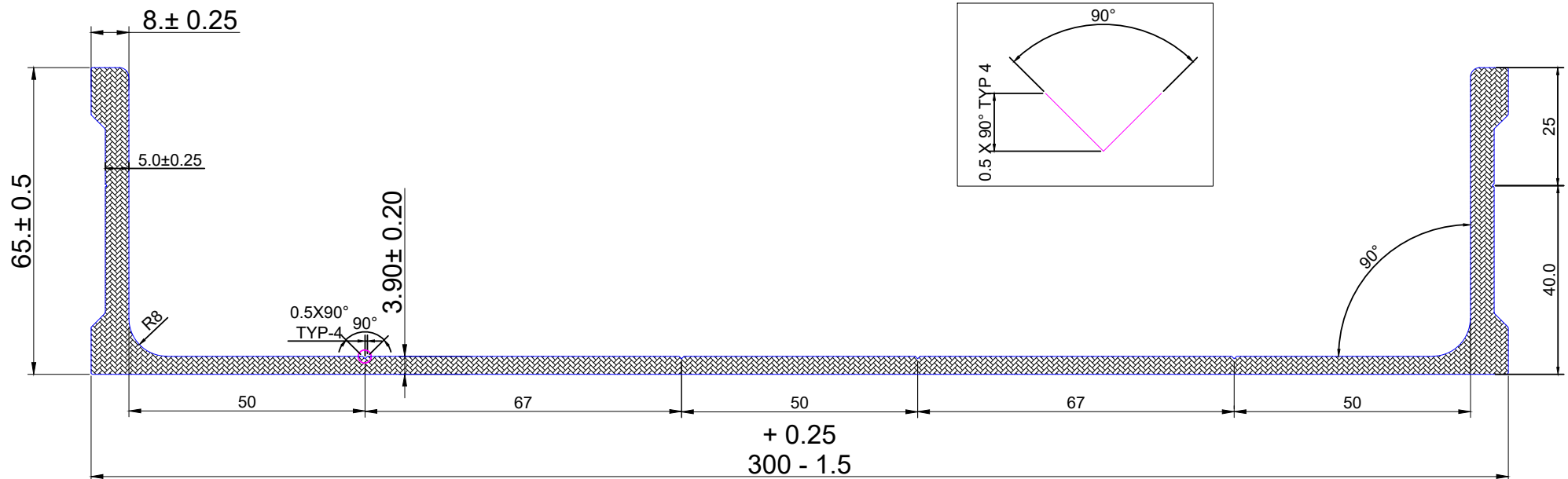
CHN-018



Unspecified Radius - 0.50mm

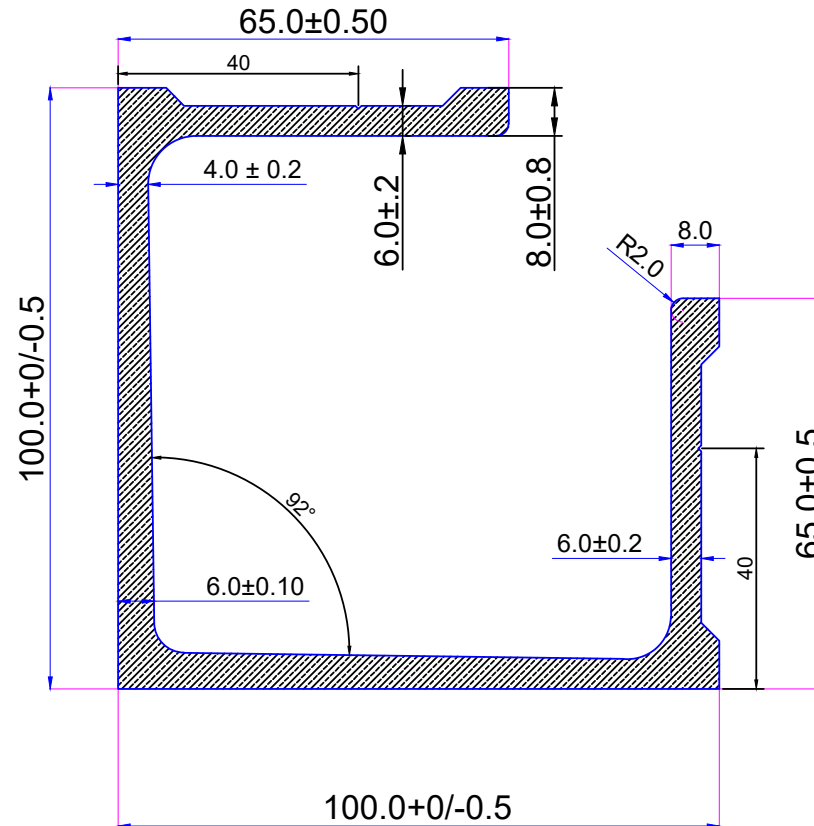
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1892.61	Flatness	±1.0mm								
Perimeter in mm	848.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-300mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.11kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-018
				3.							
				2.							
				1.							

CHN-019



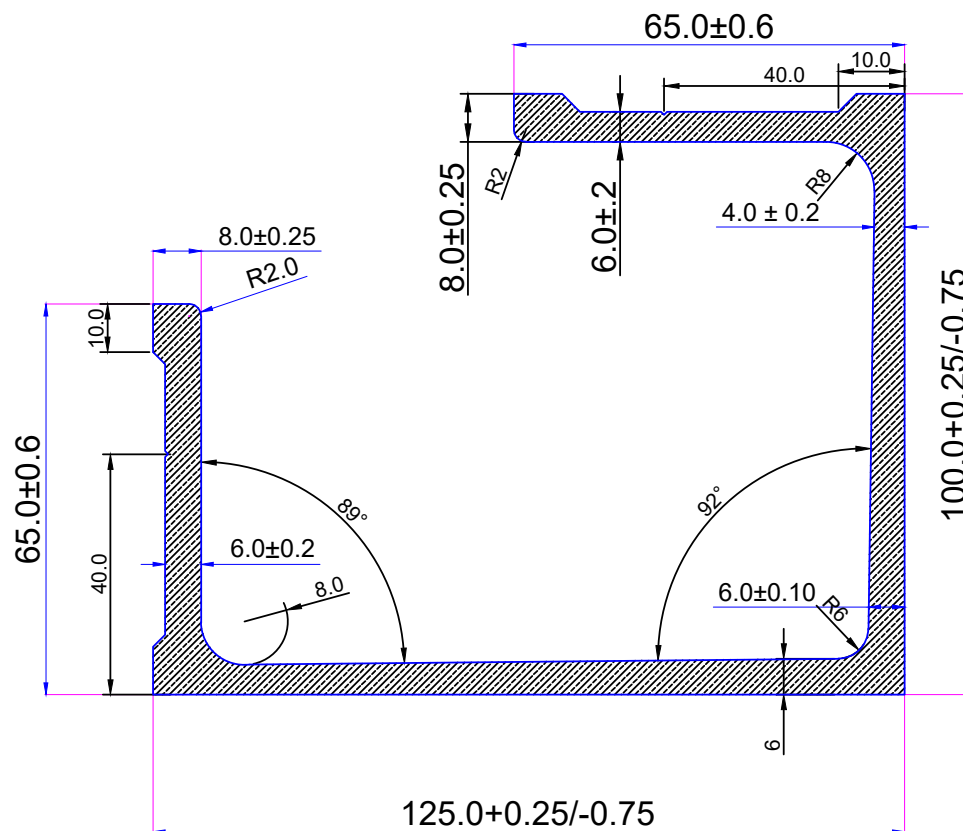
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 SUNALCO	Sunalco Alu Product Pvt.Ltd.			
Area in sq mm	1891.61	Flatness	±1.0mm						Gut No. 321, Village Nehroli, Taluka Wada,Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Perimeter in mm	850.51	Straightness	±1.7mm/mtr									
CCD in mm		Twist	±1.25mm/mtr						Extrusion Name:-CH-300mm			
Kg. Per Mtr.	5.10kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026	
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1	
UTS	260MPa			4.				Approved By.		Die No.	CHN-019	
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				2.								
				1								



Unspecified Radius - 0.50mm

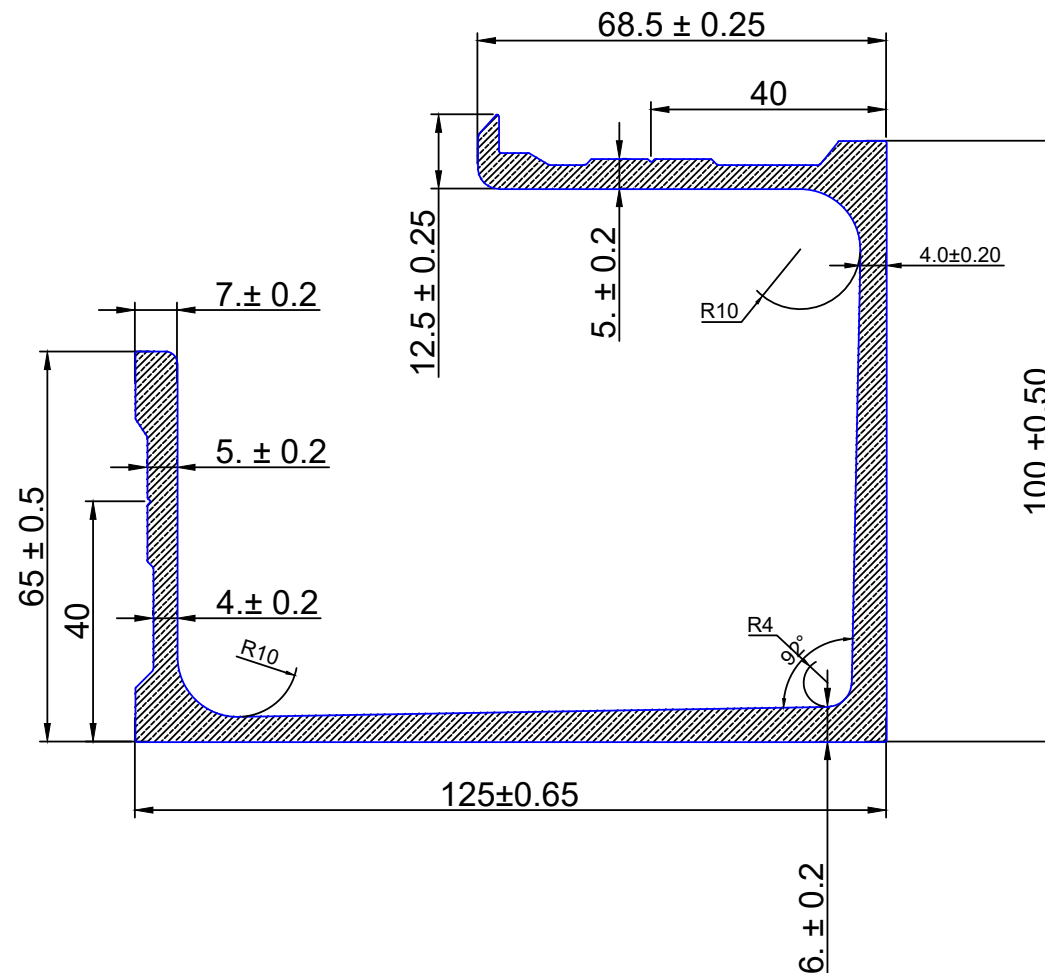
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1771.85	Flatness	±1.0mm								
Perimeter in mm	633.58	Straightness	±1.7mm/mtr					Extrusion Name:-IC-100X100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.78kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-001
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				2.							
				1.							



Unspecified Radius - 0.50mm

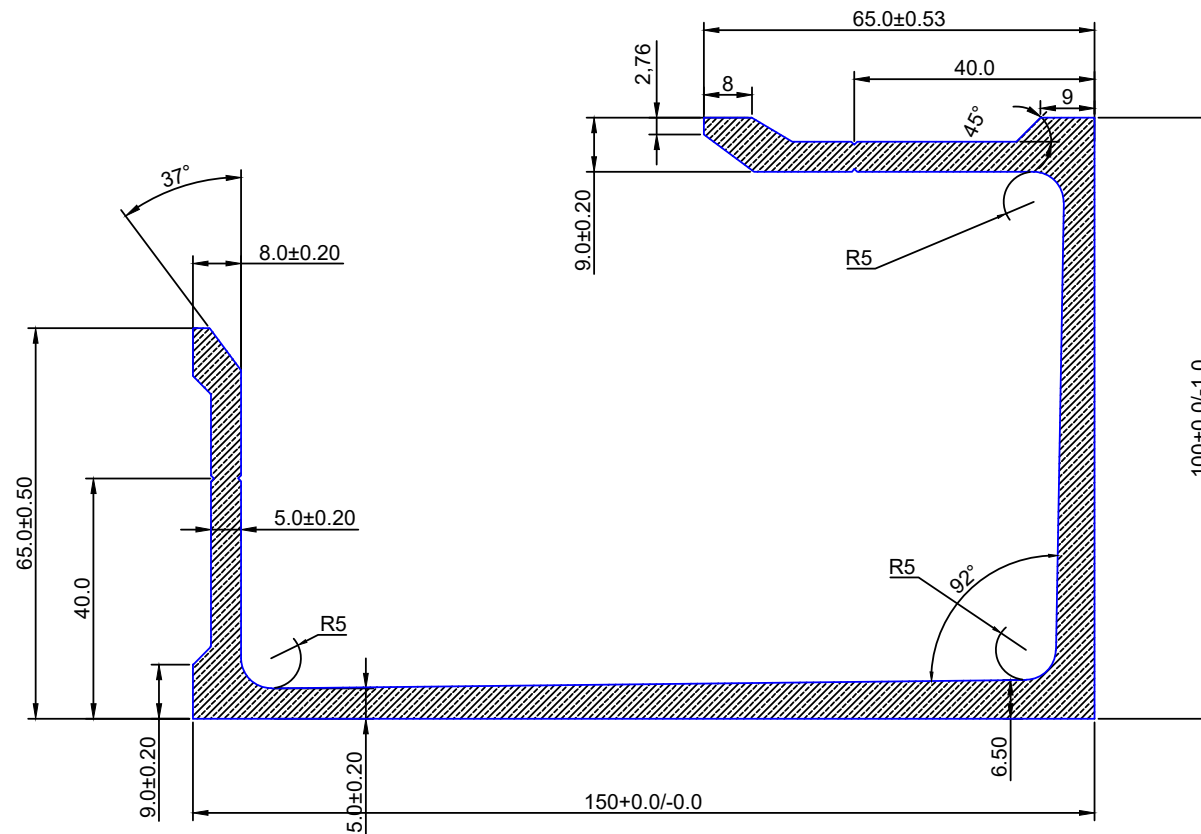
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1953.39	Flatness	±1.0mm								
Perimeter in mm	682.75	Straightness	±1.7mm/mtr					Extrusion Name:-IC-100x125mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.27kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-002
				3.							
				2.							
				1.							

