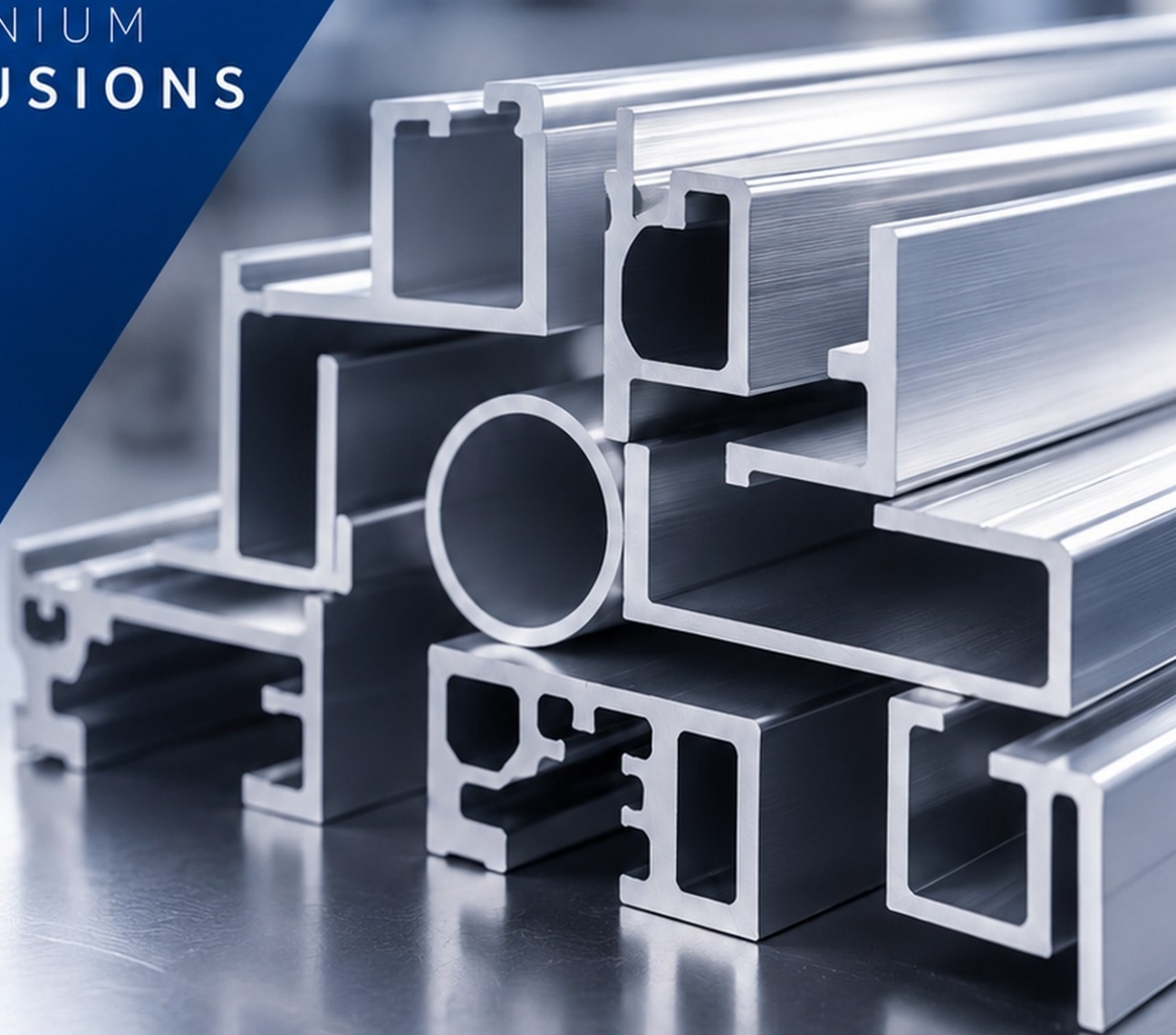




Sunalco

ALUMINIUM
EXTRUSIONS



Construction · Aluminium formwork

Soldiers, side rails, J, T and TT sections, stiffeners, corners and channel panels · alloy 6061-T6

CONSTRUCTION · ALUMINIUM FORMWORK

Soldier 100 mm, with and without lip			3 – 4
FW-005	Without lip 100 mm	5.09 kg/m	3
FW-006	With lip 100 mm	5.35 kg/m	4

Side rail 59.6 – 61 mm			5 – 6
FW-001	59.6 mm	1.03 kg/m	5
FW-004	61.0 mm	1.06 kg/m	6

J-section 115 – 145 mm			7 – 8
FW-008	115 mm	4.05 kg/m	7
FW-007	145 mm	4.75 kg/m	8

T-section 184.5 – 280 mm			9 – 14
FW-009	184.5 mm	3.14 kg/m	9
FW-013	215 mm	3.22 kg/m	10
FW-015	230 mm	3.81 kg/m	11
FW-011	231 mm	3.40 kg/m	12
FW-010	266 mm	4.00 kg/m	13
FW-016	280 mm	3.45 kg/m	14

TT-section 230 – 255 mm			15 – 16
FW-014	230 mm	4.64 kg/m	15
FW-012	255 mm	5.47 kg/m	16

I-stiffener 40 – 51 mm			17 – 18
FW-003	40.0 mm	0.60 kg/m	17
FW-002	51.0 mm	0.90 kg/m	18

H-stiffener one size			19
FW-017	H-stiffener	1.09 kg/m	19

U-stiffener small U and U cum holder			20 – 21
FW-018	Small U-stiffener	0.52 kg/m	20
FW-019	Cum Holder	1.212 kg/m	21

External corner (EC) EC 65 mm			22
ANG-001	EC-65 mm	1.68 kg/m	22

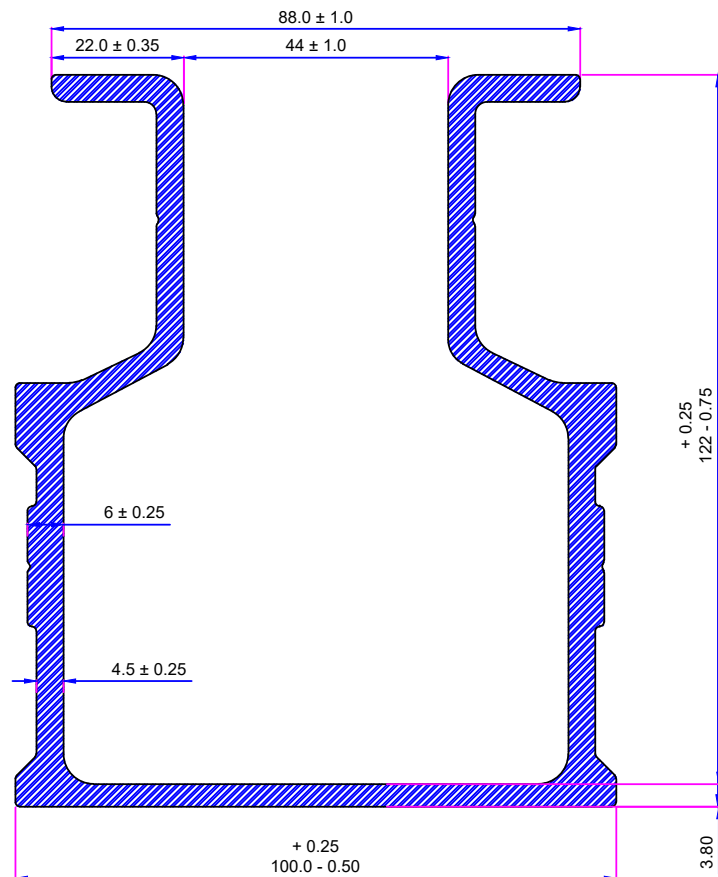
L corner L 100 – 306 mm			23 – 53
ANG-030	L-100 mm	2.01 kg/m	23
ANG-031	L-100 mm	2.51 kg/m	24
ANG-032	L-100 mm	3.12 kg/m	25
ANG-002	L-105 mm	2.06 kg/m	26
ANG-029	L-125 mm	2.27 kg/m	27
ANG-003	L-130 mm	2.25 kg/m	28
ANG-004	L-150 mm	2.49 kg/m	29
ANG-005	L-175 mm	2.83 kg/m	30
ANG-006	L-180 mm	2.84 kg/m	31
ANG-007	L-181 mm	2.85 kg/m	32
ANG-008	L-200 mm	2.99 kg/m	33
ANG-009	L-205 mm	3.11 kg/m	34
ANG-010	L-206 mm	3.12 kg/m	35

ANG-011	L-206 mm	3.23 kg/m	36
ANG-016	L-206 mm	3.59 kg/m	37
ANG-017	L-206 mm	3.48 kg/m	38
ANG-012	L-225 mm	3.24 kg/m	39
ANG-013	L-230 mm	3.37 kg/m	40
ANG-014	L-231 mm	3.38 kg/m	41
ANG-015	L-231 mm	3.50 kg/m	42
ANG-018	L-256 mm	3.63 kg/m	43
ANG-019	L-256 mm	3.77 kg/m	44
ANG-020	L-275 mm	3.73 kg/m	45
ANG-021	L-280 mm	3.89 kg/m	46
ANG-022	L-281 mm	3.90 kg/m	47
ANG-023	L-300 mm	3.99 kg/m	48
ANG-024	L-300 mm	3.94 kg/m	49
ANG-025	L-302 mm	3.97 kg/m	50
ANG-026	L-305 mm	4.15 kg/m	51
ANG-027	L-306 mm	4.15 kg/m	52
ANG-028	L-306 mm	4.31 kg/m	53

Channel panel (CH) CH 100 – 300 mm			54 – 72
CHN-001	CH-100 mm	3.0 kg/m	54
CHN-002	CH-125 mm	3.26 kg/m	55
CHN-003	CH-150 mm	3.57 kg/m	56
CHN-004	CH-160 mm	3.67 kg/m	57
CHN-005	CH-170 mm	3.77 kg/m	58
CHN-006	CH-180 mm	3.88 kg/m	59
CHN-007	CH-185 mm	3.93 kg/m	60
CHN-008	CH-190 mm	3.98 kg/m	61
CHN-009	CH-195 mm	4.03 kg/m	62
CHN-010	CH-200 mm	4.08 kg/m	63
CHN-011	CH-200 mm	4.19 kg/m	64
CHN-012	CH-225 mm	4.34 kg/m	65
CHN-013	CH-230 mm	4.39 kg/m	66
CHN-014	CH-250 mm	4.60 kg/m	67
CHN-015	CH-250 mm	4.73 kg/m	68
CHN-016	CH-260 mm	4.70 kg/m	69
CHN-017	CH-275 mm	4.85 kg/m	70
CHN-018	CH-300 mm	5.11 kg/m	71
CHN-019	CH-300 mm	5.10 kg/m	72

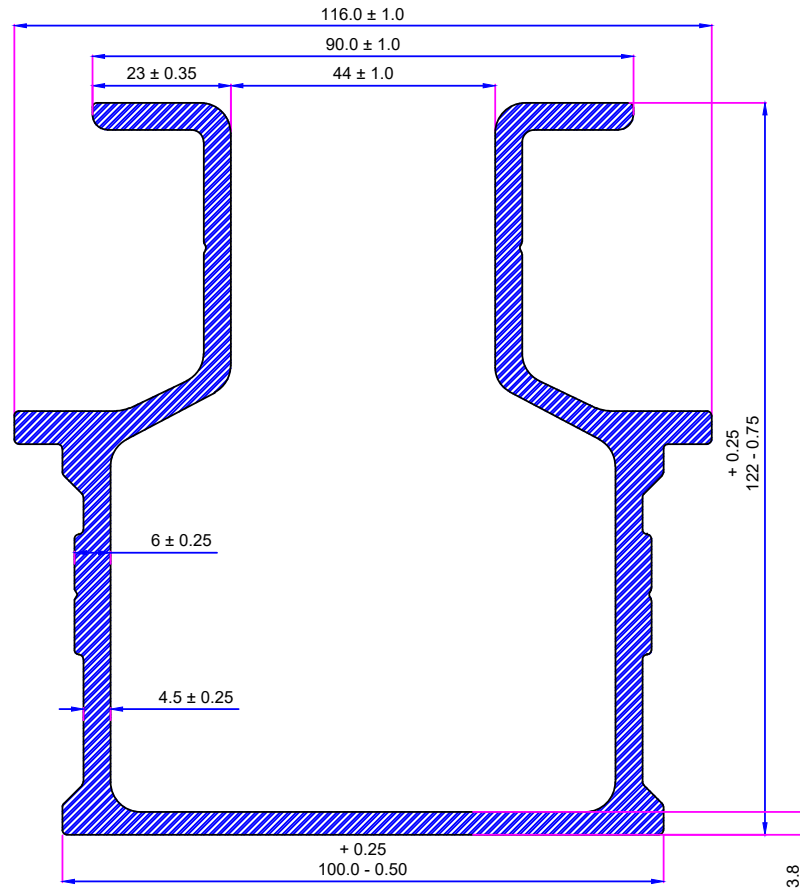
Internal corner (IC) & SL IC 100×100 – 100×175, SL 100×125			73 – 79
IC-001	IC-100 × 100 mm	4.78 kg/m	73
IC-002	IC-100 × 125 mm	5.27 kg/m	74
IC-004	SL-100 × 125 mm	4.82 kg/m	75
IC-003	IC-100 × 150 mm	5.61 kg/m	76
IC-005	IC-100 × 150 mm	4.67 kg/m	77
IC-006	IC-100 × 175 mm	6.23 kg/m	78
IC-007	IC-100 × 175 mm	6.63 kg/m	79

FW-005



Unspecified Radius - 0.50mm

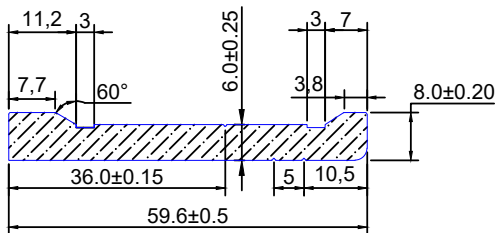
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Area in sq mm	1884.42	Flatness	±1.0mm								
Perimeter in mm	795.41	Straightness	±1.7mm/mtr					Extrusion Name:-Solider w/o Lip 100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.09kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-005
				3.							
				2.							
				1.							



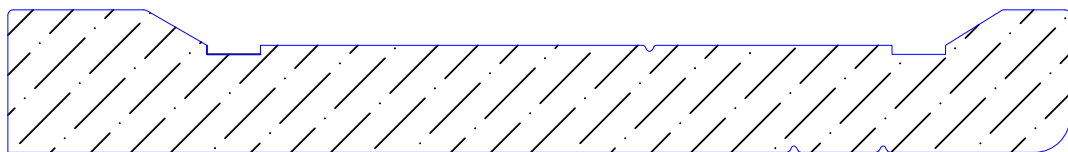
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1981.47	Flatness	±1.0mm								
Perimeter in mm	830.11	Straightness	±1.7mm/mtr					Extrusion Name:-Solder with Lip 100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.35kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-006
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				2.							
				1.							

FW-001



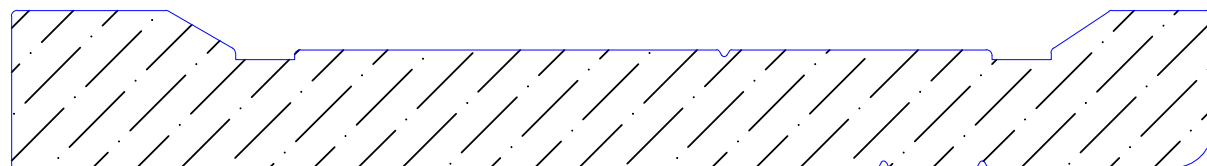
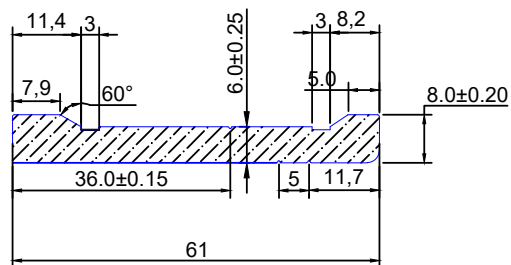
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Unspecified Radius - 0.50mm

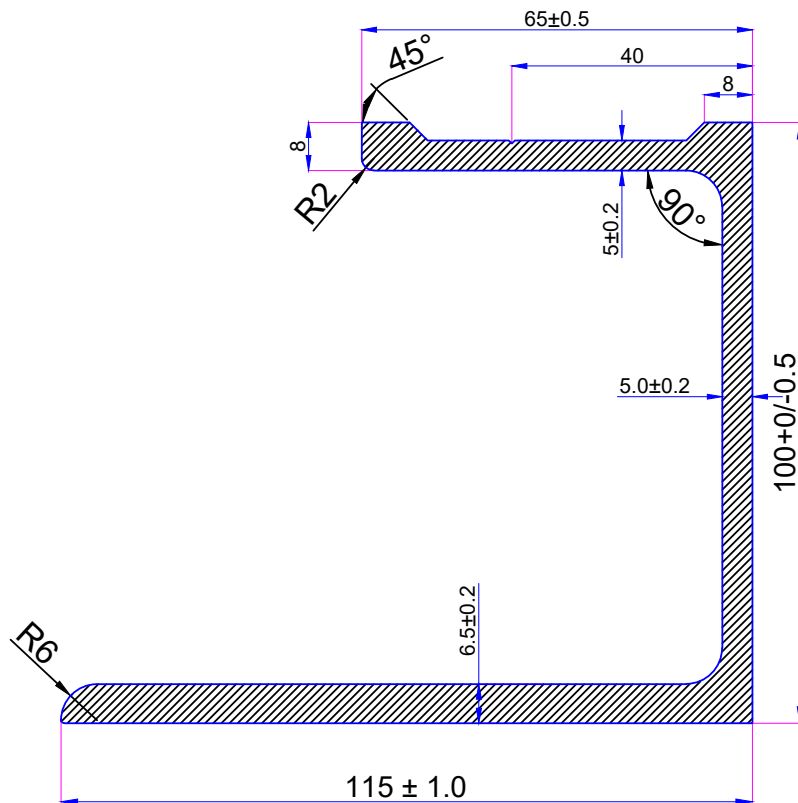
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Area in sq mm	382.93	Flatness	±1.0mm								
Perimeter in mm	137.89	Straightness	±1.7mm/mtr					Extrusion Name:-Side Rail 59.6mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.03 kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-001
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				2.							
				1.							

FW-004



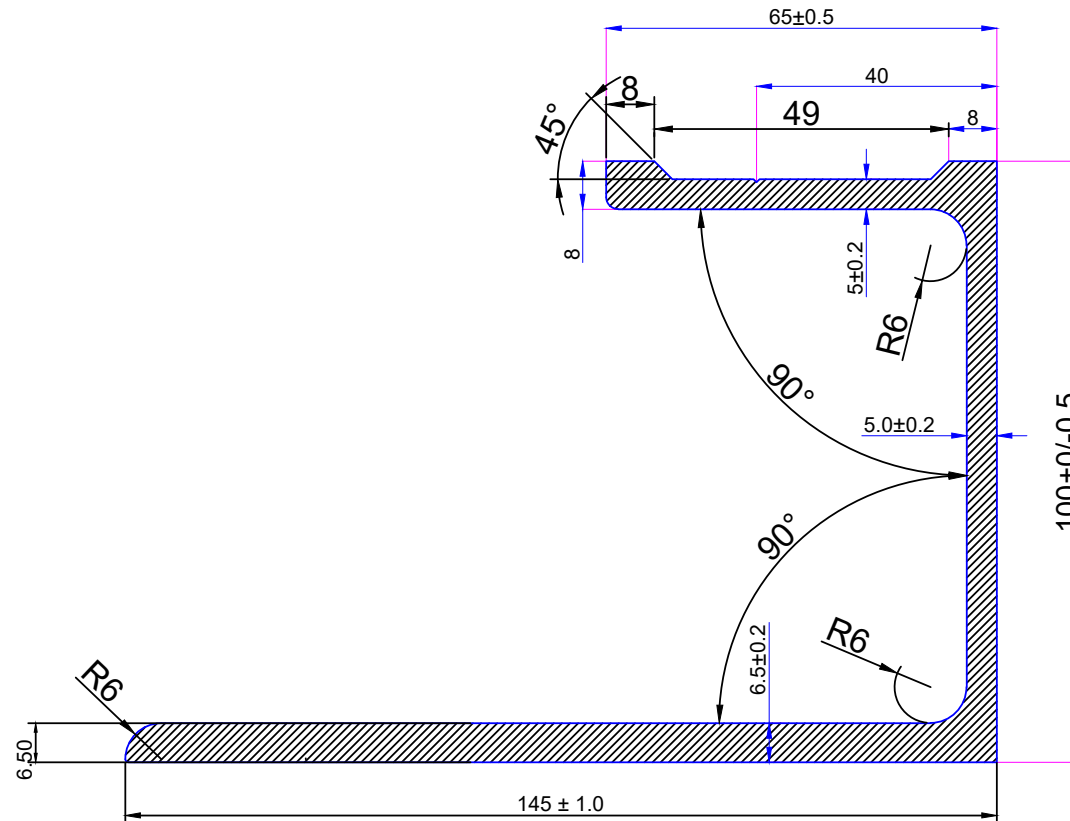
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	394.33	Flatness	±1.0mm								
Perimeter in mm	140.72	Straightness	±1.7mm/mtr					Extrusion Name:-Side Rail 61.0mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.06kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-004
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1563.69	Flatness	±1.0mm								
Perimeter in mm	544.12	Straightness	±1.7mm/mtr					Extrusion Name:-J-Section 115mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.05kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-008
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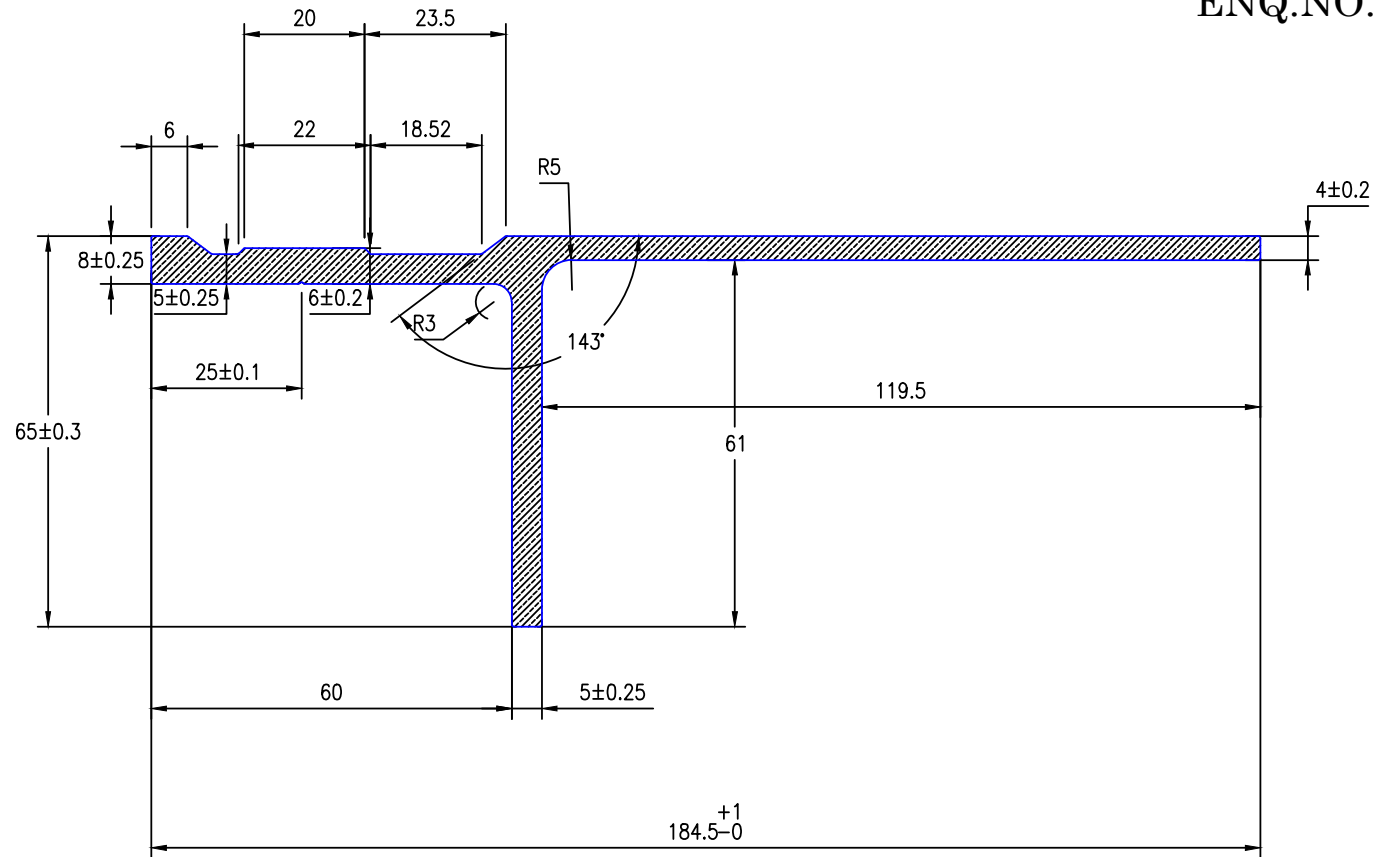


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1758.69	Flatness	±1.0mm								
Perimeter in mm	604.12	Straightness	±1.7mm/mtr					Extrusion Name:-J-Section 145mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.75kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-007
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				2.							
				1.							