IC-004



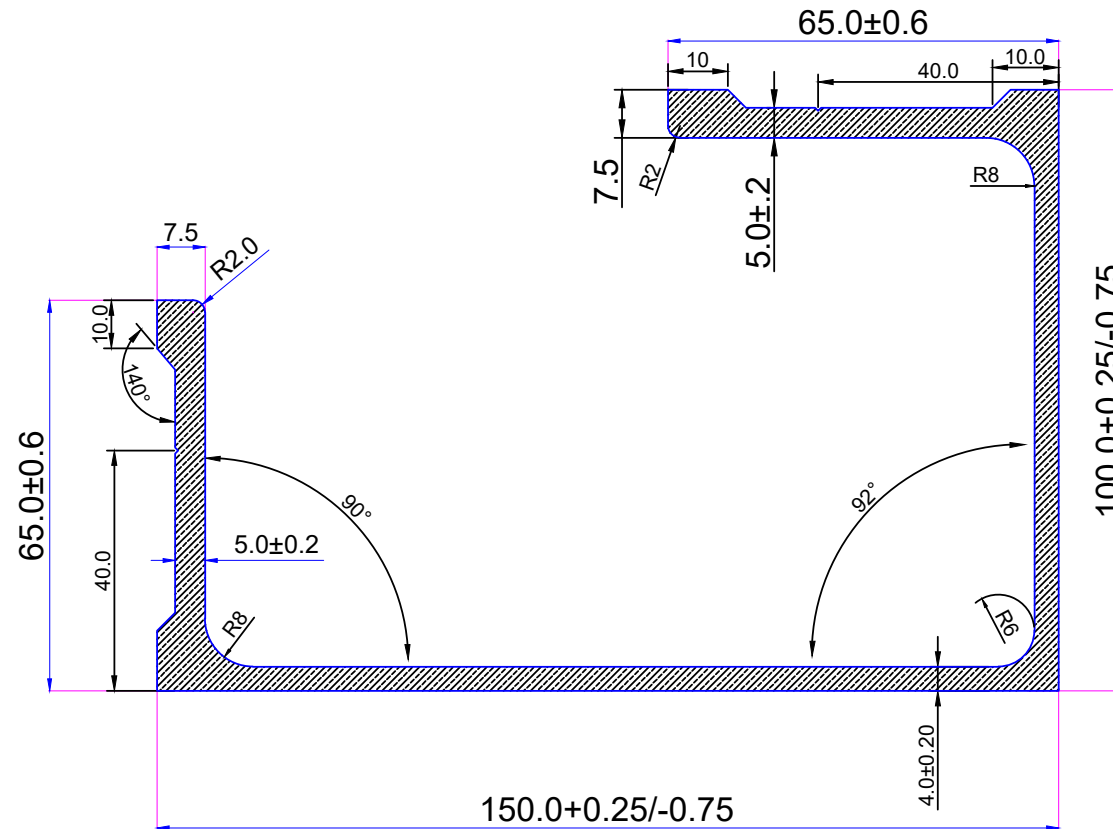
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1786.99	Flatness	±1.0mm								
Perimeter in mm	697.55	Straightness	±1.7mm/mtr					Extrusion Name:-SL-100 x 125mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.82kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-004
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

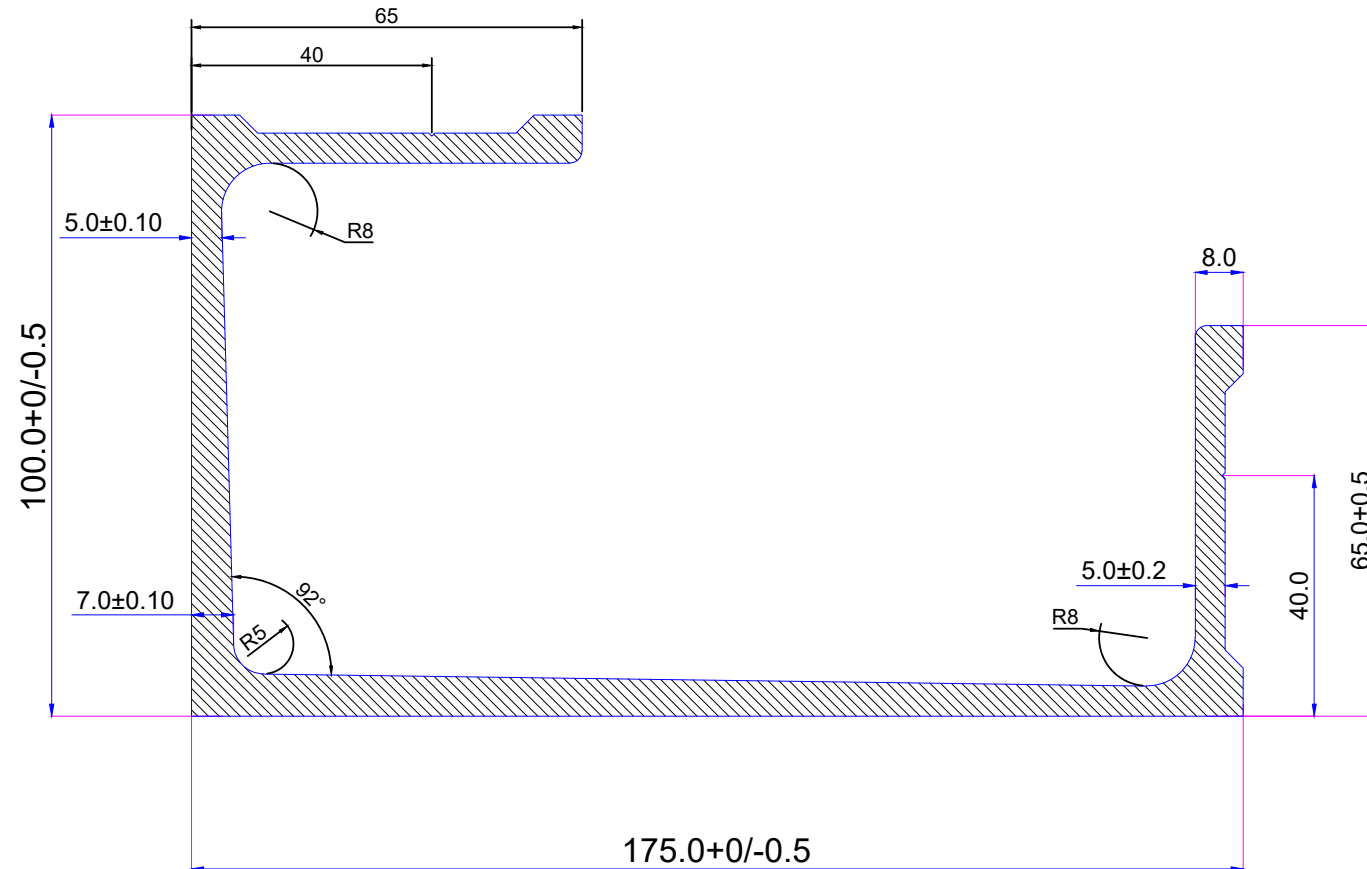
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	2078.20	Flatness	±1.0mm								
Perimeter in mm	729.72	Straightness	±1.7mm/mtr					Extrusion Name:-IC-100 x150mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.61kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-003
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1730.20	Flatness	±1.0mm								
Perimeter in mm	738.61	Straightness	±1.7mm/mtr					Extrusion Name:-IC-100 x 150			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.67kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-005
				3.							
				2.							
				1.							

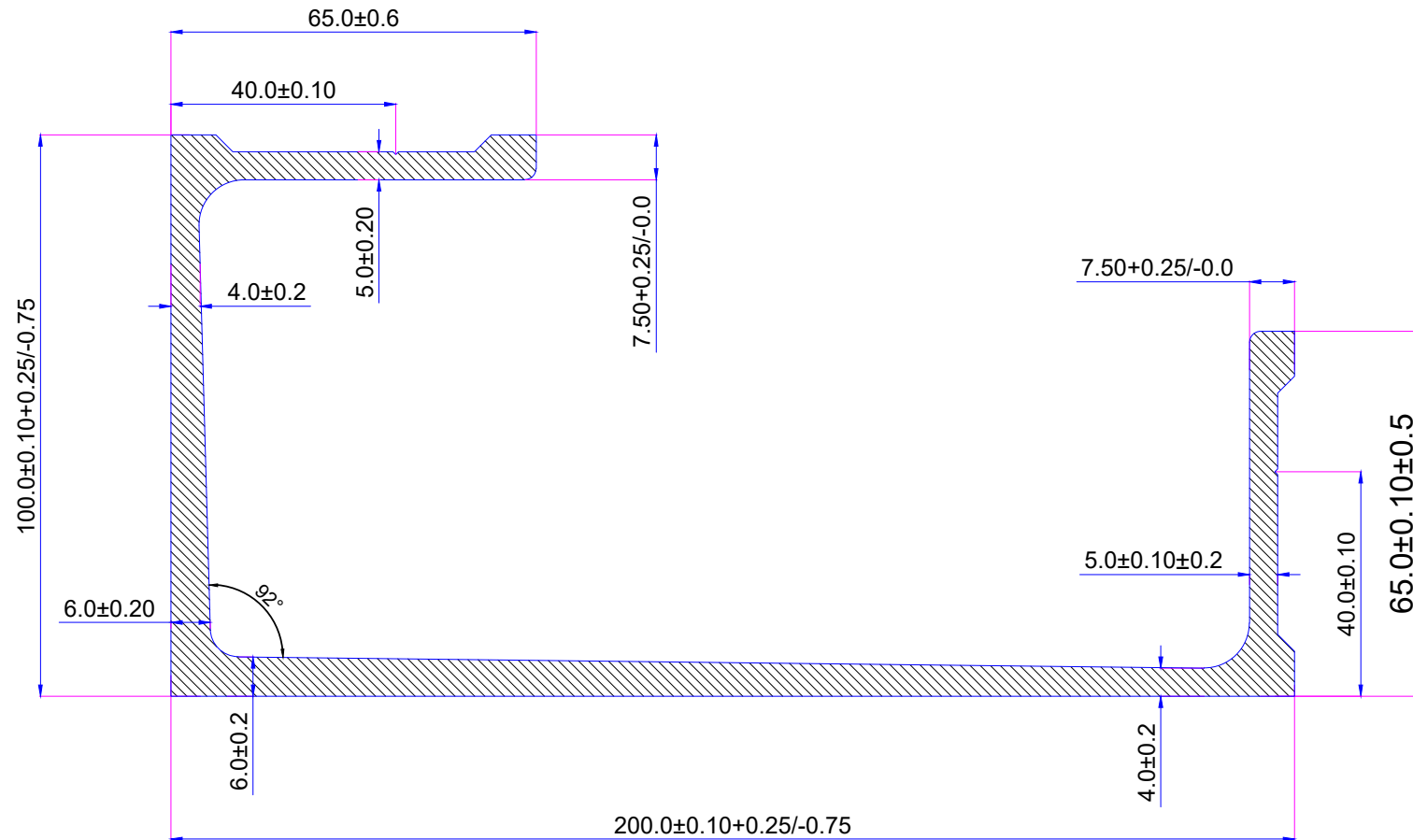
IC-006



Unspecified Radius - 0.50mm

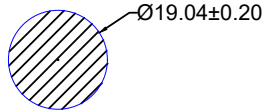
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 SUNALCO	Sunalco Alu Product Pvt.Ltd.			
Area in sq mm	2307.95	Flatness	±1.0mm						Gut No. 321, Village Nehroli, Taluka Wada,Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Perimeter in mm	781.13	Straightness	±1.7mm/mtr									
CCD in mm		Twist	±1.25mm/mtr						Extrusion Name:-IC-100 x 175mm			
Kg. Per Mtr.	6.23kg	Angularity	±1° degree	6.					Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.					Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.					Approved By.		Die No.	IC-006
				3.								
				2.								
				1.								