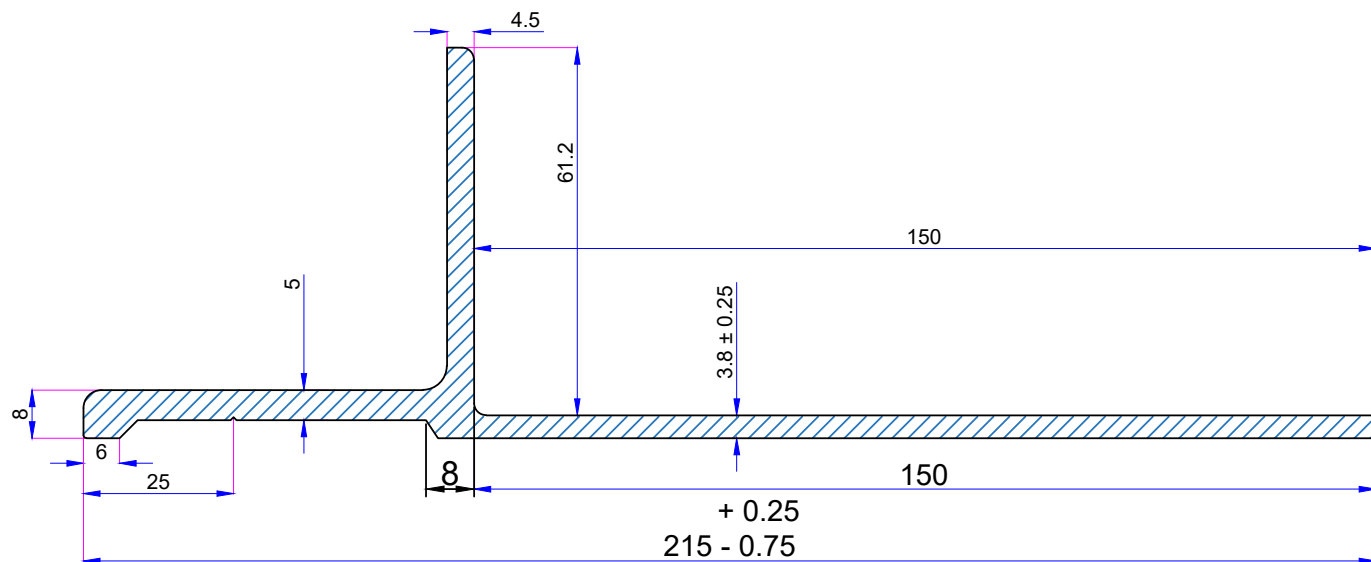
FW-009

ENQ.NO.19574



Unspecified Radius - 0.50mm

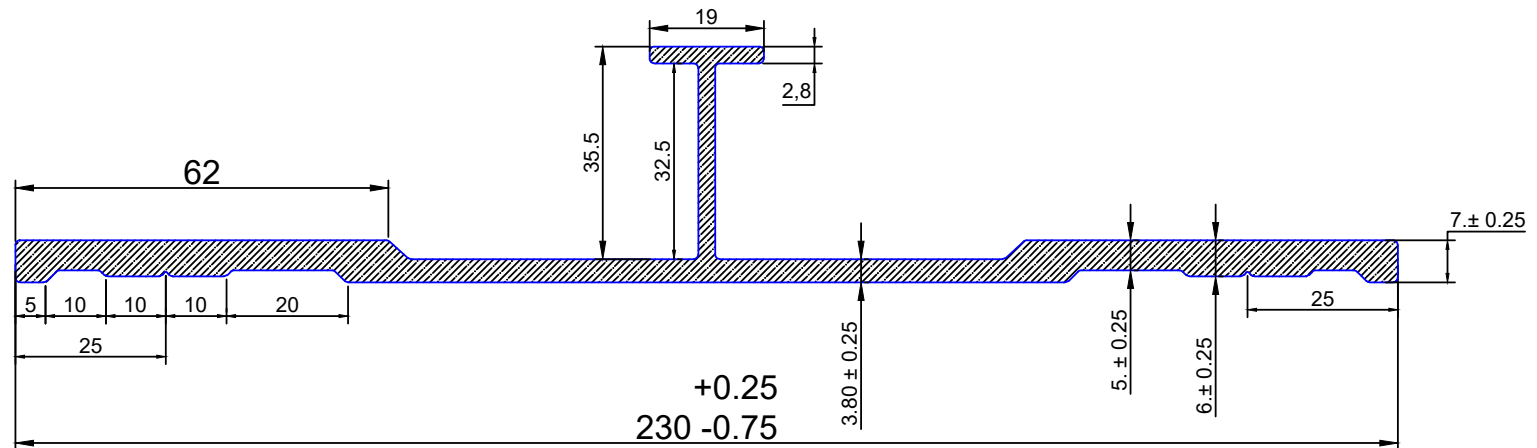
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Area in sq mm	1164.04	Flatness	±1.0mm								
Perimeter in mm	497.79	Straightness	±1.7mm/mtr					Extrusion Name:-T-Section 184.5mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.14kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-009
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				2.							
				1.							



Unspecified Radius - 0.50mm

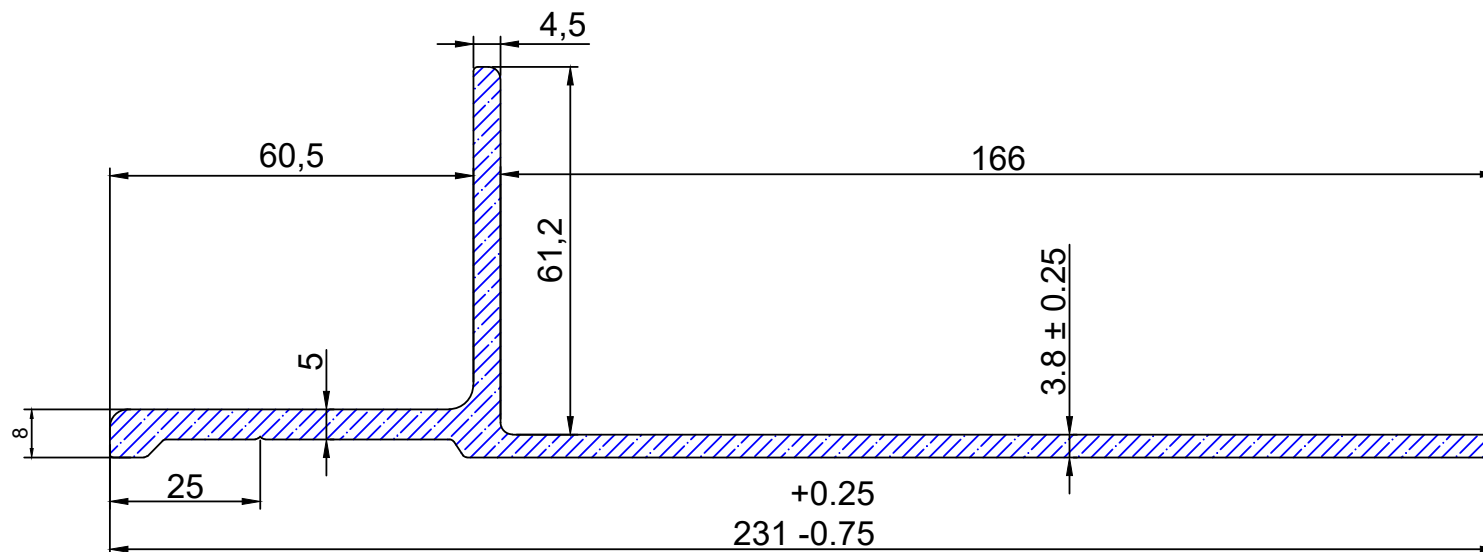
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Area in sq mm	1196.27	Flatness	±1.0mm								
Perimeter in mm	558.34	Straightness	±1.7mm/mtr					Extrusion Name:-T-Section 215mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.22kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-013
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				2.							
				1.							

FW-015



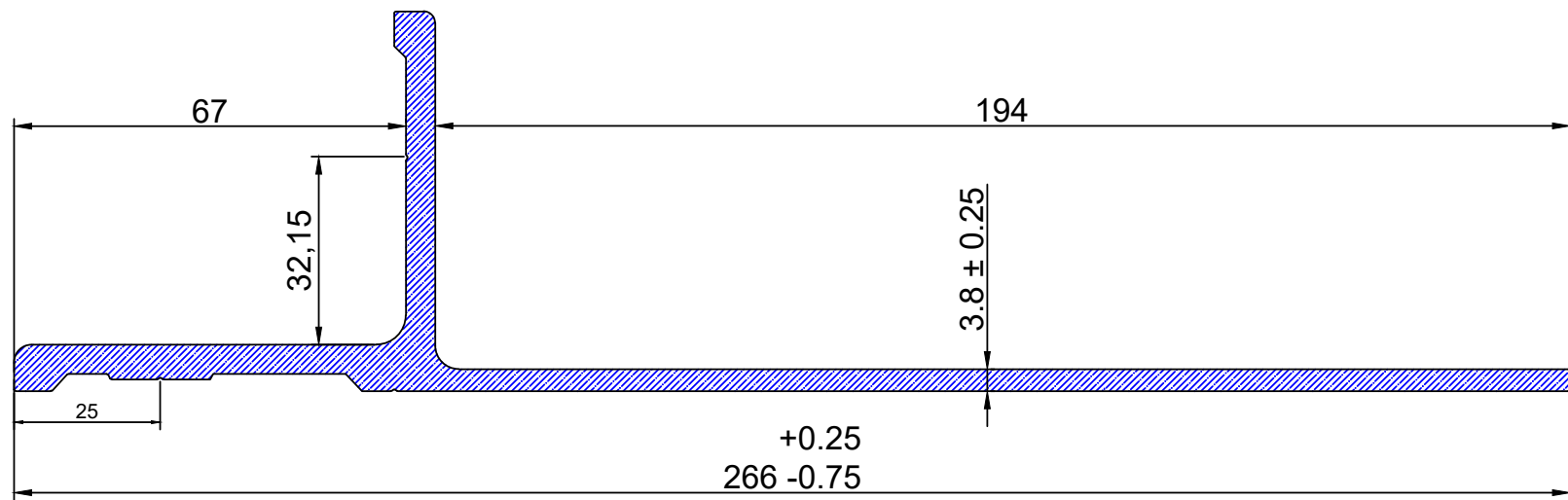
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada,Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com
Area in sq mm	1411.18	Flatness	±1.0mm					
Perimeter in mm	648.64	Straightness	±1.7mm/mtr					
CCD in mm		Twist	±1.25mm/mtr					
Kg. Per Mtr.	3.81kg	Angularity	±1° degree	6.				
Hardness	90BHN			5.				
UTS	260MPa			4.				Drawn By. NIKHIL G. Date Of Drg. 08-08-2026
				3.				Checked By. RAVI Y. Scale 1:1
				2.				Approved By. Die No. FW-015
				1.				



Unspecified Radius - 0.50mm

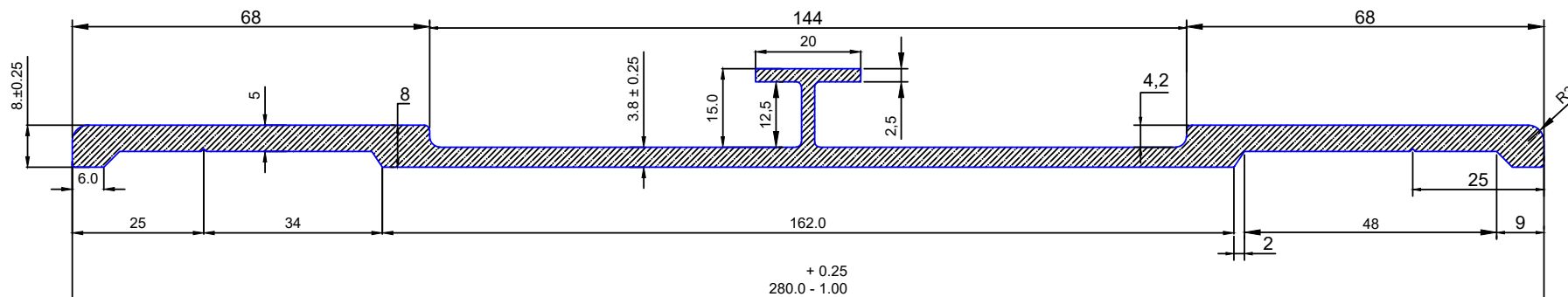
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Area in sq mm	1256.67	Flatness	±1.0mm								
Perimeter in mm	589.10	Straightness	±1.7mm/mtr					Extrusion Name:-T-Section 231mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.40kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-011
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				2.							
				1.							



Unspecified Radius - 0.50mm

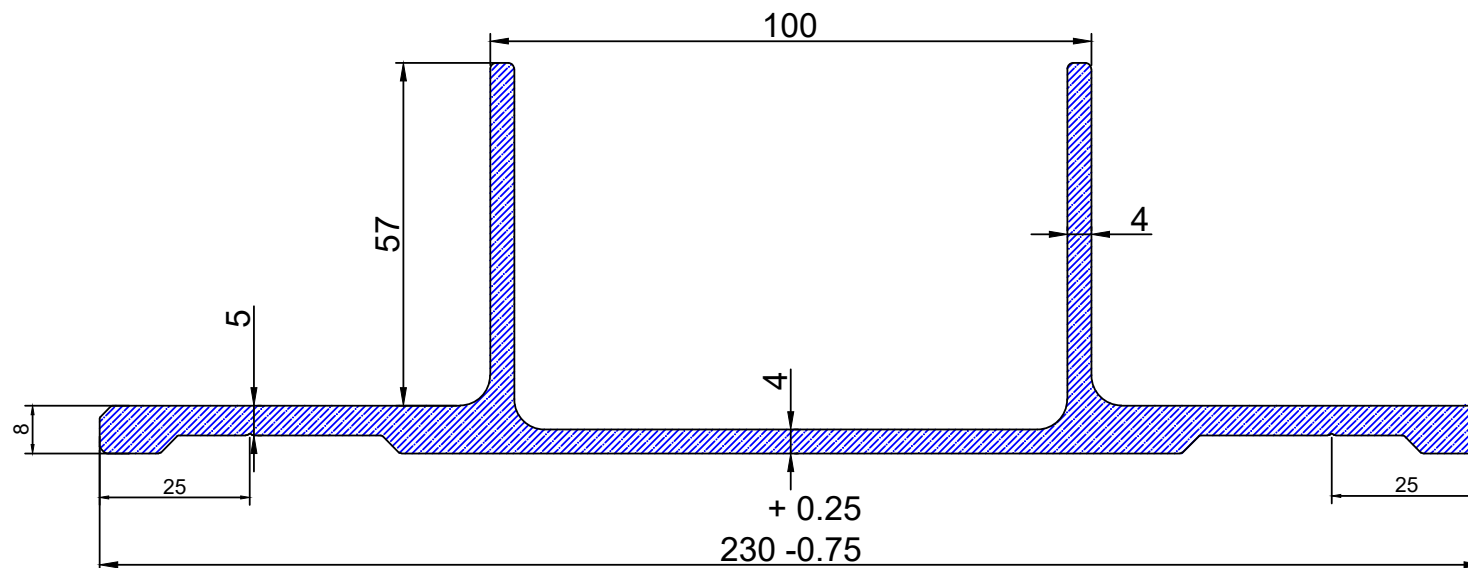
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Area in sq mm	1484.09	Flatness	±1.0mm								
Perimeter in mm	662.56	Straightness	±1.7mm/mtr					Extrusion Name:-T-Section 266mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.00kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-010
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				1.							

FW-016



Unspecified Radius - 0.50mm

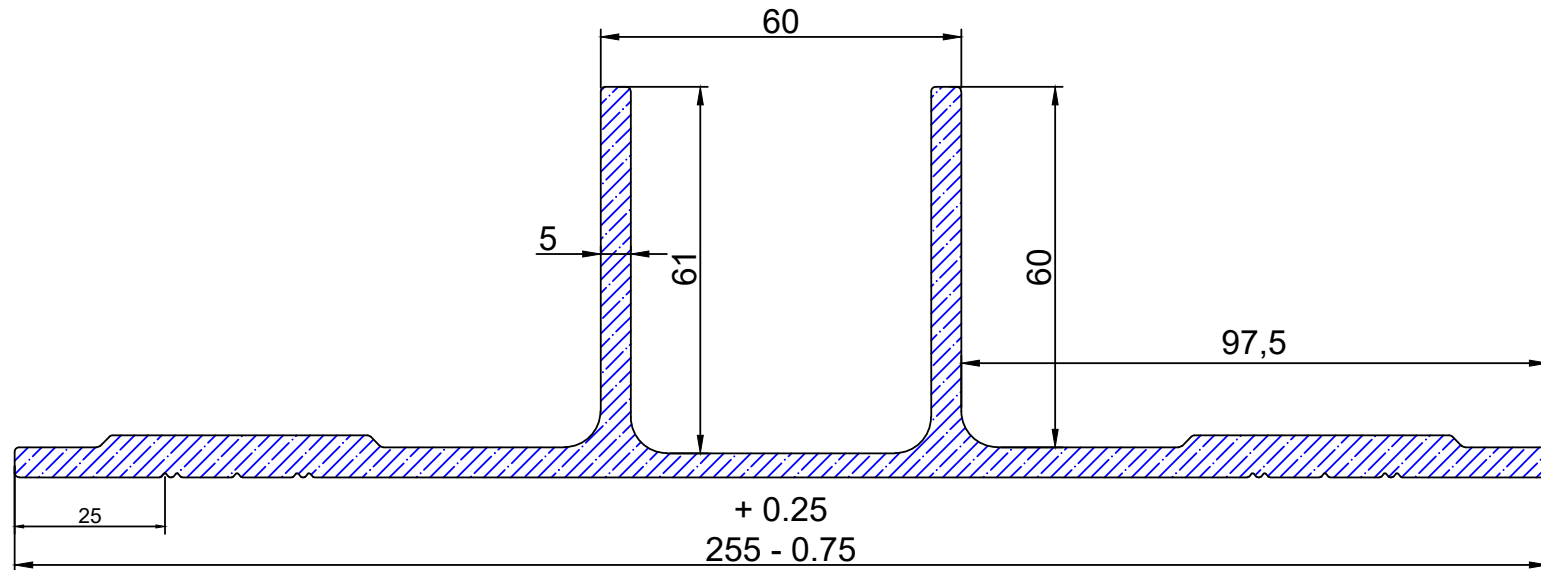
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Area in sq mm	1280.80	Flatness	±1.0mm								
Perimeter in mm	581.30	Straightness	±1.7mm/mtr					Extrusion Name:-T-Section 280mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.45kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-016
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1721.19	Flatness	±1.0mm								
Perimeter in mm	703.14	Straightness	±1.7mm/mtr					Extrusion Name:-TT-Section 230mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.64kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-014
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				2.							
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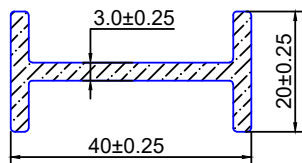
FW-012



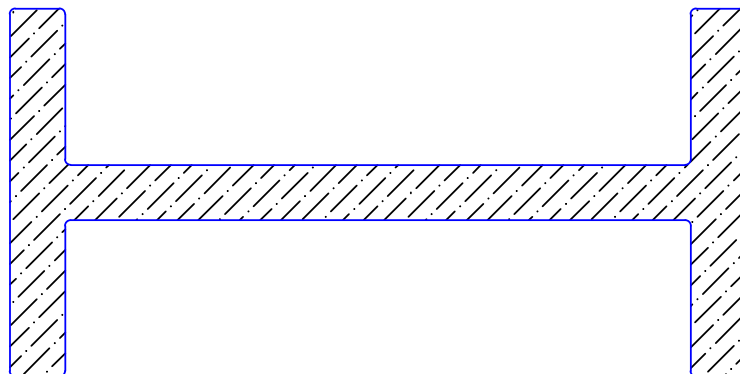
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	2029.04	Flatness	±1.0mm								
Perimeter in mm	758.15	Straightness	±1.7mm/mtr					Extrusion Name:-TT-Section 255mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.47kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-012
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				2.							
				1.							

FW-003
ENQ.NO.22129



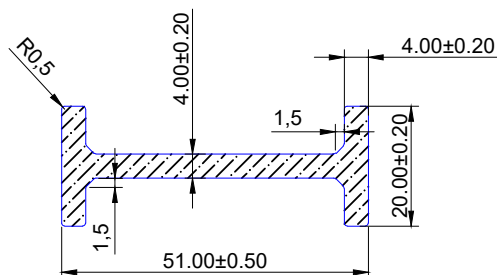
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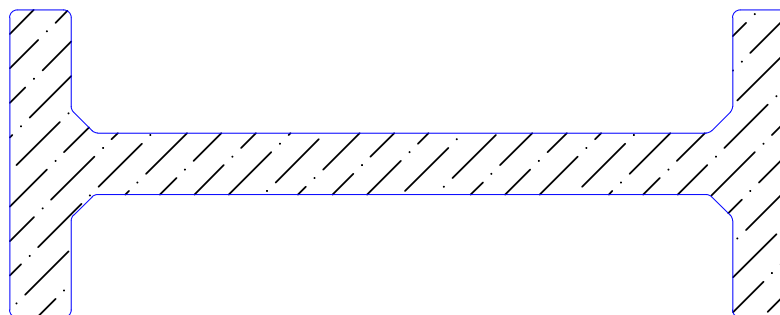
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	221.69	Flatness	±1.0mm								
Perimeter in mm	150.91	Straightness	±1.7mm/mtr					Extrusion Name:-I-Stiffner 40.0mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	0.60kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-003
				3.							
				2.							
				1.							

FW-002
ENQ.NO.16822



SCALE: 1:1

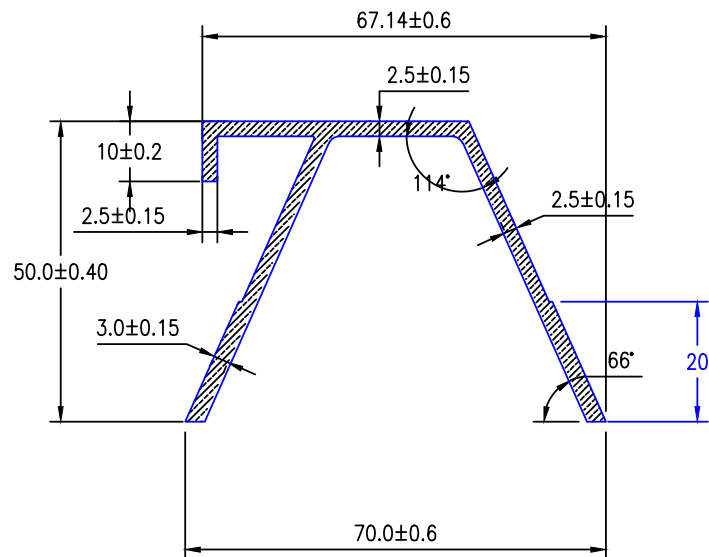


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	336.11	Flatness	±1.0mm								
Perimeter in mm	168.60	Straightness	±1.7mm/mtr					Extrusion Name:-I-Stiffner 51.0mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	0.90kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-002
				3.							
				2.							
				1.							

FW-017

ENQ.NO.22131

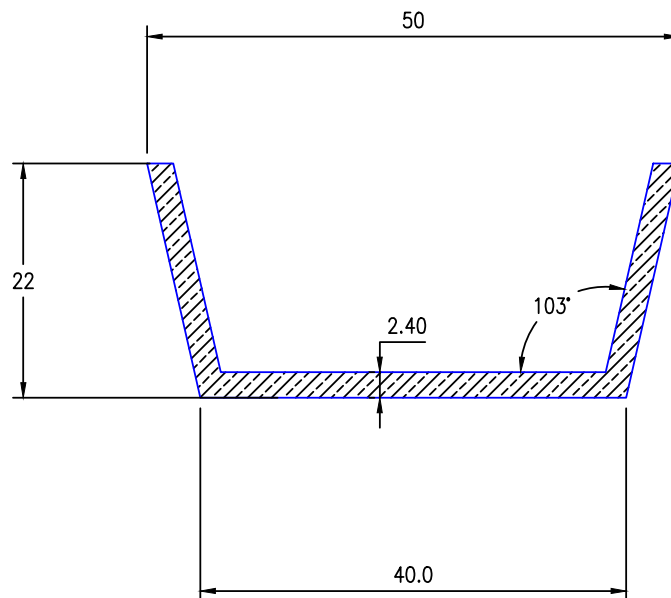
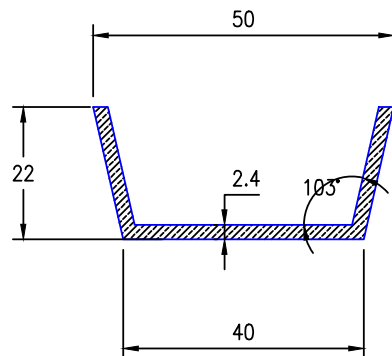


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	406.90	Flatness	±1.0mm								
Perimeter in mm	318.91	Straightness	±1.7mm/mtr					Extrusion Name:-H-Stiffner			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.09kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-017
				3.							
				2.							