IC-007



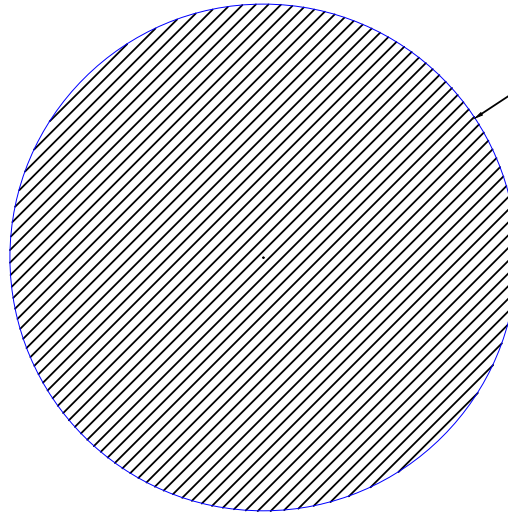
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	2457.93	Flatness	±1.0mm								
Perimeter in mm	831.12	Straightness	±1.7mm/mtr					Extrusion Name:-IC-100 x 175mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	6.63kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-007
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				2.							
				1.							



Ø19.04±0.20

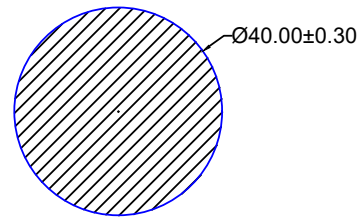
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Ø19.04±0.20

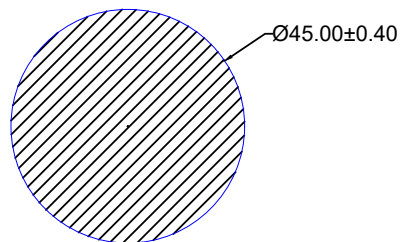
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	284.73	Flatness	±1.0mm								
Perimeter in mm	59.8159	Straightness	±1.7mm/mtr					Extrusion Name:-Round bar-Ø19.04mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	0.770kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	1008
				3.							
				2.							
				1.							



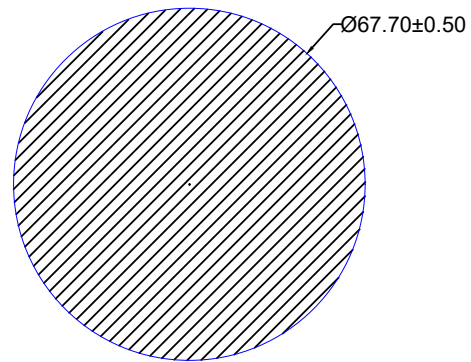
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1256	Flatness	±1.0mm								
Perimeter in mm	125.6637	Straightness	±1.7mm/mtr					Extrusion Name:-Round bar-Ø40mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.500kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	1001
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				2.							
				1.							



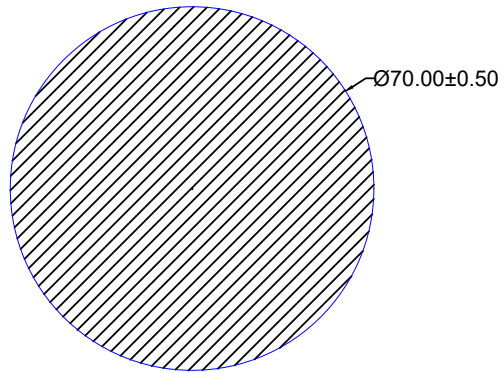
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1590.43	Flatness	±1.0mm								
Perimeter in mm	141.3717	Straightness	±1.7mm/mtr					Extrusion Name:-Round bar-Ø45mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.300kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	1002
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				2.							
				1.							



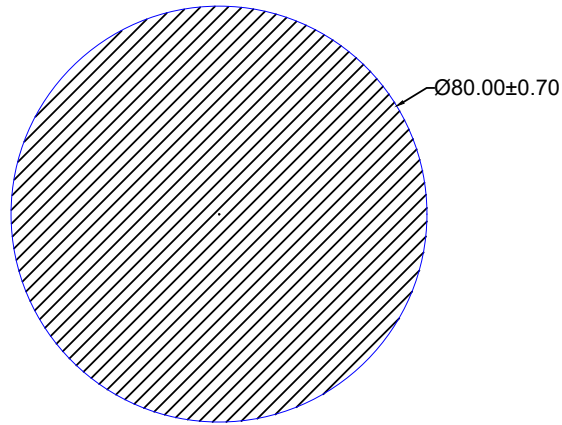
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	3599.71	Flatness	±1.0mm								
Perimeter in mm	212.6858	Straightness	±1.7mm/mtr					Extrusion Name:-Round bar-Ø67.7mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	7.800kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	1003
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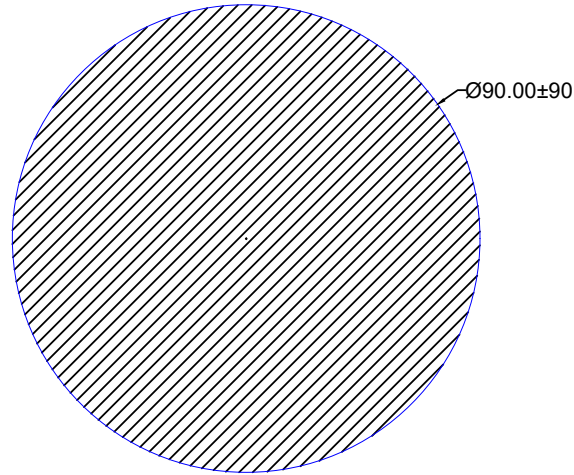
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	3848.45	Flatness	±1.0mm								
Perimeter in mm	219.9115	Straightness	±1.7mm/mtr					Extrusion Name:-Round bar-Ø70mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	10.500kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	1004
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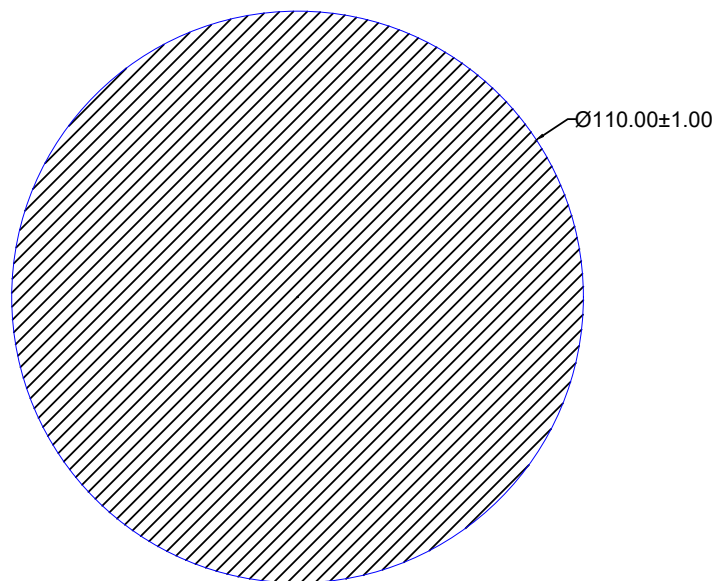
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	5026.55	Flatness	±1.0mm								
Perimeter in mm	251.3274	Straightness	±1.7mm/mtr					Extrusion Name:-Round bar-Ø80mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	13.800kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	1005
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				2.							
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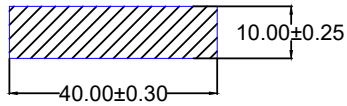
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	6361.73	Flatness	±1.0mm								
Perimeter in mm	282.7433	Straightness	±1.7mm/mtr					Extrusion Name:-Round bar-Ø90mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	17.500kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	1006
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				2.							
				1.							

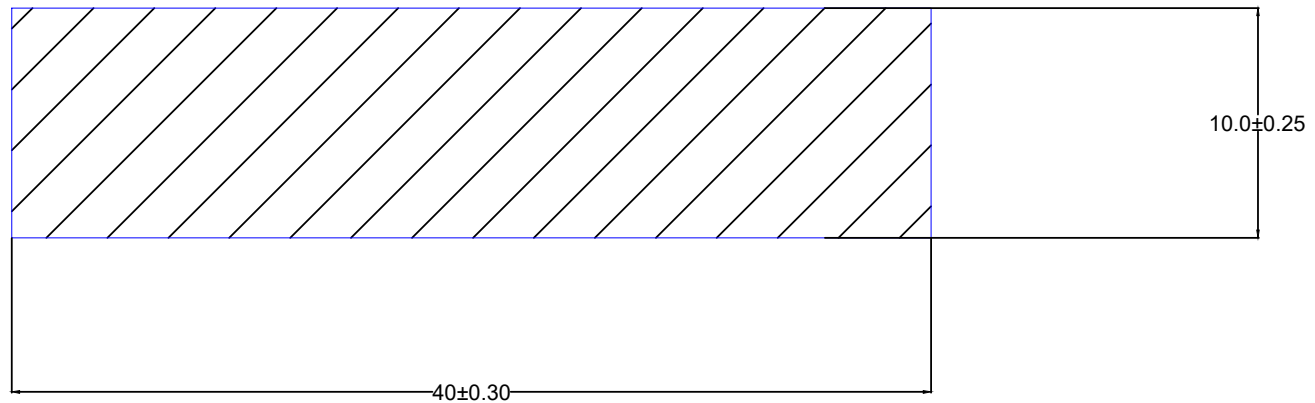


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	9503.32	Flatness	±1.0mm								
Perimeter in mm	345.58	Straightness	±1.7mm/mtr					Extrusion Name:-Round bar-Ø110mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	25.800kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	1007
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				2.							
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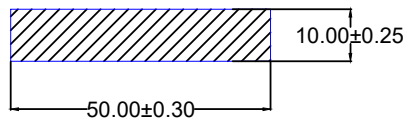


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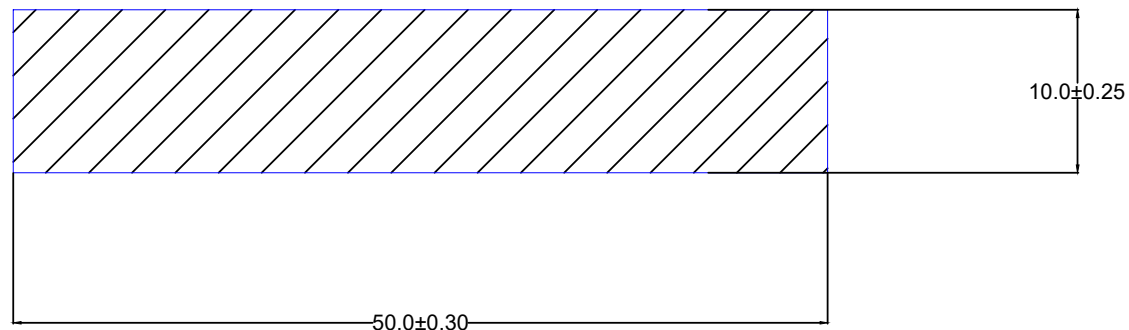


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	400	Flatness	±1.0mm								
Perimeter in mm	100	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-40mmx10mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.100kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2001
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				2.							
				1.							

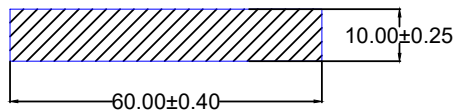


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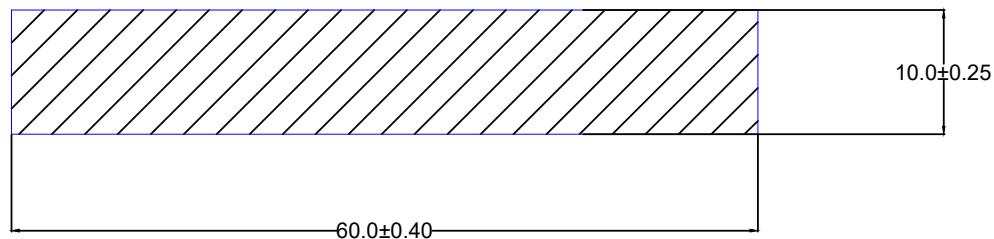


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	500	Flatness	±1.0mm								
Perimeter in mm	120	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-50mmx10mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.40kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2002
				3.							
				2.							
				1.							

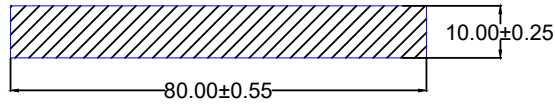


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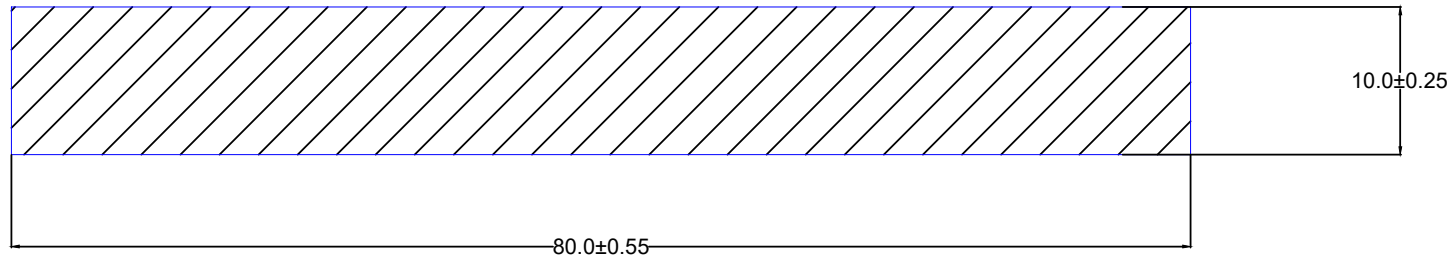


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	600	Flatness	±1.0mm								
Perimeter in mm	140	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-60mmx10mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.650kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2003
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				2.							
				1.							

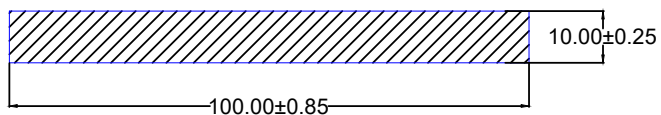


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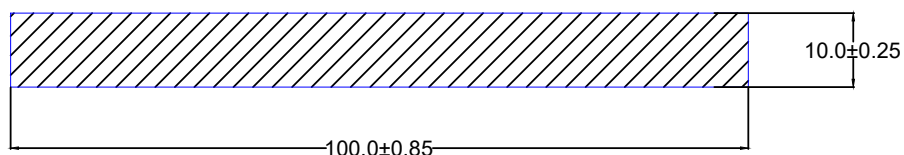


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	800	Flatness	±1.0mm								
Perimeter in mm	180	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-80mmx10mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.200kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2004
				3.							
				2.							
				1.							

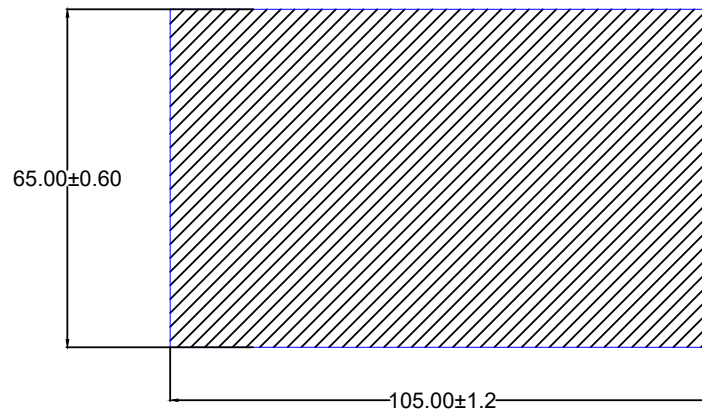


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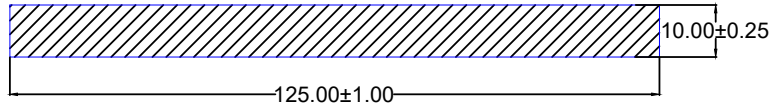
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1000	Flatness	±1.0mm								
Perimeter in mm	220	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-100mmx10mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.800kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2005
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				1.							

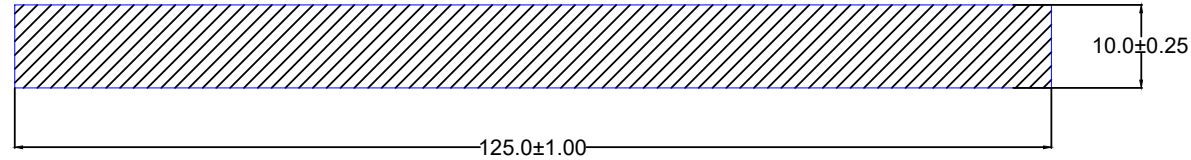


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	6825	Flatness	±1.0mm								
Perimeter in mm	340	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-105mmx65mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	18.300kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2010
				3.							
				2.							
				1.							

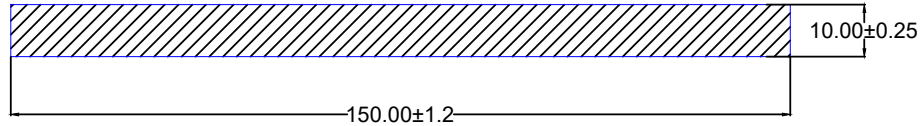


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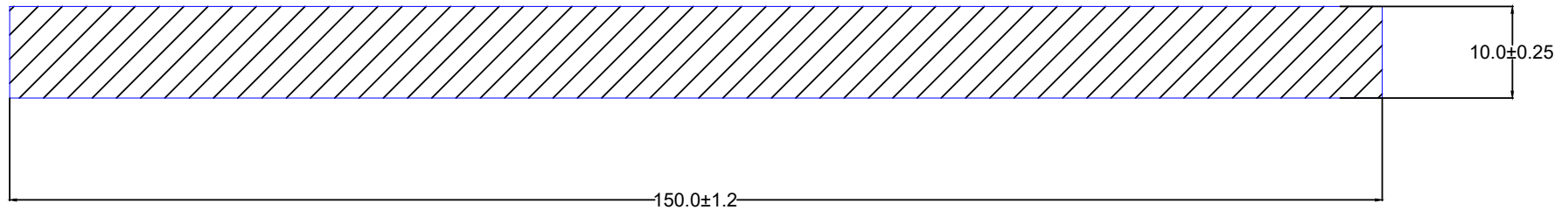


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	1250	Flatness	±1.0mm								
Perimeter in mm	270	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-125mmx10mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.500kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2006
				3.							
				2.							
				1.							

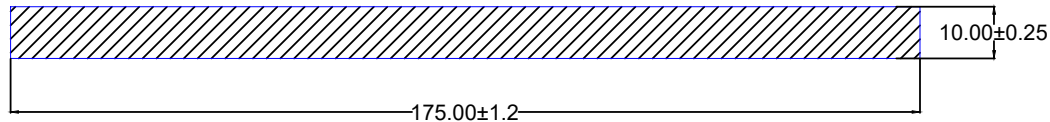


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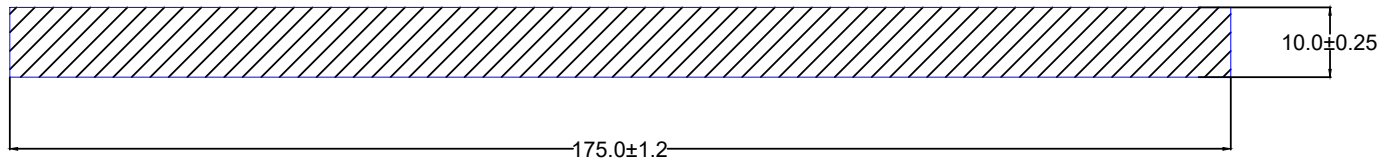


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1500	Flatness	±1.0mm								
Perimeter in mm	320	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-150mmx10mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.100kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2007
				3.							
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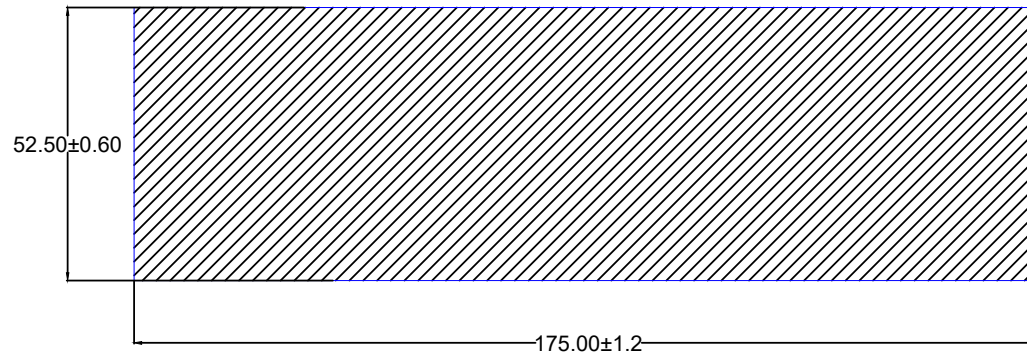


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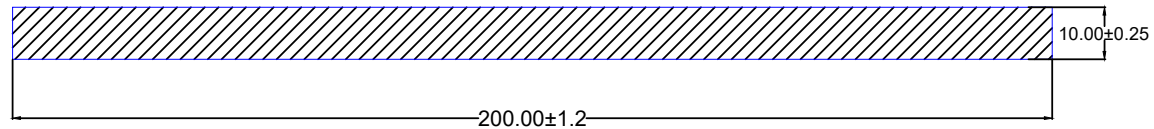
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1750	Flatness	±1.0mm								
Perimeter in mm	370	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-175mmx10mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.750kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2008
				3.							
				2.							
				1.							



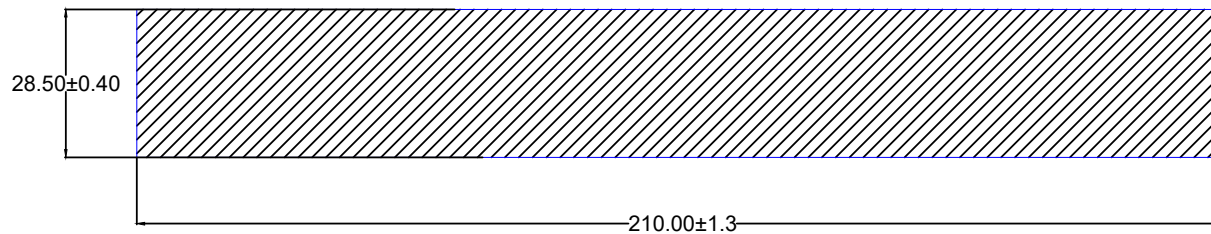
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	9187.5	Flatness	±1.0mm								
Perimeter in mm	455	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-175mmx52.50mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	24.500kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2011
				3.							
				2.							
				1.							



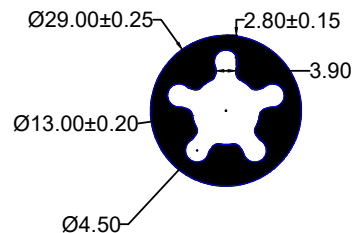
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	2000	Flatness	±1.0mm								
Perimeter in mm	420	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-200mmx10mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.500kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2009
				3.							
				2.							
				1.							

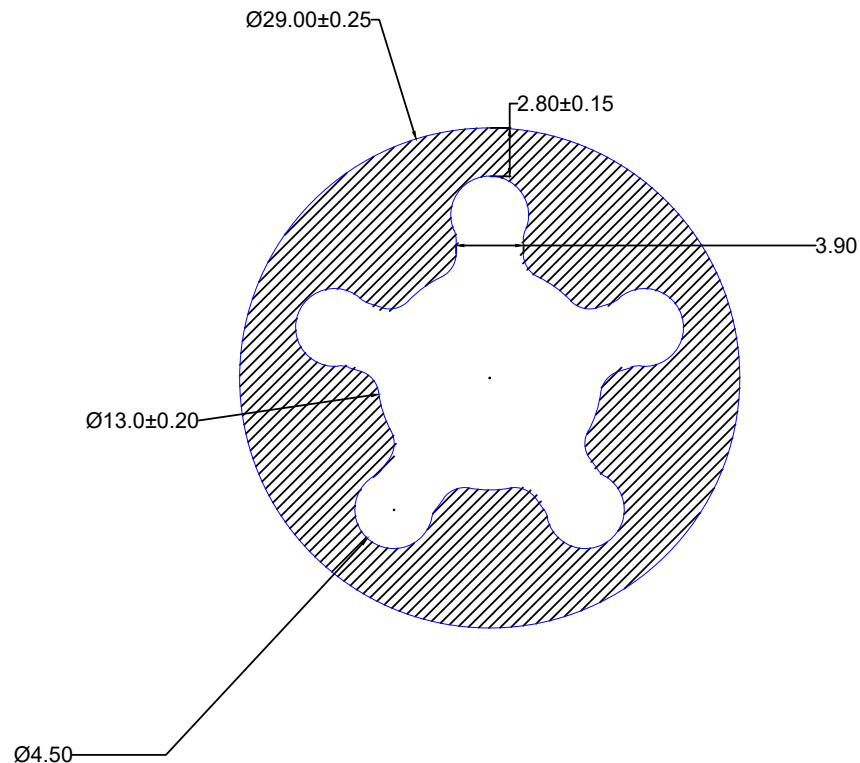


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	5985	Flatness	±1.0mm								
Perimeter in mm	477	Straightness	±1.7mm/mtr					Extrusion Name:-Flat bar-210mmx28.50mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	16.500kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	2012
				3.							
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				1.							