FW-018

ENQ.NO.22130

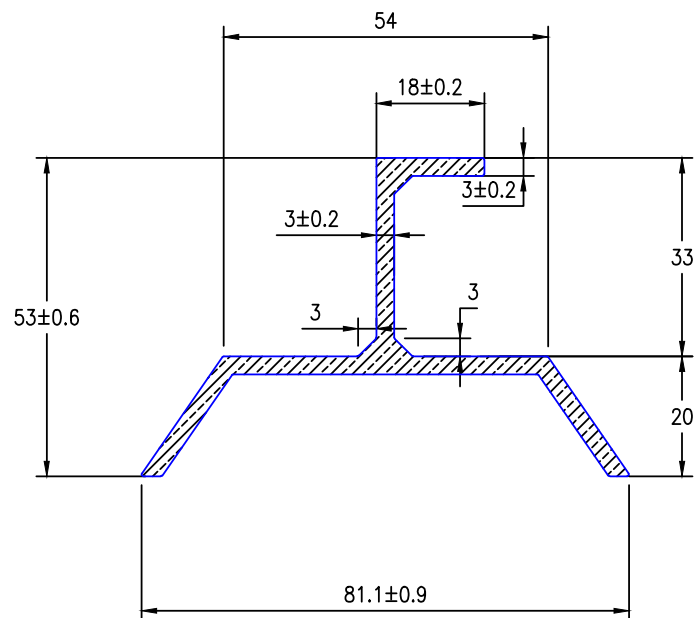


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	193.79	Flatness	±1.0mm								
Perimeter in mm	166.41	Straightness	±1.7mm/mtr					Extrusion Name:-Small U-Stiffener			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	0.52kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-018
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				2.							

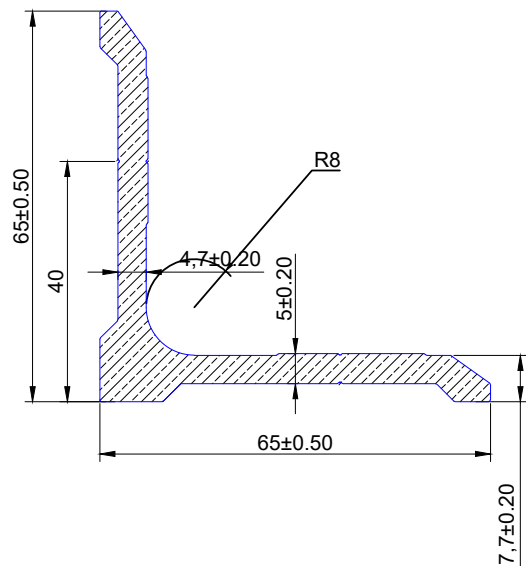
FW-019

ENQ.NO.21275



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	449.50	Flatness	±1.0mm								
Perimeter in mm	291.23	Straightness	±1.7mm/mtr					Extrusion Name:-U-Stiffener Cum Holder			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.212kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	FW-019
				3.							
				2.							

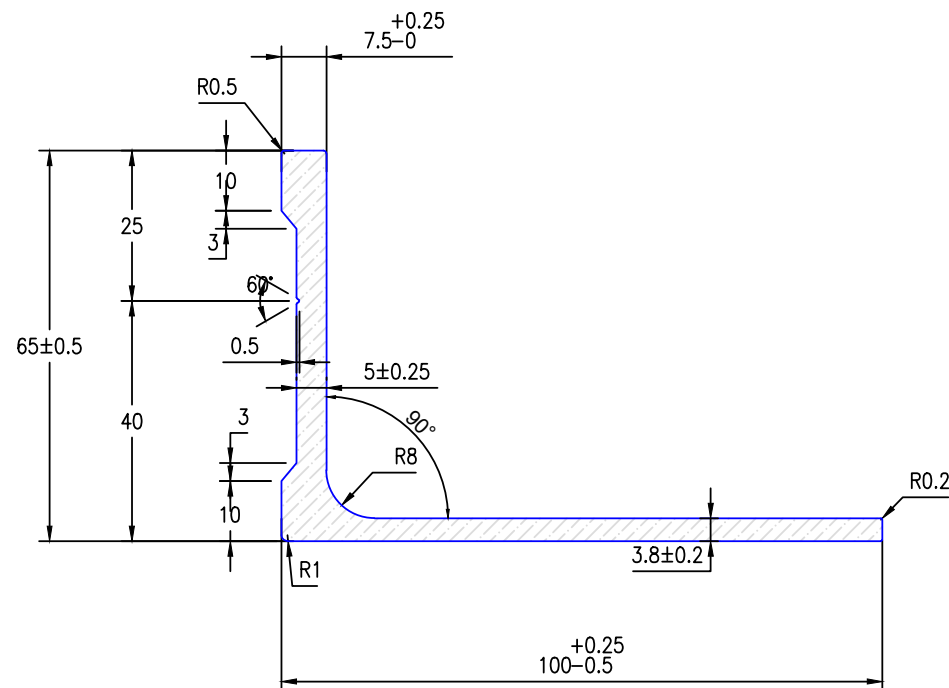


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	625.73	Flatness	±1.0mm								
Perimeter in mm	256.12	Straightness	±1.7mm/mtr					Extrusion Name:-Ec-65mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	1.68kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-001
				3.							
				2.							
				1.							

ANG-030

ENQ.NO.16824

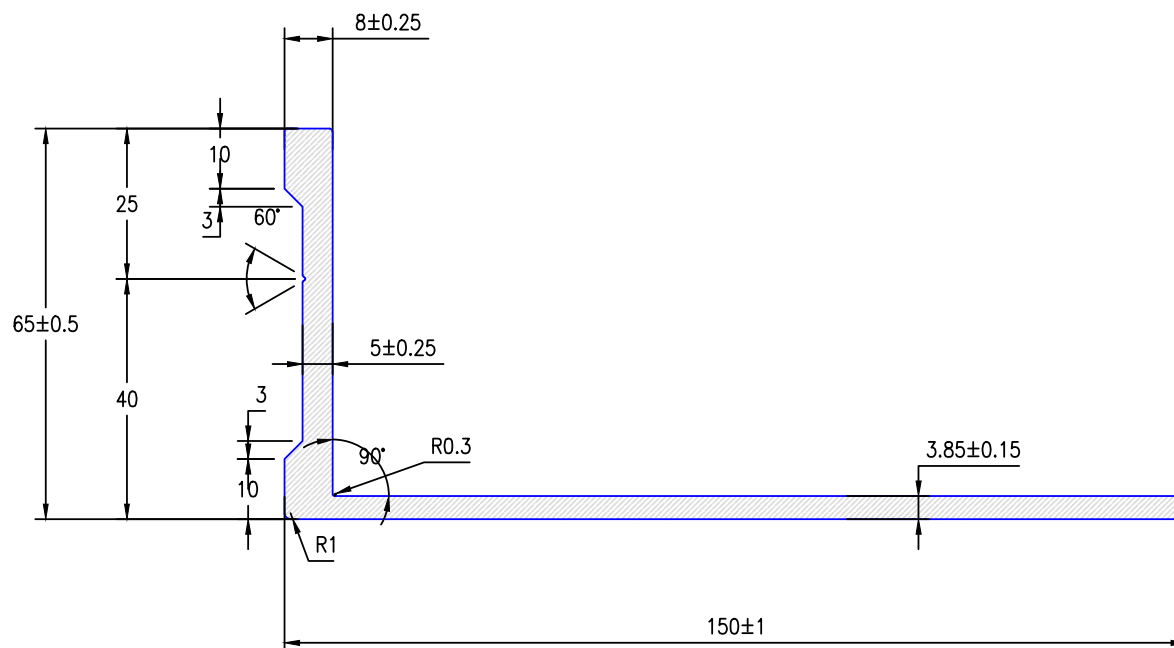


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	747.10	Flatness	±1.0mm								
Perimeter in mm	327.81	Straightness	±1.7mm/mtr					Extrusion Name:-L-100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.01kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-030
				3.							
				2.							
				1.							

ANG-031

ENQ.NO.16820



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	940.08	Flatness	±1.0mm								
Perimeter in mm	471.78	Straightness	±1.7mm/mtr					Extrusion Name:-L-100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.51kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-031
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				2.							
				1.							

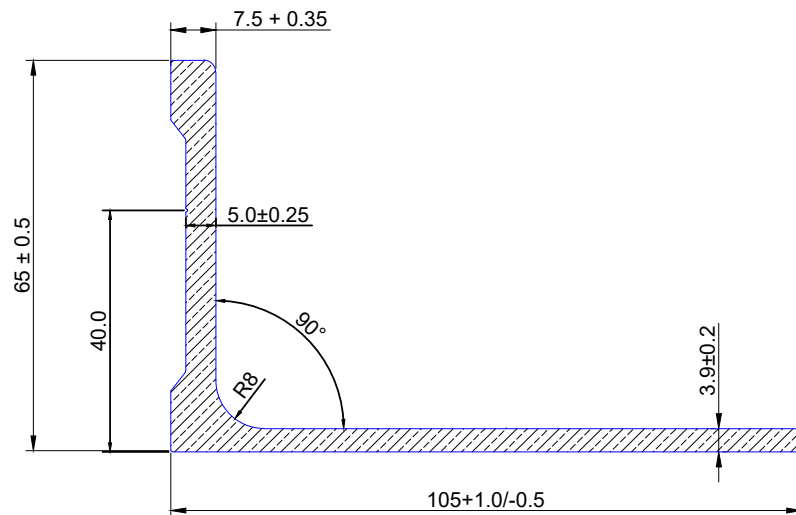
ANG-032

ENQ.NO.16821



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1155.68	Flatness	±1.0mm								
Perimeter in mm	543.78	Straightness	±1.7mm/mtr					Extrusion Name:-L-100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.12kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-032
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				2.							
				1.							

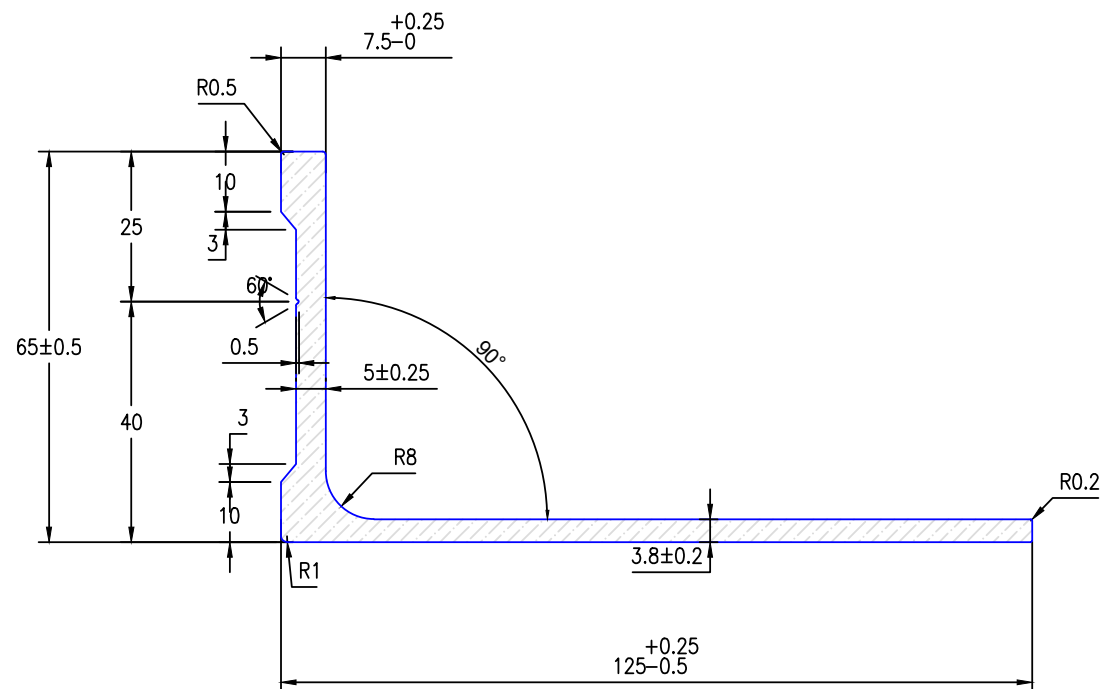


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	763.25	Flatness	±1.0mm								
Perimeter in mm	340.57	Straightness	±1.7mm/mtr					Extrusion Name:-L-105mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.06kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-002
				3.							
				2.							
				1.							

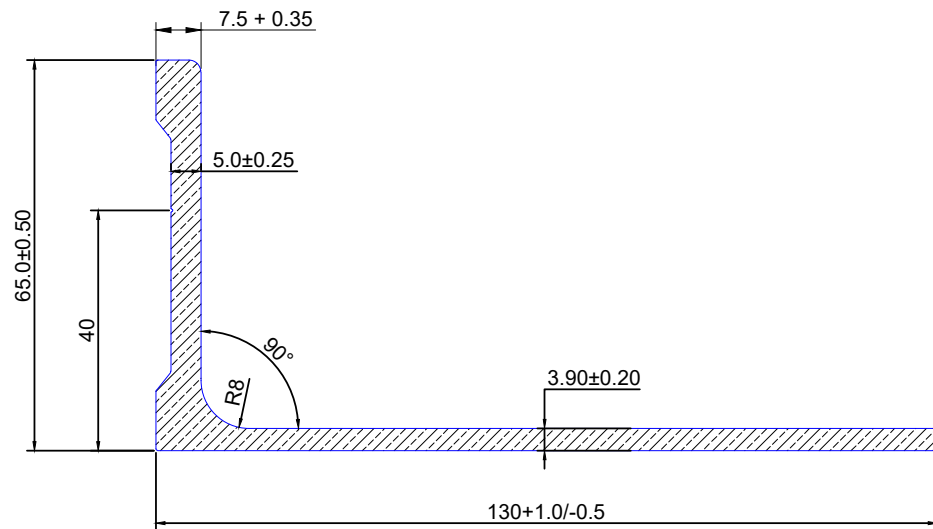
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ENQ.NO.16827



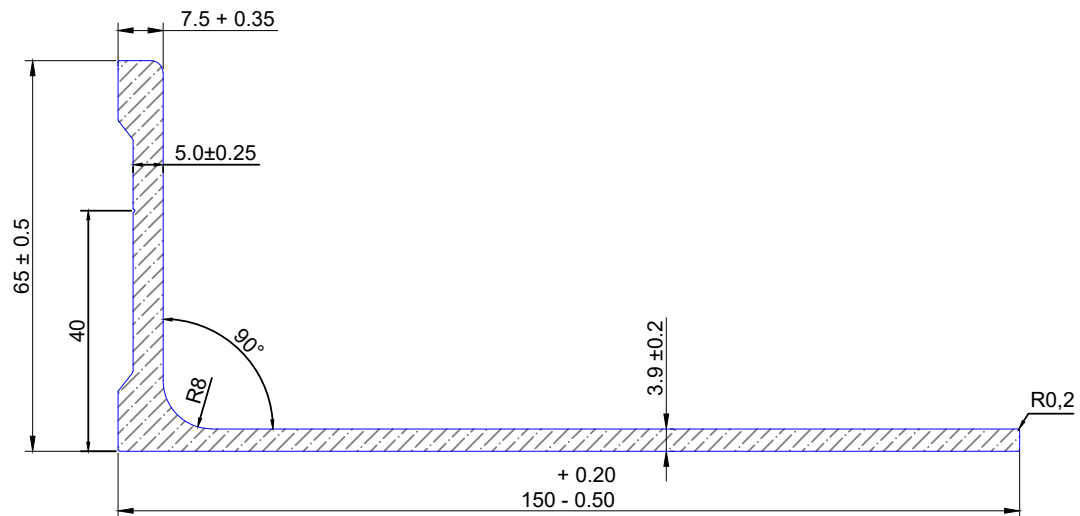
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	842.10	Flatness	±1.0mm								
Perimeter in mm	377.81	Straightness	±1.7mm/mtr					Extrusion Name:-L-125mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.27kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-029
				3.							
				2.							
				1.							



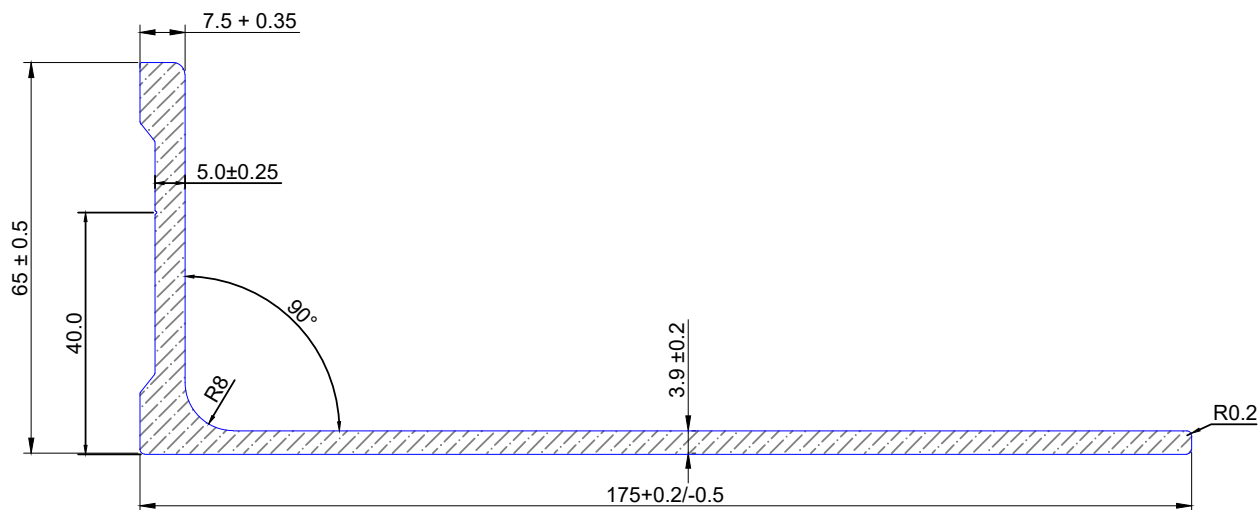
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	834.75	Flatness	±1.0mm								
Perimeter in mm	390.17	Straightness	±1.7mm/mtr					Extrusion Name:-L-130mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.25kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-003
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				2.							
				1.							



Unspecified Radius - 0.50mm

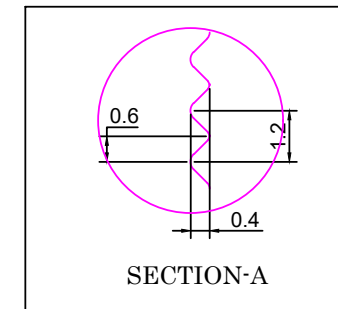
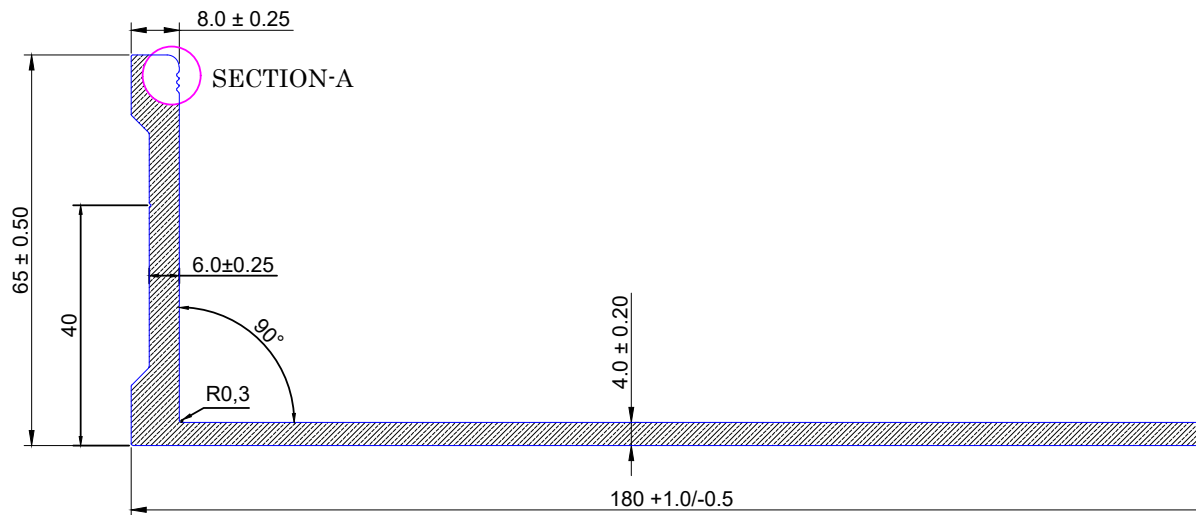
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	922.47	Flatness	±1.0mm								
Perimeter in mm	426.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-150mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.49kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-004
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				2.							
				1.							



Unspecified Radius - 0.50mm

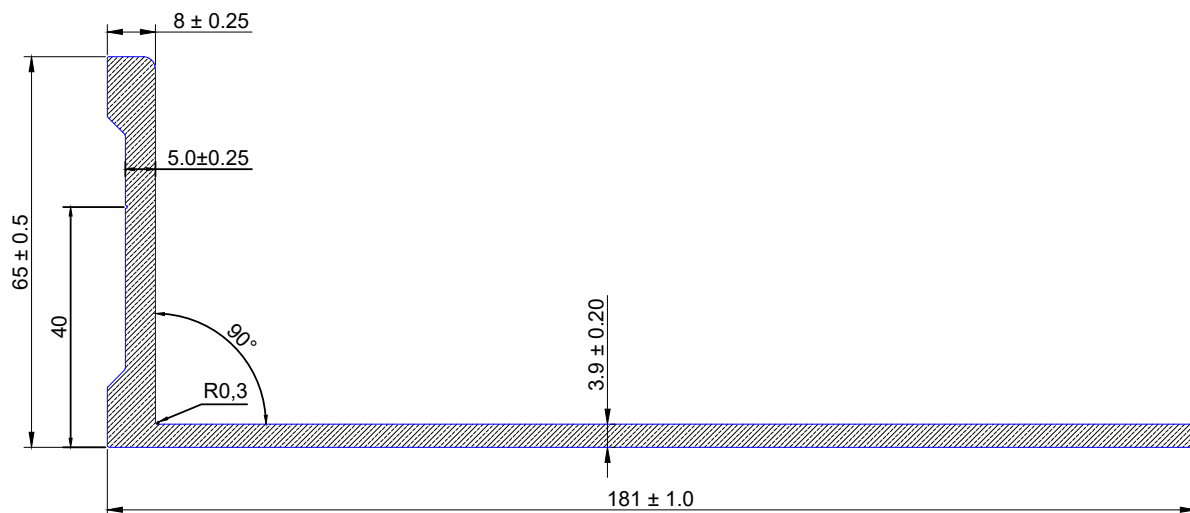
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1049.83	Flatness	±1.0mm								
Perimeter in mm	477.03	Straightness	±1.7mm/mtr					Extrusion Name:-L-175mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.83kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-005
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				2.							
				1.							