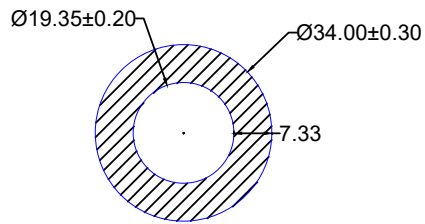


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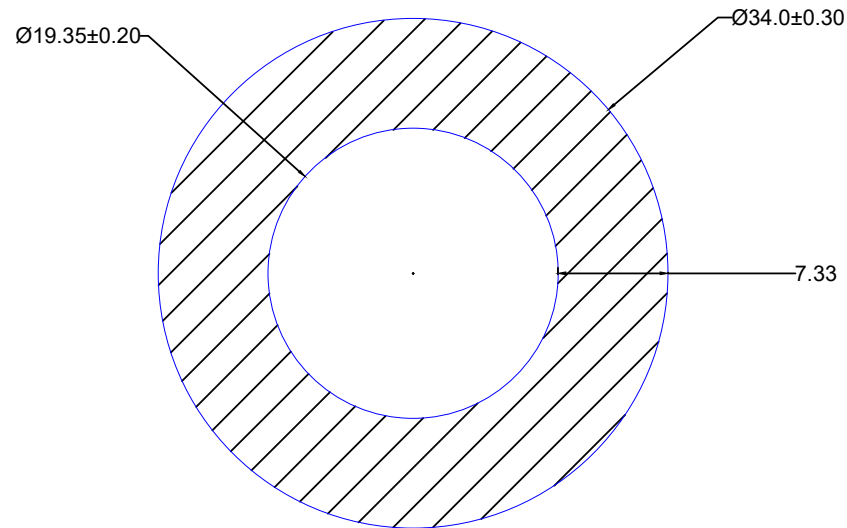


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	424.49	Flatness	±1.0mm								
Perimeter in mm	117.9078	Straightness	±1.7mm/mtr					Extrusion Name:-Round Tube-Ø29mmx13mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.150kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	3004
				3.							
				2.							
				1.							

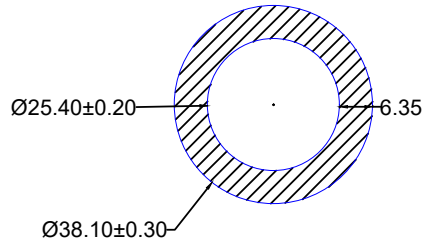


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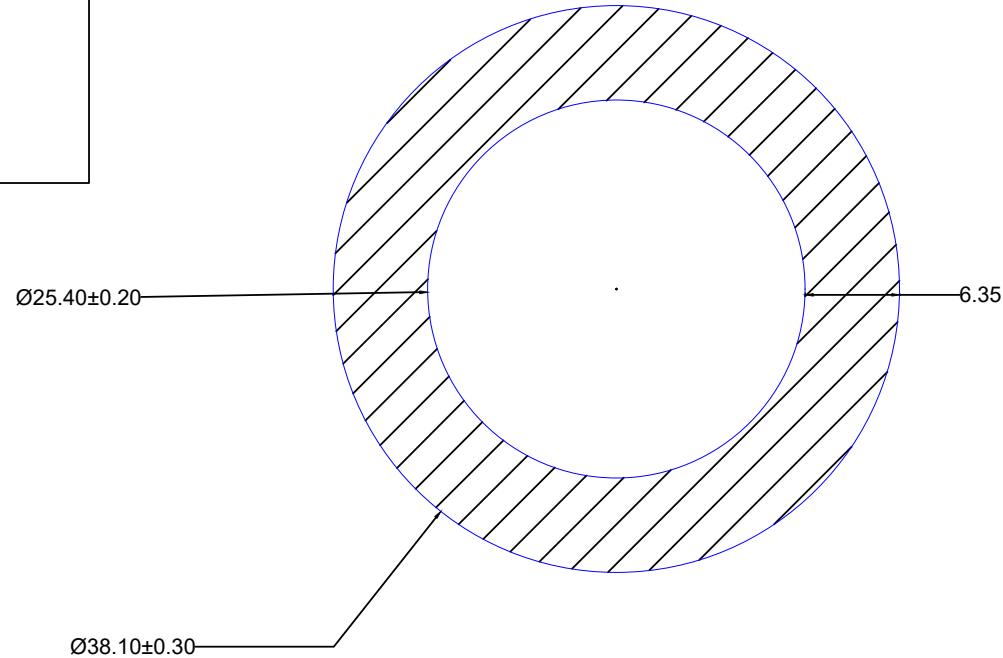


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	613.85	Flatness	±1.0mm								
Perimeter in mm	167.6040	Straightness	±1.7mm/mtr					Extrusion Name:-Round Tube-Ø34mmx19.35mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.660kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	3001
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				2.							
				1.							

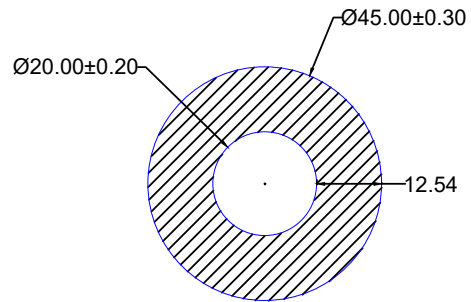


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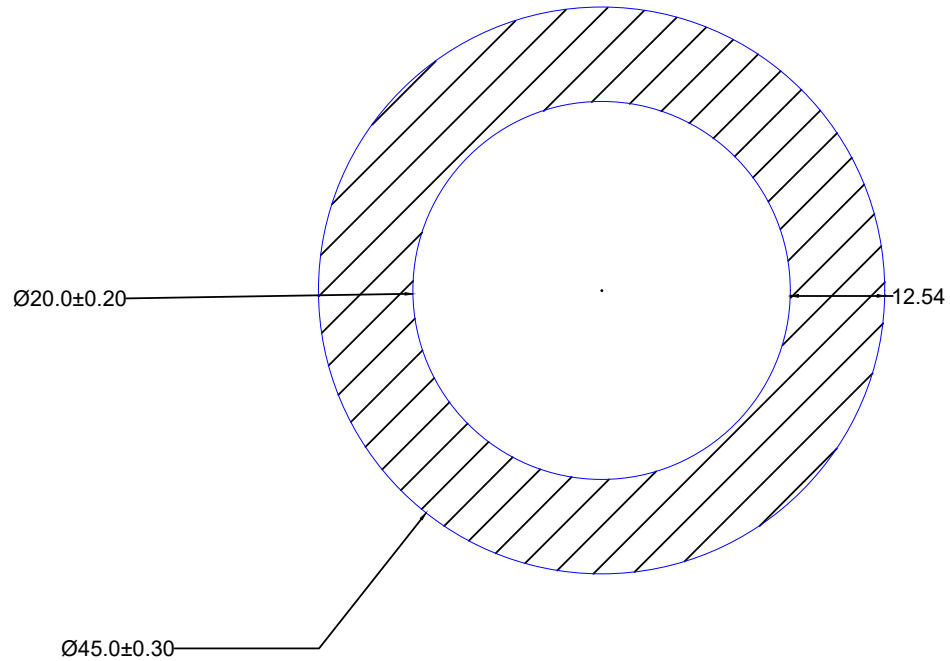


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	633.35	Flatness	±1.0mm								
Perimeter in mm	199.4911	Straightness	±1.7mm/mtr					Extrusion Name:-Round Tube-Ø38mmx25mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.710kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	3002
				3.							
				2.							
				1.							

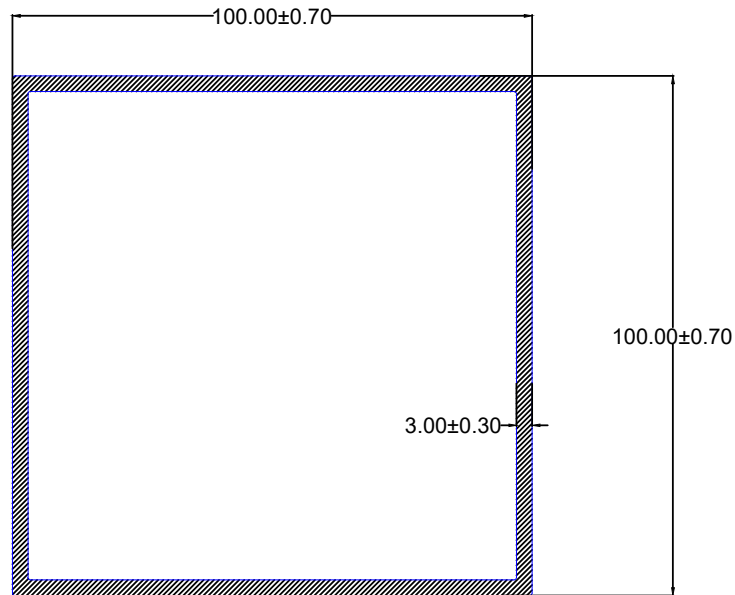


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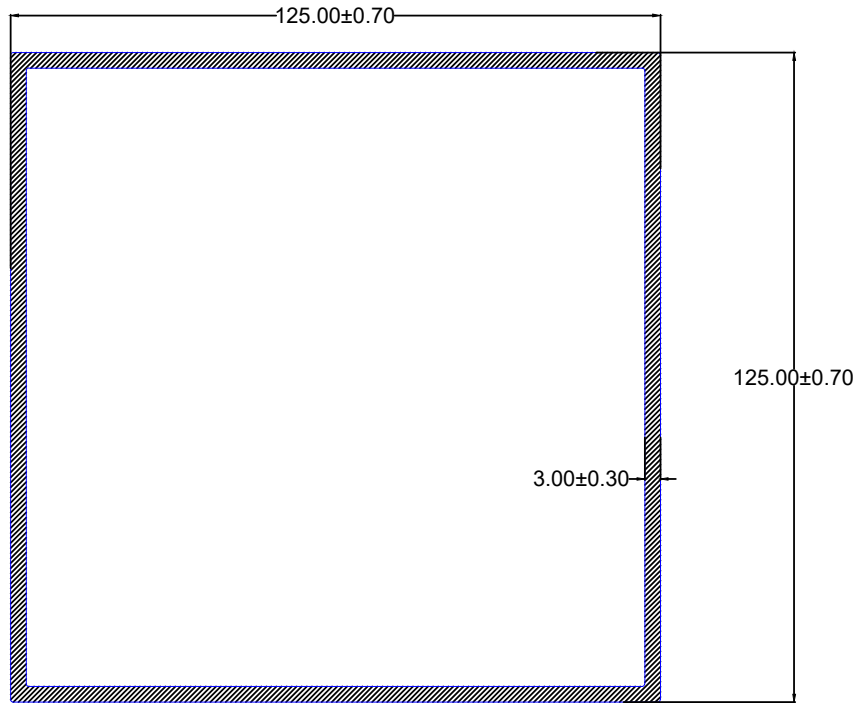
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1276.28	Flatness	±1.0mm								
Perimeter in mm	204.2035	Straightness	±1.7mm/mtr					Extrusion Name:-Round Tube-Ø45mmx20mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.450kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	3003
				3.							
				2.							
				1.							



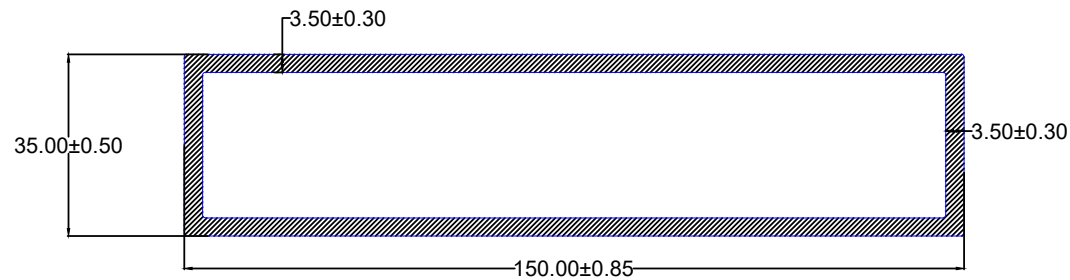
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1164	Flatness	±1.0mm								
Perimeter in mm	774.2832	Straightness	±1.7mm/mtr					Extrusion Name:-Square Tube-100mmx100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.14kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	22-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	5001
				3.							
				2.							
				1.							



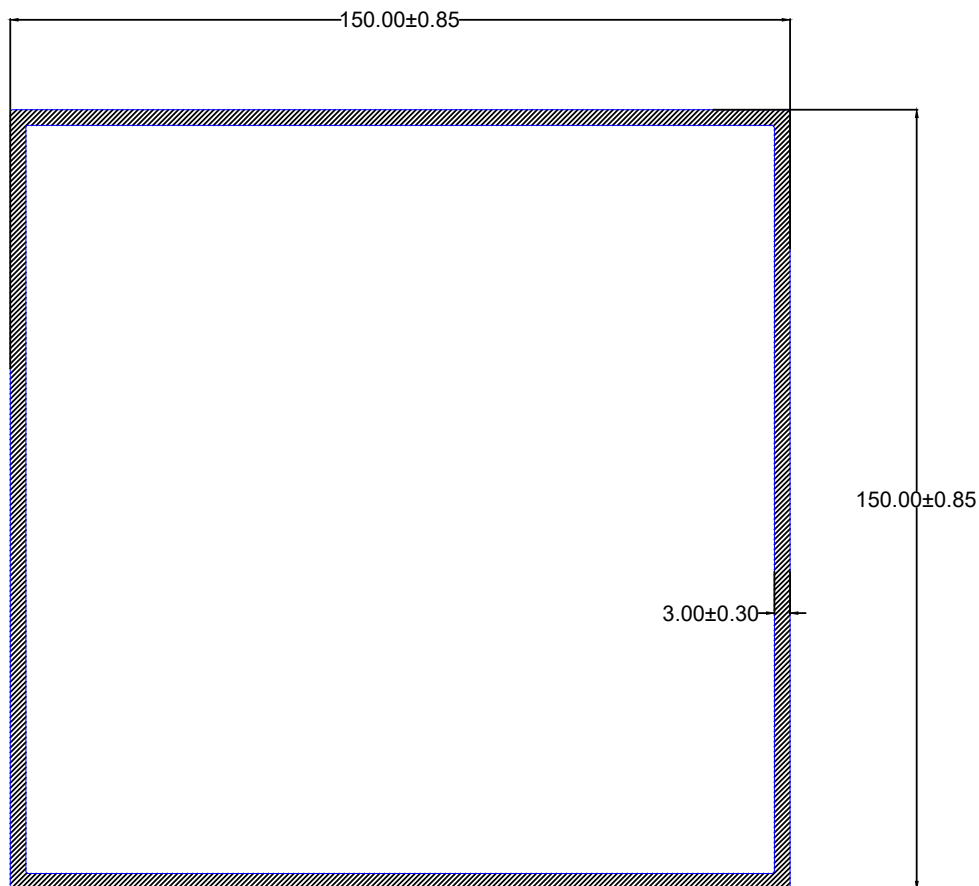
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1464	Flatness	±1.0mm								
Perimeter in mm	974.2832	Straightness	±1.7mm/mtr					Extrusion Name:-Square Tube-100mmx100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.95kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	22-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	5002
				3.							
				2.							
				1.							



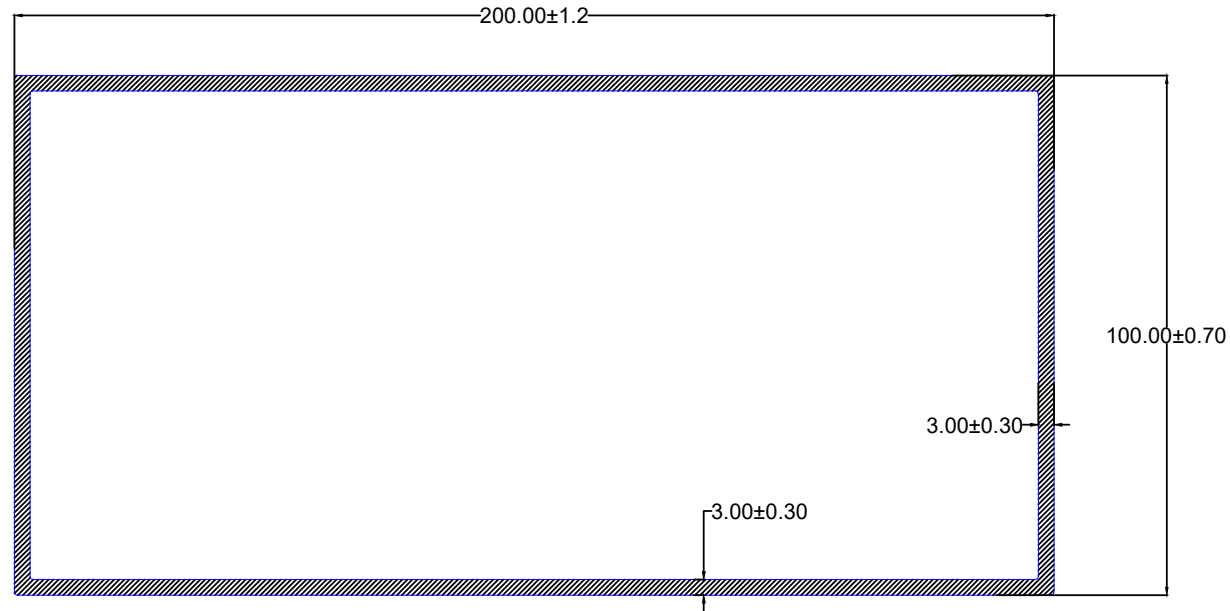
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1246	Flatness	±1.0mm								
Perimeter in mm	710.2832	Straightness	±1.7mm/mtr					Extrusion Name:-Square Tube-100mmx100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.36kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	22-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	5004
				3.							
				2.							
				1.							



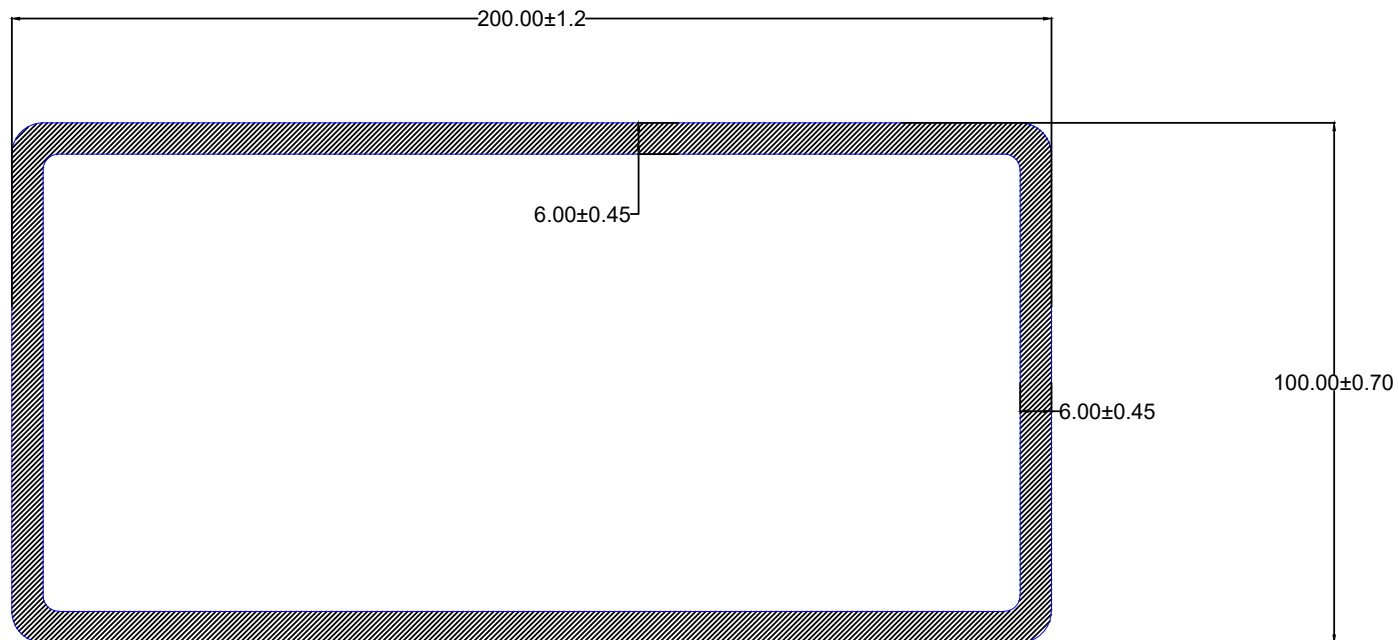
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1764	Flatness	±1.0mm								
Perimeter in mm	1172.2832	Straightness	±1.7mm/mtr					Extrusion Name:-Square Tube-100mmx100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.76kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	22-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	5005
				3.							
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				1.							



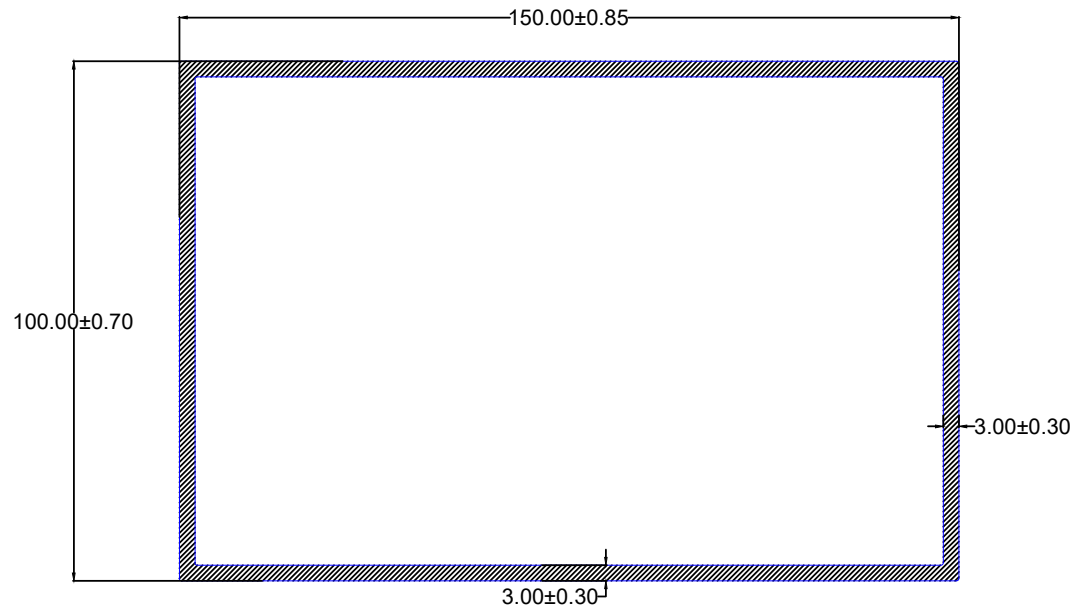
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1764	Flatness	±1.0mm								
Perimeter in mm	1172.2832	Straightness	±1.7mm/mtr					Extrusion Name:-Square Tube-100mmx100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.76kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	22-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	5006
				3.							
				2.							
				1.							



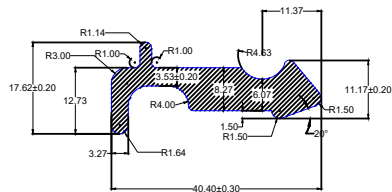
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	3432	Flatness	±1.0mm								
Perimeter in mm	1136.5487	Straightness	±1.7mm/mtr					Extrusion Name:-Square Tube-100mmx100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	9.26kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	22-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	5007
				3.							
				2.							
				1.							

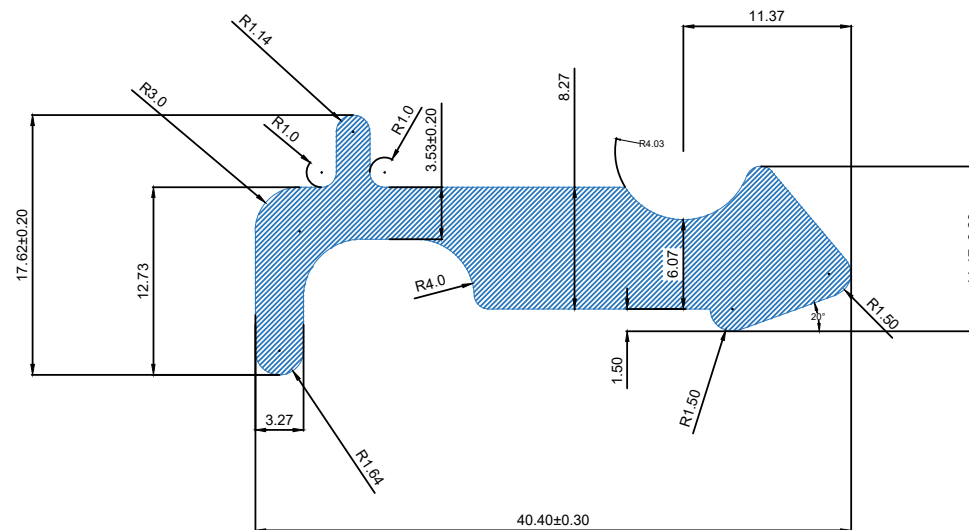


Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1464	Flatness	±1.0mm								
Perimeter in mm	974.2832	Straightness	±1.7mm/mtr								
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.95kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	22-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	5003
				3.							
				2.							
				1.							