ANG-006



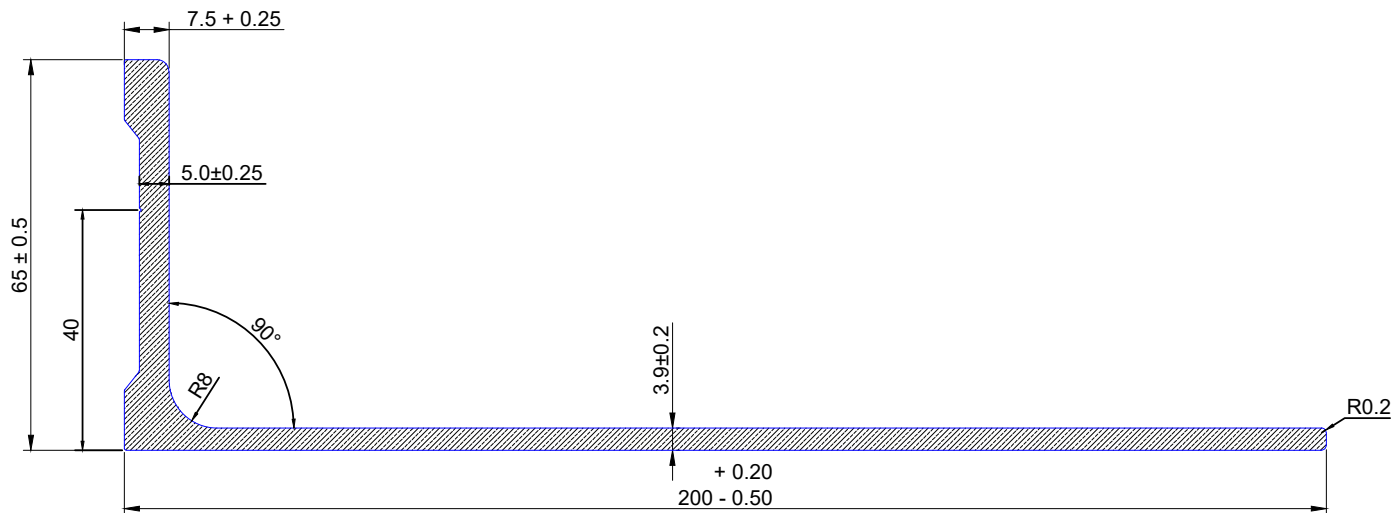
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1054.94	Flatness	±1.0mm								
Perimeter in mm	490.88	Straightness	±1.7mm/mtr					Extrusion Name:-L-180mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.84kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-006
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				2.							
				1.							



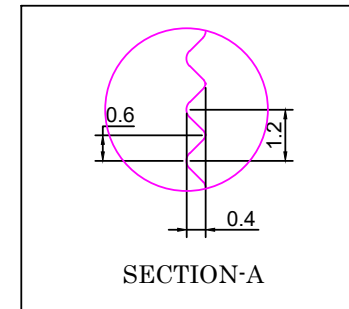
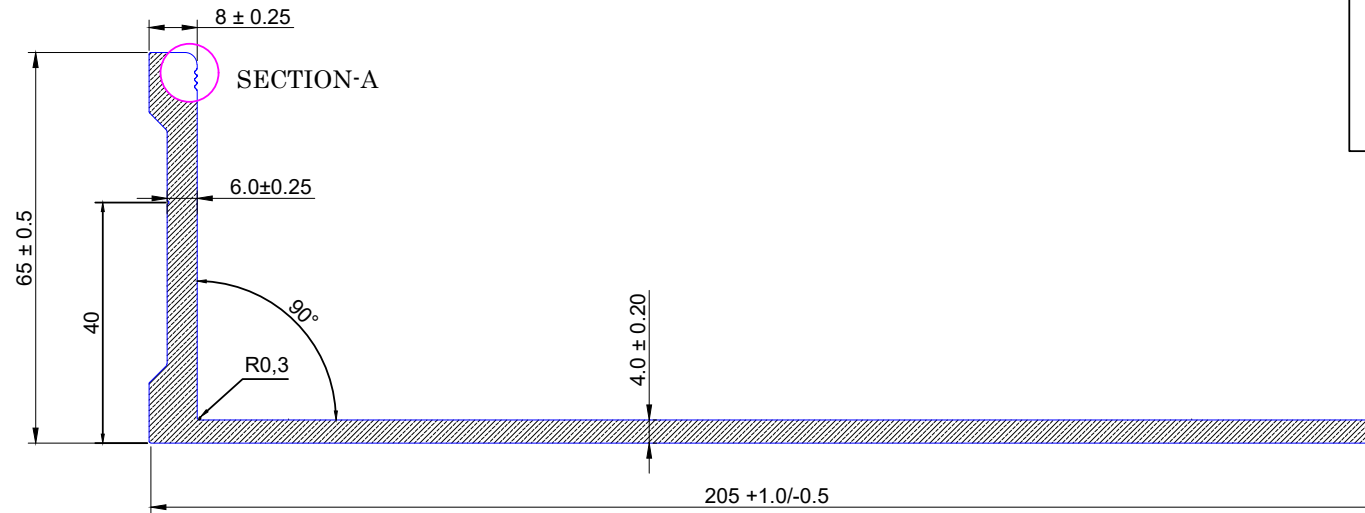
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1058.79	Flatness	±1.0mm								
Perimeter in mm	492.88	Straightness	±1.7mm/mtr					Extrusion Name:-L-181mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.85kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-007
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				1.							



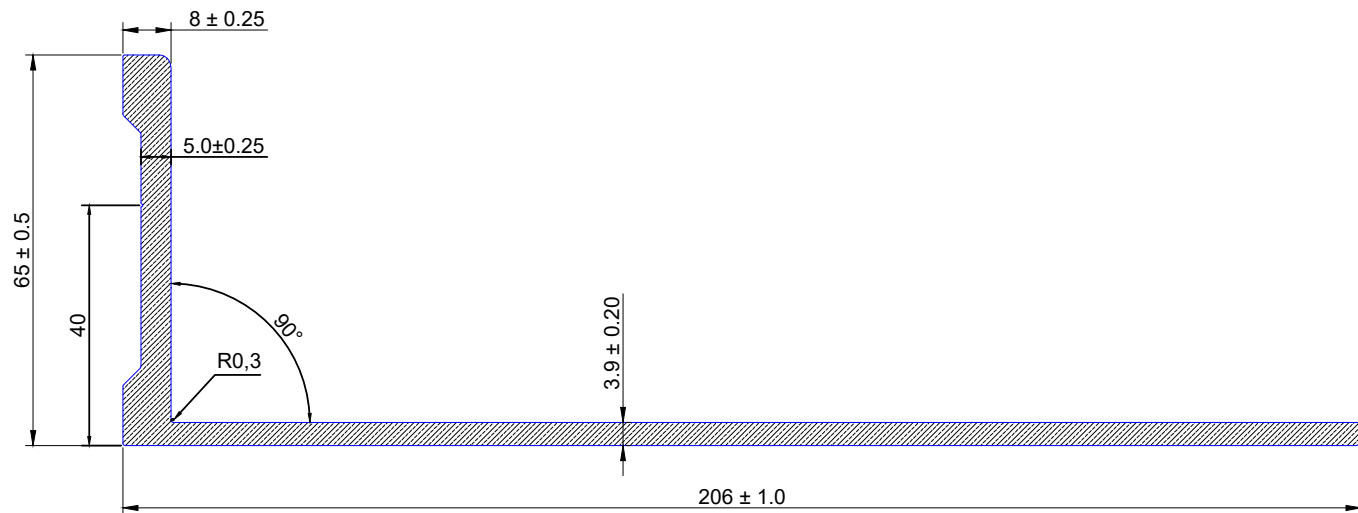
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1107.47	Flatness	±1.0mm								
Perimeter in mm	526.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-200mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	2.99kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-008
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				2.							
				1.							



Unspecified Radius - 0.50mm

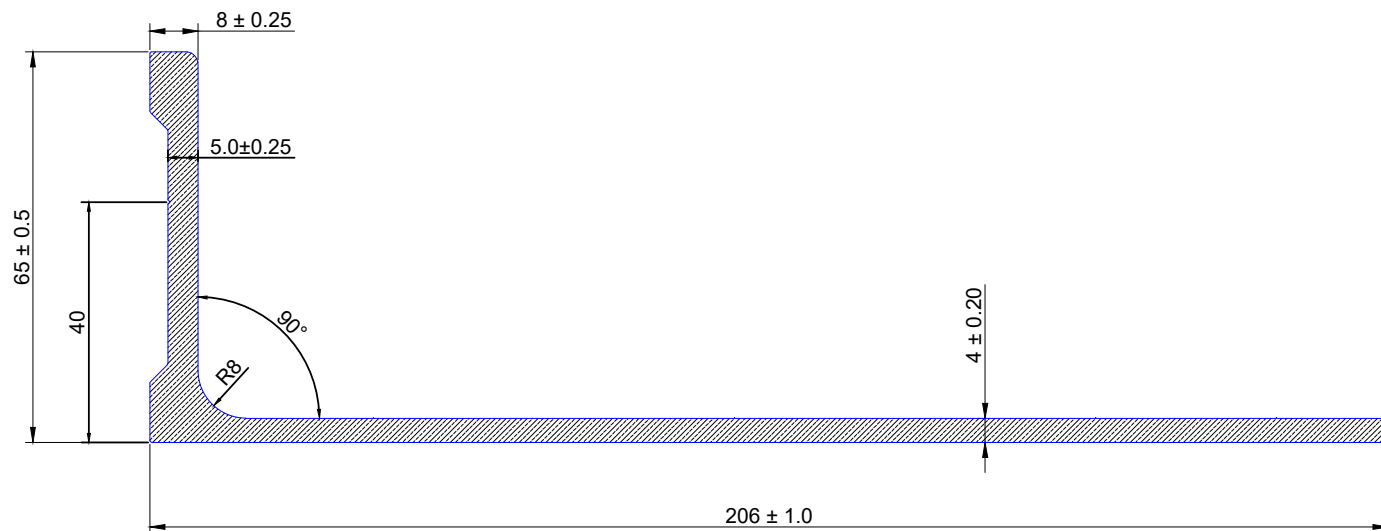
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	1152.34	Flatness	±1.0mm								
Perimeter in mm	541.48	Straightness	±1.7mm/mtr					Extrusion Name:-L-205mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.11kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-009
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				2.							
				1.							



Unspecified Radius - 0.50mm

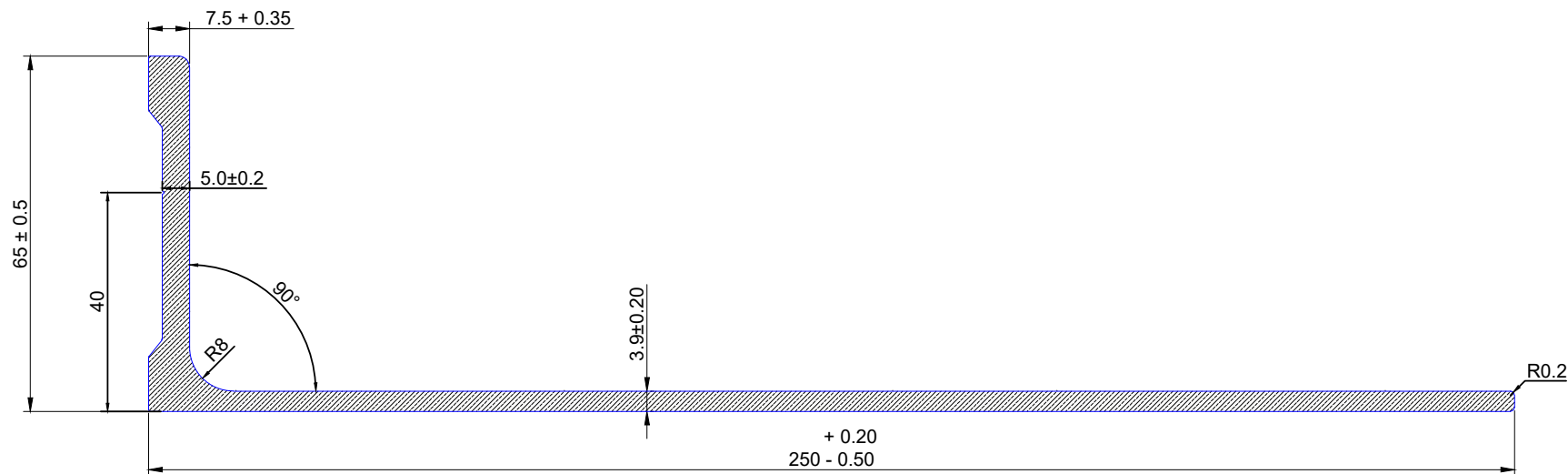
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1155.05	Flatness	±1.0mm								
Perimeter in mm	542.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-206mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.12kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-010
				3.							
				2.							
				1.							

ANG-011



Unspecified Radius - 0.50mm

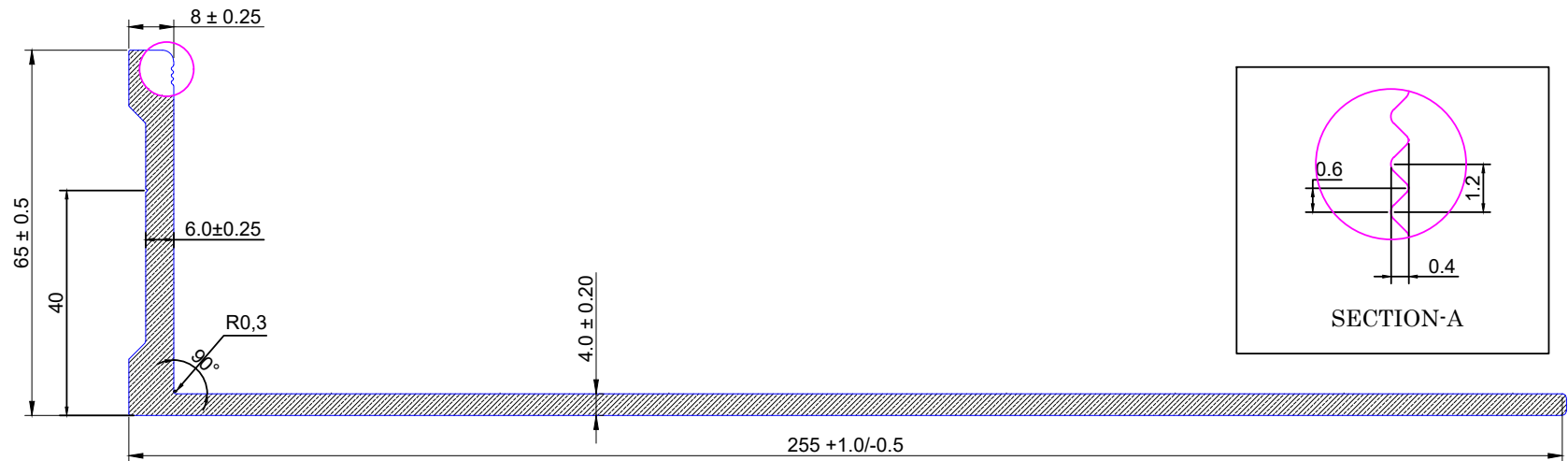
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1198.46	Flatness	±1.0mm								
Perimeter in mm	539.58	Straightness	±1.7mm/mtr					Extrusion Name:-L-206mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.23kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-011
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1439.95	Flatness	±1.0mm								
Perimeter in mm	690.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-206mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.59kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-016
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				1.							

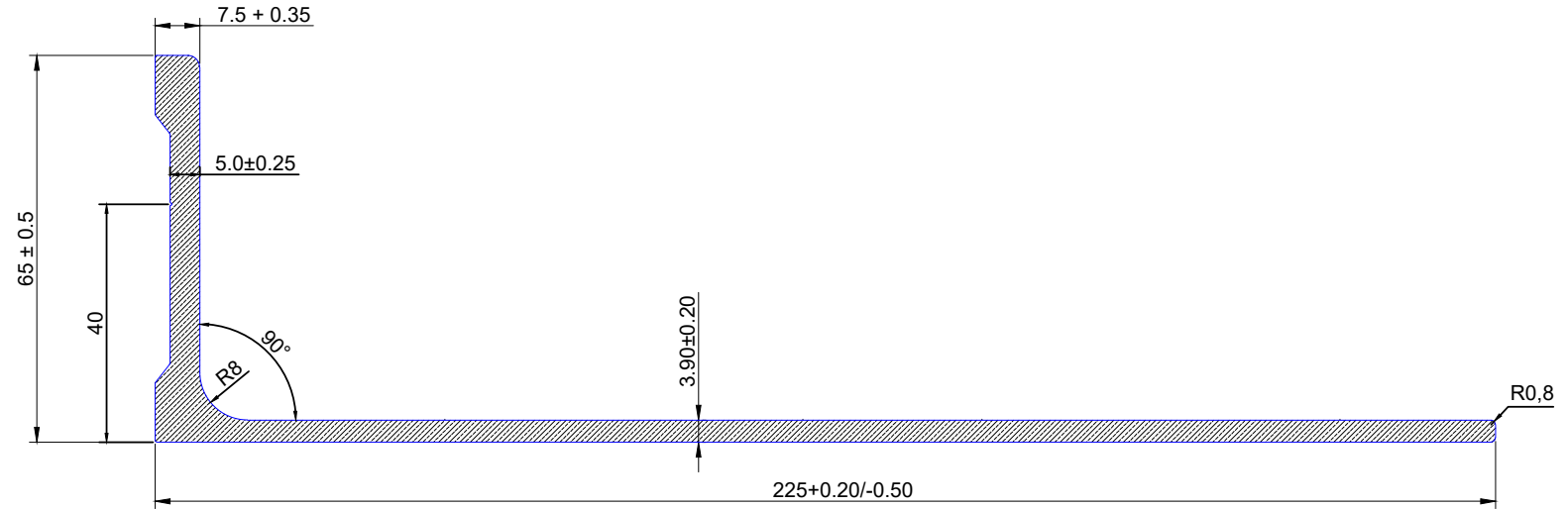
ANG-017



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	1292.47	Flatness	±1.0mm								
Perimeter in mm	626.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-206mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.48kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-017
				3.							
				2.							
				1.							

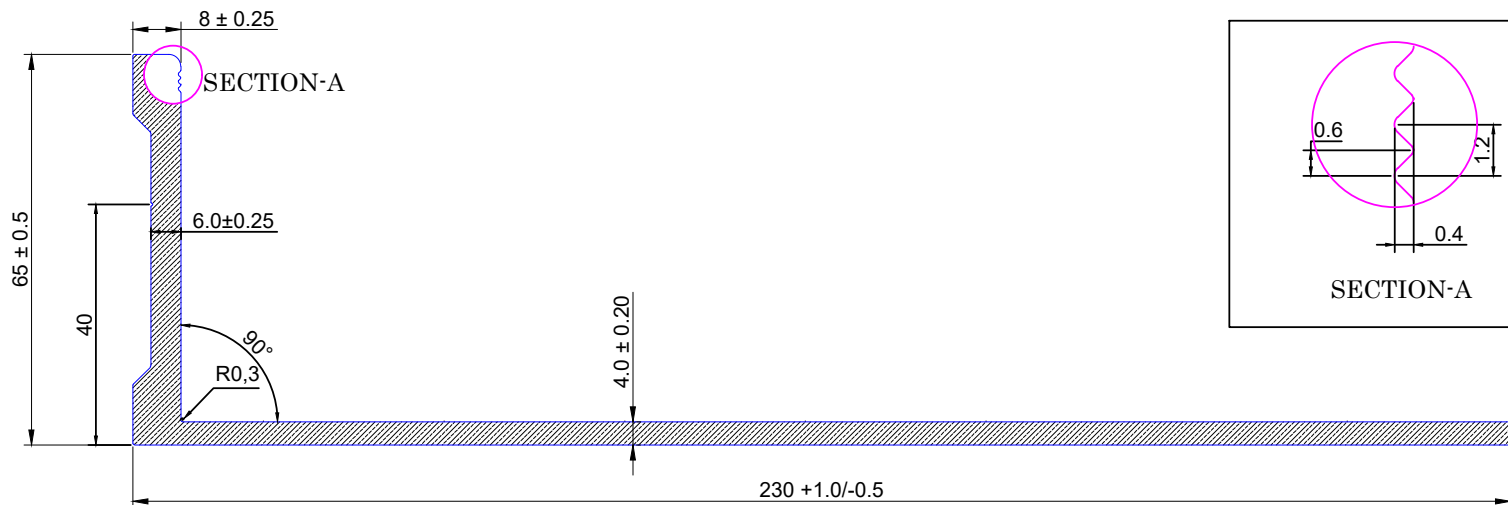
ANG-012



Unspecified Radius - 0.50mm

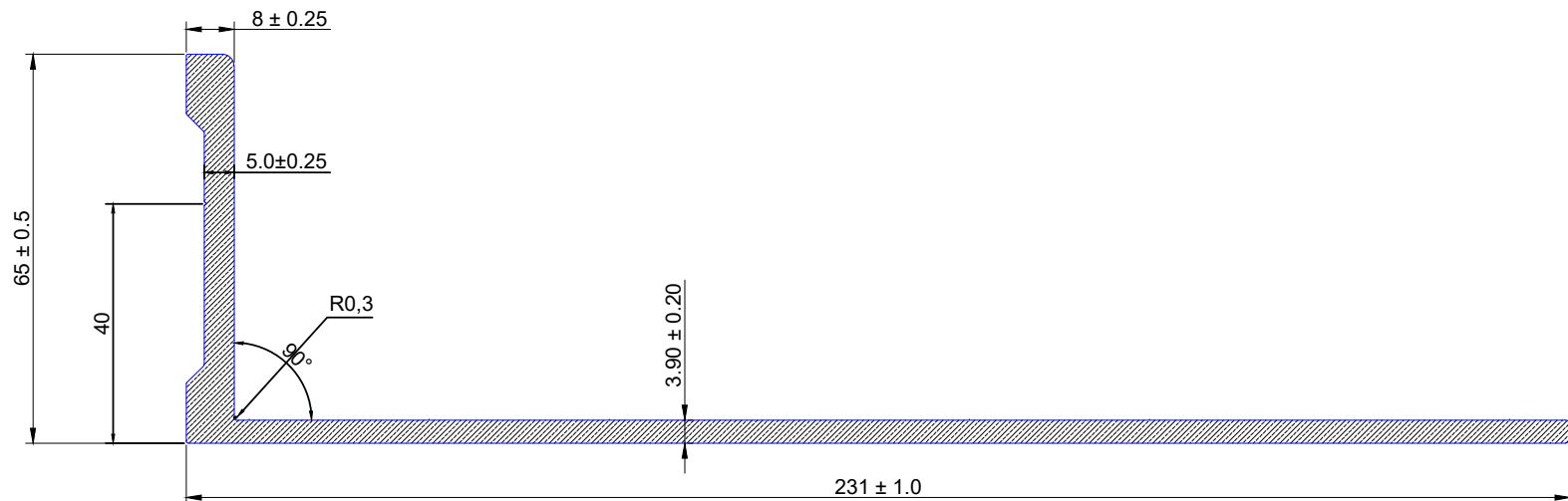
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1199.97	Flatness	±1.0mm								
Perimeter in mm	576.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-225mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.24kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-012
				3.							
				2.							
				1.							

ANG-013



Unspecified Radius - 0.50mm

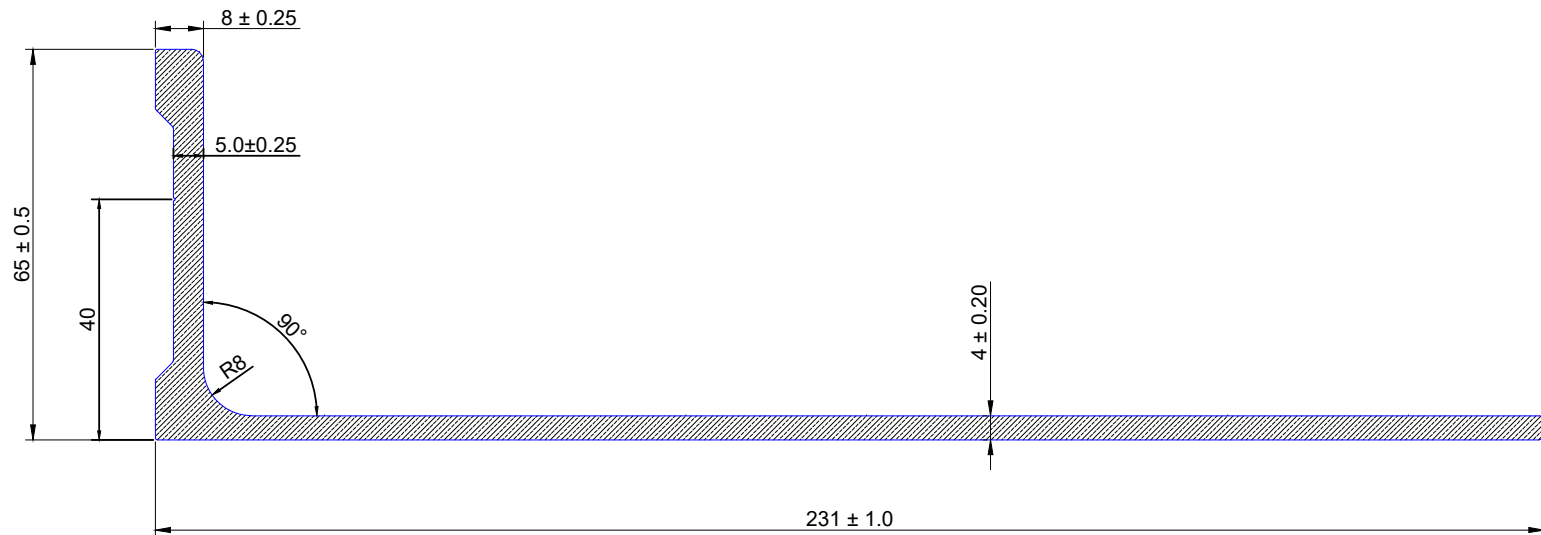
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	1247.45	Flatness	±1.0mm								
Perimeter in mm	590.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-230mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.37kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-013
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				2.							
				1.							



Unspecified Radius - 0.50mm

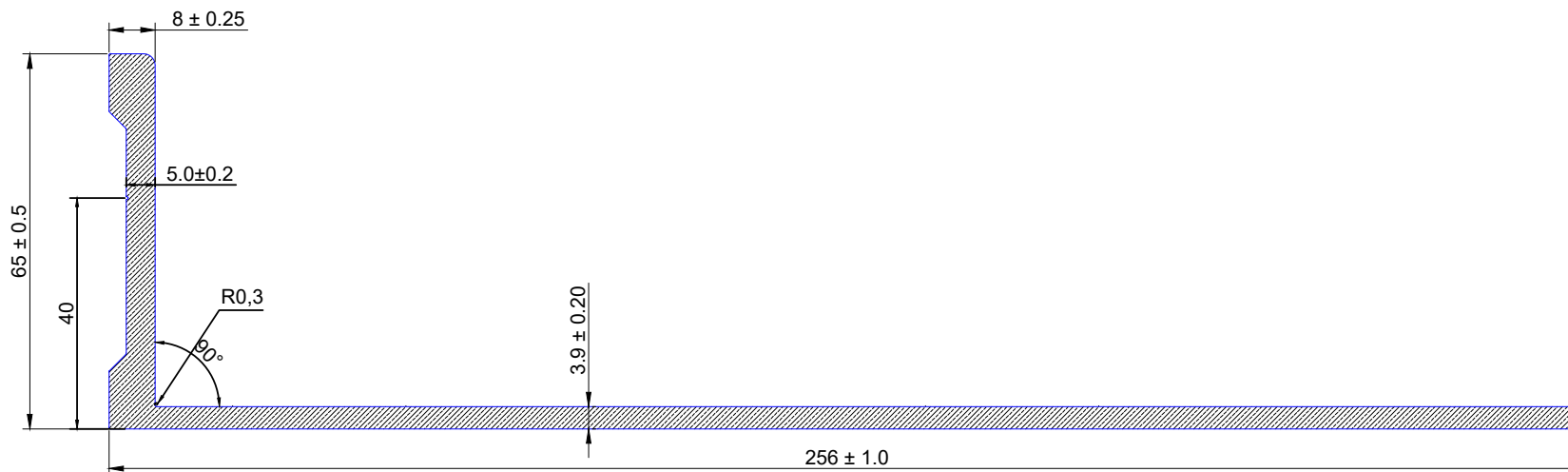
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1251.30	Flatness	±1.0mm								
Perimeter in mm	592.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-231mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.38kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-014
				3.							
				2.							
				1.							

ANG-015



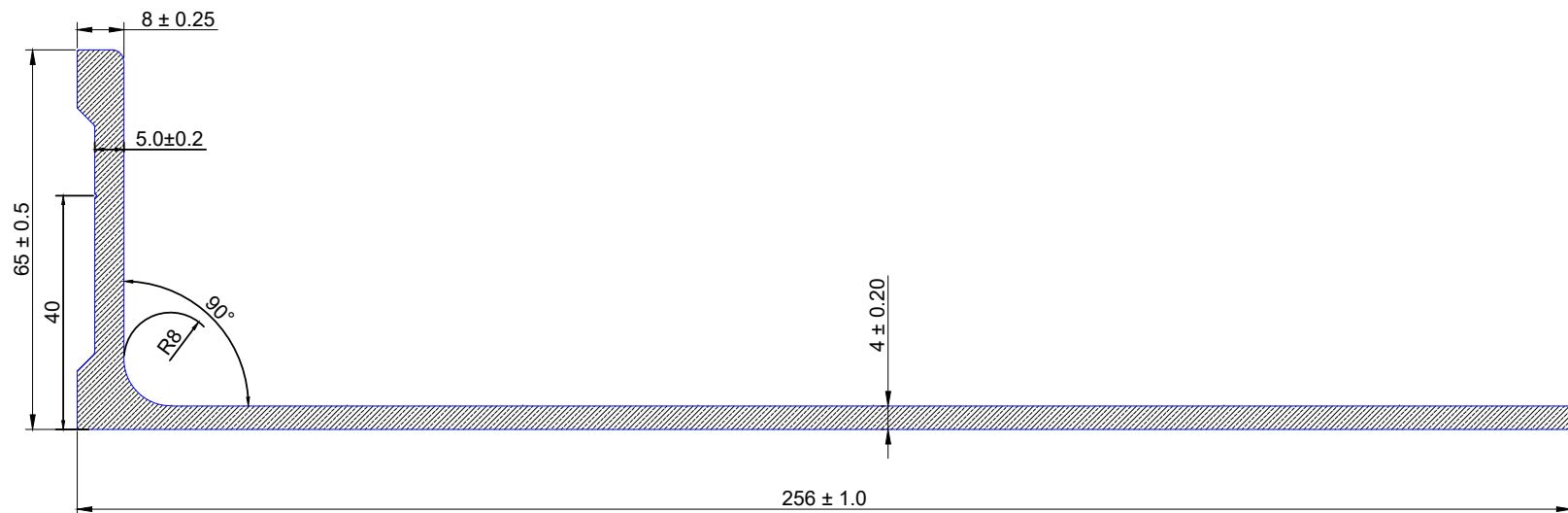
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1298.46	Flatness	±1.0mm								
Perimeter in mm	589.58	Straightness	±1.7mm/mtr					Extrusion Name:-L-231mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.50kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-015
				3.							
				2.							
				1.							



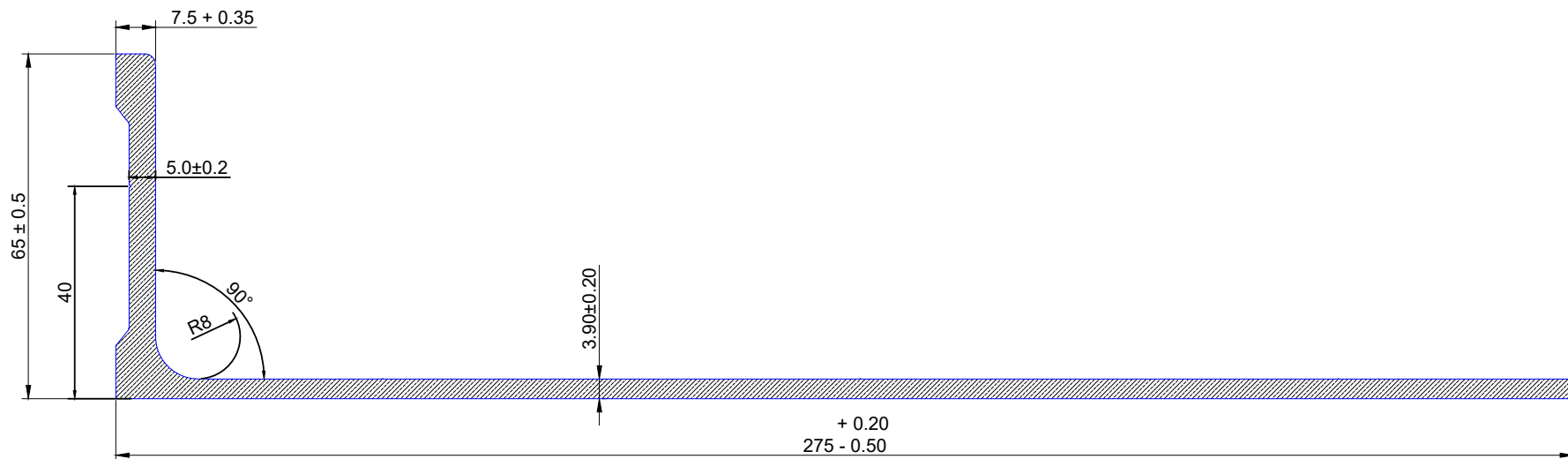
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1347.55	Flatness	±1.0mm								
Perimeter in mm	642.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-256mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.63kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-018
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				2.							
				1.							



Unspecified Radius - 0.50mm

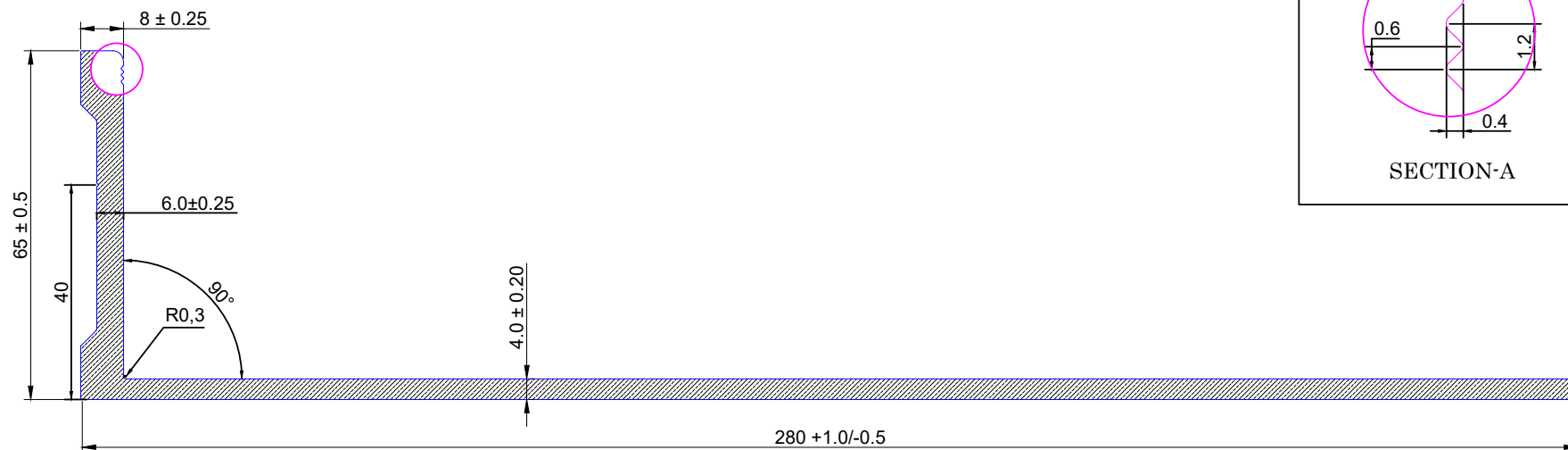
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1398.46	Flatness	±1.0mm								
Perimeter in mm	639.58	Straightness	±1.7mm/mtr					Extrusion Name:-L-256mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.77kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-019
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1384.96	Flatness	±1.0mm								
Perimeter in mm	676.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-275mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.73kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-020
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				2.							
				1.							

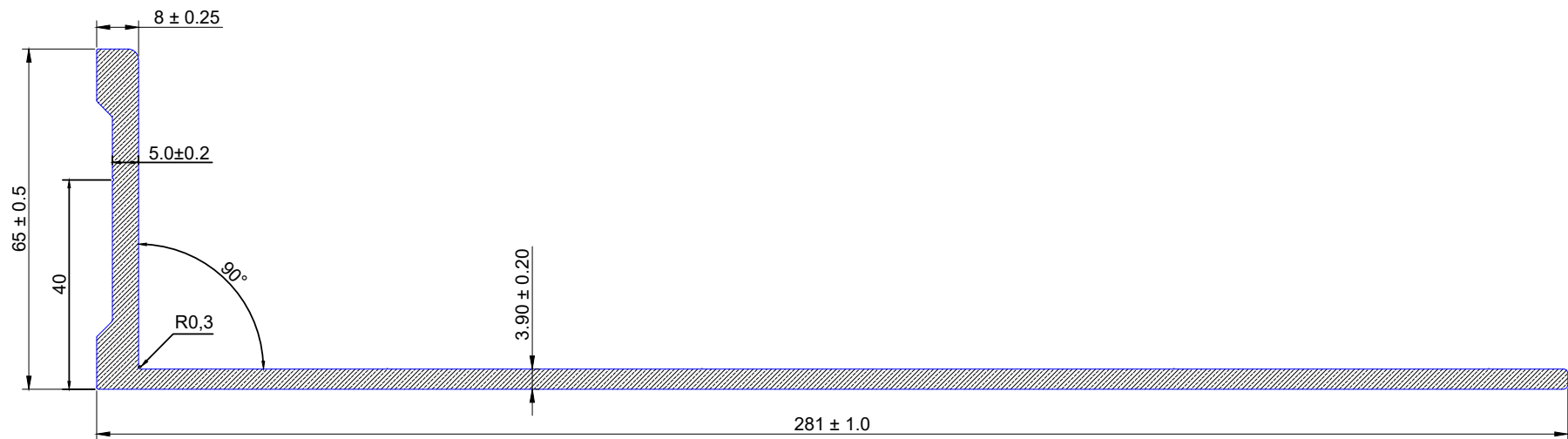
ANG-021



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1439.95	Flatness	±1.0mm								
Perimeter in mm	690.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-280mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.89kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-021
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				2.							
				1.							

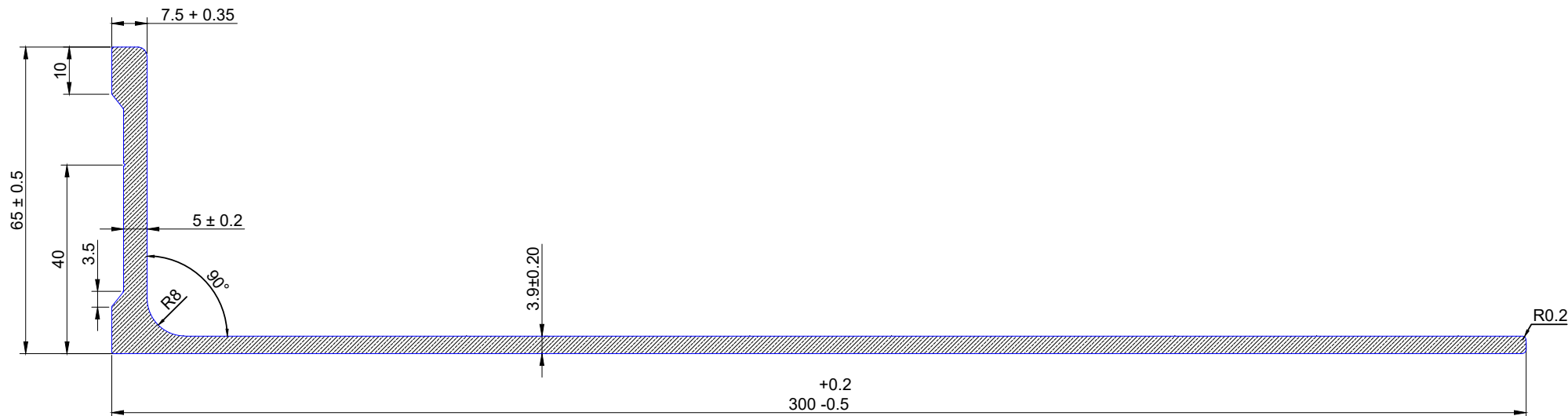
ANG-022



Unspecified Radius - 0.50mm

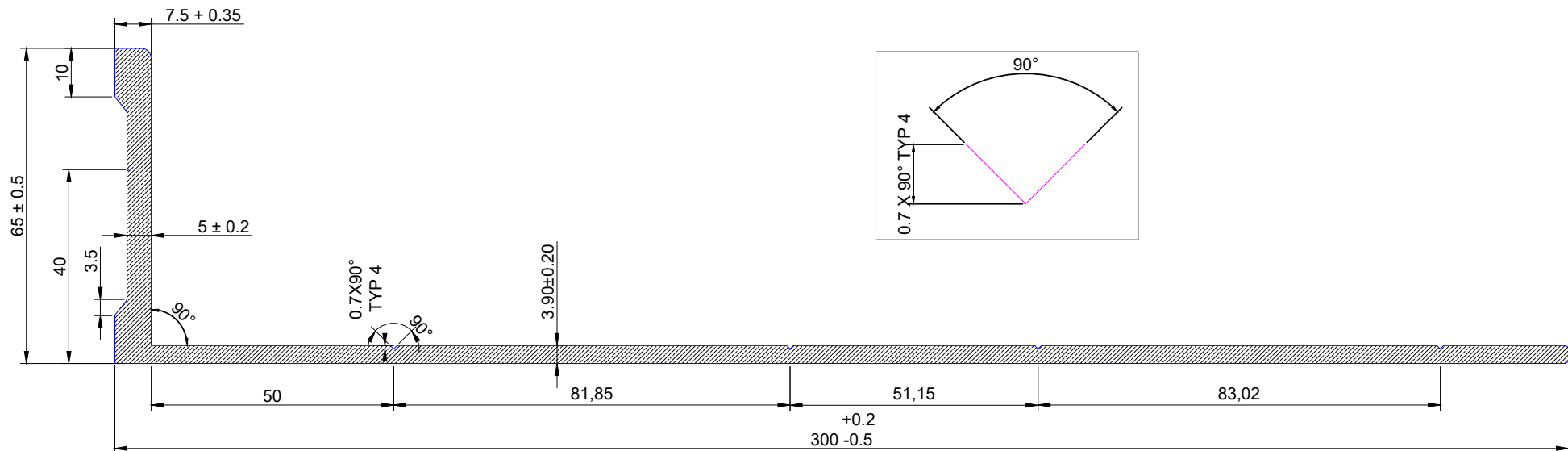
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1443.80	Flatness	±1.0mm								
Perimeter in mm	692.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-281mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.90kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-022
				3.							
				2.							
				1.							

ANG-023



Unspecified Radius - 0.50mm

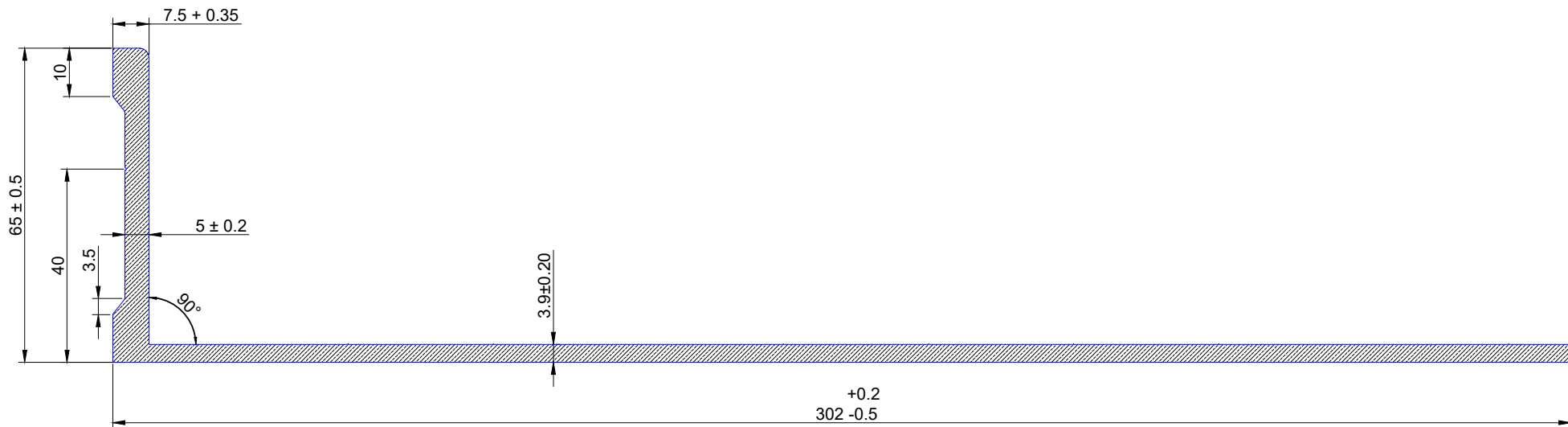
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1477.47	Flatness	±1.0mm								
Perimeter in mm	726.86	Straightness	±1.7mm/mtr					Extrusion Name:-L-300mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.99kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-023
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1461.77	Flatness	±1.0mm								
Perimeter in mm	732.61	Straightness	±1.7mm/mtr					Extrusion Name:-L-300mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.94kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-024
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				2.							
				1.							

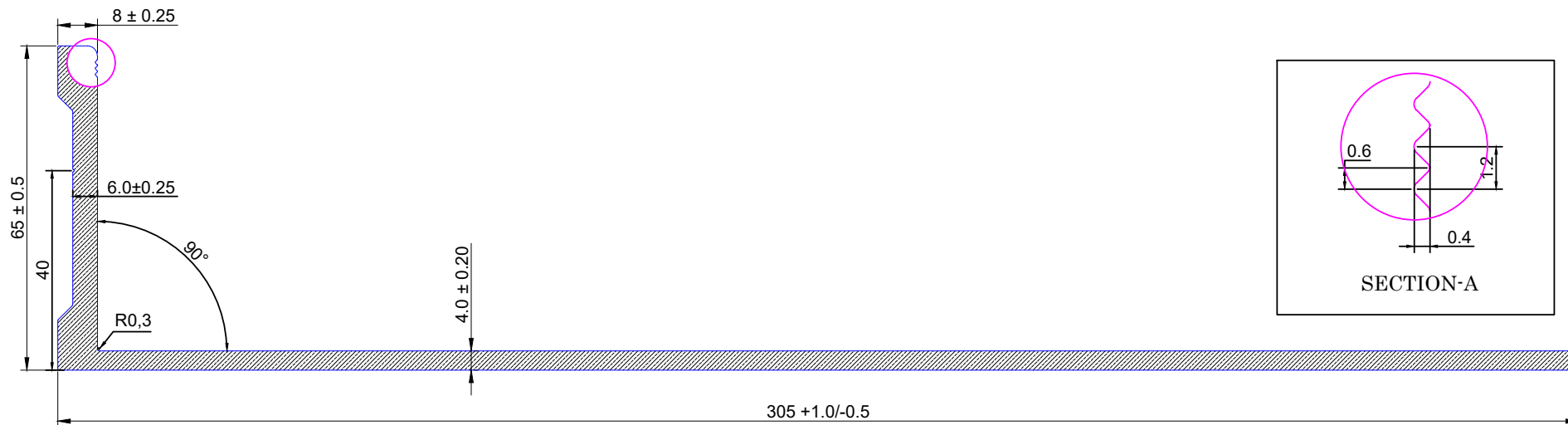
ANG-025



Unspecified Radius - 0.50mm

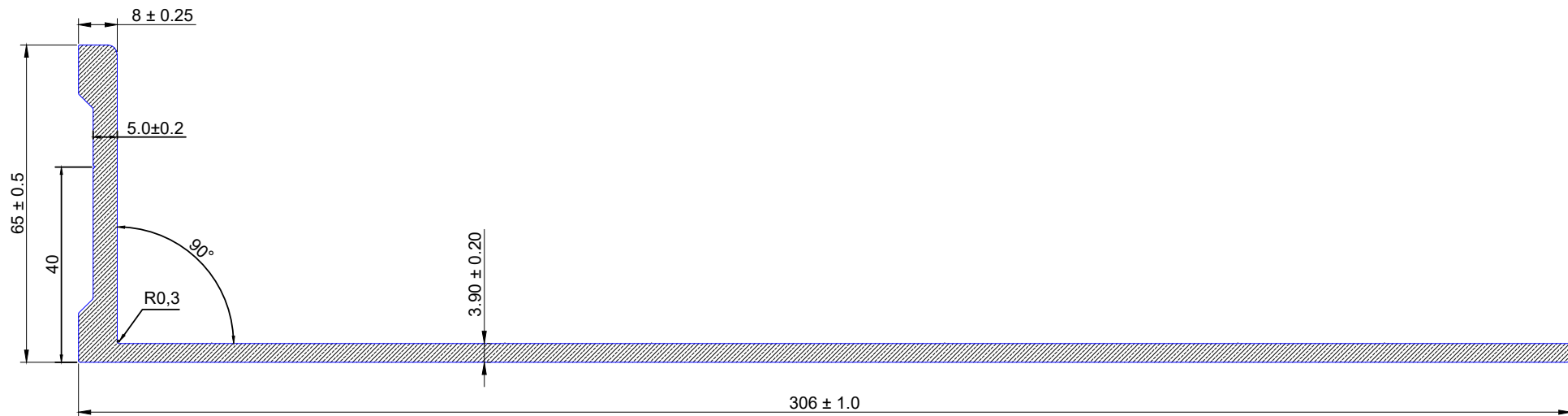
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1471.73	Flatness	±1.0mm								
Perimeter in mm	734.30	Straightness	±1.7mm/mtr					Extrusion Name:-L-302mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.97kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-025
				3.							
				2.							
				1.							