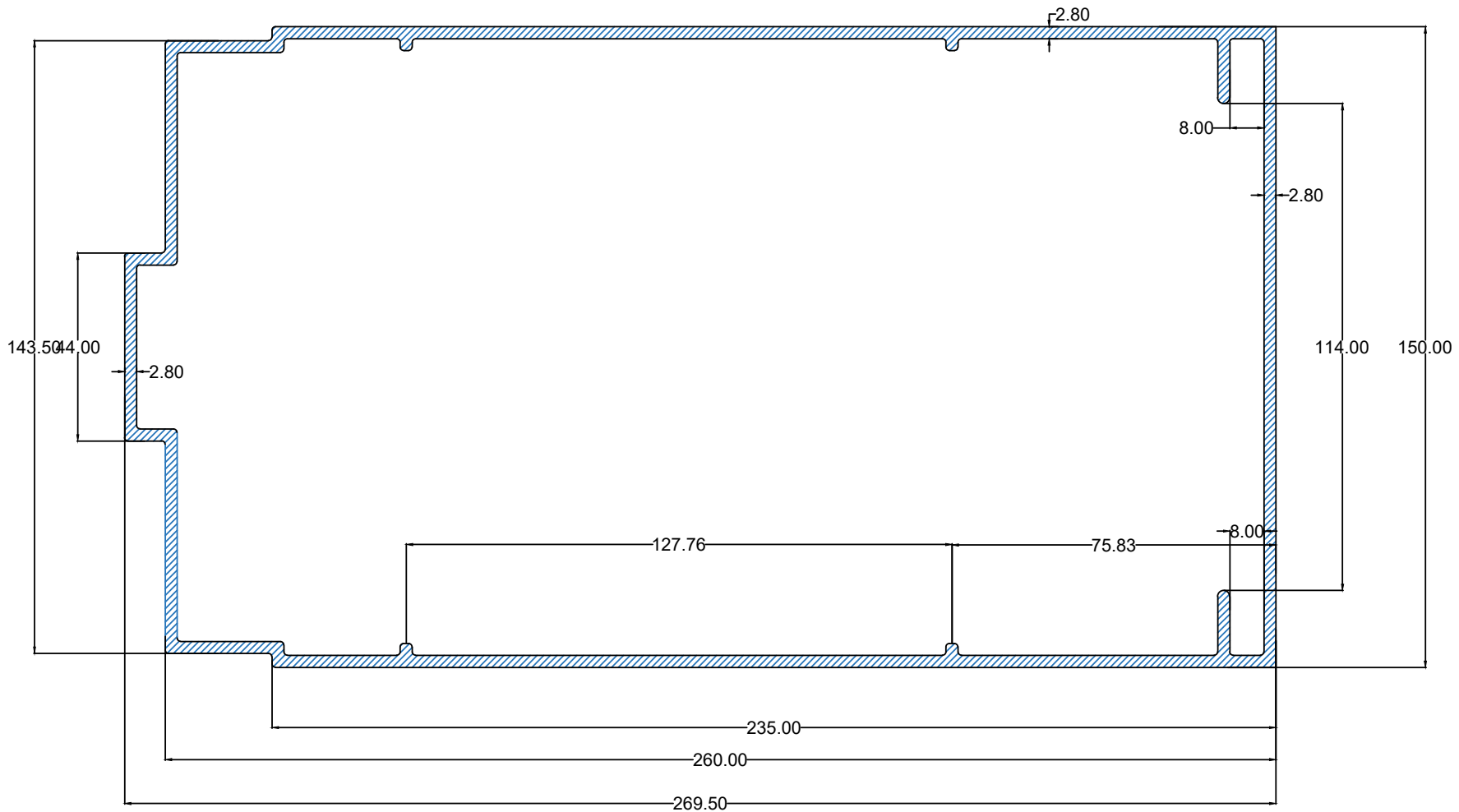


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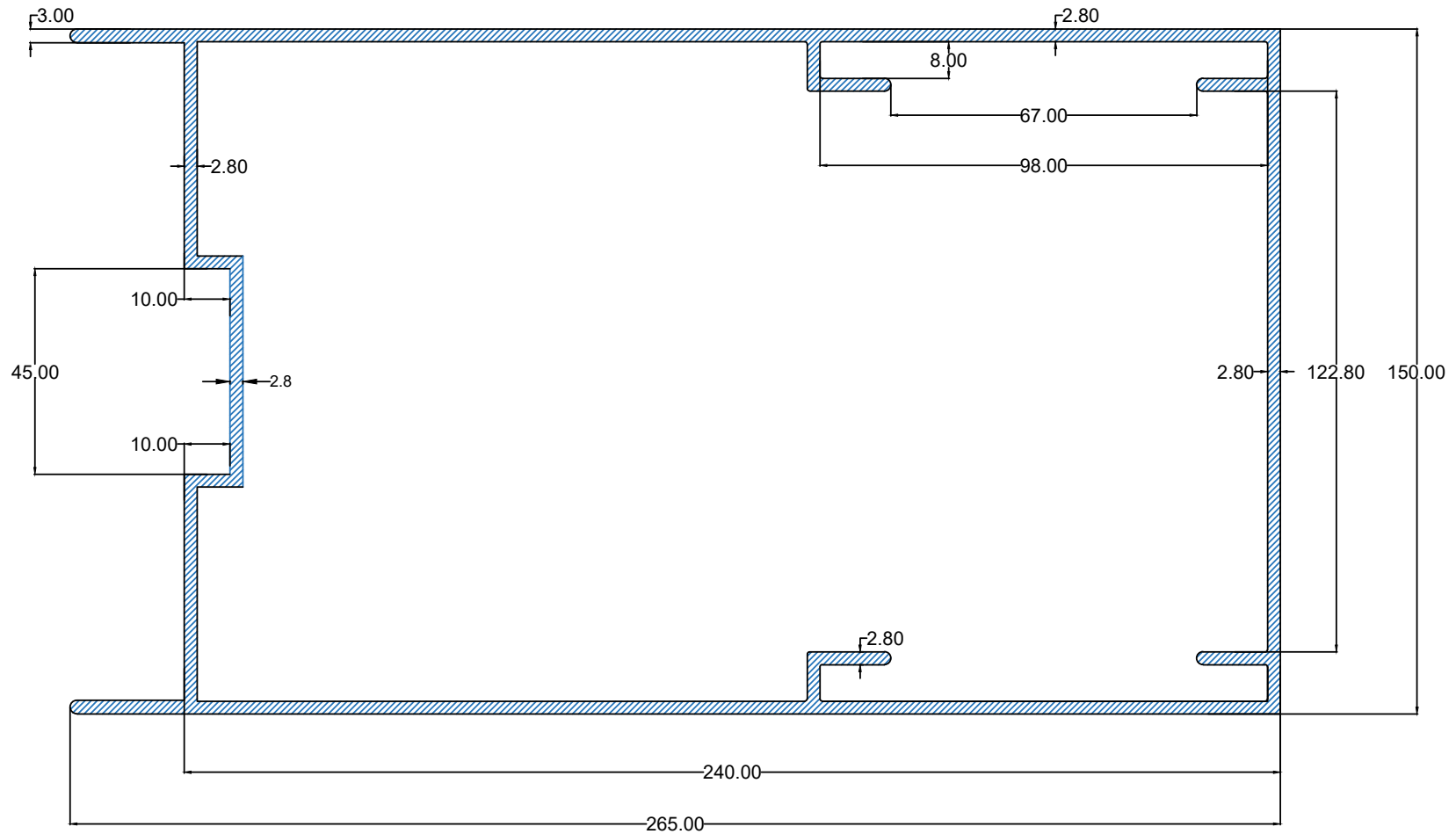
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	289.40	Flatness	±1.0mm								
Perimeter in mm	116.87	Straightness	±1.7mm/mtr					Extrusion Name:- Clamp-40.40mmx17.62mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	0.800kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4001
				3.							
				2.							
				1.							



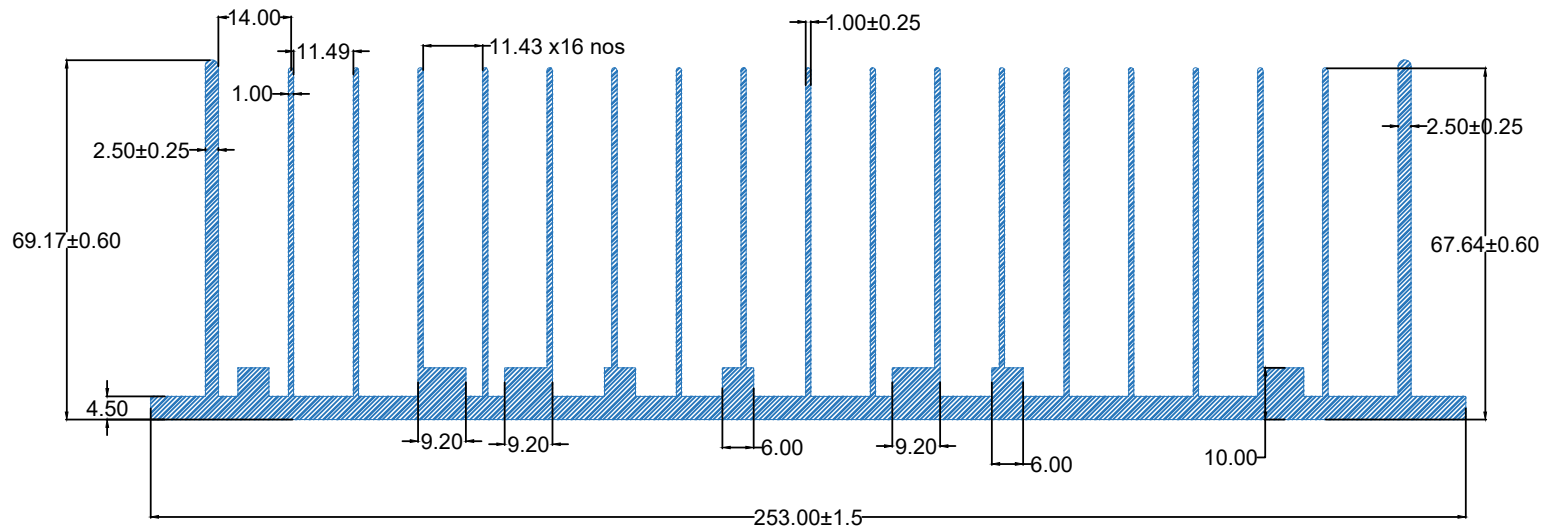
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	2433.47	Flatness	±1.0mm								
Perimeter in mm	1721.9752	Straightness	±1.7mm/mtr					Extrusion Name:-Bullet Part-01			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	6.570kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4002
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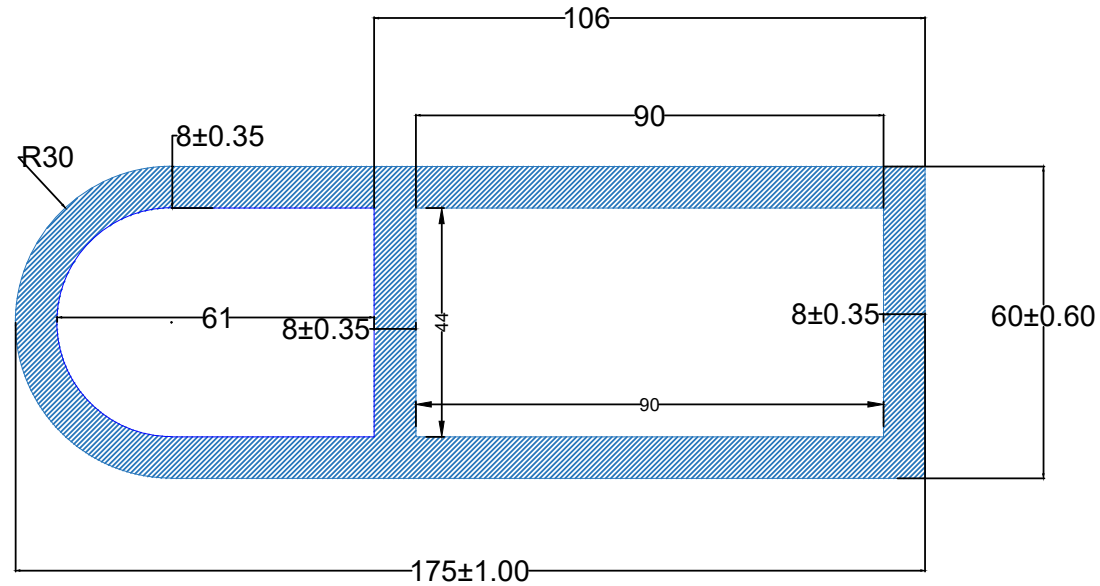
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	2587.91	Flatness	±1.0mm								
Perimeter in mm	1834.6279	Straightness	±1.7mm/mtr					Extrusion Name:-Bullet Part-02			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	7.013kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4003
				3.							
				2.							
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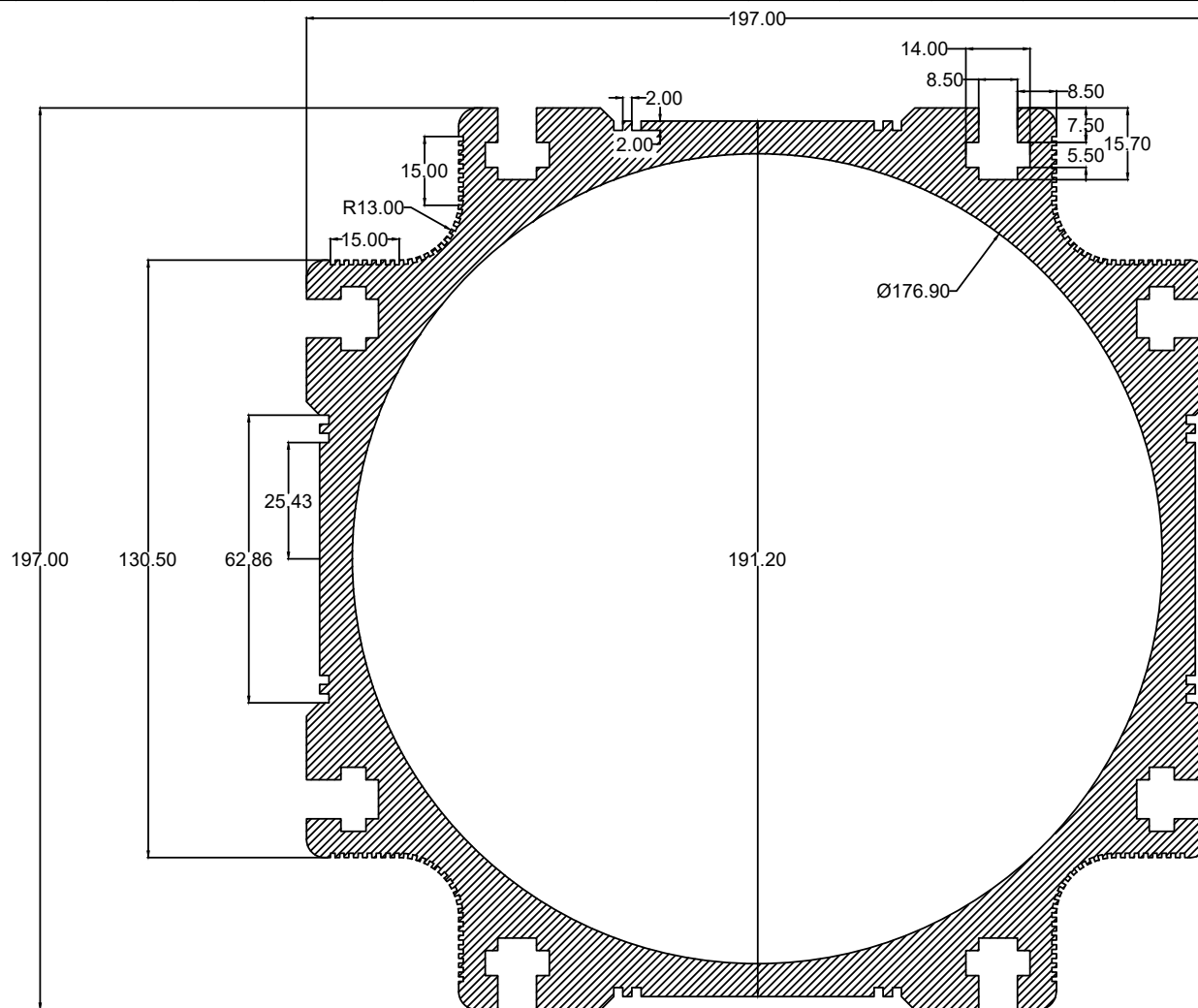
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	3200.26	Flatness	±1.0mm								
Perimeter in mm	2924.1575	Straightness	±1.7mm/mtr					Extrusion Name:-Heat Sink			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	8.7371kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4004
				3.							
				2.							
				1.							