ANG-026



Unspecified Radius - 0.50mm

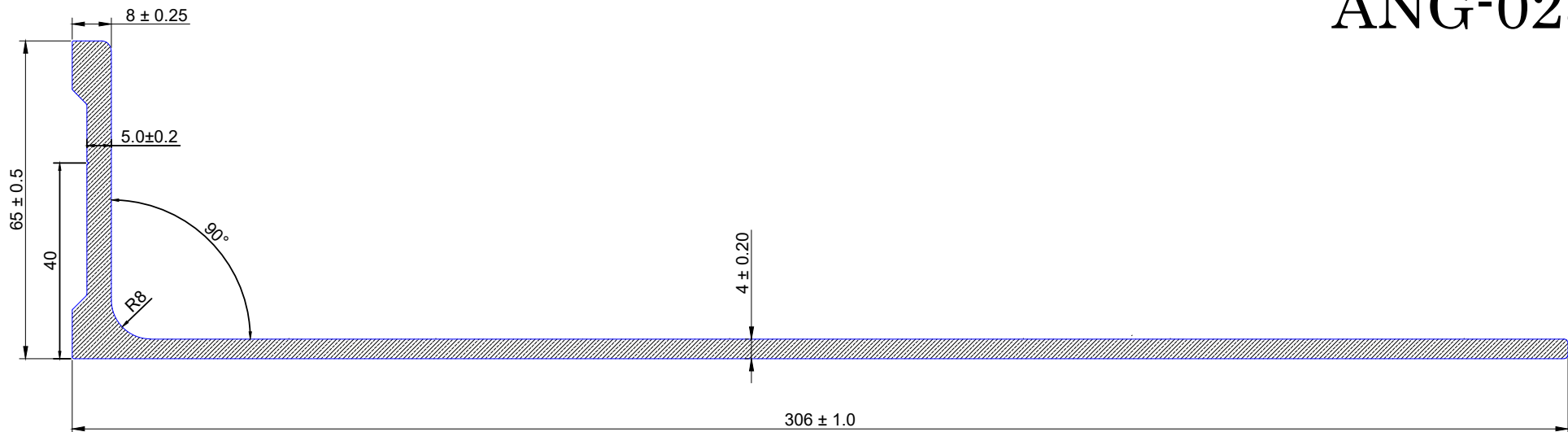
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	1536.20	Flatness	±1.0mm								
Perimeter in mm	740.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-305mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.15kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-026
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1540.05	Flatness	±1.0mm								
Perimeter in mm	742.89	Straightness	±1.7mm/mtr					Extrusion Name:-L-306mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.15kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-027
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				2.							
				1.							

ANG-028

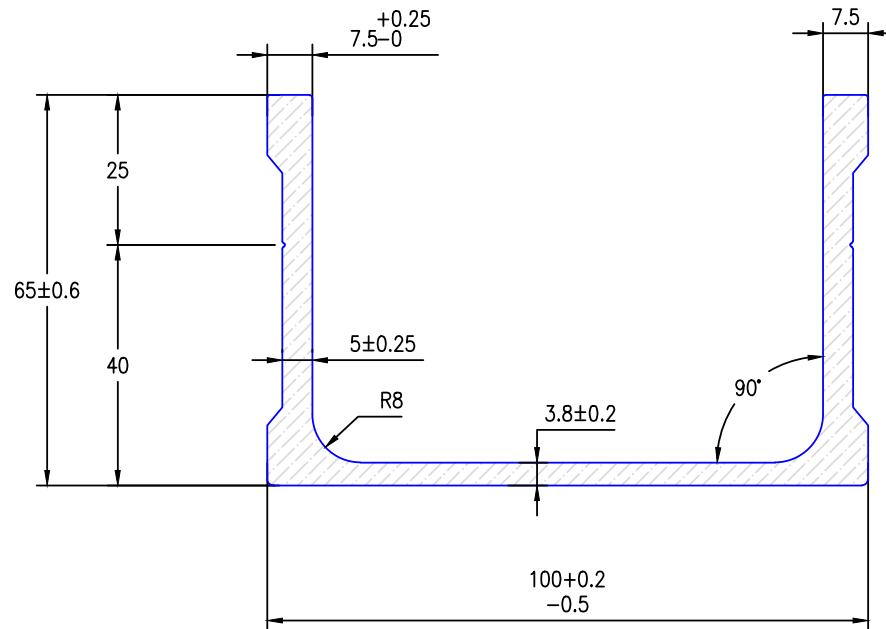


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1598.46	Flatness	±1.0mm								
Perimeter in mm	739.58	Straightness	±1.7mm/mtr					Extrusion Name:-L-306mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.31kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	ANG-028
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				2.							
				1.							

CHN-001

ENQ NO.16825

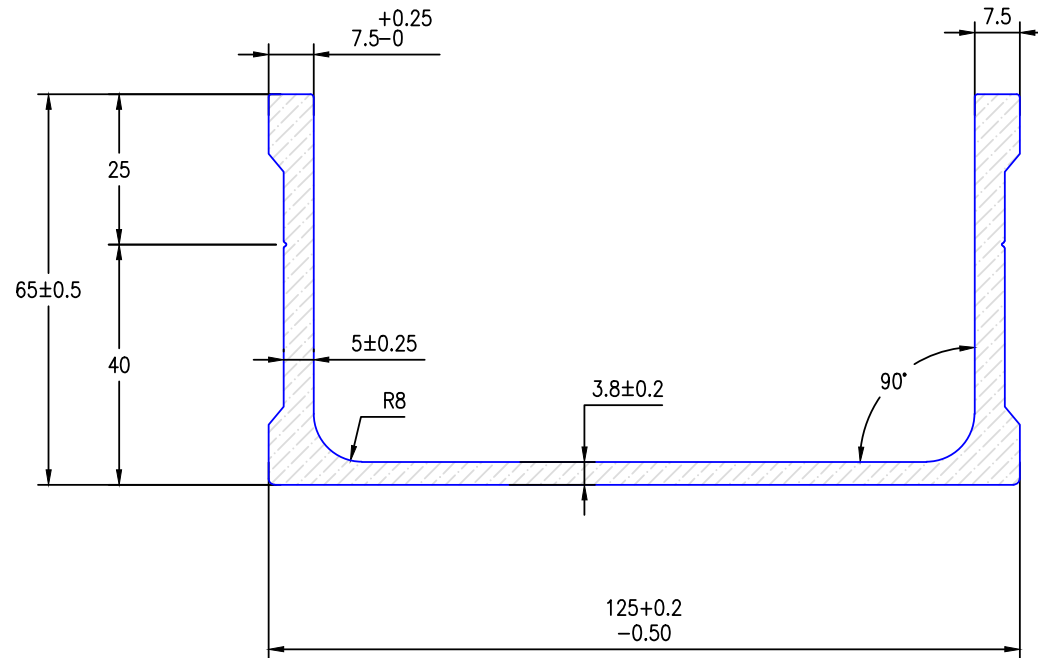


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1114.24	Flatness	±1.0mm								
Perimeter in mm	448.35	Straightness	±1.7mm/mtr					Extrusion Name:-CH-100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.0kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-001
				3.							
				2.							
				1.							

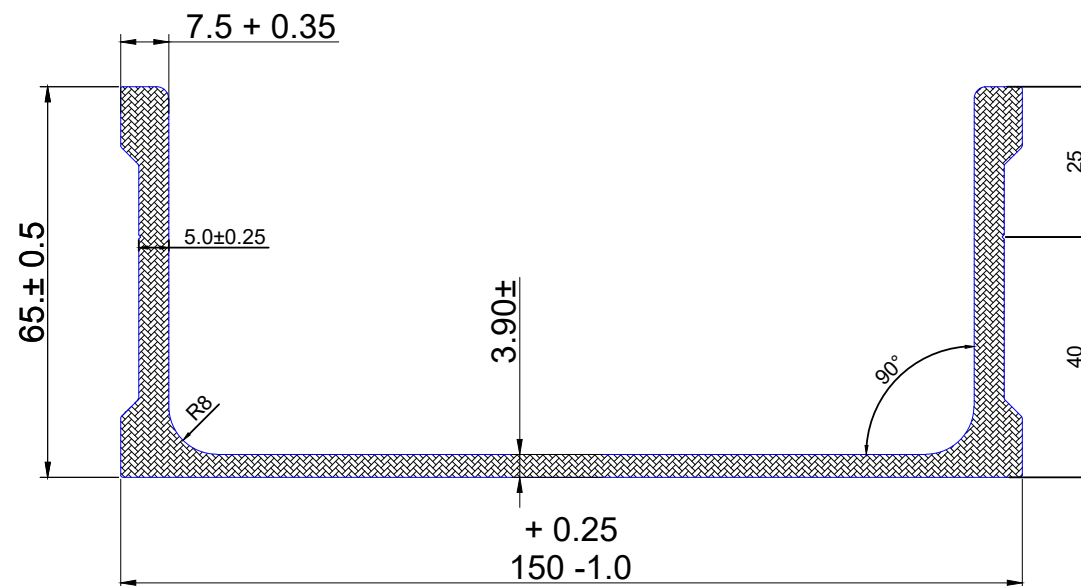
CHN-002

ENQ NO.16826



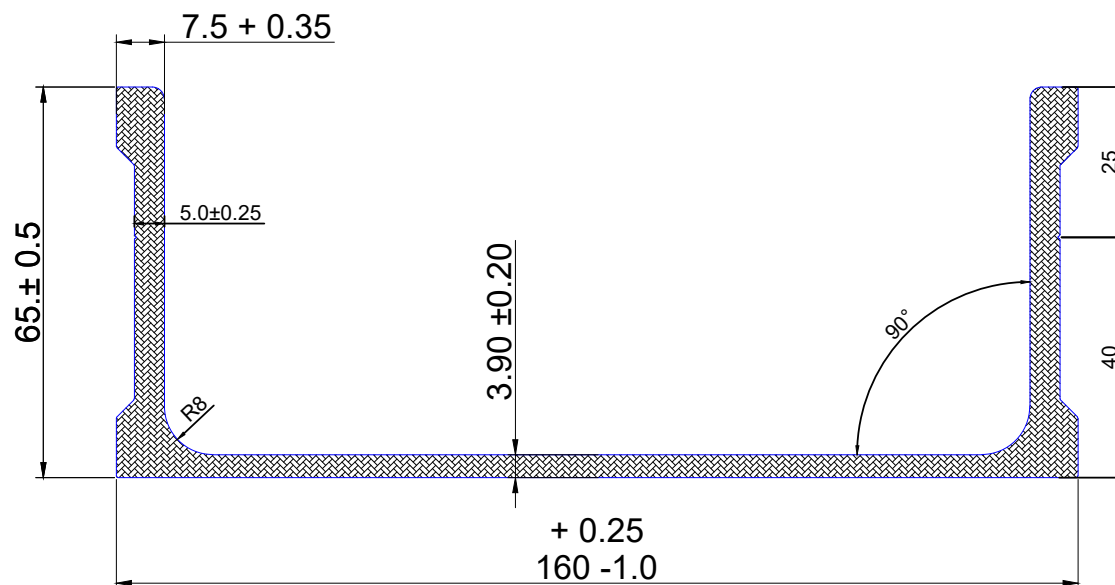
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1208.74	Flatness	±1.0mm								
Perimeter in mm	498.35	Straightness	±1.7mm/mtr					Extrusion Name:-CH-125mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.26kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-002
				3.							
				2.							
				1.							



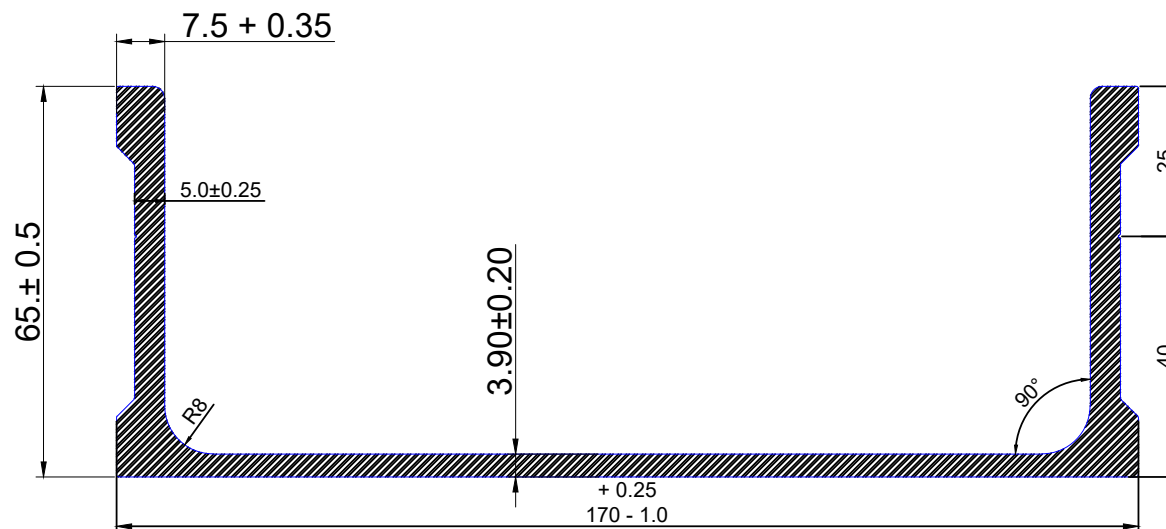
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1322.61	Flatness	±1.0mm								
Perimeter in mm	548.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-150mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.57kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-003
				3.							
				2.							
				1.							



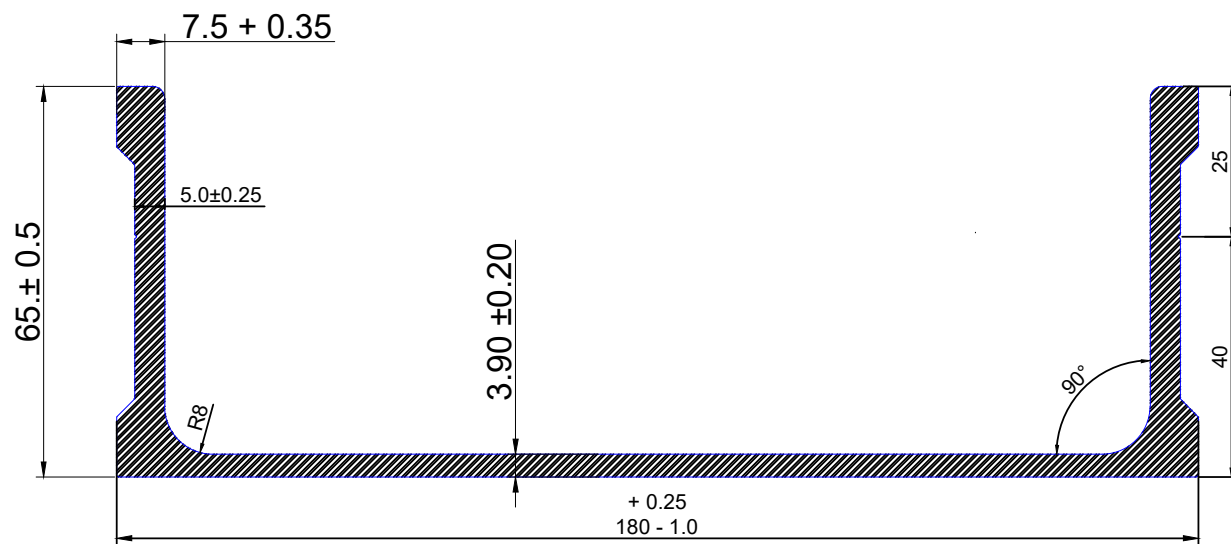
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1360.61	Flatness	$\pm 1.0\text{mm}$								
Perimeter in mm	568.85	Straightness	$\pm 1.7\text{mm/mtr}$					Extrusion Name:-CH-160mm			
CCD in mm		Twist	$\pm 1.25\text{mm/mtr}$								
Kg. Per Mtr.	3.67kg	Angularity	$\pm 1^\circ$ degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-004
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1398.61	Flatness	$\pm 1.0\text{mm}$								
Perimeter in mm	588.85	Straightness	$\pm 1.7\text{mm/mtr}$					Extrusion Name:-CH-170mm			
CCD in mm		Twist	$\pm 1.25\text{mm/mtr}$								
Kg. Per Mtr.	3.77kg	Angularity	$\pm 1^\circ$ degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-005
				3.							
				2.							
				1.							

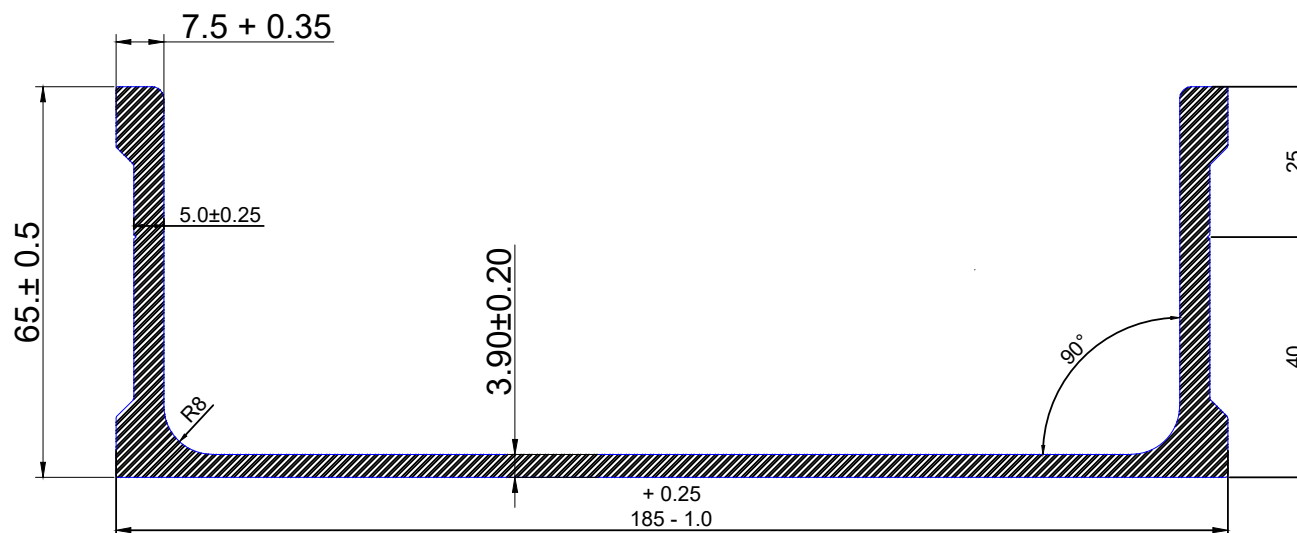


Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1436.61	Flatness	$\pm 1.0\text{mm}$								
Perimeter in mm	608.85	Straightness	$\pm 1.7\text{mm/mtr}$					Extrusion Name:-CH-180mm			
CCD in mm		Twist	$\pm 1.25\text{mm/mtr}$								
Kg. Per Mtr.	3.88kg	Angularity	$\pm 1^\circ$ degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-006
				3.							
				2.							
				1.							

CHN-007

16826



Unspecified Radius - 0.50mm

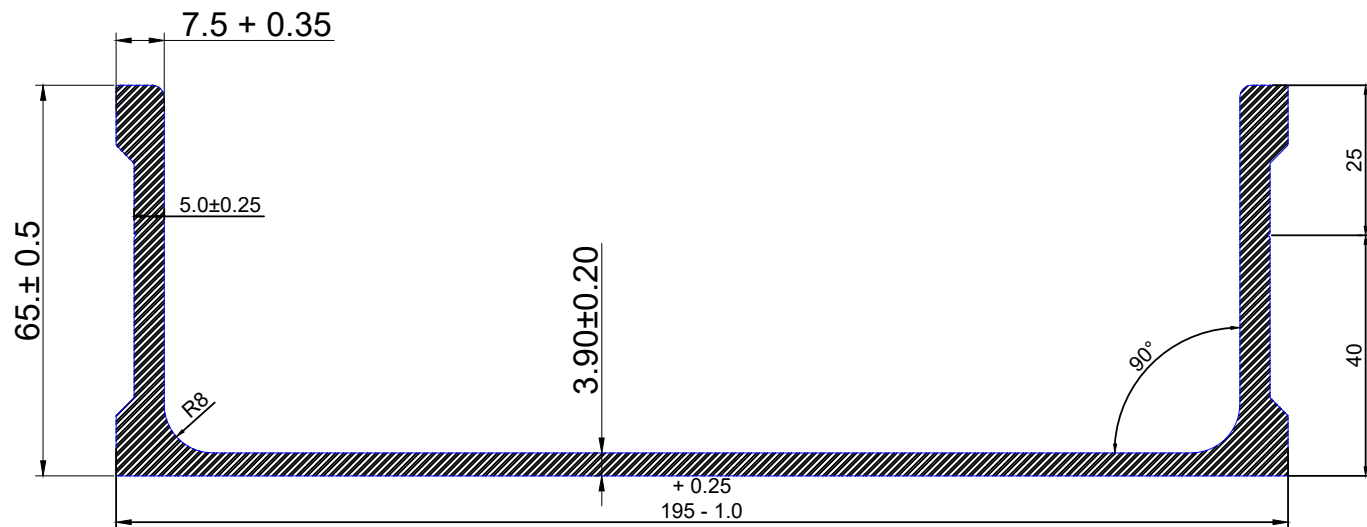
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1455.61	Flatness	±1.0mm								
Perimeter in mm	618.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-185mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.93kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-007
				3.							
				2.							
				1.							

Technical drawing of a U-shaped profile with the following dimensions and tolerances:

- Top flange width: $7.5 + 0.35$
- Top flange thickness: 5.0 ± 0.25
- Web thickness: 3.90 ± 0.20
- Bottom flange width: $190 - 1.0$
- Bottom flange thickness: 40
- Inner radius: $R8$
- Outer radius: $R25$
- Inner corner radius: 90°
- Overall height: 65 ± 0.5
- Overall width: $+ 0.25$

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada,Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1474.61	Flatness	±1.0mm								
Perimeter in mm	628.85	Straightness	±1.7mm/mtr								
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	3.98kg	Angularity	±1° degree								
Hardness	90BHN			6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
UTS	260MPa			5.				Checked By.	RAVI Y.	Scale	1:1
				4.				Approved By.		Die No.	CHN-008
				3.							
				2.							
				1.							

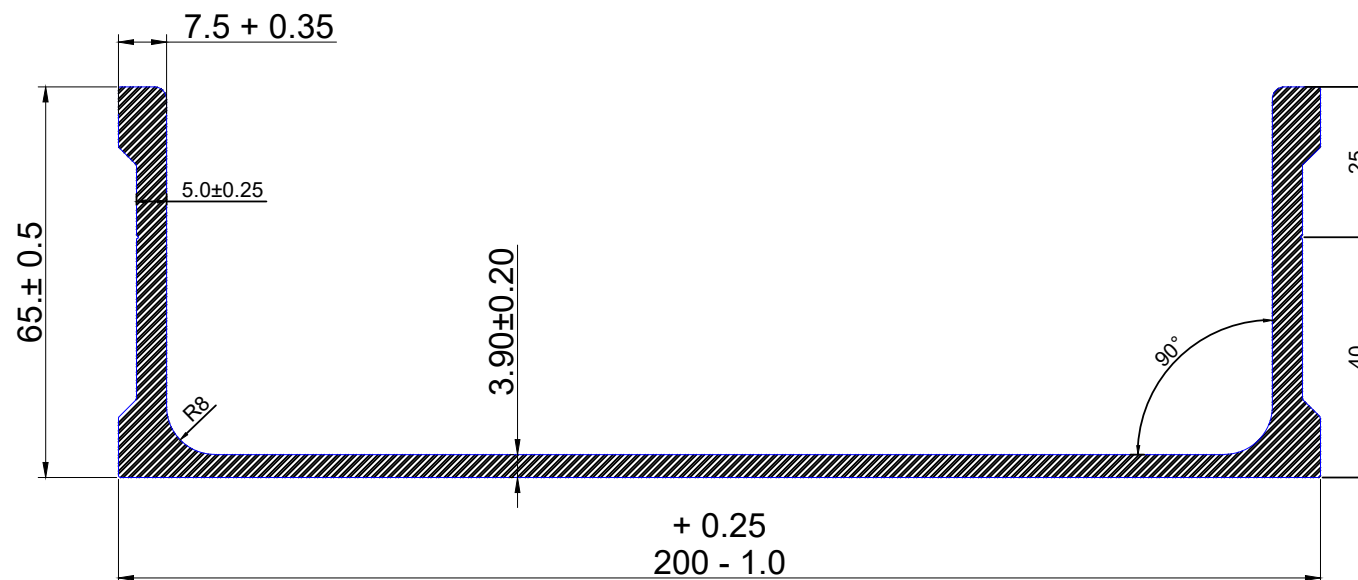
CHN-009



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1493.61	Flatness	±1.0mm								
Perimeter in mm	638.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-195mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.03kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-009
				3.							
				2.							
				1.							

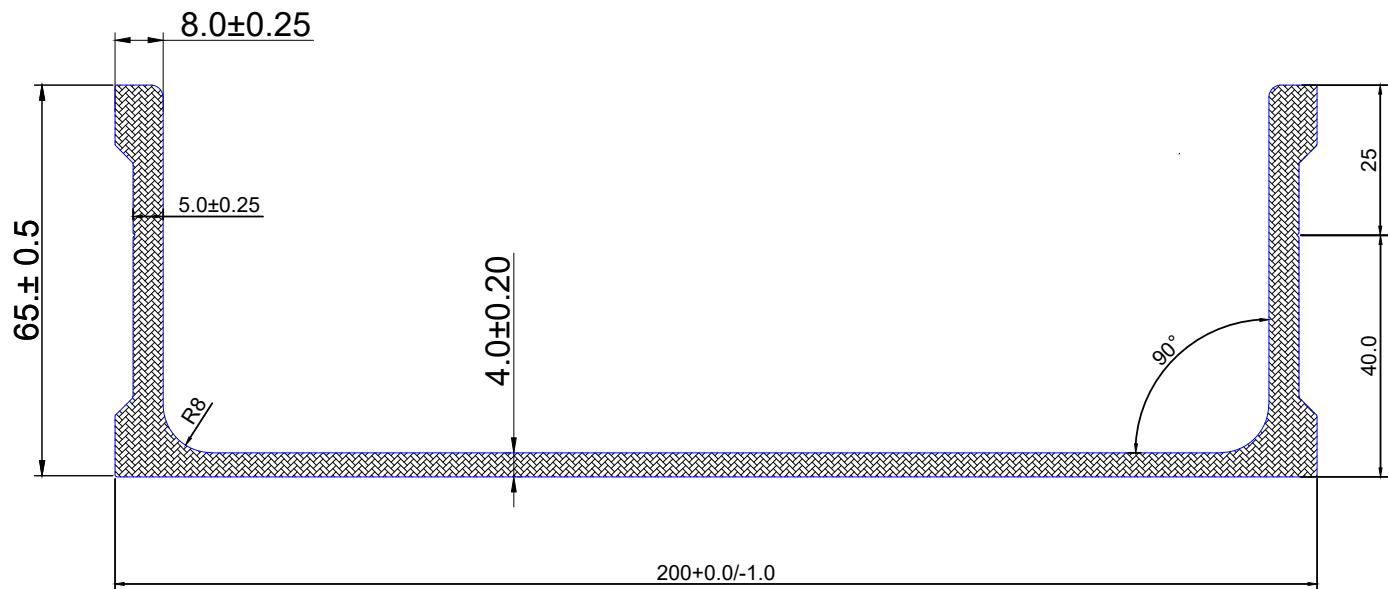
CHN-010



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1512.61	Flatness	±1.0mm								
Perimeter in mm	648.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-200mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.08kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-010
				3.							
				2.							
				1.							

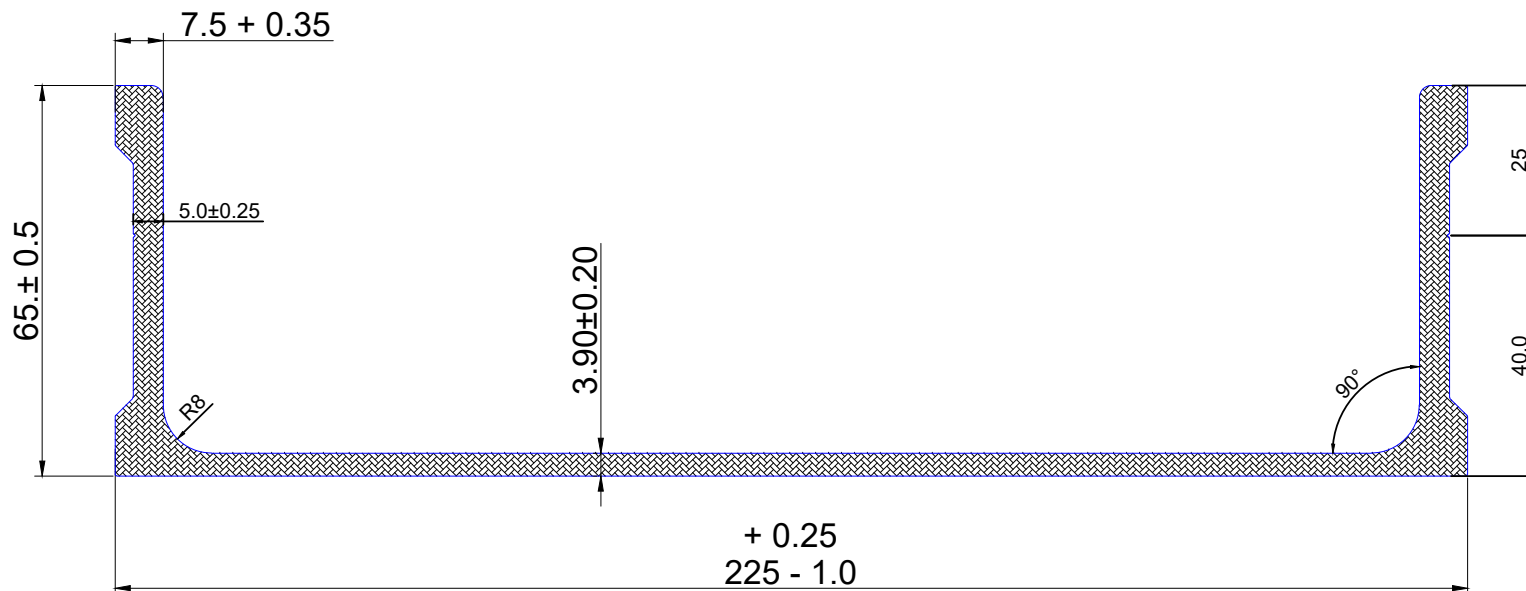
CHN-011



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1552.61	Flatness	±1.0mm								
Perimeter in mm	649.25	Straightness	±1.7mm/mtr					Extrusion Name:-CH-200mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.19kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-011
				3.							
				2.							
				1.							

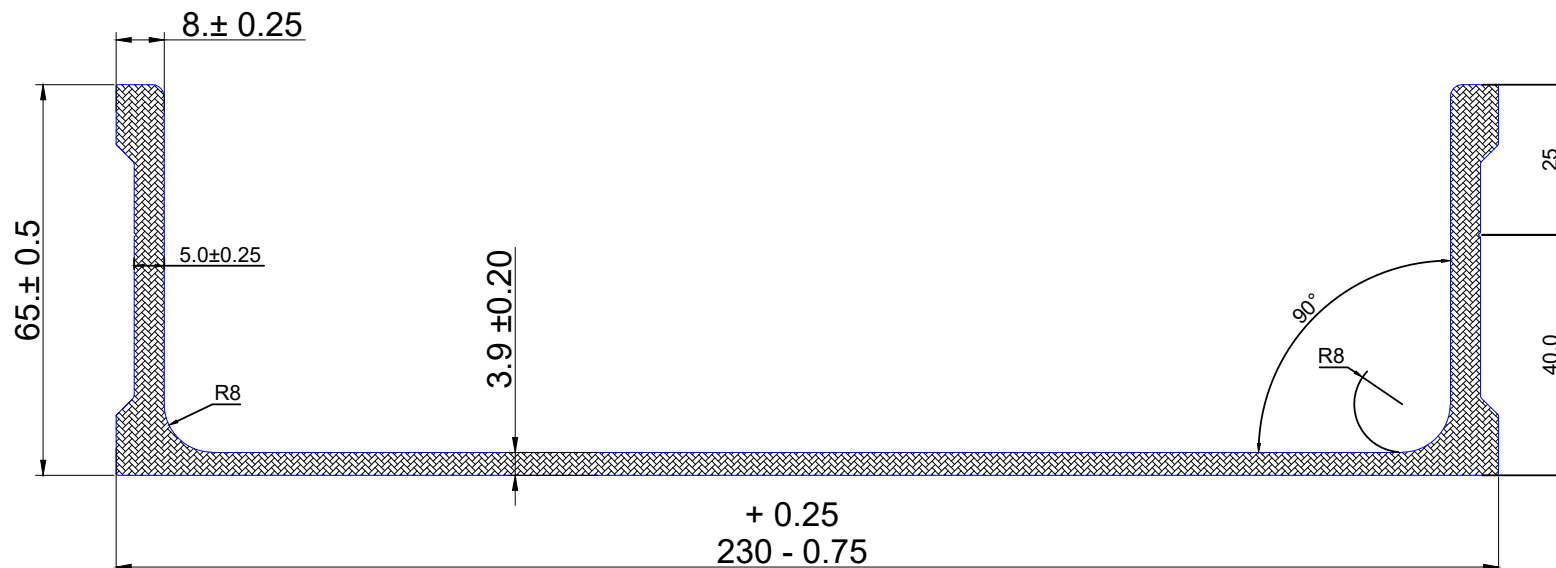
CHN-012



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1607.61	Flatness	±1.0mm								
Perimeter in mm	698.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-225mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.34kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-012
				3.							
				2.							
				1.							

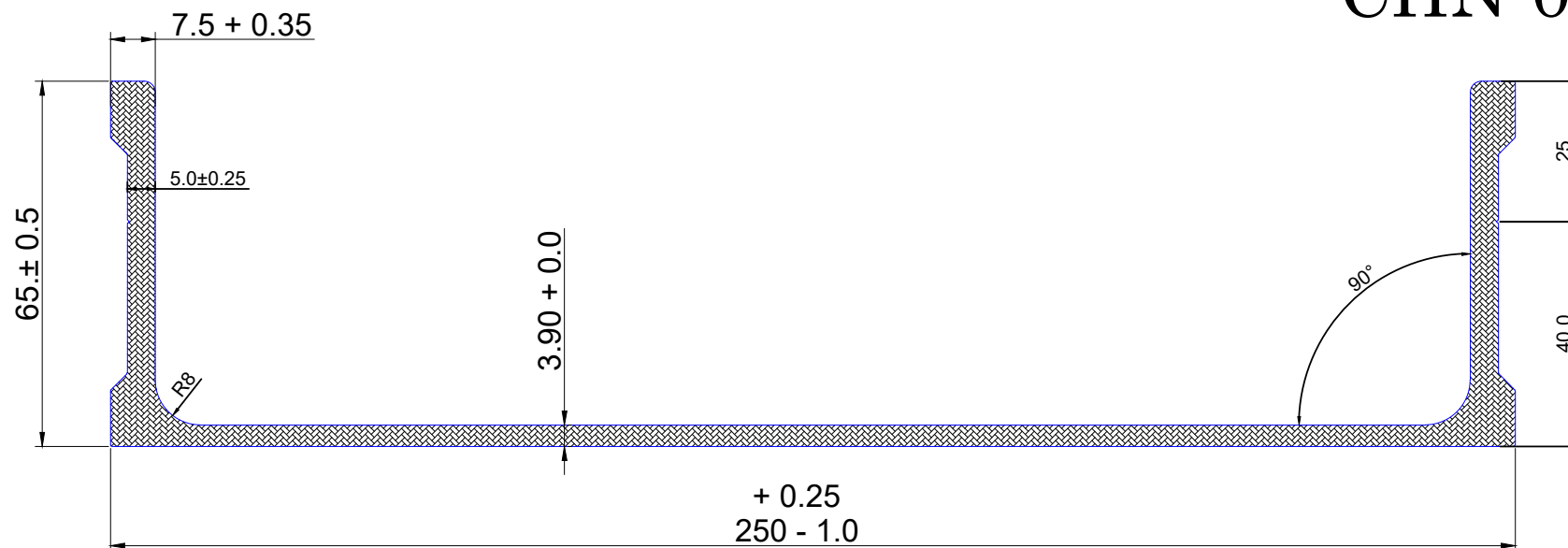
CHN-013



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1626.61	Flatness	±1.0mm								
Perimeter in mm	708.61	Straightness	±1.7mm/mtr					Extrusion Name:-CH-230mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.39kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-013
				3.							
				2.							
				1.							

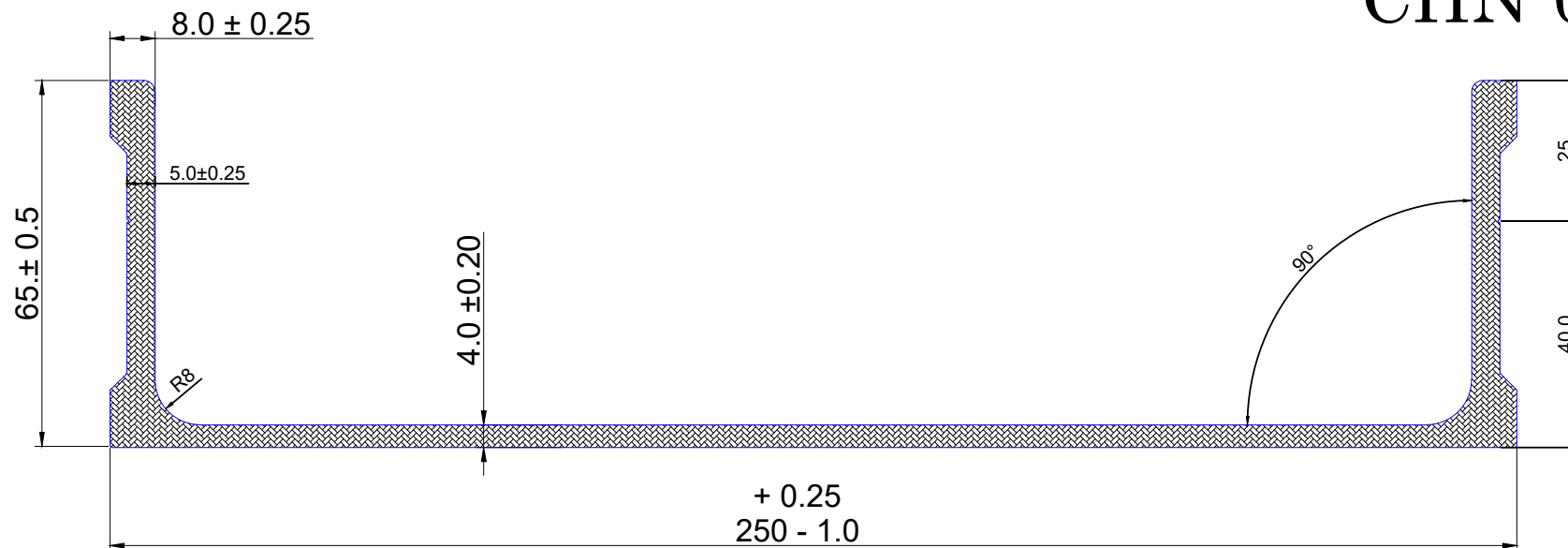
CHN-014



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1702.61	Flatness	±1.0mm								
Perimeter in mm	748.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-250mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.60kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-014
				3.							
				2.							
				1.							

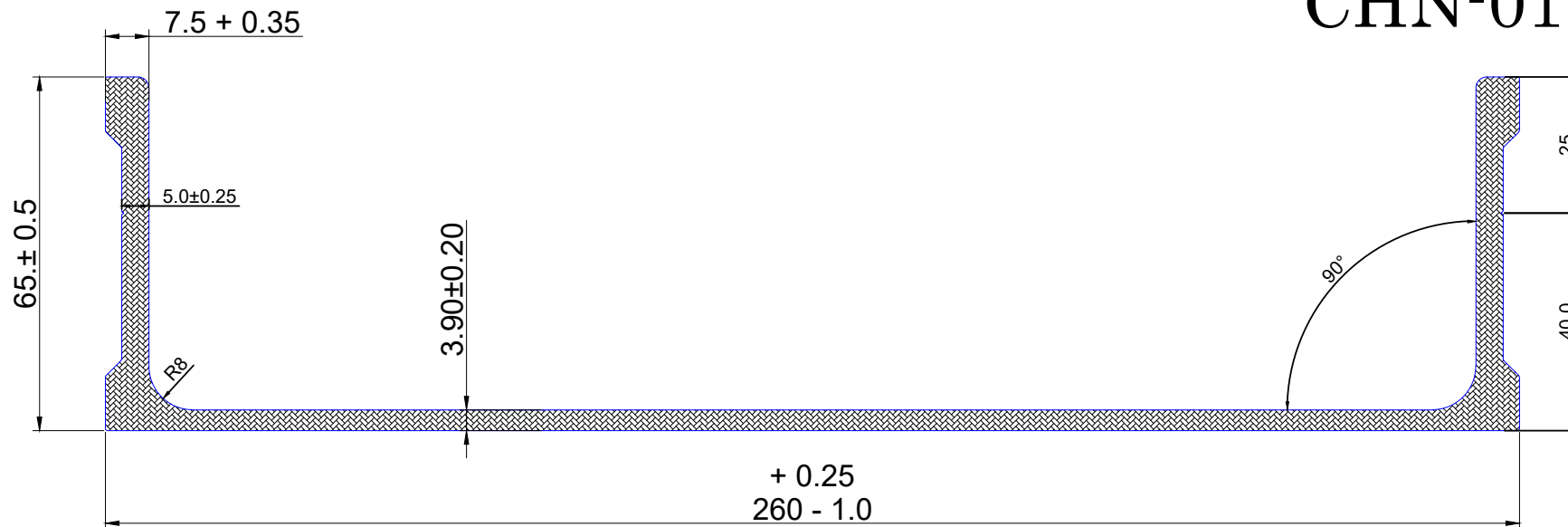
CHN-015



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1752.61	Flatness	±1.0mm								
Perimeter in mm	749.25	Straightness	±1.7mm/mtr					Extrusion Name:-CH-250mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.73kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-015
				3.							
				2.							
				1.							

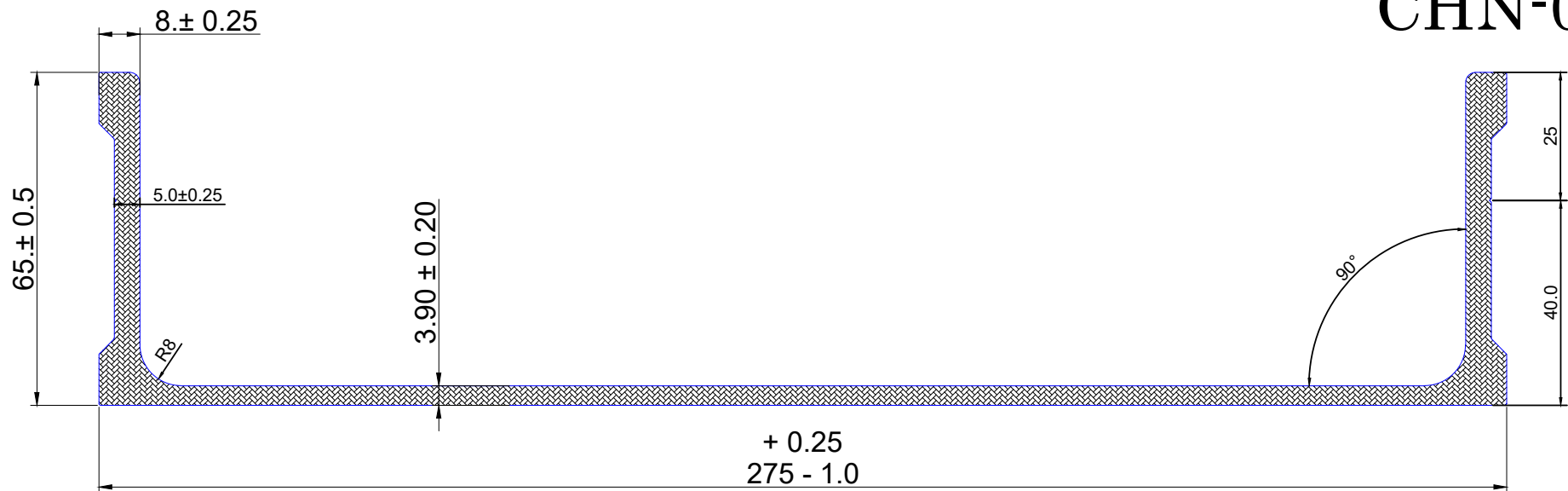
CHN-016



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1740.61	Flatness	±1.0mm								
Perimeter in mm	768.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-260mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.70kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-016
				3.							
				2.							
				1.							

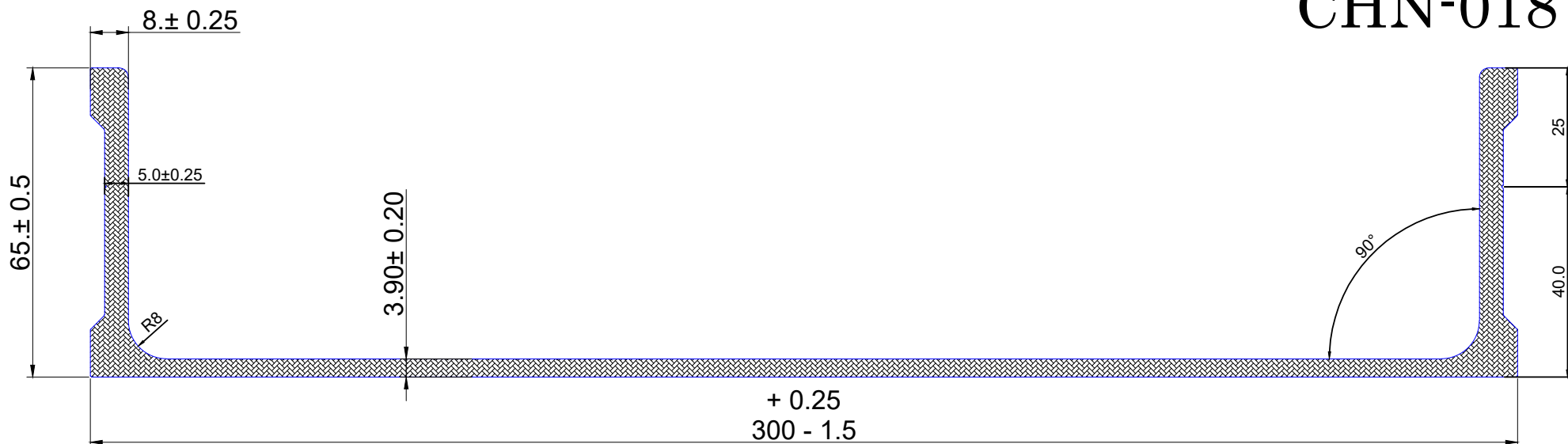
CHN-017



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1797.61	Flatness	±1.0mm								
Perimeter in mm	798.84	Straightness	±1.7mm/mtr					Extrusion Name:-CH-275mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.85kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-017
				3.							
				2.							
				1.							

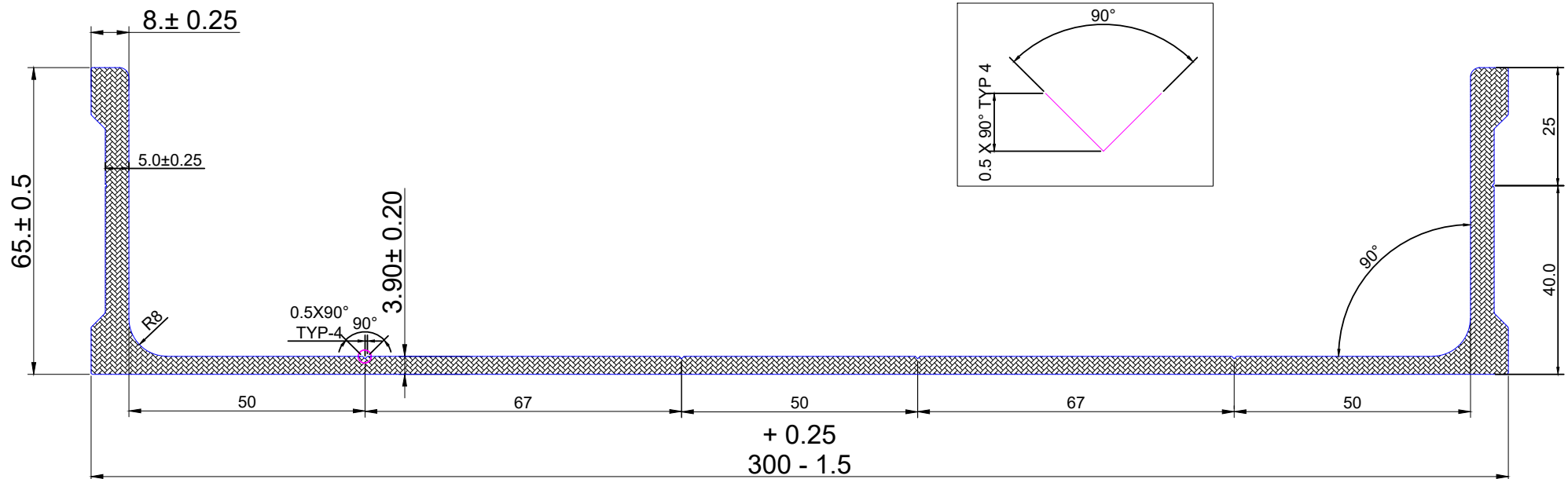
CHN-018



Unspecified Radius - 0.50mm

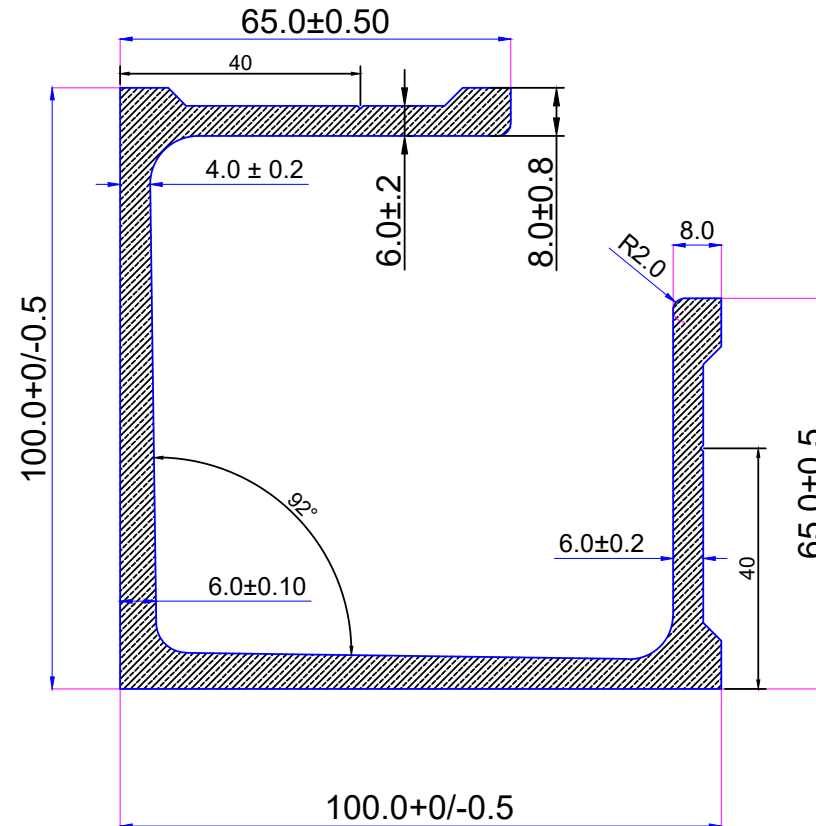
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1892.61	Flatness	±1.0mm								
Perimeter in mm	848.85	Straightness	±1.7mm/mtr					Extrusion Name:-CH-300mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.11kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	CHN-018
				3.							
				2.							
				1.							