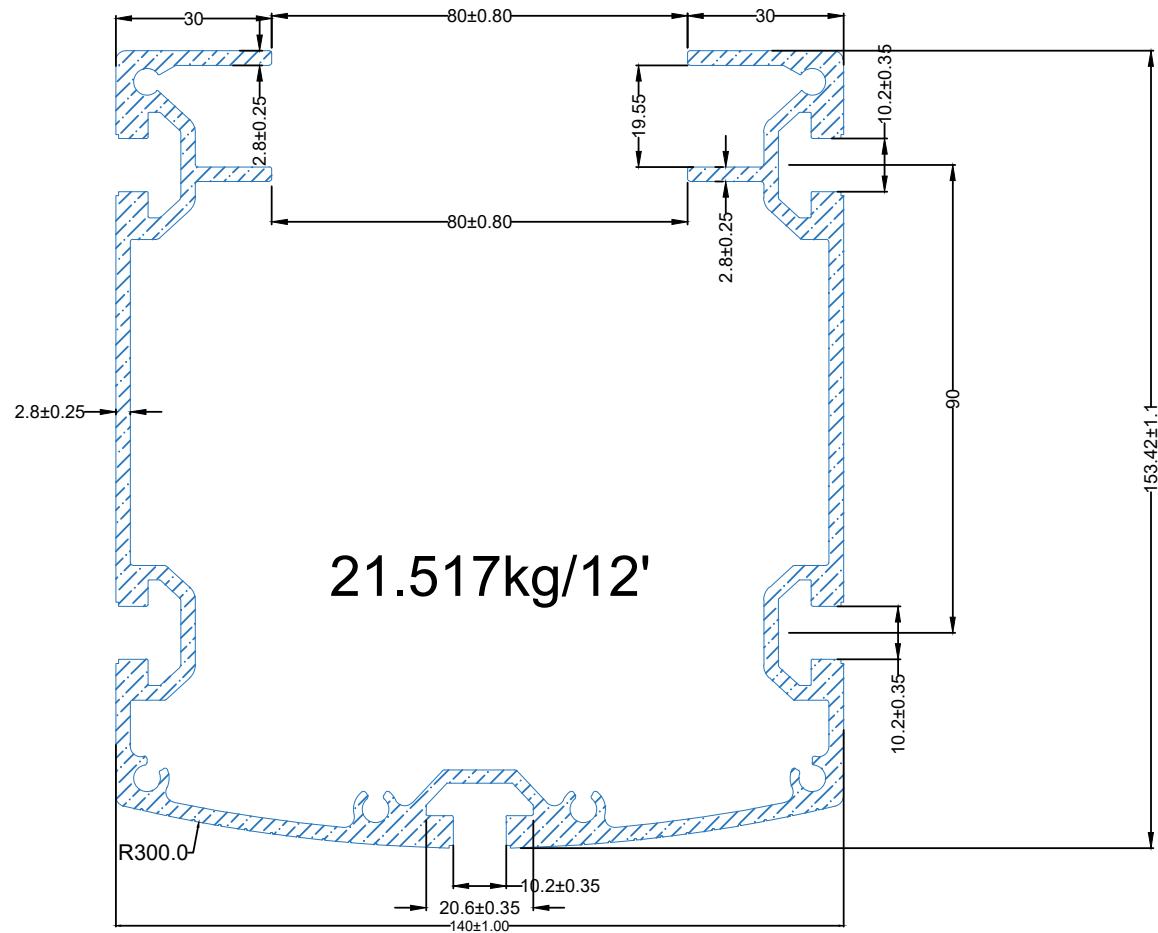
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	3677	Flatness	±1.0mm								
Perimeter in mm		Straightness	±1.7mm/mtr					Extrusion Name:-Heat Shrink			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	9.92kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4010
				3.							
				2.							
				1.							



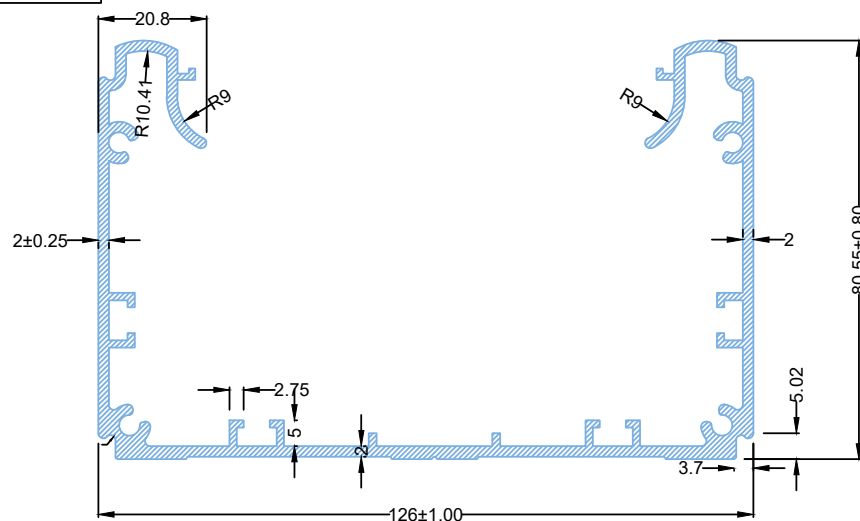
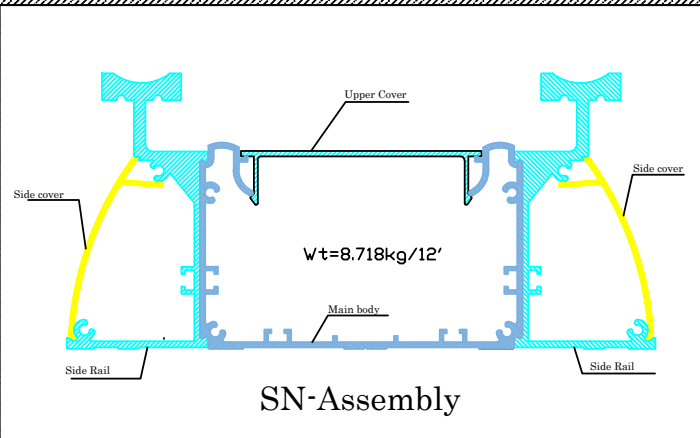
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	7687.60	Flatness	±1.0mm								
Perimeter in mm	1931.6447	Straightness	±1.7mm/mtr					Extrusion Name:-Motor Housing			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	20.833kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4005
				3.							
				2.							
				1.							



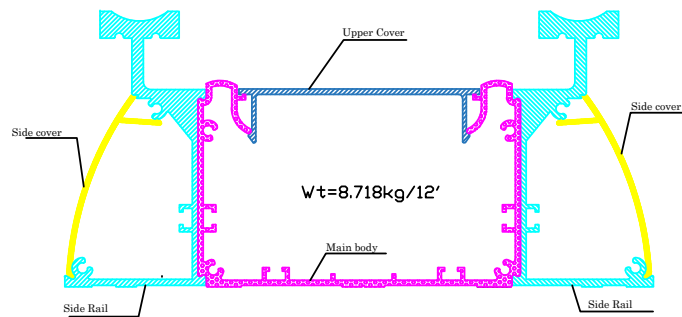
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm		Flatness	±1.0mm								
Perimeter in mm		Straightness	±1.7mm/mtr					Extrusion Name:-Motar Housing			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.		Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4011
				3.							
				2.							
				1.							

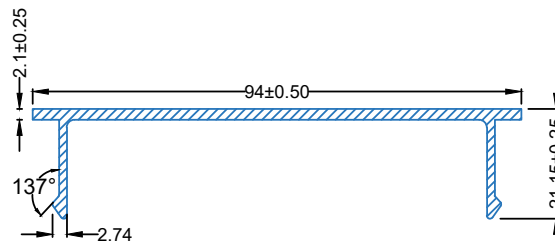


Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	889.6674	Flatness	±1.0mm								
Perimeter in mm	875.34	Straightness	±1.7mm/mtr					Extrusion Name:-SN-Main body			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.400kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4006
				3.							
				2.							
				1.							

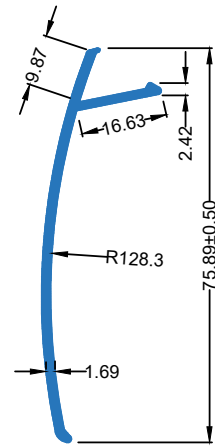
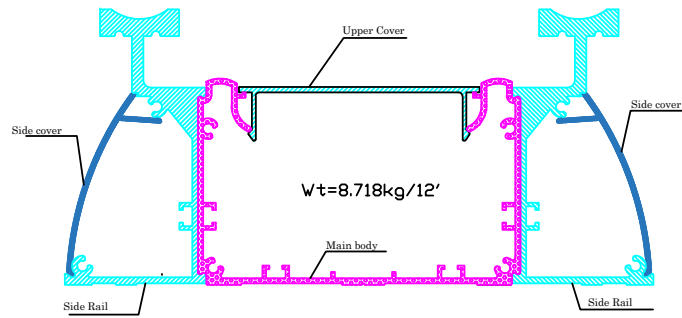


SN-Assembly



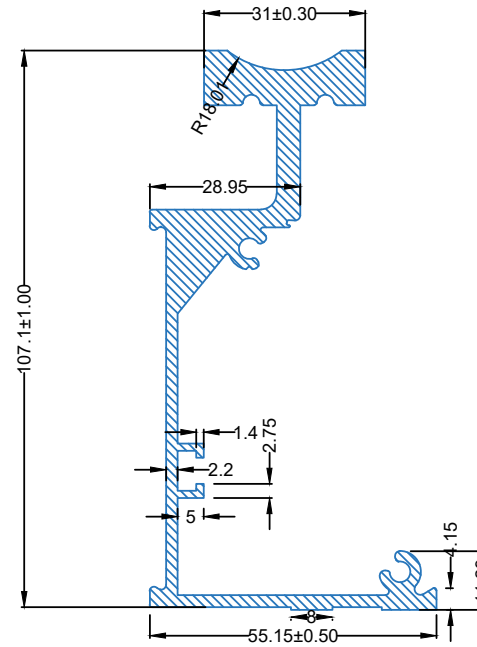
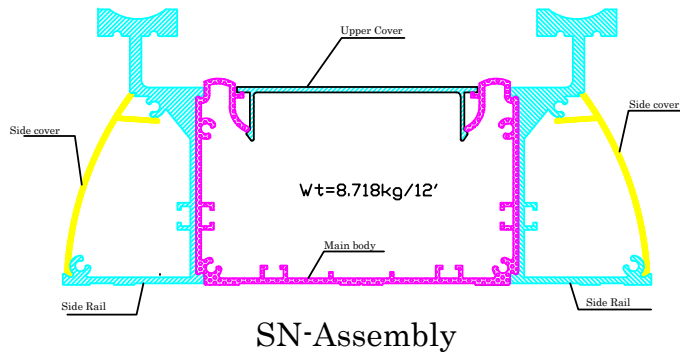
Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	259.63	Flatness	±1.0mm								
Perimeter in mm	267.34	Straightness	±1.7mm/mtr					Extrusion Name:-SN-Upper cover			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	0.700kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4007
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	157.53	Flatness	±1.0mm								
Perimeter in mm	190.86	Straightness	±1.7mm/mtr					Extrusion Name:-SN-Side Cover			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	0.4200kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4008
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6063- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	936.06	Flatness	±1.0mm								
Perimeter in mm	495.01	Straightness	±1.7mm/mtr					Extrusion Name:-SN-Side Rail			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.52kg	Angularity	±1° degree	6.				Drawn By.	UMANG S.	Date Of Drg.	21-09-2026
Hardness	80BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	4009
				3.							
				2.							
				1.							