CHN-019



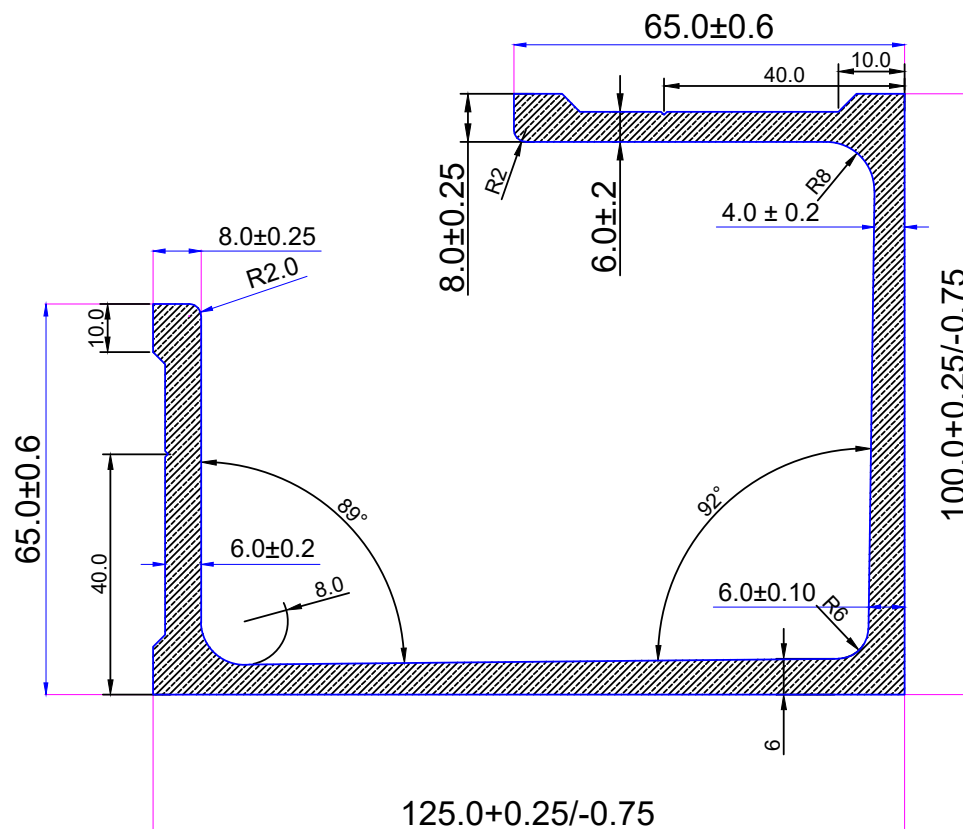
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 SUNALCO	Sunalco Alu Product Pvt.Ltd.			
Area in sq mm	1891.61	Flatness	±1.0mm						Gut No. 321, Village Nehroli, Taluka Wada,Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Perimeter in mm	850.51	Straightness	±1.7mm/mtr									
CCD in mm		Twist	±1.25mm/mtr						Extrusion Name:-CH-300mm			
Kg. Per Mtr.	5.10kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026	
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1	
UTS	260MPa			4.				Approved By.		Die No.	CHN-019	
				3.								
				2.								
				1								



Unspecified Radius - 0.50mm

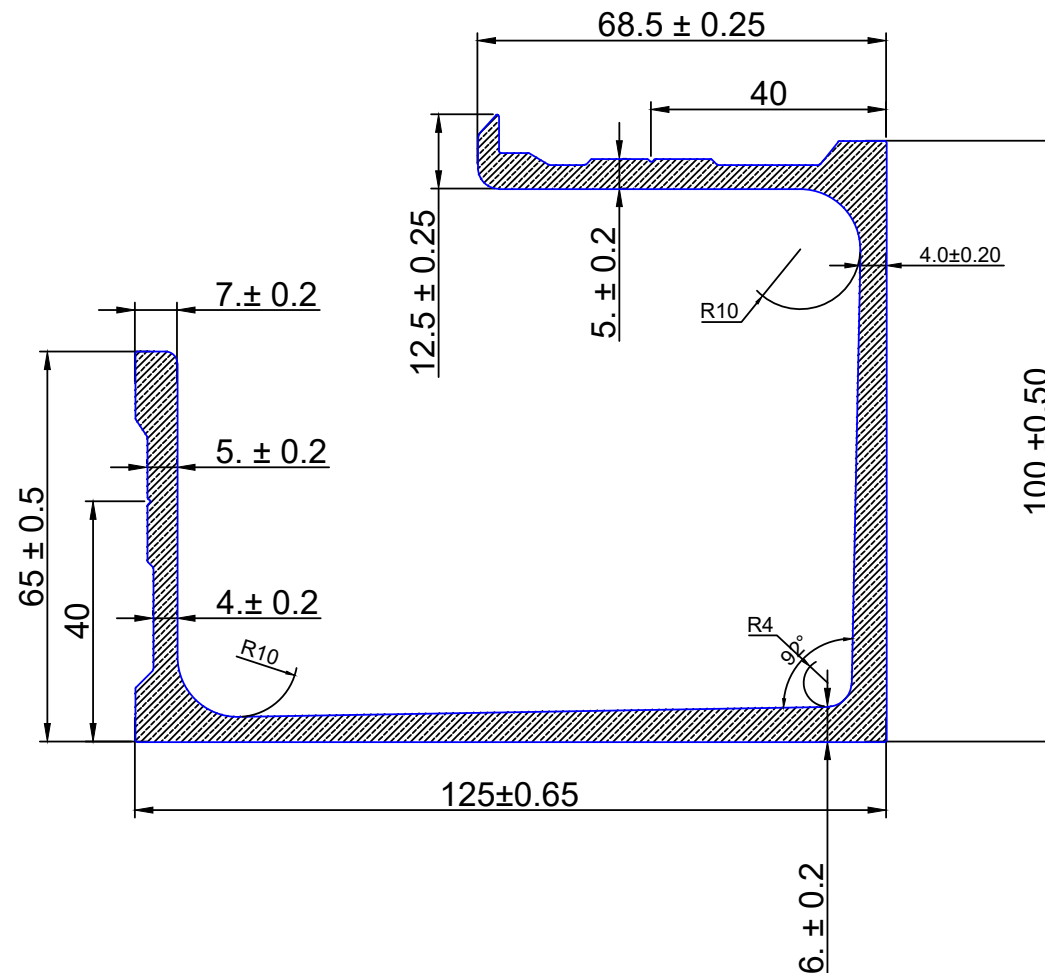
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1771.85	Flatness	±1.0mm								
Perimeter in mm	633.58	Straightness	±1.7mm/mtr					Extrusion Name:-IC-100X100mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.78kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-001
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

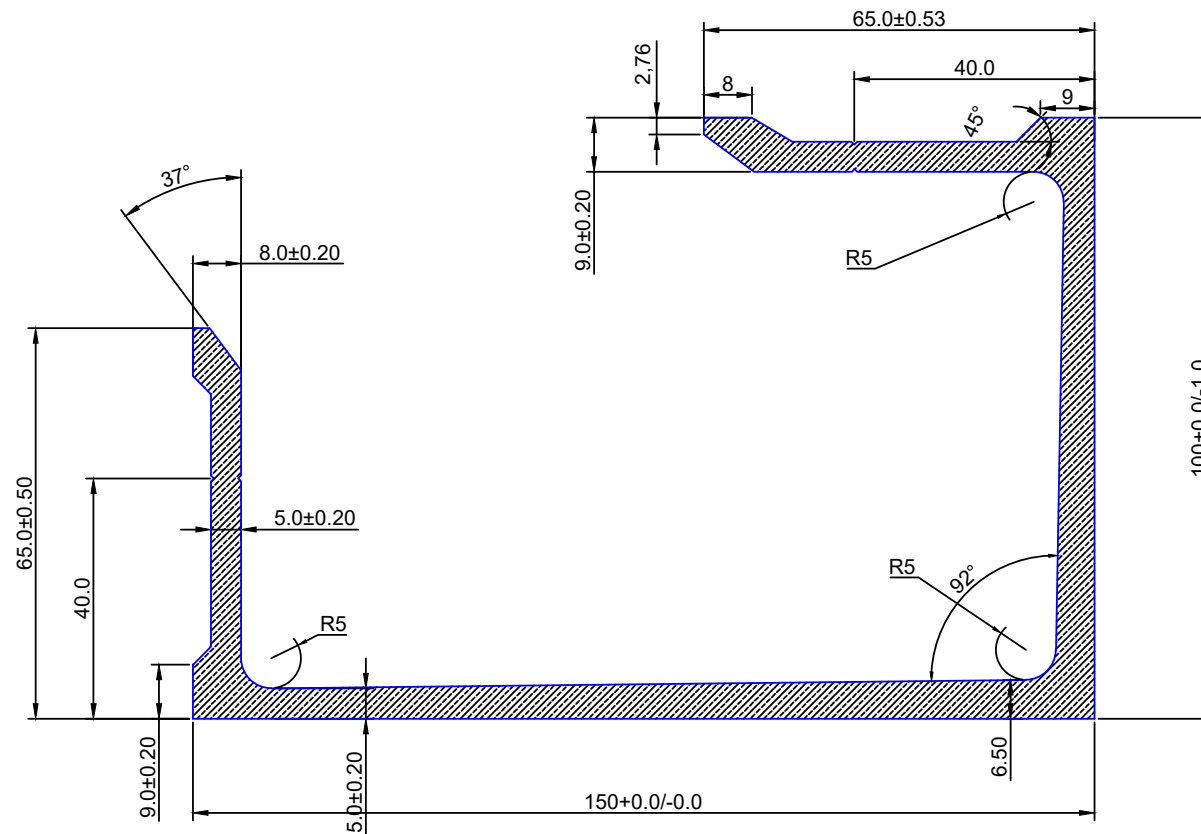
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	1953.39	Flatness	±1.0mm								
Perimeter in mm	682.75	Straightness	±1.7mm/mtr					Extrusion Name:-IC-100x125mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.27kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-002
				3.							
				2.							
				1.							

IC-004



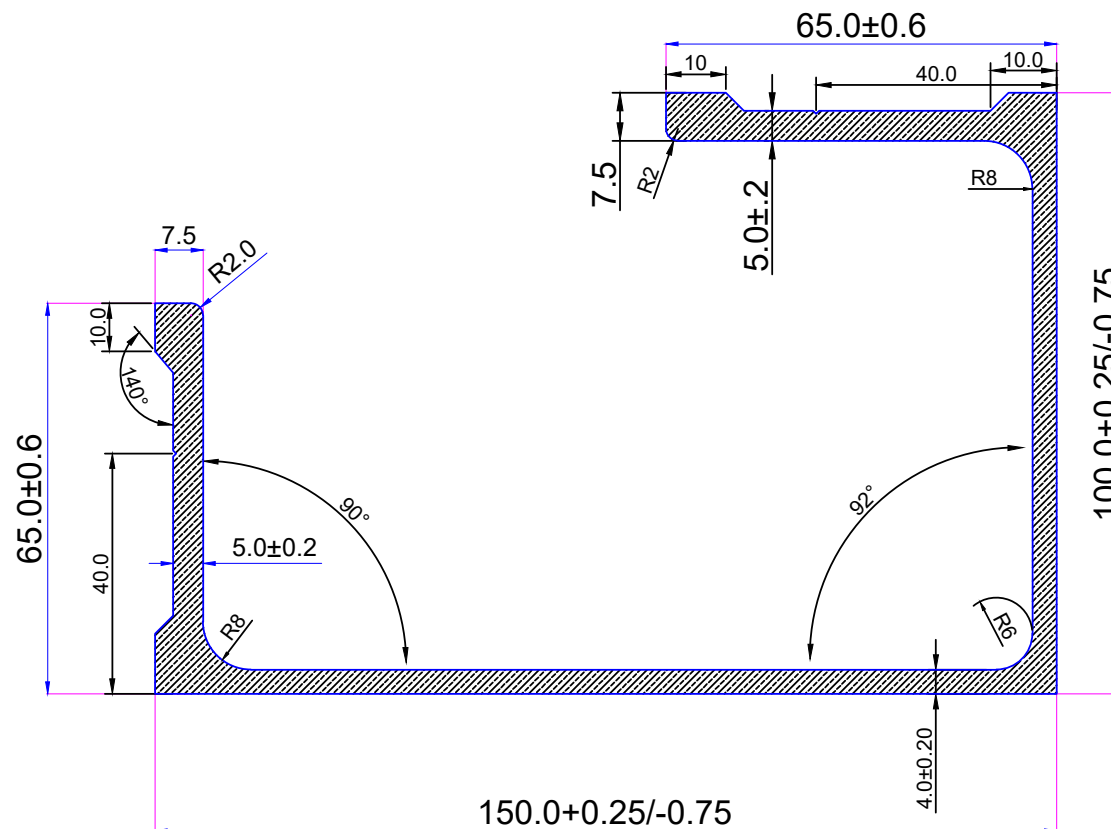
Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1786.99	Flatness	± 1.0 mm								
Perimeter in mm	697.55	Straightness	± 1.7 mm/mtr					Extrusion Name:-SL-100 x 125mm			
CCD in mm		Twist	± 1.25 mm/mtr								
Kg. Per Mtr.	4.82kg	Angularity	$\pm 1^\circ$ degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-004
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

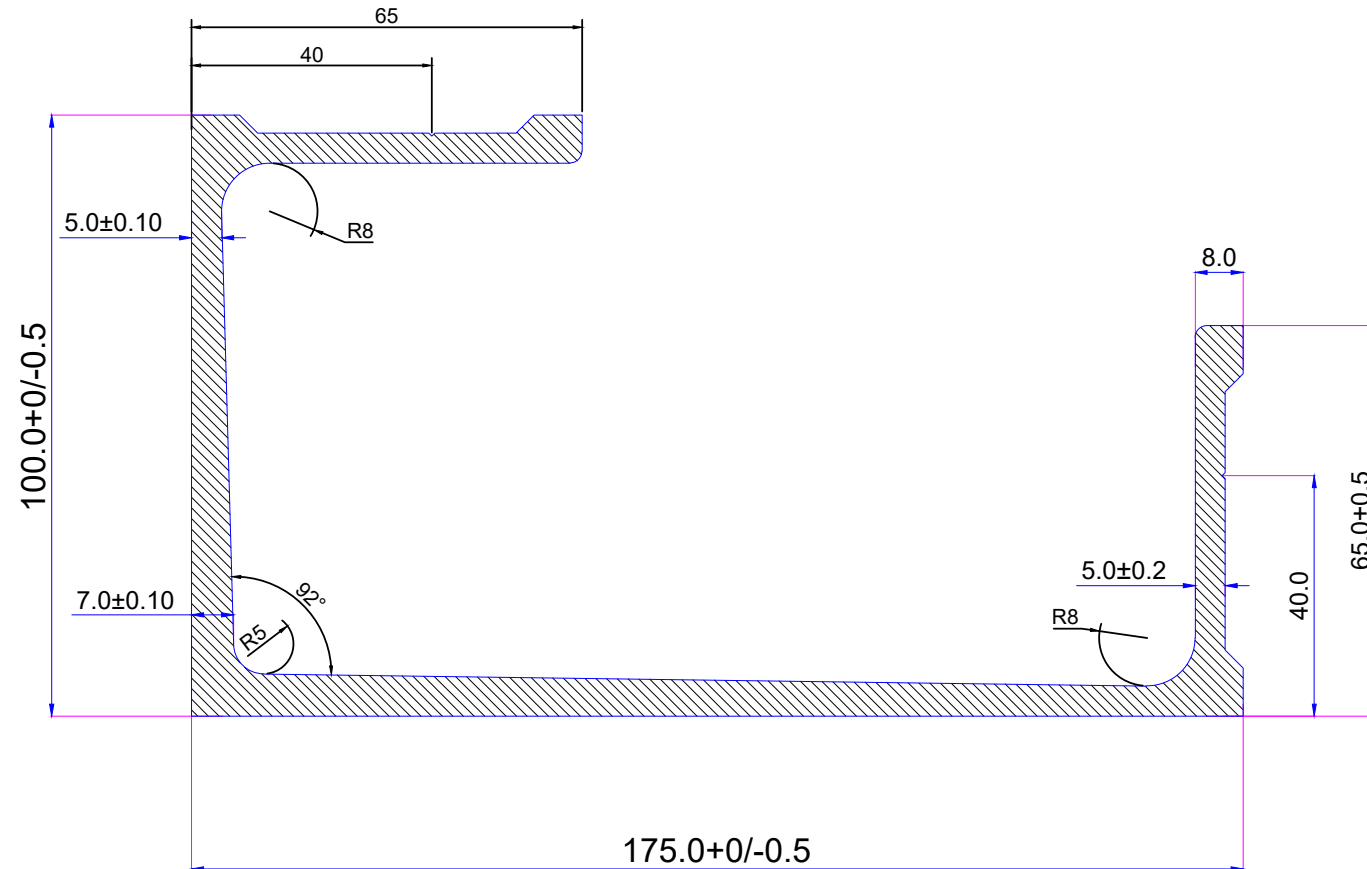
Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	2078.20	Flatness	±1.0mm								
Perimeter in mm	729.72	Straightness	±1.7mm/mtr					Extrusion Name:-IC-100 x150mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	5.61kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-003
				3.							
				2.							
				1.							



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com			
Area in sq mm	1730.20	Flatness	±1.0mm								
Perimeter in mm	738.61	Straightness	±1.7mm/mtr					Extrusion Name:-IC-100 x 150			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	4.67kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-005
				3.							
				2.							
				1.							

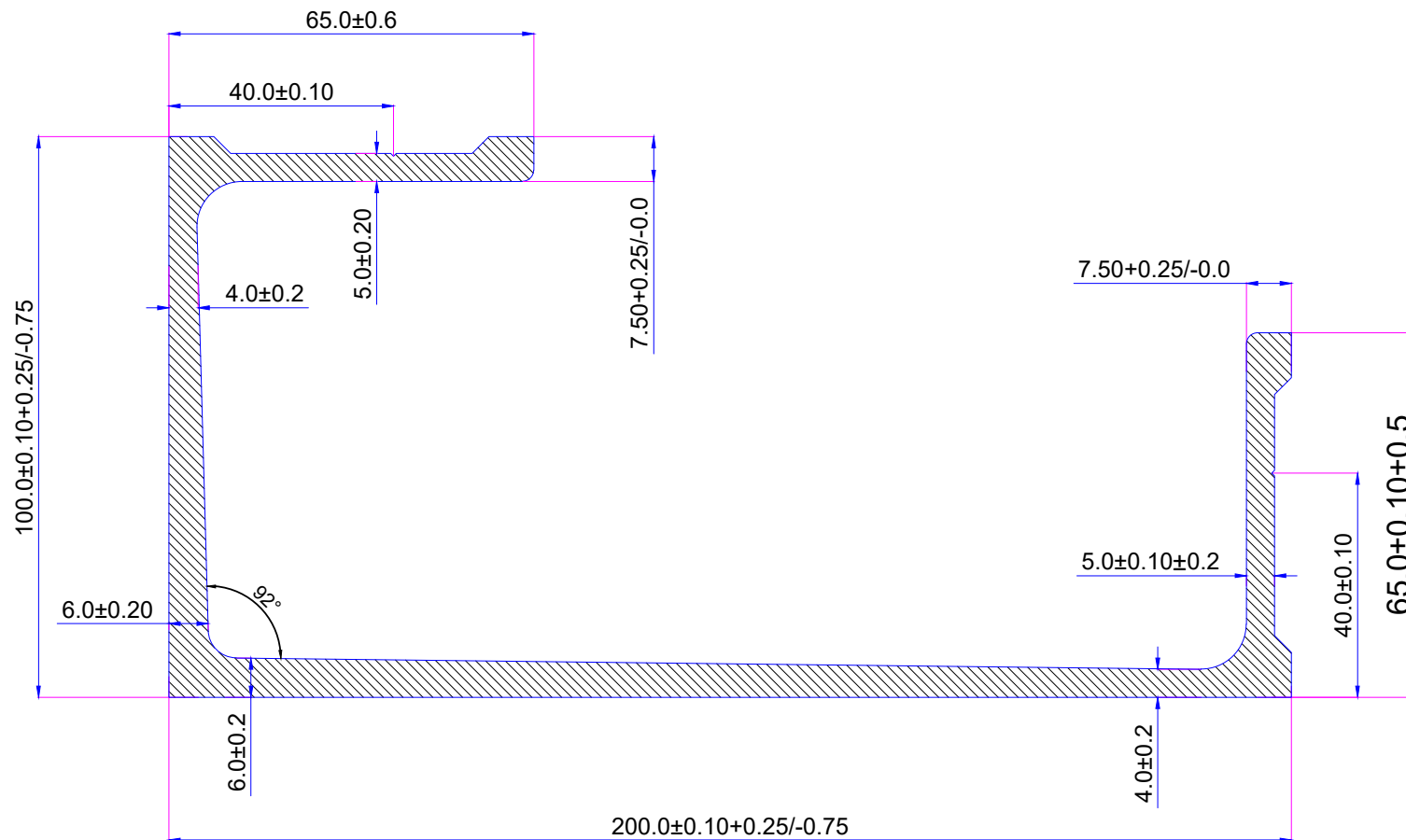
IC-006



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 SUNALCO Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada,Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoaluproduct.com							
Area in sq mm	2307.95	Flatness	±1.0mm												
Perimeter in mm	781.13	Straightness	±1.7mm/mtr												
CCD in mm		Twist	±1.25mm/mtr												
Kg. Per Mtr.	6.23kg	Angularity	±1° degree	6.											
Hardness	90BHN			5.											
UTS	260MPa			4.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026				
				3.								Checked By.	RAVI Y.	Scale	1:1
				2.											
				1.				Approved By.		Die No.	IC-006				
								Extrusion Name:-IC-100 x 175mm							

IC-007



Unspecified Radius - 0.50mm

Alloy & Temper 6061- T6				SR.NO.	Reason	Rev.Dt.	Rev.No.	 Sunalco Alu Product Pvt.Ltd. Gut No. 321, Village Nehroli, Taluka Wada, Dist. Plaghar Maharashtra-421303 Email :- factory@sunalcoalupproduct.com			
Area in sq mm	2457.93	Flatness	±1.0mm								
Perimeter in mm	831.12	Straightness	±1.7mm/mtr					Extrusion Name:-IC-100 x 175mm			
CCD in mm		Twist	±1.25mm/mtr								
Kg. Per Mtr.	6.63kg	Angularity	±1° degree	6.				Drawn By.	NIKHIL G.	Date Of Drg.	08-08-2026
Hardness	90BHN			5.				Checked By.	RAVI Y.	Scale	1:1
UTS	260MPa			4.				Approved By.		Die No.	IC-007
				3.							
				2.							
				1.							